

S1 Main Contributions

Generative Factor Chaining (GFC) is proposed with the motivation of zero-shot motion planning for long-horizon tasks. The goal is to use short-horizon skill transition distributions and efficiently compose them to structure a long-horizon task-level distribution at inference. The factorized state representation of GFC allows explicit reasoning of inter-object and skill-object interactions and satisfying spatial constraints for coordinate manipulation. The primary contributions of GFC are as follows:

1. A **generalized task representation** to formulate complex long-horizon coordination tasks as a spatial-temporal factor graph of single-arm manipulation skill sequences connected via spatial dependencies.
2. A **compositional framework** to compose short-horizon skill-level transition distributions learned via diffusion models to represent long-horizon task-level distributions.
3. **Easy plug-and-play** via learning skill distributions with skill-level data only and add it to the skill library. Any skill from the library can be plugged as temporal factors in the spatial-temporal factor graph directly at inference for a given long-horizon task.

S2 Additional Related Works

Factor-graph representation for TAMP. The graphical abstraction of a system for understanding several inter-dependencies has been used in various domains [1]. Specifically in context to task and motion planning (TAMP), such a representation allows the decomposition of multiple modalities (discrete and continuous variables) in the state of a system [2]. Solving together for discrete (logical decision variables) and continuous (motion parameters) can be formulated as a Hybrid Constraint Satisfaction Problem (H-CSP) problem, Logic-Geometric Program (LGP) [3], and more recently by advanced gradient descent methods [4]. By following the factor-graph representation, the state space can be represented as a Cartesian product of all the subspaces and the action space can be compactly represented based on the modalities they affect. We particularly follow the *dynamic factor graph* representation used by Garrett et al. [2] to represent all the objects and action parameters as the variable nodes of the graph and all the kinematic inter-dependencies as the factors of the graph.

Optimization for factor graphs. Factor graphs are graphical models where the directed and undirected factors, respectively represent the joint or conditional distribution of the variable nodes connected to them. Most directed factors graphs as used for localization [5, 6] are formulated into probabilistic graphical models of hidden-markov chains and solved for the maximum a posteriori (MAP) [5, 7] estimates of the unknown node variables. Particularly in motion planning, optimizing for all the variable nodes is often formulated as a constraint satisfaction problem [2, 8].

Additional related works on learning for TAMP. Recent works have shown that a number of components of a TAMP system benefit from powerful generative models. Wang et al [9, 10] use Gaussian Processes to learn continuous-space sampler for TAMP. Similarly, Kim et al. [11] use GANs to learn action samplers. Fang et al. [12] propose to use Diffusion Models to capture complex distributions such as Inverse Kinematics solutions, grasps, and contact dynamics. However, they still rely on an overarching TAMP system to consume the generated samples to perform planning. In contrast, our method directly forms a geometric plan sampler by chaining together factor-level diffusion models.

S3 Additional mathematical details of Generative Factor Chaining (GFC)

In this section, we provide additional detail on the mathematical formulation of the spatial-temporal probabilistic graphical model using spatial (scene) and temporal (skill) factors. First, we explain each of them individually and then discuss their composition to formulate GFC.

47 **Spatial probabilistic graphical model.** Consider an arbitrary state, s of the system based on our
 48 representation of an *undirected* factor graph, $\{\mathcal{V}, \mathcal{F}\}$. It consists of nodes ($v \in \mathcal{V}$) as the objects and
 49 robots in the scene, and certain spatial factors ($f \in \mathcal{F}$) signifying the inter-dependencies between
 50 the nodes. When we construct a probabilistic graphical model from this representation, an intuitive
 51 way of calculating the distribution of a state, $p(s)$, is the composition of all the factor distributions.
 52 Mathematically:

$$p(s) \propto \prod_{f \in \mathcal{F}} p_f(\mathcal{S}_f) \quad (\text{S1})$$

53 where $p_f(\mathcal{S}_f)$ represents the joint factor potential of nodes $v \in \mathcal{S}_f \subseteq \mathcal{V}$, i.e. all nodes involved in a
 54 factor. This indicates that the joint distribution of all the nodes must satisfy each of the factors, also
 55 explored by Diffusion-CCSP [8].

56 **Temporal probabilistic graphical model.** Let us consider an arbitrary transition of an arbitrary
 57 state s_0 to s_1 after executing a skill π_0 with action parameter a_0 . Based on our definition of skill
 58 as a temporal factor, the factor distribution for π_0 will be $p_{\pi_0}(s_0, a_0, s_1)$, which models the joint
 59 distribution of nodes s_0, a_0, s_1 such that the transition dynamics is satisfied. We are particularly
 60 interested in the joint distribution of a trajectory factor graph made by a temporal composition of
 61 π_0 with subsequent skills (factors) π_k in a skill skeleton $\Phi = \{\pi_0, \pi_1, \dots, \pi_K\}$, executed on s_k
 62 with action parameters a_k and leads to transitioned state s_{k+1} . The joint distribution of trajectory
 63 $\tau = \{s_0, a_0, s_1, \dots, s_K, a_K, s_{K+1}\}$ can be given similar to Equation S1 as:

$$p(\tau) \propto \prod_{\pi_k \in \Phi} p_{\pi_k}(s_k, a_k, s_{k+1}) \quad (\text{S2})$$

64 However, there is a concern: While spatial factors can be composed in parallel with no conditional
 65 dependency, temporal factors have an inherent conditional dependency because we must know s_1
 66 to execute π_1 . Hence, unlike the *undirected* state factor graph, the factor graph in this case is a
 67 *directed* factor graph. Now we will explore this additional dependency with a fairly simple trajectory
 68 $\tau = \{s_0, a_0, s_1, a_1, s_2\}$.

