# UNLEASHING REASONING CAPABILITY OF LLMS VIA SCALABLE QUESTION SYNTHESIS FROM SCRATCH

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#### ABSTRACT

The availability of high-quality data is one of the most important factors in improving the reasoning capability of LLMs. Existing works have demonstrated the effectiveness of creating more instruction data from seed questions or knowledge bases. Recent research indicates that continually scaling up data synthesis from strong models (e.g., GPT-4) can further elicit reasoning performance. Though promising, the open-sourced community still lacks high-quality data at scale and scalable data synthesis methods with affordable costs. To address this, we introduce ScaleQuest, a scalable and novel data synthesis method that utilizes "smallsize" (e.g., 7B) open-source models to generate questions from scratch without the need for seed data with complex augmentation constraints. With the efficient ScaleQuest, we automatically constructed a mathematical reasoning dataset consisting of 1 million problem-solution pairs, which are more effective than existing open-sourced datasets. It can universally increase the performance of mainstream open-source models (i.e., Mistral, Llama3, DeepSeekMath, and Qwen2-Math) by achieving 29.2% to 46.4% gains on MATH. Notably, simply fine-tuning the Qwen2-Math-7B-Base model with our dataset can even surpass Qwen2-Math-7B-Instruct, a strong and well-aligned model on closed-source data, and proprietary models such as GPT-4-Turbo and Claude-3.5 Sonnet.<sup>1</sup>

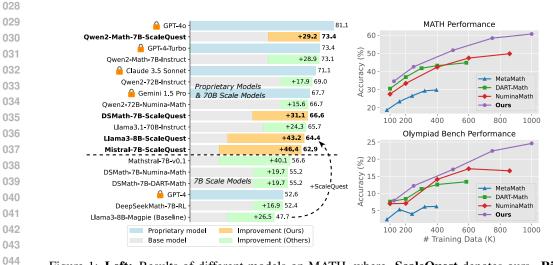


Figure 1: Left: Results of different models on MATH, where -ScaleQuest denotes ours. Right: Results of Llama3-8B fine-tuned on publicly available datasets constructed by different methods.

1 INTRODUCTION

How to improve the reasoning capabilities of Large Language Models (LLMs) has attracted significant attention. The success of recent advanced models, such as OpenAI o1 and Claude-3.5, heavily depends on access to extensive, diverse, and high-quality reasoning datasets. However, the

<sup>&</sup>lt;sup>1</sup>Code, data, and models will be publicly available.

proprietary nature of the data presents a significant barrier to the open-source community. Recent works have highlighted data synthesis as a promising approach (Ntoutsi et al., 2020) to address data scarcity for instruction tuning (Inan et al., 2023). As recent works have disclosed that crafting the right questions is crucial for eliciting the reasoning capabilities of LLMs (Yu et al., 2023a; Shah et al., 2024), the core of reasoning data synthesis lies in creating large-scale and novel questions.

Previous efforts in reasoning data synthesis have demonstrated the effectiveness of leveraging pow-060 erful language models to generate instructions. We categorize these approaches into two types: 061 question-driven approaches and knowledge-driven approaches. Question-driven methods include 062 question rephrasing (Yu et al., 2023a), evol-instruct (Xu et al., 2023; Luo et al., 2023; Zeng et al., 063 2024), question back-translation (Lu et al., 2024), or providing few-shot examples (Mitra et al., 064 2024). These methods are limited in data diversity, as the generated problems closely resemble the seed questions, with only minor modifications such as added conditions or numerical changes. 065 This lack of diversity hampers their scalability potential. To improve question diversity, recent 066 knowledge-driven works (Huang et al., 2024b) scale question synthesis by constructing knowledge 067 bases (Li et al., 2024b) or concept graphs (Tang et al., 2024) and sampling key points (Huang et al., 068 2024a) from them to generate new questions. Nevertheless, the above two types of approaches com-069 monly rely on strong models, like GPT-4, to synthesize new questions, but the high API costs make it impractical to generate large-scale data. As a result, despite these advancements, the open-source 071 community still faces a shortage of high-quality data at scale and cost-effective synthesis methods. 072

To meet this requirement, we explore a scalable, low-cost method for data synthesis. We observe 073 that using problem-solving models to directly synthesize reasoning questions, as explored in Yu 074 et al. (2023b) and Xu et al. (2024), falls short in synthesizing reasoning data, as shown in Figure 1 075 (see Llama3-8B-Magpie results). Accordingly, we propose a novel, scalable, and cost-effective data 076 synthesis method, ScaleQuest, which first introduces a two-stage question-tuning process consist-077 ing of Question Fine-Tuning (QFT) and Question Preference Optimization (QPO) to unlock the question generation capability of problem-solving models. Once fine-tuned, these models can then 079 generate diverse questions by sampling from a broad search space without the need for additional seed questions or knowledge constraints. The generated questions can be further refined through a 081 filtering process, focusing on language clarity, solvability, and appropriate difficulty. Moreover, we introduce an extra reward-based filtering strategy to select high-quality responses. 082

083 We generated data based on two lightweight, open-source models: DeepSeekMath-7B-RL (Shao 084 et al., 2024) and Qwen2-Math-7B-Instruct (Yang et al., 2024a), producing a final dataset of 1 mil-085 lion question-answer pairs. As shown in Figure 1, our synthetic dataset boosts performance by 29.2% to 46.4% across four major open-source models: Mistral-7B (Jiang et al., 2023), Llama3-8B (Dubey et al., 2024), DeepSeekMath-7B (Shao et al., 2024), and Qwen2-Math-7B (Yang et al., 087 880 2024a). Compared with other publicly available datasets such as MetaMath (Yu et al., 2023a), DART-Math (Tong et al., 2024), and NuminaMath (Li et al., 2024c), our approach demonstrates 089 great scalability in both in-domain and out-of-domain evaluation. In terms of in-domain evaluation, our method outperforms existing high-quality open-source datasets, achieving better results with the 091 same amount of data. For out-of-domain evaluation, compared with other datasets, the performance 092 of our synthetic dataset continues to show promising trends as the volume of training data increases, 093 indicating significant potential for further improvements through ongoing data scaling. 094

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#### 2 SCALEQUEST: SCALING QUESTION SYNTHESIS FROM SCRATCH

In this section, we first explain the motivation and process of our question generation method (section 2.1). Then, we introduce how to train a question generator via Question Fine-Tuning (section 2.2) and Question Preference Optimization (section 2.3). Next, we use the question generator to generate math questions, followed by a filtering process (section 2.4). Finally, we describe the response generation process (section 2.5). The overview of our method is illustrated in Figure 2.

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#### 2.1 QUESTION GENERATION FROM SCRATCH

The question generation process involves providing only a few prefix tokens from an instruction template (e.g., "<|begin\_of\_sentence|>User:") to guide the model in question generation. A fine-tuned causal language model, which has learned to generate responses

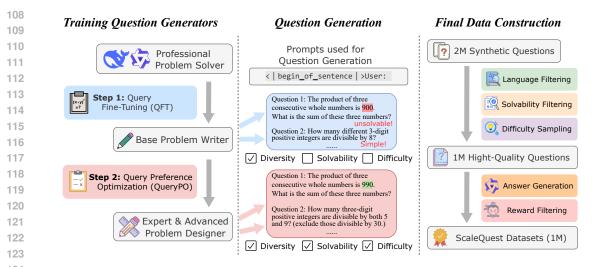


Figure 2: Overview of our ScaleQuest method.

based on question-answer pairs (e.g., "<|begin\_of\_sentence|>User: {Question}. Assistant: {Response}"), could potentially be leveraged to generate questions directly (Xu et al., 2024). This is because, during instruction tuning, the model is trained using a causal mask, where each token only attends to preceding tokens. This ensures that the hidden states evolve based on past context without future token influence. However, during instruction tuning, the actual loss is calculated based on the response, i.e.,

$$\mathcal{L} = -\log P(y_i | X, y_{\le i}),\tag{1}$$

where  $X = \{x_1, x_2, \dots, x_m\}$  denotes question and  $Y = \{y_1, y_2, \dots, y_n\}$  denotes response. Since  $P(x_i|x_{< i})$  is inherently modeled, we need to activate the model's capability for question generation.

#### 2.2 QUESTION FINE-TUNING (QFT)

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139 To activate the model's question generation capabil-140 ity, we first perform Question Fine-Tuning (QFT), 141 where we train the problem-solving model using a 142 small set of problems. To ensure that the generator stops after producing the questions and does not 143 continue generating a response, we added an end-of-144 sentence token at the end of each question. We used 145 approximately 15K problems (without solutions) by 146 mixing the training set of GSM8K (Cobbe et al., 147 2021) and MATH (Hendrycks et al., 2021) datasets 148 as training samples. We train DeepSeekMath-149 7B-RL Shao et al. (2024) and Qwen2-Math-7B-150 Instruct Yang et al. (2024a) with these samples.

The purpose of utilizing these problems is to activate the model's question-generation capability rather than to make the model memorize them. To validate this hypothesis, we trained the model separately using the GSM8K and MATH datasets and compared whether the distribution of the generated questions matched that of the training data. To evaluate the

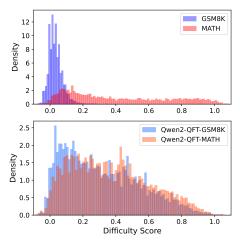


Figure 3: The difficulty distribution of two real-world datasets and two synthetic datasets. The difficulty score is calculated based solely on the problem part.

question distribution, we used a difficulty classifier, which maps a question into a difficulty score (details in Section 2.4). We performed QFT based on Qwen2-Math-7B (Yang et al., 2024a), then used the two QFT models, Qwen2-QFT-GSM8K and Qwen2-QFT-MATH, to synthesize 10K questions. The difficulty distribution of these four datasets is shown in Figure 3. We found that the generated questions separately differed from both GSM8K and MATH, yet they both converged toward

the same distribution. Additionally, the QFT model, trained on English questions, demonstrated
 the ability to generate a substantial number of questions in other languages. Both phenomena suggest that the QFT process enhances the model's question-generation capabilities without leading to
 overfitting the training data.

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#### 2.3 QUESTION PREFERENCE OPTIMIZATION (QPO)

The model is able to generate meaningful and diverse questions after QFT, but the quality is still not 170 high enough, as shown in Figure 2. This is reflected 171 in two aspects: (1) solvability: the math problem 172 should have appropriate constraints and correct an-173 swers, and (2) difficulty: the model needs to learn 174 from more challenging problems, yet some of the 175 generated questions are still too simple. To address 176 these two aspects, we applied Question Preference 177 Optimization (QPO).

178 We first used the model after OFT to generate 10K 179 questions. Then, we optimized these samples using 180 an external LLM, focusing primarily on solvability 181 and difficulty. We found that simultaneously opti-182 mizing both posed a challenge for the LLMs. There-183 fore, for each sample, we randomly selected one of 184 the two optimization directions, prioritizing either 185 solvability or difficulty. The optimization prompts can be found in Figure 10 and 11. The optimized questions, denoted as  $y_w$ , are treated as preferred 187

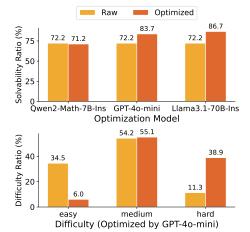


Figure 4: The solvability and difficulty of the raw questions generated by the QFT model and the optimized ones.

data, while the original questions before optimization, denoted as  $y_l$ , are considered dispreferred data. We modified the loss for Direct Preference Optimization (DPO) (Rafailov et al., 2024) formulation to fit our approach:

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$$\mathcal{L}_{\text{QPO}}(\pi_{\theta}; \pi_{\text{ref}}) = -\mathbb{E}_{(y_w, y_l) \sim \mathcal{D}} \left[ \log \sigma \left( \beta \log \frac{\pi_{\theta}(y_w)}{\pi_{\text{ref}}(y_w)} - \beta \log \frac{\pi_{\theta}(y_l)}{\pi_{\text{ref}}(y_l)} \right) \right].$$
(2)

194 The question optimization process placed significant demands on the model's ability to follow com-195 plex instructions. We experimented with three question optimization models: Qwen2-Math-7B-196 Instruct, GPT-40-mini and Llama3.1-70B-Ins. To evaluate improvements in solvability and diffi-197 culty, we used GPT-40, with the prompts for this evaluation provided in Figure 12 and 13. The results are shown in Figure 4. In terms of solvability, Qwen2-Math-7B-Instruct proved inadequate for this task, as the optimized questions resulted in decreased solvability. A possible reason for this 199 is the model's insufficient ability to follow instructions accurately, resulting in many answers that 200 fail to meet the specified optimization constraints. Considering the cheap API calls, we selected 201 GPT-40-mini as the question optimization model consequently. 202

203 204 2.4 QUESTION FILTERING

After the QFT and QPO phases, we obtained two question generators: DeepSeekMath-QGen and Qwen2-Math-QGen. There are still some minor issues in the generated questions, primarily related to language, solvability, and difficulty. To address these challenges, we applied the following filtering steps:

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Language Filtering The question generator models still produce a substantial number of math questions in other languages, accounting for approximately 20%. Since our focus is on English math questions, we removed non-English questions by identifying questions containing non-English characters and filtering out those samples.

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- **Solvability Filtering** Although QPO effectively enhances the solvability of generated questions, some questions remain nonsensical. This is primarily due to (1) poorly constrained questions, where

missing conditions, redundant conditions, or logical inconsistencies occur, and (2) questions that do
 not yield meaningful outcomes (e.g., answers involving the number of people should result in a
 non-negative integer). To filter out such samples, we used Qwen2-Math-7B-Instruct to evaluate
 whether the question is meaningful and whether the conditions are sufficient. The prompts used for
 the solvability check are provided in Figure 12.

222 **Difficulty Sampling** We measure the difficulty of a question using the fail rate (Tong et al., 2024) 223 — the proportion of incorrect responses when sampling n responses for a given question. This met-224 ric aligns with the intuition that harder questions tend to result in fewer correct responses. Following Tong et al. (2024), we used DeepseekMath-7B-RL as the sampling model to evaluate the difficulty 225 of each question in the training sets of GSM8K and MATH, obtaining the fail rate for each question 226 as its difficulty score. We then used this data to train a difficulty scorer. Specifically, we built upon 227 DeepseekMath-7B-Base and added a classification head on top of the model's hidden state. The 228 difficulty score d is computed and optimized as: 229

$$d = Wh_l + b, \mathcal{L} = \frac{1}{N} \sum_{i=1}^{N} (y_i - d_i)^2,$$
(3)

where W and b are the weights and biases of the classification head,  $h_i$  represents the last hidden state of the sequence, and  $d_i$  is the predicted difficulty score for the *i*-th question. The loss function  $\mathcal{L}$  is the mean squared error (MSE), where  $y_i$  represents the true difficulty score for the *i*-th question. We then used the scorer to predict the difficulty of each synthetic question and sample based on the question's difficulty. Specifically, we filtered out a portion of the questions generated by DeepSeekMath-QGen that were overly simple. In contrast, the difficulty distribution of Qwen2-Math-QGen was more balanced, so no sampling was necessary.

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#### 2.5 RESPONSE GENERATION WITH REWARD FILTERING

Prior efforts to guarantee the quality of solutions include two aspects: (1) rejection sampling (Yuan 243 et al., 2023): Large language models (LLMs) are tasked with generating multiple responses, specif-244 ically reasoning paths, for each instruction. Only reasoning paths that lead to the correct answer are 245 preserved as solutions (Tong et al., 2024). (2) If the correct answer is unavailable, a majority voting 246 method is used (Huang et al., 2024a), selecting the answer that appears most frequently across mul-247 tiple reasoning paths and retaining these as the solutions. We use the reward model score as a metric 248 for evaluating the quality of responses, considering its broader applicability, as there is often no sin-249 gle correct answer in other reasoning tasks like code generation and tool planning. Specifically, for 250 each question, we generate 5 solutions and select the solution with the highest reward model scores 251 as the preferred solution. In our experiments, we use InternLM2-7B-Reward (Cai et al., 2024) as 252 our reward model. This choice was primarily guided by the model's performance on the reasoning 253 subset of the Reward Bench (Lambert et al., 2024).