69 **Understanding forward-backward temporal dependency.** Our goal is to construct the joint dis-
 70 tribution of all the nodes by composing all the spatial-temporal factors in the plan. Since skill factors
 71 have a temporal dependency, we have to compensate accordingly. We follow GSC [13] and write the
 72 joint distribution of the nodes in the trajectory based on forward and backward analysis as follows:

$$\begin{aligned} p(\tau|s_0) &\propto p_{\pi_0}(s_0, a_0, s_1)p_{\pi_1}(a_1, s_2|s_1) & \text{and} & & p(\tau|s_2) &\propto p_{\pi_0}(s_0, a_0|s_1)p_{\pi_1}(s_1, a_1, s_2) \\ p(\tau|s_0) &\propto \frac{p_{\pi_0}(s_0, a_0, s_1)p_{\pi_1}(s_1, a_1, s_2)}{p_{\pi_1}(s_1)} & \text{and} & & p(\tau|s_2) &\propto \frac{p_{\pi_0}(s_0, a_0, s_1)p_{\pi_1}(s_1, a_1, s_2)}{p_{\pi_0}(s_1)} \end{aligned}$$

73 This signifies that for every intermediate state connected by two temporal factors, the joint distribu-
 74 tion of the sequence has an additional term in the denominator calculated as:

$$p(\tau|s_0, s_2) \propto \frac{p_{\pi_0}(s_0, a_0, s_1)p_{\pi_1}(s_1, a_1, s_2)}{\sqrt{p_{\pi_0}(s_1)p_{\pi_1}(s_1)}} \quad (\text{S3})$$

75 **Probabilistic model for spatial-temporal factor graphs.** Now, we again consider the spatial graph
 76 for representing the state, where the probability of finding a state s is the joint distribution of all
 77 the nodes in the factor graph. We will now integrate the spatial factors with the temporal factors
 78 considering the compensation term introduced in Equation S3. Thus, we will not consider the state
 79 as one entity but a collection of nodes. Accordingly, Equation S3 applies for any intermediate node
 80 connected by two temporal factors. If we consider the set of intermediate nodes \mathcal{V}_i connected by
 81 two skills π_{i-} and π_{i+} , we can rewrite Equation S2 as:

$$p(\tau) \propto \frac{\prod_{\pi_k \in \Phi} p_{\pi_k}(v_k \in \mathcal{V}_{pre}^{\pi_k}, a_k, v_{k+1} \in \mathcal{V}_{effect}^{\pi_k}) \prod_{k=0}^K \prod_{f \in \mathcal{F}_k} p_f(\mathcal{S}_f)}{\sqrt{\prod_{v_i \in \mathcal{V}_i} p_{\pi_{i-}}(v_i)p_{\pi_{i+}}(v_i)}} \quad (\text{S4})$$

82 This completes the joint distribution of all the nodes in the spatial-temporal factor graph plan consid-
 83 ering the temporal factors for all skills with their pre-condition and effect nodes, all spatial factors for

all states in the plan, and all intermediate nodes in the temporal chain. We show our implementation of this formulation in [algorithm 1](#).

Example of spatial factors. Previous work [8] considered a family of spatial factors like (left, right, top, bottom, near and far) to model collision-free object configurations. In this work, we are particularly interested in constructing a family of fixed transforms (FixedTransform) to model coordinated manipulation motion. For example, in order to satisfy the pre-condition of `strike(A, B)`, the transform between nodes A and B must satisfy a family of transforms signifying that B must be Aligned with A to strike it. Thus the factor for `strike(A, B)` with Aligned transforms \mathcal{H}_A will look like: $f \equiv \text{distance}(\text{transform}(A, B), \mathcal{H}_A) \leq \text{permissible error}$ for at least one transform. In that case, the distribution of the factor will be: $p(f = \text{True} | A, B) \propto \exp[-\text{distance}(\text{transform}(A, B), \mathcal{H}_A)]$. The score of such a distribution can then be calculated as

$$\epsilon_f(A^{(t)}, B^{(t)}, t) = -\nabla_{A^{(t)}, B^{(t)}} \text{distance}(\text{transform}(A^{(t)}, B^{(t)}), h_A)$$

where $h_A \in \mathcal{H}_A$ is the closest transform to the current transform. The distance between transforms is calculated as the summation of the Cartesian distance and the quaternion distance.

Summary GFC is a new paradigm to solve complex manipulation problems using spatial-temporal factor graphs. GFC can be divided into the following segments: (1) train individual skill factor distributions individually, without any prior knowledge or data from other skills in the library (2) create spatial-temporal factor graph from a plan skeleton, (3) compose individual spatial and temporal factor distributions to construct a probabilistic graphical model, and (4) use the plan-level distribution to sample plan solutions. The proposed approach is modular as the individual skill factors and constraints can be flexibly connected to form new graphs. GFC can connect parallel skill chains with added spatial factors to solve coordinated manipulation problems directly at inference. Additional detail in [algorithm 1](#).