- 3 EXPERIMENT
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3.1 EXPERIMENTAL SETUP

259 **Training Problem Designers** Our question synthesis process relies on two problem designer mod-260 els: Deepseek-QGen and Qwen2-Math-QGen, which were trained using QFT (section 2.2) 261 and QPO (section 2.3), based on DeepSeekMath-7B-RL (Shao et al., 2024) and Qwen2-Math-7B-262 Instruct (Yang et al., 2024a), respectively. During the QFT stage, both models are trained on a mixed 263 training subset of GSM8K and MATH problems, containing a total of 15K problems. We trained 264 for only 1 epoch, considering that training for more epochs might cause the models to overfit the training problems and negatively impact the diversity of generated questions. We also used sequence 265 packing (Krell et al., 2021) to accelerate training. In the QPO stage, we use 10K preference data for 266 training, with a learning rate of 5e-7 and a batch size of 128. 267

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**Question Generation** The two question generation models were then utilized to generate a total of 2 million questions, with 1 million from each model. During this process, we set the maximum

270 Table 1: Main results on four mathematical reasoning benchmarks. Bold means the best score within 271 the respective base model. The baselines use different synthesis models for both question synthesis 272 and response generation, such as GPT-3.5, GPT-4, and GPT-40. For our approach, DSMath-7B-273 QGen and Qwen2-Math-7B-QGen are utilized for question synthesis, with Qwen2-Math-7B-Ins used for response generation. If multiple models are used, only the latest released one is marked. 274 More details concerning these datasets are shown in Figure 6. 275

Model	Synthesis Model	GSM8K	MATH	College Math	Olympiad Bench	Average
	Teacher Models in	Data Synth	esis			
\$ GPT-4-0314	-	94.7	52.6	24.4	-	-
GPT-4-Turbo-24-04-09	-	94.5	73.4	-	-	-
\$ GPT-40-2024-08-06	-	92.9	81.1	50.2	43.3	66.9
₫ DeepSeekMath-7B-RL	-	88.2	52.4	41.4	19.0	49.3
Qwen2-Math-7B-Instruct	-	89.5	73.1	50.5	37.8	62.7
	General Bas	e Model				
Mistral-7B-WizardMath	🕼 GPT-4	81.9	33.3	21.5	8.6	36.3
Mistral-7B-MetaMath	\$ GPT-3.5	77.7	28.2	19.1	5.8	32.7
Mistral-7B-MMIQC	SPT-4	75.7	36.3	24.8	10.8	36.9
Mistral-7B-MathScale	\$ GPT-3.5	74.8	35.2	21.8	-	-
Mistral-7B-KPMath	SPT-4	82.1	46.8	-	-	-
Mistral-7B-DART-Math	SMath-7B-RL ∞	81.1	45.5	29.4	14.7	42.7
Mistral-7B-NuminaMath	Sept-40	82.1	49.4	33.8	19.4	46.2
Mistral-7B-ScaleQuest	🕏 Qwen2-Math-7B-Ins	88.5	62.9	43.5	26.8	55.4
Llama3-8B-MetaMath	@ GPT-3.5	77.3	32.5	20.6	5.5	34.0
Llama3-8B-MMIQC	SPT-4	77.6	39.5	29.5	9.6	39.1
Llama3-8B-DART-Math	SMath-7B-RL <sup>™</sup>	81.1	46.6	28.8	14.5	42.8
Llama3-8B-NuminaMath	🗐 GPT-40	77.2	50.7	33.2	17.8	44.7
Llama3-8B-ScaleQuest	🕏 Qwen2-Math-7B-Ins	87.9	64.4	42.8	25.3	55.1
	Math-Specialized	l Base Mod	el			
DeepSeekMath-7B-Instruct	-	82.7	46.9	37.1	14.2	45.2
DeepSeekMath-7B-MMIQC	SPT-4	79.0	45.3	35.3	13.0	43.2
DeepSeekMath-7B-KPMath-Plus	SPT-4	83.9	48.8	-	-	-
DeepSeekMath-7B-DART-Math	😻 DSMath-7B-RL	86.8	53.6	40.7	21.7	50.7
DeepSeekMath-7B-Numina-Math	Sept-40	75.4	55.2	36.9	19.9	46.9
DeepSeekMath-7B-ScaleQuest	🕏 Qwen2-Math-7B-Ins	89.5	66.6	47.7	29.9	58.4
Qwen2-Math-7B-MetaMath	\$ GPT-3.5	83.9	49.5	39.9	17.9	47.8
Qwen2-Math-7B-DART-Math	SMath-7B-RL <sup>™</sup>	88.6	58.8	45.4	23.1	54.0
Qwen2-Math-7B-Numina-Math	SPT-40	84.6	65.6	45.5	33.6	57.3
Qwen2-Math-7B-ScaleQuest	🕏 Qwen2-Math-7B-Ins	89.7	73.4	50.0	38.5	62.9

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306 generation length to 512, a temperature of 1.0, and a top-p value of 0.99. To ensure quality, we ap-307 plied a question filtering pipeline (section 2.4) that involved language filtering, solvability filtering, 308 and difficulty sampling. This process refined the dataset, leaving approximately 1M questions to 309 form the final question pool, 400K from Deepseek-QGen and 600K from Qwen2-Math-QGen.

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Response Generation Based on the problems, we synthesized responses (section 2.5) using 312 Qwen2-Math-7B-Instruct (Yang et al., 2024a). In the process, we set the maximum generation 313 length to 2048, with a temperature of 0.7 and top-p of 0.95. We use chain-of-thought prompt (Wei 314 et al., 2022) to synthesize solutions. We use vLLM (Kwon et al., 2023) to accelerate the generation 315 and Ray (Moritz et al., 2018) to deploy distributed inference. For each problem, we sampled 5 so-316 lutions and selected the one with the highest reward score as the final response. The final dataset 317 consists of 1 million problem-solution pairs.

318 319 **Instruction Tuning** We conducted instruction tuning on the synthetic problems and solutions us-320 ing two general base models, Mistral-7B (Jiang et al., 2023) and Llama3-8B (Dubey et al., 2024), as 321 well as two math-specialized base models, DeepSeekMath-7B (Shao et al., 2024) and Qwen2-Math-7B (Yang et al., 2024a). All models were fine-tuned for 3 epochs in our experiments unless specified 322 otherwise. We used a linear learning rate schedule with a 3% warm-up ratio, reaching a peak of 5e-5 323 for Llama3 and DeepSeekMath and 1e-5 for the other models, followed by cosine decay to zero.

324 **Evaluation and Metrics** We assessed the fine-tuned models' performance across four datasets of 325 increasing difficulty. Along with the widely used GSM8K (elementary level) and MATH (competi-326 tion level), we included two more challenging benchmarks: College Math (Yuan et al., 2023) (col-327 lege level) and Olympiad Bench (He et al., 2024) (Olympiad level). For evaluation, we employed the script from Tong et al. (2024) to extract final answers and determine correctness by comparing an-328 swer equivalency. The generated outputs were all in the form of natural language Chain-of-Thought 329 (CoT) reasoning (Wei et al., 2022) through greedy decoding, with no tool integration, and we report 330 zero-shot pass@1 accuracy. 331

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333 **Compared Baselines** The main point of comparison is data synthesis methods, including: (1) 334 WizardMath (Luo et al., 2023) proposes a reinforced Evol Instruct method; (2) MetaMath (Yu et al., 335 2023a) introduces three types of question bootstrapping; (3) MMIQC (Liu & Yao, 2024) proposes an iterative question composing method; (4) Orca-Math (Mitra et al., 2024) augments existing datasets 336 using an Agent-Instruct method; (5) KPMath (Huang et al., 2024a) utilizes inherent topics and 337 key points to synthesize problems; and (6) MathScale (Tang et al., 2024) builds a concept graph 338 to generate new questions. In addition to this, we also involved other large math corpus like (7) 339 DART-Math (Tong et al., 2024) enhances the response generation process through difficulty-guided 340 rejection sampling; (8) Numina-Math (Li et al., 2024c) collects a large corpus by combining existing 341 synthetic data with real-world datasets. More details of these datasets are shown in Table 6. We 342 found that different scripts yielded varying evaluation results. To ensure consistency, we evaluated 343 all released models using the same evaluation scripts. For methods without available results or 344 released models, we retrained the models using their publicly available data. 345

346347 3.2 MAIN RESULTS

348 ScaleQuest significantly outperforms others Table 1 presents the results. ScaleQuest signifi-349 cantly outperforms previous synthetic methods, with average performance improvements ranging 350 from 5.6% to 11.5% over the prior state-of-the-art (SoTA) on both general base models and math-351 specialized foundation models. Qwen2-Math-7B-ScaleQuest achieved a zero-shot pass@1 accuracy 352 of 73.4 on the MATH benchmark, matching the performance of GPT-4-Turbo. For out-of-domain 353 tasks, Qwen2-Math-7B-ScaleQuest outperformed its teacher model, Qwen2-Math-7B-Instruct, with 354 scores of 89.7 on the GSM8K benchmark, 73.4 on the MATH benchmark, and 38.5 on the Olympiad 355 benchmark. It's important to highlight that Qwen2-Math-7B-Instruct has undergone Group Relative 356 Policy Optimization (GRPO) (Shao et al., 2024), utilizing the powerful reward model Qwen2-Math-RM-72B (Yang et al., 2024a), while our model is only an instruction tuning version. To ensure a fair 357 comparison with other baselines, we have only applied supervised fine-tuning (SFT) in this work, 358 leaving the preference tuning process for future work. Since some of the baseline datasets are not 359 publicly available, we could not strictly control for the same training data volume. Experiments 360 with controlled training data volumes can be found in the scaling trend in Figure 1 and Appendix C. 361 The use of multiple models in our approach may lead to some confusion. To address this, we also 362 present a simplified version of our method, where only Qwen2-Math-7B-Ins and InternLM-7B-363 Reward are used. Detailed results and more insights into the selection of these models are provided 364 in Appendix C.

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**ScaleQuest scales well with increasing data** We also explored the scalability of our dataset. We 367 used our constructed dataset along with publicly available datasets, including MetaMath (Yu et al., 368 2023a), DART-Math (Tong et al., 2024), and Numina-Math (Li et al., 2024c). We trained the model 369 using Llama3-8B and observed how its performance scaled with increasing data size. The results are 370 presented in Figure 1. For the in-domain evaluation (MATH), our method demonstrates high data 371 efficiency, achieving superior results with the same amount of data. In out-of-domain evaluations 372 (Olympiad Bench), it also shows strong scalability, continuing to improve even as other datasets 373 reach their limits. A limited question set leads to constrained improvements in model performance, 374 as demonstrated by the results of DART-Math, which relies on a small number of questions and 375 generates numerous correct answers through rejection sampling. Limited questions face a scalability 376 ceiling, as the lack of diversity in the question set restricts further performance growth. Our results further demonstrate that diverse questions support sustained performance growth, emphasizing the 377 need for broader and more varied question generation.

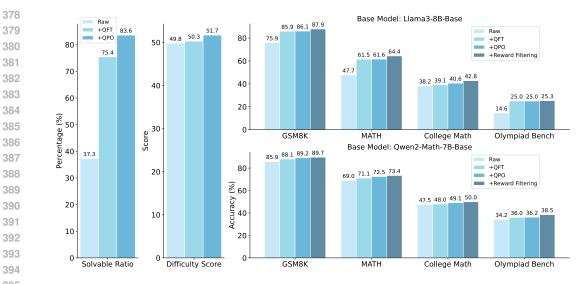


Figure 5: A comparison of the synthetic dataset generated by the raw instruct model, the model after QFT, the model after QPO, and the final dataset after applying reward filtering. **Left:** The solvable ratio and difficulty score of the generated questions. The solvable ratio refers to the proportion of generated questions that are judged as "solvable", while the difficulty score represents the average difficulty rating assigned to each generated question. **Right**: The instruction tuning effectiveness on Llama3-8B and Qwen2-Math-7B.

Table 2: We directly compared the question quality of different open-source datasets. To ensure consistency, all responses were generated using Qwen2-Math-7B-Instruct with the same reward filtering process.

Questions Source	Response Synthesis Model	GSM8K	MATH	College Math	Olympiad Bench	Average
MetaMath	☞ Qwen2-Math-7B-Instruct	84.5	53.8	40.1	22.1	50.1
OrcaMath	☞ Qwen2-Math-7B-Instruct	84.2	53.7	40.5	23.7	50.5
NuminaMath	☞ Qwen2-Math-7B-Instruct	86.0	65.9	46.1	30.2	57.1
ScaleQuest	Solution 2-Math-7B-Instruct	89.5	66.6	47.7	29.9	58.4

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## 3.3 ABLATION STUDY

Ablation on each sub-method To validate the effectiveness of each of our sub-methods, including QFT, QPO, and reward filtering, we conducted an ablation study. We evaluated the quality of the questions generated by the models across three dimensions: solvability, difficulty, and performance in instruction tuning. To assess the model's solvability and difficulty, we used GPT-40-mini as the evaluation model, with the prompts provided in the Figure 12 and 13. For difficulty evaluation, we calculated the dataset's average difficulty score based on ratings for each question: "very easy" is rated as 20 points, "easy" as 40 points, "medium" as 60 points, "hard" as 80 points, and "very hard"

The results are shown in Figure 5. The "raw model" refers to using the instruct model to directly generate instructions and responses, as done in Xu et al. (2024). To ensure fairness, we also generated 1M question-response pairs using their method based on Qwen2-Math-7B-Instruct, which were used to train Llama3-8B. After applying QFT and QPO, the model's performance improved across all three evaluation dimensions, demonstrating the effectiveness of our approach. Furthermore, by filtering for solvable questions and applying reward filtering to the responses, the quality of our dataset increased, resulting in significant improvements across all four evaluation benchmarks.

- **Question matters for data synthesis** To directly compare the question quality of our constructed data with other open-source datasets, we used the same model, Qwen2-Math-7B-Instruct, to gener-

Table 3: The performance of Mistral-7B-v0.1 fine-tuned on ScaleQuest-DSMath, ScaleQuest-Qwen2, and a mix of both. In this setup, the instructions for ScaleQuest-DSMath and ScaleQuest-Qwen2-Math were generated by DSMath-QGen and Qwen2-Math-QGen, respectively. We fixed the training data size at 400K and found that the mixed data resulted in the greatest improvement.

Synthetic Dataset	# Samples	GSM8K	MATH	College Math	Olympiad Bench	Average
𝔆 ScaleQuest-DSMath	400K	87.6	52.2	39.8	19.4	49.8
ScaleQuest-Qwen2-Math	400K	86.8	56.1	39.6	18.7	50.3
Mixed	400K	87.8	58.0	40.1	22.2	52.0

Table 4: Cost analysis of the entire data synthesis process. We also estimated the cost of generating the same number of tokens using proprietary models GPT-4 and GPT-40 for comparison.

	Phase	Туре	# Samples	GPU hours	Cost (\$)
QFT	Training DSMath-QFT	Train	15K	2.0	2.6
	Training Qwen2-Math-QFT	Train	15K	1.9	2.5
QPO	Generate Questions	Infer	10K×2	0.4	0.5
	Construct Preference Data	API	10K×2	-	6.2
	QPO Training	Train	10K×2	6.6	8.5
Data Synthesis	Question Generation	Infer	2M	38.4	49.5
	solvability & difficulty check	Infer	2M	110.6	142.7
	Response Generation	Infer	1M×5	251.0	323.8
	Reward Scoring	Infer	1M×5	112.0	144.5
Total			1M	522.9	680.8
	Γ-4 cost (generating the same number of tokens) Γ-4ο cost (generating the same number of tokens)		-	-	24,939.5 6,115.9

ate responses and fine-tuned DeepSeekMath-7B based on the synthetic datasets. As shown in Table 2, using the same response generation method, our model outperformed other synthetic datasets like MetaMath and OrcaMath, highlighting the high quality of our questions. NuminaMath also demonstrated competitive performance, largely due to the fact that many of its questions are drawn from real-world scenarios. This also highlights that question quality is crucial for synthetic data.