S4 Generative Factor Chaining in practice: An illustrative explanation

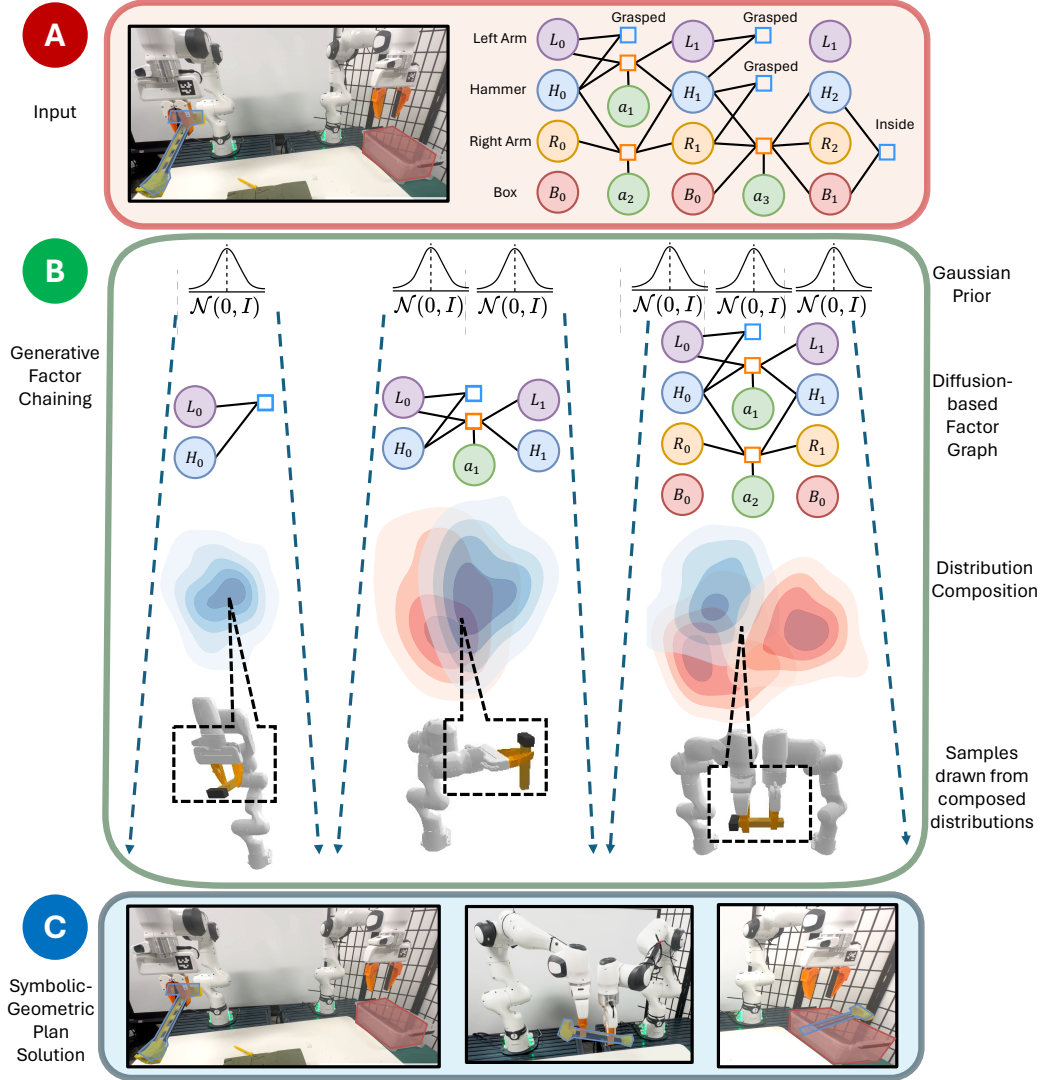


Figure S1: **Detailed methodology.** Above figure illustrates the complete pipeline to solve a long-horizon coordinated manipulation problem with our proposed method. **Task:** The task objective is to place the hammer inside the box. However, since the left arm cannot reach the box, the hammer is handed over to the right arm such that the right arm can complete the task. **(a) Inputs:** The initial scene and a symbolically feasible spatial-temporal factor graph plan to complete the goal objective. **(b) GFC:** We formulate all factors as distributions of the nodes connected to them. GFC represents spatial factors as classifiers and temporal factors as diffusion models. We leverage compositionality of diffusion models to compose spatial-temporal distributions using Equation S4 to find the joint distribution of the complete plan directly at inference. Finally, samples drawn from such a joint distribution are symbolically and geometrically feasible solutions of the whole plan. **(c) Output:** A sequence of skill choices and optimizer continuous parameters executed on robots with parameterized skill controllers.

Algorithm 1: Generative Factor Chaining (GFC) Algorithm

```
1 Hyperparameters:
2 Number of reverse diffusion steps  $T$ 

3 Inputs:
4 Pre-defined skill library  $\Pi = \{\pi_1, \pi_2, \dots, \pi_M\}$ 
5 Individual skill diffusion score functions  $\epsilon_\pi$ 
6 Task skeleton  $\Phi_K = \{\pi_0, \pi_1, \dots, \pi_K\}$ : a sequence of skills of length  $K$ 
7 Scene graph sequence  $\Phi_S = \{s_0, s_1, \dots, s_K\}$ : a sequence of scene factors of length  $K + 1$  where  $s_k \equiv \{\mathcal{V}_k, \mathcal{F}_k\}$ 
8 Goal condition  $g \equiv \{\mathcal{V}_g, \mathcal{F}_g\}$ 
9 Noise schedule  $\sigma$ 

10 Initialize  $t = T = 1$ 
11 Initialize  $\Delta t$ 
12 Initial node sequence  $\mathbf{x}^{(T)} = [v_k^{(T)} \forall v \in \mathcal{V}_k, a_{\pi_k}^{(T)}, \dots \forall k \in [0, K]]$  sampled from  $\mathcal{N}(\mathbf{0}, \sigma_T \mathbf{I})$ 

13 while  $t \geq 0$  do
14     // Score of the joint distribution of all the nodes
15      $\epsilon_\Phi(v_k^{(t)} \forall v \in \mathcal{V}_k, a_{\pi_k}^{(t)}, \dots \forall k \in [0, K], t) = \mathbf{0}$ 
16     // Calculating the effective score of each node
17      $\epsilon_\Phi(x^{(t)}, t) = \sum_{k=0}^K \epsilon_{\pi_k}(x^{(t)}, t) + \sum_{k=0}^K \sum_{f \in \mathcal{F}_k} \epsilon_f(x^{(t)}, t) \quad \forall x \in \mathbf{x}$  (Computational assumption, Equation S4)
18     // Only for nodes connected with two temporal factors  $f_{x,1}$  and  $f_{x,2}$ 
19      $\epsilon_\Phi(x^{(t)}, t) = \epsilon_\Phi(x^{(t)}, t) - \frac{1}{2} [\epsilon_{f_{x,1}}(x^{(t)}, t) + \epsilon_{f_{x,2}}(x^{(t)}, t)]$  (Denominator compensation, Equation S4)
20     // calculating updated noised samples for the next reverse diffusion timestep
21      $\tilde{\mathbf{x}}^{(t-1)} = \mathbf{x}^{(t)} + \sigma_t \epsilon_\Phi(v_k^{(t)} \forall v \in \mathcal{V}_k, a_{\pi_k}^{(t)}, \dots \forall k \in [0, K], t) \Delta t$ 
22      $t = t - \Delta t$ 
23 end
24 Return  $\mathbf{x}^{(0)}$ 
```

107 S5 Skill Data Collection and Skill Training

108 We consider a finite set of parameterized skills in our skill library. While our framework supports
109 flexible addition of new skills to the skill library, we choose skills appropriate for the considered
110 tasks. The parameterization, data collection, and training method for each of the skills is described
111 as follows:

- 112 1. Pick: Gripper picks up an object from the table and the parameters contain 6-DoF pose in
113 the object's frame of reference. The skill diffusion models are trained on successful pick
114 actions on all the available set of objects namely lid, cube, hammer, and nail/stake.
- 115 2. Place: Gripper places an object at the target location and parameters contain 6-DoF pose in
116 the place target's frame of reference. This skill requires specifying two set of parameters,
117 the target pose and the target object (e.g. box, table). The picked object is placed and
118 successful placements are used to train the skill diffusion model.