Multiple question generators enhance data diversity We use two models as question generators: DSMath-QGen and Qwen2-Math-QGen, which are based on DeepSeekMath (Shao et al., 2024) and Qwen2-Math (Yang et al., 2024a), respectively. To explore the impact of using multiple question generators, we compared the effects of using data synthesized by a single generator versus a mix of data from both. We fixed the total dataset size at 400K and used it to fine-tune Mistral-7B. As shown in Table 3, we found that the mixed data outperformed the data generated by either single generator. A possible explanation for this improvement is the increased data diversity. In fact, we observed that DSMath-QGen tends to generate simpler, more real-world-oriented questions, while Qwen2-Math-QGen produces more challenging, theory-driven ones. From this, we recognize the potential of using multiple question generators, and we plan to incorporate more question generators as part of our future work. 

3.4 COST ANALYSIS

The data synthesis process was conducted on a server with 8 A100-40G-PCIe GPUs. We summarize our overall costs in Table 4. Generating 1 million data samples required only 522.9 GPU hours (approximately 2.7 days on an 8-GPU server), with an estimated cost of \$680.8 for cloud server rental.<sup>2</sup>

<sup>&</sup>lt;sup>2</sup>https://lambdalabs.com/service/gpu-cloud

This is only about 10% of the cost of generating the same data using GPT-40. This demonstrates that our data generation method is significantly more cost-effective.

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4 RELATED WORK

#### 4.1 MATHEMATICAL REASONING

493 Solving math problems is regarded as a key measure of evaluating the reasoning ability of LLMs. 494 Recent advancements in mathematical reasoning for LLMs, including models like OpenAI o1, 495 Claude-3.5, Gemini (Reid et al., 2024), DeepSeekMath (Shao et al., 2024), InternLM2-Math (Cai 496 et al., 2024), and Qwen2.5-Math (Yang et al., 2024b), have spurred the development of various 497 approaches to improve reasoning capabilities of LLMs on math-related tasks. To strengthen the 498 math reasoning capabilities of LLMs, researchers have focused on areas such as prompting tech-499 niques (Chia et al., 2023; Chen et al., 2023; Zhang et al., 2023), data construction for pretrain-500 ing (Lewkowycz et al., 2022; Azerbayev et al., 2023; Zhou et al., 2024; Shao et al., 2024) and instruction tuning (Luo et al., 2023; Yue et al., 2023), tool-integrated reasoning(Chen et al., 2022; 501 Gao et al., 2023; Gou et al., 2023; Wang et al., 2023; Yue et al., 2024; Yin et al., 2024; Zhang et al., 502 2024), and preference tuning (Ma et al., 2023; Luong et al., 2024; Shao et al., 2024; Lai et al., 2024). 503 Our work primarily focuses on math data synthesis for instruction tuning. 504

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#### 4.2 DATA SYNTHESIS FOR MATH INSTRUCTION TUNING

507 High-quality reasoning data, particularly well-crafted questions, is in short supply. Prior efforts 508 have mostly started with a small set of human-annotated seed instructions and expanded them 509 through few-shot prompting. We categorize them into two types: question-driven augmentation and 510 knowledge-driven augmentation. Previous works focus on enhancing seed questions by introducing 511 additional constraints or numerical changes to increase the reasoning steps required. For instance, 512 WizardMath (Luo et al., 2023) uses a series of operations to increase the complexity of questions 513 and answers with GPT-3.5. MetaMath (Yu et al., 2023a) enhances the questions in GSM8K (Cobbe 514 et al., 2021) and MATH (Hendrycks et al., 2021) by rewriting them in various ways, such as through 515 semantic rephrasing, self-verification, and backward reasoning. Xwin-Math (Li et al., 2024a) and MMIQC (Liu & Yao, 2024) further explore the scalability of the synthetic data. However, these 516 methods face a diversity challenge, as few-shot prompting often results in new instructions that are 517 too similar to the original seed questions (Li et al., 2024b). To increase diversity, recent works 518 have focused on knowledge-driven data synthesis, where they summarize world knowledge from 519 the seed questions and use it to generate synthetic datasets (Didolkar et al., 2024; Shah et al., 2024). 520 MathScale (Tang et al., 2024) extracts math concepts from seed questions and then generate math 521 reasoning data. KPMath (Huang et al., 2024a) begins by extracting topics and key points from seed 522 problems using a labeling model, and sample multiple topics and key points for instruction synthe-523 sis. There are other methods for enhancing dataset quality as well. DART-Math (Tong et al., 2024) 524 focuses on enhancing the quality of responses by using rejection sampling to generate multiple cor-525 rect answers for each query from GSM8K and MATH. In contrast, Numina-Math (Li et al., 2024c) 526 improves its dataset by collecting more real-world and synthetic data, then reformatting (Fan et al., 2024) the responses using GPT-40. This high-quality data can be integrated with our constructed 527 dataset, resulting in an improved data mix for more effective instruction tuning. 528

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#### 5 CONCLUSION

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532 In this work, we propose ScaleQuest, a novel data synthesis framework that unlocks the ability of 533 open-source smaller models to independently generate large-scale, high-quality reasoning data from 534 scratch, at a low cost. By training the problem-solving models on a small subset of questions, we 535 effectively activate their question-generation capabilities. We also introduce a response enhance-536 ment method. With these techniques, we successfully developed a fully synthetic math reasoning 537 dataset consisting of 1 million question-answer pairs. Using this dataset, we fine-tuned the model and achieved remarkable improvements, with gains ranging from 29.2% to 46.4% compared to the 538 base model. The fine-tuned 7B model, Qwen2-Math-7B-ScaleQuest, outperforms all competitors in the 7B-70B range and even surpasses proprietary models like GPT-4-Turbo and Claude-3.5-Sonnet.

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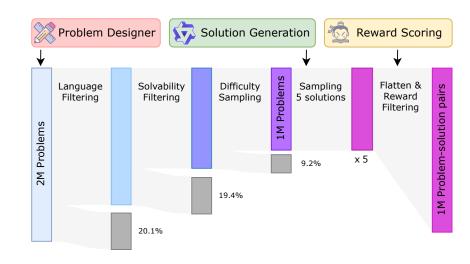
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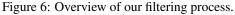
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### A ADDITIONAL DATA STATISTICS

Filtering process The entire data generation process is illustrated in Figure 6. After using the two question generators to produce 2 million questions from scratch, we performed a filtering process, including language filtering, solvability checks, and difficulty sampling. These steps filtered out 20.1%, 19.4%, and 9.2% of the samples, respectively, resulting in a final question set of 1 million questions. In the subsequent response generation process, we filtered out responses without answers by checking for key phrases such as "The answer is" or "\boxed{}". This step eliminated a negligible portion of the samples, as most of the filtered questions were solvable and did not pose any confusion for the response generation model.





**Dataset Coverage** We analyze the dataset coverage through two aspects: (1) Problem Topic Coverage, such as algebra and geometry. Following Huang et al. (2024a), we use GPT-4o to categorize the topics of the given questions, with prompt illustrated in Figure 14. Figure 7 presents the results. We found that the topics covered the major areas of mathematics, such as arithmetic, algebra, geometry, and others. (2) Embedding space analysis. Following Zhao et al. (2024) and Xu et al. (2024), we first compute the input embeddings of the questions and then project them into a two-dimensional space using t-SNE (Van der Maaten & Hinton, 2008). We included only real-world datasets, such as GSM8K (Cobbe et al., 2021), MATH (Hendrycks et al., 2021), and NuminaMath (Li et al., 2024c) (which contains a small portion of synthetic questions). As shown in Figure 8, our synthetic data closely resembles the real-world questions.

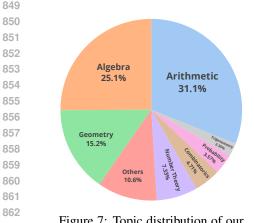


Figure 7: Topic distribution of our generated dataset.

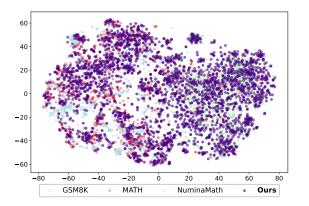


Figure 8: t-SNE plot of our dataset, with GSM8K, MATH, and NuminaMath.