- 119 3. **Move**: Gripper reaches a target location with an object in hand and parameters contain 6-
120 DoF pose in the manipulator’s frame of reference within the workspace. This skill captures
121 the distribution of the reachable workspace of the robot. When composed with the Move
122 skill of the second manipulator, the combined distribution captures the common workspace.
- 123 4. **ReGrasp**: Gripper grasps object mid-air and the parameters contain 6-DoF pose in the
124 object’s frame of reference. While collecting data directly for this skill is non-trivial, we
125 consider that if an object is picked up with parameters q_1 and moved with parameters q_2 ,
126 then the object can be grasped at the workspace location defined by q_2 with the ReGrasp
127 parameters as q_1 . Thus, we reuse **Pick** and **Move** data to train the skill diffusion model for
128 ReGrasp. While this is a design choice, with appropriate skill level data, we can train this
129 skill separately too.
- 130 5. **Push**: Gripper uses the grasped object to push away another object. The skill is motivated
131 from prior work [13, 14] where a hook object is used to Push blocks. The parameters of
132 this skill are (x, y, r, θ) such that the hook is placed at the (x, y) position on the table and
133 pushed by a distance r in the radial direction θ w.r.t. the origin of the manipulator. The
134 skill diffusion models is trained following GSC [13].
- 135 6. **Pull**: Gripper uses the grasped object to pull another object inwards. The skill is also
136 motivated from prior work [13, 14] where a hook object is used to Pull blocks. The
137 parameters of this skill are (x, y, r, θ) such that the hook is placed at the (x, y) position
138 on the table and pulled by a distance r in the radial direction θ w.r.t. the origin of the
139 manipulator. The skill diffusion models is trained following GSC [13].
- 140 7. **Strike**: Gripper strikes another object with one object in hand (e.g., a hammer). As a
141 design choice, we do not train a skill diffusion model for this skill. **Strike** is primarily
142 used as a terminal skill. We are only concerned about the pre-condition as their effects can
143 be designed manually, which is similar to “subgoal skill” used in prior work. For example,
144 in order to satisfy the pre-condition of **Strike**, the hammer and nail must be aligned.
145 This can be satisfied in diverse configurations. However, the effect is achieved through a
146 deterministic motion.
- 147 8. **Pour**: Gripper rotates the object in hand in a pouring fashion. Similar to **Strike**, we use
148 **Pour** as a terminal skill too. In order to satisfy the pre-condition of **Pour**, the transform
149 between the source and target mug must belong to the family of admissible distributions.
150 We achieve the actual trajectory by designing a deterministic motion. With appropriate
151 skill level data, we can also train skill diffusion models, however, such improvement is out
152 of scope of this work.

153 S6 Model Training and Architecture

154 **Model architecture.** Our transformer-based score-network architecture is derived from the Dif-
155 fusion Models with Transformers (DiT) [15] implementation, also open-sourced at: [https://](https://github.com/facebookresearch/DiT)
156 github.com/facebookresearch/DiT. We follow a similar concept to that of patchifying an im-
157 age into many smaller patches, encoding each one of them using a common encoder and passing
158 it as a sequence to the transformer architecture with respective positional embeddings. In our case,
159 we consider a sequence of nodes consisting of both the object and skill parameters nodes in the
160 factor graph as the input sequence. Each node variable is encoded into a common dimension using
161 a common object node encoder and skill parameter encoder for object and skill parameter nodes
162 respectively. The output is decoded into their respective dimensions using similar decoder setup.

163 **Training.** We train individual skill diffusion score-functions using the denoising score-
164 matching (DSM) loss following [algorithm 2](#). We collect datasets of transitions observed during
165 the execution of a skill on an object and use them to train the score networks. The dataset size varies
166 according to the difficulty and diversity of a skill’s execution on a particular object. For example, we

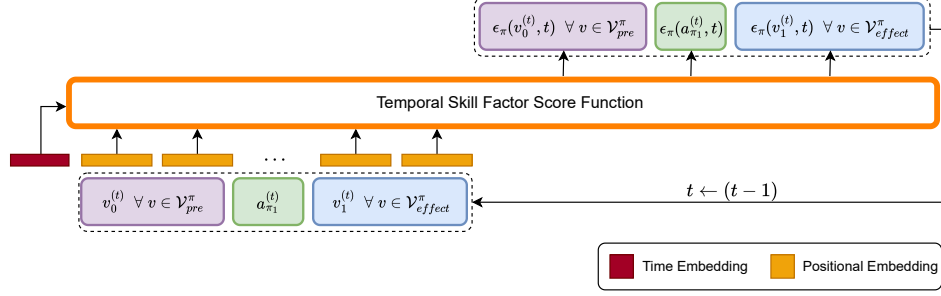


Figure S2: Transformer-based skill diffusion model. We use the noisy pre-condition, action and effect node value distribution at diffusion step t to obtain the corresponding ϵ during sampling.

need 100 successful Pick parameters for training the skill to pick the hammer and 300 successful Move parameters to cover the whole workspace of the robot. For ReGrasp, we use both the Pick and Move parameters.

Effect of training data coverage. If we consider “ideal” score functions and a perfect representation of the factor distributions, a solution exists if there is an overlap between two connected factor distributions. If such an overlapping segment does not exist, GFC will not be able to complete the spatial-temporal plan. Hence, the training data for each factor (here temporal factors only) must be diverse enough to ensure that the overlap exists. For example, a successful handover in *Hammer Place* and *Hammer Strike* is not possible if the training data only consists of Pick parameters to pick the hammer from the center of the handle. Similarly, if the training data for Move does not cover the common workspace of both robots, our proposed algorithm will be unable to complete the coordinated plan.

Algorithm 2: Training skill score functions for a particular skill π

```

1 Inputs:
2 Pre-condition, skill parameter and Effect nodes  $(\mathcal{V}_{pre}^{\pi}, a_{\pi}, \mathcal{V}_{effect}^{\pi})$ 
3 Dataset of transitions  $\mathcal{D}$ 
4 Parameterized skill score function  $\epsilon_{\phi}$ 
5 Noise schedule  $\sigma$ 
6 DSM loss weight schedule  $\lambda$ 

7 while not converged do
8   Sample batch from dataset  $\mathbf{x}^{(0)} \sim \mathcal{D}$ 
9   Sample forward diffusion timestep  $t \sim [0, 1]$ 
10  Sample Gaussian noise  $\epsilon \sim \mathcal{N}(0, \mathbf{I})$ 
11  Calculate noise coefficient  $\sigma_t$ 
12  Calculate noisy data  $\mathbf{x}^{(t)} = \mathbf{x}^{(0)} + \sigma_t \epsilon$ 
13 end

14 Optimize parameters  $\phi$  using:
15    $\nabla_{\phi} \mathbb{E}_{t, \epsilon, \mathbf{x}^{(0)}} [\lambda(t) \|\epsilon - \epsilon_{\phi}(\mathbf{x}^{(t)}, t)\|^2]$ 

16 Return  $\epsilon_{\pi} \equiv (\text{Optimized}) \epsilon_{\phi}$ 

```

Hyperparameters and computation. We consider the hyperparameters as shown in Table S1 for building our score-network.

For the reverse sampling steps while inference, we find the best performance using 50 steps and all results have been reported accordingly. Considering skill-object score functions with varying input nodes leads to a loss of parallel batched inference (advantage of vectorized states) and hence, an increase in computation time as compared to chaining with vectorized states. On an NVIDIA

Table S1: Hyperparameters for Score-Network with Transformer Backbone

Hyper-parameter	Value
Hidden Dimension	128
Number of Blocks	2
Number of Heads	2
MLP Ratio	2
Dropout Probability	0.1
Number of Input Channels	Varies (3-11)
Number of Output Channels	Varies (3-11)

185 RTXTM A6000 GPU, it takes 2.6 secs for the smallest horizon task *Pour Cup* and 6 secs for the
186 longest horizon task *Hammer Nail* to give 10 candidate node variable values. These candidates are
187 sorted based on their extent of goal-condition satisfaction and the top 5 are selected to calculate the
188 success performance.

189 S7 Real Robot Experiments

190 **Complete setup.** We use two Franka Panda robot arms
 191 placed in parallel to demonstrate the coordinated tasks as il-
 192 lustrated in Figure S3. A pair of flexible Finray fingers [16]
 193 is attached to the parallel jaw grippers. For each of the arm, we
 194 set up a Kinect Azure camera calibrated to the origin of the
 195 arm. We use objects like mallet (hammer), stake (tent peg,
 196 nail), garden foam, a kitchen pot, two types of mugs and a
 197 rack for the considered tasks. We use segment-anything [17]
 198 and CLIP [18] to segment the objects from the RGBD image
 199 based on text descriptions and use the segmented masks to
 200 obtain the point clouds for the objects. Finally, we use ICP
 201 to align the obtained and model point clouds to calculate the
 202 transformation of the object. The procedure is done for both
 203 cameras to obtain transforms for all the detected objects in
 204 both robot’s frame of reference. For a particular object, we select the transform from the arm closest
 205 to the object to get precise pose estimation (due to better depth data). We finally use the obtained
 206 transforms to recreate the physical scene in simulation, employ GFC in simulation and rollout the
 207 results in the real-world. While planning, the Frankx controller [19] is used to generate smooth
 208 motion toward the desired pose.

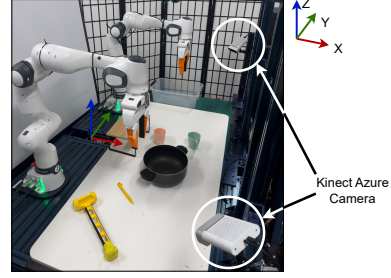


Figure S3: Real-World Experimental Setup

209 **Qualitative analysis.** We perform qualitative analysis for all four coordinated tasks using the hard-
 210 ware setup as shown in Figure S4, Figure S5, Figure S6 and Figure S7. We further provide detailed
 211 videos of execution in the supplementary video.

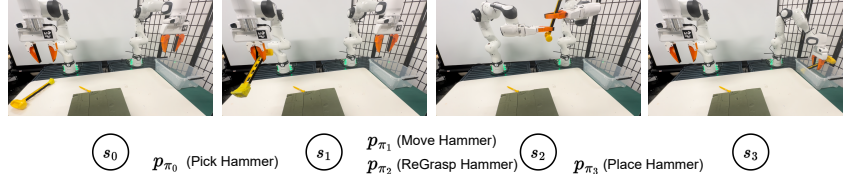


Figure S4: **Coordination task: Hammer Place** The left arm must handover the hammer to the right arm such that the hammer can be placed inside the box.

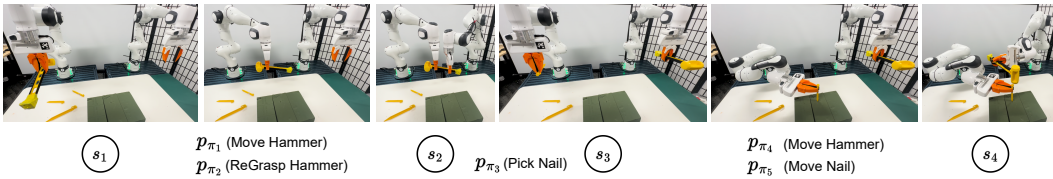


Figure S5: **Coordination task: Hammer Nail** The left arm must handover the hammer to the right arm and pick up the nail. Both arms have to coordinate in order to move the hammer and nail to a configuration in which the hammer can strike the nail.