**Data Leakage Analysis** We conducted an n-gram similarity analysis between the generated questions and all test sets from both our dataset and other baseline datasets. Based on prior empirical analysis (Brown, 2020; Wei et al., 2021), we set n=13 to prevent spurious collisions and calculated how much the test sets overlap with training data to assess data contamination. Table 5 shows the clean ratio of our dataset and other baseline datasets. The results demonstrate that our dataset achieves a relatively high level of data cleanliness compared to other datasets, suggesting that our method generates novel questions instead of memorizing existing ones.

Table 5: Overlap statistics for the datasets used. We report the clean ratio of the test set, representing the percentage of test samples that have no matching n-grams with samples in the training set.

Dataset	GSM8K	MATH	College Math	Olympiad Bench	Average
MetaMath	99.8	92.2	100	99.7	97.9
NuminaMath	99.8	89.8	99.9	86.8	94.1
DART-Math	99.8	91.5	100.0	99.6	97.7
MMIQC	99.8	88.0	98.9	97.9	96.2
ScaleQuest (Ours)	99.9	92.8	99.8	97.2	97.4

**Safety Analysis** We used Llama3-8B-Guard (Inan et al., 2023) as a discriminator model to detect any unsafe elements in the data. After sampling 10K instances from the 1 million samples, we found that only 0.1% were flagged as unsafe.

**Generated Examples** We sampled several generated examples from our datasets, as shown in Figure 17, 18 and 19. The generated math problems are of high quality, driving effective learning.

Table 6: Comparison between our constructed dataset and previous datasets.

Dataset	Size	Synthesis Model	Public
WizardMath (Luo et al., 2023)	96K	GPT-4	×
MetaMath (Yu et al., 2023a)	395K	GPT-3.5-Turbo	1
MMIQC (Liu & Yao, 2024)	2294K	GPT-4 & GPT-3.5-Turbo & Human	1
Orca-Math (Mitra et al., 2024)	200K	GPT-4-Turbo	1
Xwin-Math (Li et al., 2024a)	1440K	GPT-4-Turbo	X
KPMath-Plus (Huang et al., 2024a)	1576K	GPT-4	X
MathsScale (Tang et al., 2024)	2021K	GPT-3.5 & Human	X
DART-Math (Tong et al., 2024)	585K	DeepSeekMath-7B-RL	1
Numina-Math (Li et al., 2024c)	860K	GPT-4 & GPT-40	1
ScaleQuest	1000K	DeepSeekMath-7B-RL Qwen2-Math-7B-Instruct	1

#### B DATA SYNTHESIS FOR CODE REASONING TASK

We also extend our ScaleQuest method to the Code Reasoning Task as a simple validation. We made the following modifications to adapt to the code reasoning task:

912 Settings We choose DeepSeek-Coder-7B-Instruct (Guo et al., 2024) and Qwen2.5-Coder-7B913 Instruct (Hui et al., 2024) as two problem-solving models to perform question fine-tuning on 20K
914 questions randomly sampled from CodeFeedBack (Zheng et al., 2024). For Question Preference
915 Optimization, we also focused on solvability and difficulty, making slight modifications to the
916 prompts based on the code reasoning task. Our evaluation covered HumanEval (Chen et al., 2021),
917 MBPP (Austin et al., 2021), and BigCodeBench (Zhuo et al., 2024), using the same evaluation script as Qwen2.5-Coder. We report pass@1 results using greedy search.

The results are presented in Table 7. Compared to the widely used refined version of CodeFeedback, namely CodeFeedback-Filtered, our generated data outperforms it, with an average improvement of 5.9 across the three baselines. Additionally, we enhanced the Response portion of CodeFeedbackFiltered using Qwen2.5-Coder-7B-Instruct, and the results indicate that our generated questions are of higher quality. This further demonstrates the effectiveness of the ScaleQuest method.

Table 7: Results of ScaleQuest in Code Reasoning Task. All results are based on Qwen2.5-Coder 7B-Base. CFB refers to the CodeFeedBack-Filtered Dataset. we augmented the responses for the
 problems in CodeFeedback-Filtered using Qwen2.5-Coder-7B-Instruct with reward filtering, creating a new dataset referred to as CFB-Aug.

Model	# Samples (K)	HumanEval	MBPP	BigCodeBench	Average
Qwen2.5-Coder-CFB	156	79.3	77.2	35.6	64.0
Qwen2.5-Coder-CFB-Aug	156	84.1	84.7	39.0	69.3
Qwen2.5-Coder-ScaleQuest	156	86.6	83.1	40.0	69.9

#### C MORE COMPARISON RESULTS

Additional Results on Out-of-Domain (OOD) Benchmarks In addition to College Math and Olympiad Bench, we included two additional benchmarks: GSM-Hard (Gao et al., 2023) and Math-Chat (Liang et al., 2024). GSM-Hard is constructed by modifying the questions in GSM8K, replacing the numbers with larger, less common ones. From MathChat, we selected two problem-solving tasks: follow-up QA and error correction. The results are summarized in Table 8. In more fine-grained OOD evaluations, our model continues to perform on par with Qwen2-Math-7B-Ins, further demonstrating our ScaleQuest Model's generalization capability and highlighting the generated data's robustness.

Table 8: The comparison between Qwen2-Math-7B-Ins and the ScaleQuest Model on GSM-Hard and MathChat. We choose Follow-up QA and Error Correction from MathChat for evaluation in problem-solving. R1, R2, and R3 represent different rounds in Follow-up QA.

Model	GSM-Hard	Fol R1	Follow-up QA R1 R2 R3		Error Correction	Average
Qwen2-Math-7B-Instruct	68.3	89.5	62.4	53.5	89.9	72.7
Qwen2-Math-7B-ScaleQuest	66.3	89.7	61.7	53.5	91.1	72.5

**Comparison Under Equal Training Data Volume** In the right panel of Figure 1, we plotted the scaling trends of model performance with increasing data volume, showcasing the superiority of the ScaleQuest method when using the same amount of data. To further ensure a fair comparison, we randomly sampled the same number of training examples from open-source datasets for training. Specifically, we sampled 400K examples from MetaMath, DART-Math, NuminaMath, and our dataset (for MetaMath, which contains 395K examples in total, all samples were used). The results are presented in Table 9. We observe that with the same amount of training data, our dataset demonstrates significantly higher instruction tuning effectiveness compared to other datasets.

968 Insights behind model selection In our works, we use many models, e.g., DSMath-7B-RL,
969 Qwen2-Math-7B-Ins, GPT-4o-mini, and DSMath-7B-Base, which may cause confusion for model
970 selection. In response, we also supplemented our approach with a simpler setup. We used Qwen2971 Math-7B-Ins for training question generators, constructing optimization data for QPO, and performing solvability & difficulty filtering, as well as for response generation. For reward filtering,

Table 9: Results on four mathematical reasoning benchmarks. All results are based on Qwen2Math-7B-Base. ScaleQuest-Simple is a simplified version that only utilizes Qwen2-Math-7B-Ins
for QFT, QPO, and question filtering, and InternLM-7B-Reward for reward filtering.

Model	# Samples (K)	GSM8K	MATH	College Math	Olympiad Bench	Average
Qwen2-Math-7B-MetaMath	395	84.3	48.6	40.5	15.6	47.3
Qwen2-Math-7B-DART-Math	400	88.6	58.2	45.2	22.8	53.7
Qwen2-Math-7B-NuminaMath	400	82.0	65.8	44.9	29.2	55.5
Qwen2-Math-7B-ScaleQuest	400	90.6	71.6	50.2	36.2	62.1
Qwen2-Math-7B-ScaleQuest-Simple	400	89.4	69.9	48.8	33.6	60.4

InternLM-7B-Reward remained unchanged. The results, as shown in Figure 9 (ScaleQuest-Simple result), indicate that our approach continues to demonstrate superior performance compared to existing datasets. Additionally, we summarize these insights on model selection for domain adaptation:

- Selection of base model for training question generator: The self-synthesis generation paradigm heavily relies on the inherent knowledge of the problem-solving model itself (Xu et al., 2024). Therefore, a domain-specific model is essential. For example, Qwen2-Math-Ins is suitable for mathematical reasoning, while Qwen2.5-Coder-Ins fits well for code reasoning. Furthermore, using multiple question generators often leads to more diverse and higher-quality questions (as discussed in section 3.3).
- Selection of model for constructing optimization data: Well-aligned, general-purpose models, such as Llama3.1-70B and GPT-40-mini, tend to perform better than domain-specific models, as illustrated in Figure 4.
  - Selection of Response Generation Model & Reward Model: These can be selected based on their performance on the corresponding mathematical tasks.

We believe that the methodology and the experience in selecting models are always more critical than
the chosen models themselves. With the continuous advancements in the open-source community,
we are confident that stronger models will undoubtedly produce even better datasets when applying
our approach.

More ablation Results of each submethod In Figure 5, we discussed the effectiveness of each submethod, including Question Fine-Tuning (QFT), Question Preference Optimization (QPO), and Reward Filtering (RF), in a stepwise manner. To further refine this ablation study, we examined various combinations of these submethods. We excluded the combination of w/o QFT and w/ QPO, as QPO is meaningless without QFT, which is essential for question generation. The results are illustrated in Table 10. From the results, we can more precisely observe the contributions of each submethod to overall performance improvements. We found that QFT and QPO contribute signif-icantly to the improvement of SFT performance, while the impact of QPO seems less pronounced. We would like to clarify that the limited improvements from QPO are due to two main reasons: (1) QPO primarily optimizes the solvability of questions, and its influence on response quality is indirect. (2) Though the impact of QPO in SFT may be minimal, it significantly enhances the data generation efficiency. Specifically, QPO improves the solvability of generated questions from 75.4% to 83.6%, a meaningful enhancement that boosts the efficiency of data utilization. While the effect may appear minimal due to subsequent solvability filtering, our detailed analysis shows that 28.8% of unsolvable questions were filtered out in the baseline setting, whereas after QPO, only 19.4% were deemed unsolvable. This represents a 9.4% reduction in computational overhead. 

Human Evaluation Results We conducted a human evaluation of the generated data, focusing on three aspects: clarity, reasonableness, and real-world relevance. For reference, we also included two high-quality, human-curated datasets, GSM8K and MATH. A total of 40 examples were sampled from each dataset and evaluated based on clarity, coherence, and real-world relevance, with scores

QFT	QPO	RF	GSM8K	MATH	College Math	Olympiad Bench	Average
X	X	X	74.2	44.5	36.9	13.0	42.2
X	X	1	75.9	47.7	38.2	14.6	44.1
1	X	X	85.9	61.5	39.1	25.0	52.9
1	1	X	86.1	61.6	40.6	25.0	53.3
1	X	1	88.0	63.4	41.9	25.4	54.7
1	1	~	87.9	64.4	42.8	25.3	55.1

Table 10: Results of various combinations of these submethods on MATH. All results are based on Llama3-8B.

ranging from 1 to 5. The results are presented in Table 11. In terms of clarity and reasonableness, our synthetic data surpasses NuminaMath but still falls short of the high-quality, real-world datasets like the training sets of GSM8K and MATH. Regarding real-world relevance, GSM8K leans toward practical, real-life scenarios, while MATH focuses more on theoretical mathematical derivations. Our generated data can be seen as a balance between the two.

Table 11: Human Evaluation Results.

Dataset	clarity	reasonableness	real-world relevance
GSM8K	4.4	4.5	3.9
MATH	4.1	4.3	2.4
NuminaMath	3.8	4.0	2.4
ScaleQuest	3.9	4.0	2.8

Effect of Training Data Volume on QPO QPO is designed to enhance the solvability and diffi-culty of the question generator. We investigate the impact of training data volume by using GPT-4o-mini as the optimization model. The training data volume was controlled at 5K, 10K, 15K, 20K, and 40K, with Qwen2-Math-7B-QFT serving as the base model. We evaluated the performance of the trained question generator in terms of solvability and difficulty. The results are shown in Figure 9. As the amount of training data increases, both the solvable rate and difficulty of the questions gen-erated by the question generator improve, gradually converging around 20K training examples. We believe that maintaining the training data at approximately 10K represents a more suitable balance between training cost and model performance.

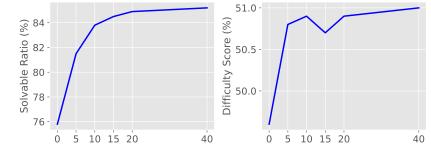


Figure 9: Performance of QPO in different training data volume. The evaluation covers the solvable ratio and difficulty score, following the same evaluation procedure as in Figure 5.

Additional Results Based on Different Base Models We have supplemented Table 2 with the results for the other three base models, as shown in Table 12. Under the same response generation

1000						
1084 1085	Model	GSM8K	MATH	College Math	Olympiad Bench	Average
1086	Mistral-7B-MetaMath-Aug	77.0	34.1	18.6	8.6	34.6
1087	Mistral-7B-OrcaMath-Aug	84.4	31.6	20.9	8.2	36.3
1088	Mistral-7B-NumiMath-Aug	79.5	62.8	40.4	<b>30.4</b> 28.8	53.3
1089	Mistral-7B-ScaleQuest	<b>88.5</b>	<b>62.9</b>	<b>43.5</b>		<b>55.9</b>
1090 1091 1092	Llama3-8B-MetaMath-Aug Llama3-8B-OrcaMath-Aug Llama3-8B-NumiMath-Aug Llama3-8B-ScaleQuest	77.6 83.2 79.1 <b>87.9</b>	33.1 32.6 62.9 <b>64.4</b>	20.6 19.4 39.3 <b>42.8</b>	9.2 8.6 <b>25.4</b> 25.3	35.1 36.0 51.7 <b>55.1</b>
1093	Qwen2-Math-7B-MetaMath-Aug	88.5	68.5	47.1	33.0	59.3
1094	Qwen2-Math-7B-OrcaMath-Aug	89.3	68.3	46.6	31.9	59.0
1095	Qwen2-Math-7B-NumiMath-Aug	89.5	72.6	49.5	36.3	62.0
1096	Qwen2-Math-7B-ScaleQuest	<b>89.7</b>	<b>73.4</b>	<b>50.0</b>	<b>38.5</b>	<b>62.9</b>

1080 Table 12: Additional results of Table 2 on the other base models. All responses were generated using Qwen2-Math-7B-Instruct with the same reward filtering process. For baseline datasets, "-1082 Aug" indicates that the responses have been enhanced.

process, our approach consistently outperforms existing datasets across all four base models, further demonstrating the superiority of our method.

#### D PROMPTS

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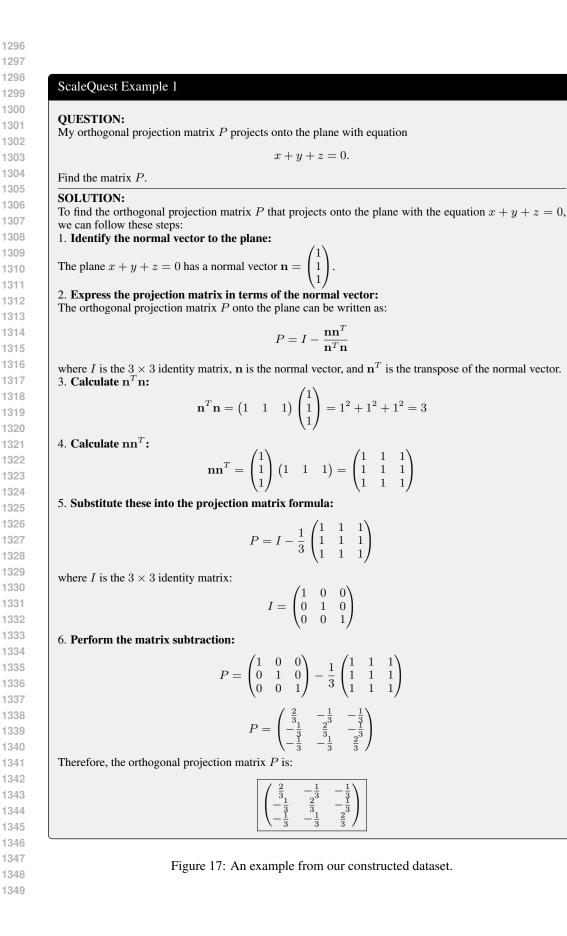
1104 Prompts for Problem Solvability Optimization 1105 1106 Please act as a professional math teacher. 1107 Your goal is to create high quality math word problems to help students learn math. 1108 You will be given a math question. Please optimize the Given Question and follow the instructions. 1109 To achieve the goal, please follow the steps: 1110 # Please check that the given question is a math question and write detailed solution to the Given Question. 1111 # Based on the problem-solving process, double check the question is solvable. # If you feel that the given question is not a meaningful math question, rewrite one that makes sense to 1112 you. Otherwise, modify the Given question according to your checking comment to ensure it is solvable 1113 and of high quality. 1114 # If the question can be solved with just a few simple thinking processes, you can rewrite it to explicitly 1115 request multiple-step reasoning. 1116 You have five principles to do this: 1117 # Ensure the optimized question only asks for one thing, be reasonable and solvable, be based on the Given 1118 Question (if possible), and can be answered with only a number (float or integer). For example, DO NOT 1119 ask, 'what is the amount of A, B and C?'. 1120 # Ensure the optimized question is in line with common sense of life. For example, the amount someone 1121 has or pays must be a positive number, and the number of people must be an integer. # Ensure your student can answer the optimized question without the given question. If you want to 1122 use some numbers, conditions or background in the given question, please restate them to ensure no 1123 information is omitted in your optimized question. 1124 # Please DO NOT include solution in your question. 1125 1126 Given Question: problem 1127 Your output should be in the following format: CREATED QUESTION: [your created question] 1128 VERIFICATION AND MODIFICATION: [solve the question step-by-step and modify it to follow all 1129 principles] 1130 FINAL QUESTION: [your final created question] 1131 1132 1133