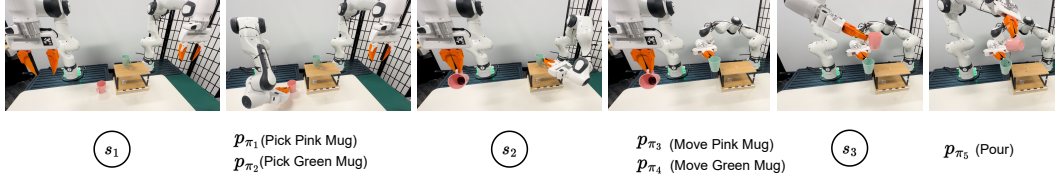


Figure S6: **Coordination task: *Pour Cup*** The left arm and right arm must pick up the pink mug and green mug respectively. Both arms have to coordinate in order to move the mugs to a configuration in which the left arm can pour the pink mug contents into the green mug.

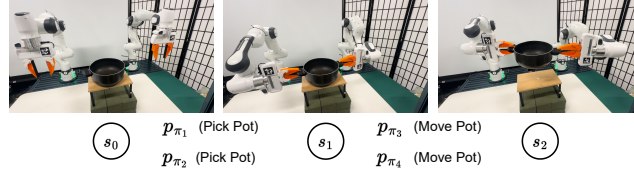


Figure S7: **Coordination task: *Bimanual Reorientation*** The left arm and right arm must pick up the pot simultaneously. Both arms have to coordinate in order to rotate the pot to a specified target reorientation angle. For the above illustration, the reorientation angle is 30deg.

212 **Failure analysis.** We try to analyze the reason for the failure of GFC in certain cases. A limiting
 213 factor of our planning framework is that the nodes denote waypoints required to be reached for
 214 completing the geometric execution and satisfying the goal condition without caring about the tra-
 215 jectory between them. Since we do not explicitly provide the intuition of inverse kinematics (IK) or
 216 collision, we assume that these properties are learned implicitly using the successful transitions in
 217 the training data. Hence, apart from sim-to-real gap (consisting of pose-estimation error, nature of
 218 surfaces in contact, and weight of the objects like hammer and pot), the primary reasons for failure
 219 are: (1) sampling a pose where IK cannot be computed, i.e. unreachable. (2) The sampled pose is
 220 not collision-free. We provide sim-to-real gap failures in the supplementary video.

S8 More Details on Evaluation Tasks

S8.1 Hammer Nail

Task Description: Given a scene with three boxes, a hammer in placed in one of the box covered by a lid as shown in Figure S8. There is a nail on the table. Only left arm can reach the lid, hammer and the nail. The task objective is to strike the nail by the hammer within a provided region. There is a cube in one of the boxes, picking and placing it are task-irrelevant distractions.

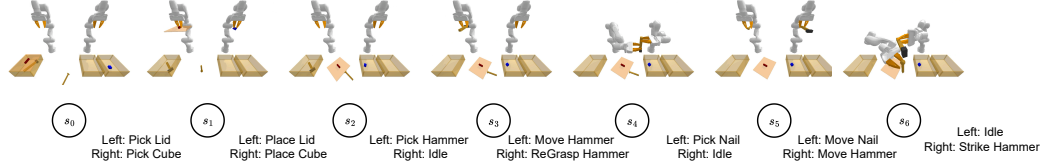


Figure S8: **Hammer Nail**. The illustration shows the *Hammer Nail* task. A successful solution to this task must complete a successful handover and coordinate to align the hammer and the nail to conduct a successful strike.

What it takes to solve? From a superficial symbolic analysis, the task can be completed if the left arm can handover the hammer to the right arm, left arm can pick up the nail to take it to the admissible region and the right arm can strike the nail by the hammer. However, the following challenges exist:

1. Hammer must be picked up and moved at a location such that the right arm can re-grasp it for a successful handover.
2. The handover must allow the right arm to satisfy the pre-condition of strike i.e. the right arm must grasp the hammer away from the head, hence the left arm must reason and pick it up by grasping close to head.
3. The re-grasp pose will affect the region where the hammer head can be reached. The left arm must reason about the hammer head's reachability to move the nail such that the hammer and nail can be aligned.

Why is this challenging? All the above reasonings are interdependent and the effect of the initial pick pose can be seen at multiple stages of the task. This makes the task challenging as the plans fails:

1. if the initial pick pose fails to reason about handover requirements.
2. if the nail move target pose fails to satisfy the reachability of the hammer-head, which actually depends on the handover.

Failure cases: The failures in the proposed method occur in the following situations:

1. *Method failure:* when it predicts in-feasible poses (where IK cannot be computed) or which does not satisfy the pre-condition of the next skill.
2. *Trajectory planning failure:* If IK can be computed for current and target poses but no collision-free trajectory can be computed (via pybullet-planning cite). This is expected as GFC only solves for high-level skill transitions.
3. *Simulation failure:* While executing Pick skill, sometimes the contact vectors are noisy and hence leads to pick-up failures.

S8.2 Bimanual Pot Reorientation

Task Description: Given a pot on a table, the task is to reorient the pot to some target orientation angle (along z-axis) using two manipulators as shown in Figure S10. It is worth noting that we have

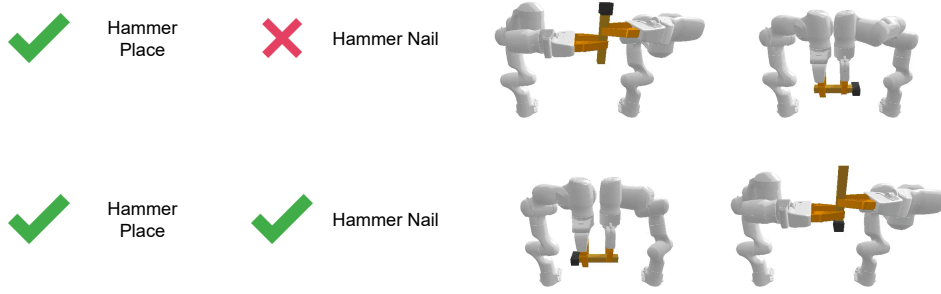


Figure S9: **Handover variations.** The hammer handover can be done in multiple ways, four of which are shown above. While placement of the hammer in the box for *Hammer Place* task can be done by re-grasping the hammer anywhere, for hammer strike in *Hammer Nail*, the hammer is encouraged to be regrasped near the tail of the handle.

256 Pick and Move skills for individual manipulators such that we know where the pot can be grasped
 257 and the reachable workspace of the manipulator.

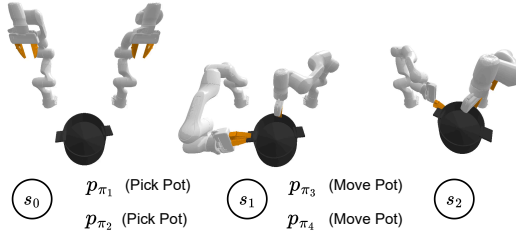


Figure S10: **Bimanual Pot Reorientation.** The task is to coordinate planning strategies to grasp a pot using two manipulators and rotate it to a target reorientation angle. The task must be done with only single-manipulator data.

258 **What it takes to solve?** This particular task can be completed if:

- 259 1. we find pick poses for both the manipulators.
- 260 2. we find feasible move poses in the workspace that satisfies the target orientation.
- 261 3. we ensure that the relative transform between two gripper poses while picking and in the
- 262 predicted move target poses is the same, because the grasp poses relative to the pot cannot
- 263 change while moving.

264 **Why is this challenging?** The task is challenging because the algorithm must decide the initial pick
 265 pose by considering sequential and parallel dependencies:

- 266 1. the same pick pose relative to the pot must exist for the target reorientation angle
- 267 2. the move pose for both manipulators must satisfy both the workspace reachability for indi-
- 268 vidual manipulators and also have the same fixed transform as the pick poses.

269 **Failure cases:** The failures in the proposed method occur in the following situations:

- 270 1. *Method failure:* when it predicts in-feasible poses (where IK cannot be computed) or which
- 271 does not satisfy the fixed transform condition.
- 272 2. *Trajectory planning failure:* If IK can be computed for current and target poses but no
- 273 collision-free trajectory can be computed (via pybullet-planning cite). This is expected as
- 274 GFC only solves for high-level skill transitions.
- 275 3. *Simulation failure:* While executing Pick skill, sometimes the contact vectors are noisy
- 276 and hence lead to pick-up failures.

S9 Extending Hammer Nail task to longer horizons

In order to evaluate the extensive long-horizon planning capabilities of our proposed algorithm, we have further extended the Hammer Nail task to longer horizons as shown in Figure S11. The extended tasks particularly emphasize adding a second handover such that the hammer is handed back to the left arm after a successful hammer strike.



Figure S11: **Extension of Hammer Nail task.** We have added three new extensions to the *Hammer Nail* task. All of the new tasks focus on handling a second handover. The nature of the first handover adds further constraints into possible ways to perform the second handover. Further, we add task-irrelevant skills in between the plan skeleton to evaluate the robustness of GFC and the spatial-temporal factor graph plan representation.

We classify the failure cases as:

- Type 1: Method failure i.e. when the proposed algorithm fails to find suitable target parameters.
- Type 2: Trajectory planning failure i.e. no collision-free trajectory can be computed between two suitable poses.
- Type 3: Simulation failure i.e. when simulator fails to detect suitable contacts.

288 Now, we show the failure breakdown and task success for all the considered *Hammer Nail* task and
 289 their extensions in [Table S2](#). While we see a drop in success rates by adding a second handover to the
 290 vanilla *Hammer Nail* task, GFC proved to be robust for all other task-irrelevant skills in the chain.
 The task success of all “two handover” variants is similar even with an increasing task horizon.

Table S2: Failure breakdown and task success analysis of hammer nail task and its extensions with two handovers (based on 100 trials)

Task	Task Horizon	Type 1 failure	Type 2 failure	Type 3 failure	Task Success
Hammer Nail	11	42	14	10	34
Extended Hammer Nail v1	16	43	28	5	24
Extended Hammer Nail v2	18	44	21	10	25
Extended Hammer Nail v3	20	41	25	13	21

292 S10 Analyzing Inter-step dependencies

293 Our work focuses on solving long-horizon tasks that have strong inter-step dependencies [20] and
 294 requirements for coordinated manipulation [21, 22, 23]. For example, hammering a nail not only
 295 requires extensive affordance planning to perform a handover but also requires allowing sufficient
 296 reachable workspace to align the hammer head with the nail. This also affects the success of the
 297 second handover, thus increasing the action-dependency horizon. Our framework is able to compose
 298 learned factors (diffusion models) to solve a wide variety of tasks, as long as their solutions fall in
 the combinatorial space.

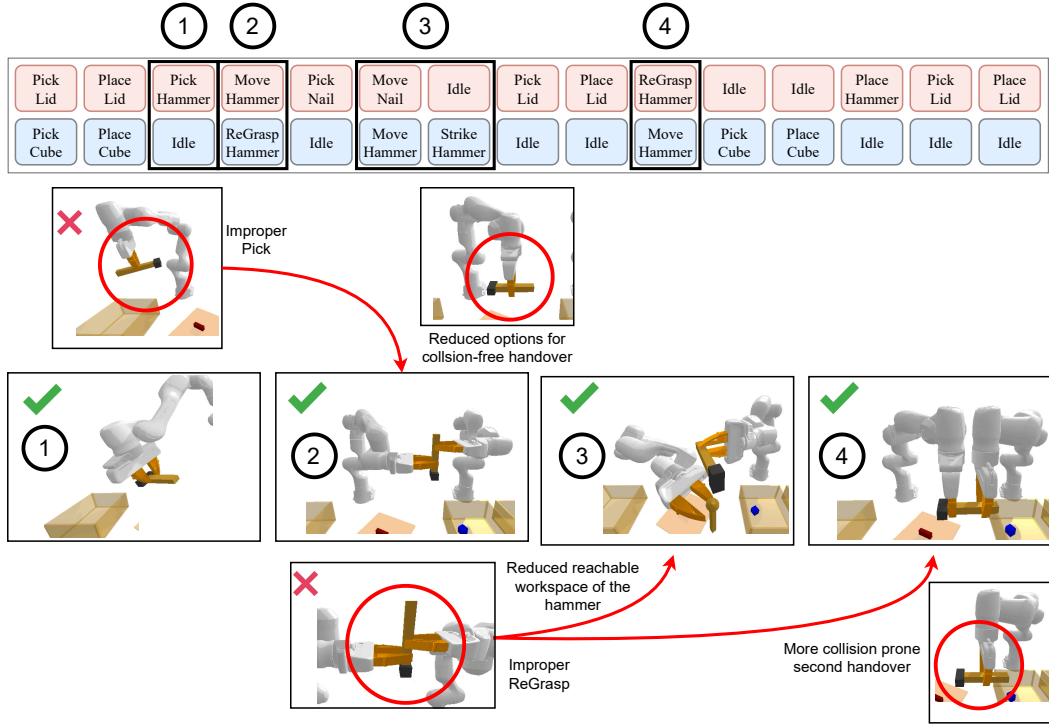


Figure S12: **Inter-step dependencies.** We show the steps and reasoning required to solve the *Hammer Nail* task. An improper initial pick can lead to a failed or unfavorable handover which might lead to difficulty in performing *Strike* and the second handover. Thus the algorithm must reason about inter-step action dependency over longer horizons to solve the task successfully.

S11 Justifying success rates with breakdowns

We elaborate on the failure and success breakdown for the vanilla *Hammer Nail* task in Table S3. Revisiting the failure categories, we classify the failure cases as:

- Type 1: Method failure i.e. when the proposed algorithm fails to find suitable target parameters.
- Type 2: Trajectory planning failure i.e. no collision-free trajectory can be computed between two suitable poses.
- Type 3: Simulation failure i.e. when simulator fails to detect suitable contacts.

Table S3: Failure breakdown and task success analysis per skill-step of hammer nail task (based on 100 trials)

Skill.No.	Skills	Type 1 failure	Type 2 failure	Type 3 failure	Accu. Success
1	Pick Lid	5	0	0	95
2	Place Lid	0	0	0	95
3	Pick Cube	0	0	0	95
4	Place Cube	6	0	0	89
5	Pick Hammer	3	0	2	84
6-7	Move Hammer - Regrasp Hammer	8	6	0	70
8	Pick Nail	4	0	8	58
9-10	Move Nail - Move Hammer	11	8	0	39
11	Hammer Strike	5	0	0	34

We also elaborate on the failure and success breakdown for the bimanual reorientation task in Table S4. It is worth to be noted that the skills are executed in parallel and the serialized representation of the skill sequence is shown only as a part of the analysis.

Table S4: Failure breakdown and task success analysis per skill step of bimanual pot reorientation (based on 100 trials)

Skill.No.	Skills	Type 1 failure	Type 2 failure	Type 3 failure	Accu. Success
1	Grasp Pot Left	13	0	4	83
2	Grasp Pot Right	12	0	3	68
3-4	Move Pot Left - Move Pot Right	13	12	0	53

We further continue the analysis for all the two handover extensions of the *Hammer Nail* task, namely for *Extended Hammer Nail v1* in Table S5, for *Extended Hammer Nail v2* in Table S6, and for *Extended Hammer Nail v3* in Table S7. We primarily note the accumulative success at the first handover, coordination for the hammer *Strike*, and the second handover. With an increasing task horizon, the proposed approach is invariant to task-irrelevant distractions and maintains similar success.

Table S5: Failure breakdown and task success analysis per skill-step of hammer nail task extension v1 with two handovers (based on 100 trials)

Skill.No.	Skills	Type 1 failure	Type 2 failure	Type 3 failure	Accu. Success
1	Pick Lid	4	0	0	96
2	Place Lid	0	0	0	96
3	Pick Cube	0	0	0	96
4	Place Cube	5	0	0	91
5	Pick Hammer	4	0	2	85
6-7	Move Hammer - Regrasp Hammer	11	13	0	61
8	Pick Nail	3	0	3	55
9-10	Move Nail - Move Hammer	7	9	0	39
11	Hammer Strike	3	0	0	36
12-13	Move Hammer - Regrasp Hammer	4	6	0	26
14	Place Hammer	0	0	0	26
15	Pick Lid	2	0	0	24
16	Place Lid	0	0	0	24

Table S6: Failure breakdown and task success analysis per skill-step of hammer nail task extension v2 with two handovers and some task-irrelevant skills (based on 100 trials)

Skill No.	Skills	Type 1 failure	Type 2 failure	Type 3 failure	Accu. Success
1	Pick Lid	4	0	0	96
2	Place Lid	0	0	0	96
3	Pick cube	0	0	0	96
4	Place Cube	4	0	0	92
5	Pick Hammer	5	0	2	85
6-7	Move Hammer - Regrasp Hammer	12	14	0	59
8	Pick Nail	2	0	1	56
9-10	Move Nail - Move Hammer	4	0	7	45
11	Hammer Strike	1	0	0	44
12	Pick Lid	3	0	0	41
13	Place Lid	0	0	0	41
14-15	Move Hammer - Regrasp Hammer	6	7	0	28
16	Place Hammer	0	0	0	28
17	Pick Lid	3	0	0	25
18	Place Lid	0	0	0	25

Table S7: Failure breakdown and task success analysis per skill-step of hammer nail task extension v3 with two handovers and many task-irrelevant skills (based on 100 trials)

Skill No.	Skills	Type 1 failure	Type 2 failure	Type 3 failure	Accu. Success
1	Pick Lid	5	0	0	95
2	Place Lid	0	0	0	95
3	Pick cube	0	0	2	93
4	Place Cube	4	0	0	89
5	Pick Hammer	3	0	2	84
6-7	Move Hammer - Regrasp Hammer	4	8	0	72
8	Pick Nail	3	0	6	63
9-10	Move Nail - Move Hammer	7	9	0	47
11	Hammer Strike	5	0	0	42
12	Pick Lid	1	0	2	39
13	Place Lid	0	0	0	39
14-15	Move Hammer - Regrasp Hammer	5	8	0	26
16	Pick cube	0	0	0	26
17	Place Cube	1	0	0	25
18	Place Hammer	3	0	0	22
19	Pick Lid	0	0	1	21
20	Place Lid	0	0	0	21

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