Figure 10: The prompts used to optimize the solvability of questions for QPO Training.

Prompts for Problem Difficulty Optimization You are an Math Problem Rewriter that rewrites the given #Problem# into a more complex version. Please follow the steps below to rewrite the given "#Problem#" into a more complex version. Step 1: Please read the "#Problem#" carefully and list all the possible methods to make this prob-lem more complex (to make it a bit harder for well-known AI assistants such as ChatGPT and GPT4 to handle). Note that the problem itself might be erroneous, and you need to first correct the errors within it. Step 2: Please create a comprehensive plan based on the #Methods List# generated in Step 1 to make the #Problem# more complex. The plan should include several methods from the #Methods List#. Step 3: Please execute the plan step by step and provide the #Rewritten Problem#. #Rewritten Problem# can only add 10 to 20 words into the "#Problem#". Step 4: Please carefully review the #Rewritten Problem# and identify any unreasonable parts. Ensure that the #Rewritten Problem# is only a more complex version of the #Problem#. Just provide the #Finally Rewritten Problem# without any explanation and step-by-step reasoning guidance. Please reply strictly in the following format: Step 1 #Methods List#: Step 2 #Plan#: Step 3 #Rewritten Problem#: Step 4 #Finally Rewritten Problem#: #Problem#: Problem Figure 11: The prompts used to optimize the difficulty of questions for QPO Training. Prompts for Problem Solvability Check Please act as a professional math teacher. Your goal is to determine if the given problem is a valuable math problem. You need to consider two aspects: 1. The given problem is a math problem. 2. The given math problem can be solved based on the conditions provided in the problem (You can first try to solve it and then judge its solvability). Please reason step by step and conclude with either 'Yes' or 'No'. Given Problem: Problem Figure 12: The prompts used to check the solvability of questions. 

D	fan Diff aulta Classif astist
Prompts	for Difficulty Classification
Щ Т.,	
# Instructi	on
You first	need to identify the given user intent and then label the difficulty level of the user qu
	he content of the user query.
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Input	
11put	
## Output	
	user query, in your output, you first need to identify the user intent and the knowledge needed
	ask in the user query. the difficulty level of the user query as very easy, easy, medium, hard, or very ha
Then, Tate	The difficulty level of the user query as very easy, easy, meatum, hard, of very ha
Now, ple	ase output the user intent and difficulty level below in a json format by filling in
placehold	
• • • • • •	
{{ "intent": '	The user wants to []",
	ge": "To solve this problem, the models need to know []",
	": "[very easy/easy/medium/hard/very hard]"
}}	
• • • •	
	Figure 13: The prompts used to judge the difficulty level of questions.
	Figure 13: The prompts used to judge the difficulty level of questions.
	Figure 13: The prompts used to judge the difficulty level of questions.
	Figure 13: The prompts used to judge the difficulty level of questions.
Prompts	Figure 13: The prompts used to judge the difficulty level of questions. for Topic Classification
Prompts	
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As a math Specific re	for Topic Classification ematics education specialist, please analyze the topics of the provided question and its answ equirements are as follows:
As a math Specific re 1. You sho	for Topic Classification ematics education specialist, please analyze the topics of the provided question and its answ equirements are as follows: build identify and categorize the main mathematical topics involved in the problem. If knowle
As a math Specific re 1. You sho from non-	for Topic Classification ematics education specialist, please analyze the topics of the provided question and its answ equirements are as follows: build identify and categorize the main mathematical topics involved in the problem. If knowle mathematical fields is used, it is classified into Others - xxx, such as Others - Problem Conte
As a math Specific re 1. You sho from non-	for Topic Classification ematics education specialist, please analyze the topics of the provided question and its answ equirements are as follows: build identify and categorize the main mathematical topics involved in the problem. If knowle
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As a math Specific re 1. You sho from non- 2. You sho Question: Answer: V Since cos	for Topic Classification ematics education specialist, please analyze the topics of the provided question and its answe equirements are as follows: ould identify and categorize the main mathematical topics involved in the problem. If knowle mathematical fields is used, it is classified into Others - xxx, such as Others - Problem Contro- ould put your final answer between <topic> and </topic> . Compute $\cos 330^{\circ}$ . We know that $330^{\circ} = 360^{\circ} - 30^{\circ}$ . $(360^{\circ} - \theta) = \cos \theta$ for all angles $\theta$ ,
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xam	ples for Solvability Optimization
Proble	ems 1 (Before Optimization):
There	are 10 survivors in an emergency room. Each survivor is either a child, a woman, or a man.
are 4 r	nen and 3 times as many women as men, how many children are there?
	ems 1 (After Optimization):
There are 4 r	are 10 survivors in an emergency room. Each survivor is either a child, a woman, or a man. I nen and an equal number of women as men, how many children are there?
	ems 2 (Before Optimization):
	nany sides does a polygon have if it is a regular polygon? ems 2 (After Optimization):
	nany sides does a regular polygon have if each interior angle is 120 degrees?
	ems 3 (Before Optimization):
	he sum of the first three terms of this series.
	ems 3 (After Optimization):
	ate the sum of the first three terms of the arithmetic series where the first term is 5 and the co
differe	nce is 3.
	Figure 15: Three examples for solvability optimization by GPT-40-mini.
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Exam	ples for Difficulty Optimization
n 11	
	ems 1 (Before Optimization): nany 4-digit positive integers are there?
Proble	ems 1 (After Optimization):
How n	nany 4-digit positive integers can be formed using non-repeating digits where the sum of these
must b	inity i argit positive integers can be remined using non-repeating digits where the sull of these
	e even, and the integers fall within the range of 1000 to 9999?
Proble	e even, and the integers fall within the range of 1000 to 9999?
	e even, and the integers fall within the range of 1000 to 9999? ems 2 (Before Optimization):
The av the 16	e even, and the integers fall within the range of 1000 to 9999? ems 2 (Before Optimization): verage of 15 numbers is 32. An additional number is then added to the list, and the new ave numbers is 34. What number was added to the list?
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The average of the second seco	<ul> <li>we even, and the integers fall within the range of 1000 to 9999?</li> <li>we are even, and the integers fall within the range of 1000 to 9999?</li> <li>we are a constrained by the factor of the factor of</li></ul>
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#### ScaleQuest Example 2

#### **OUESTION:**

Suppose a, b are positive real numbers such that a + b = 1.

(a) minimize  $\frac{1}{a} + \frac{1}{b}$ ; (b) minimize  $a^2 + b^2$ .

#### **SOLUTION:**

To solve these problems, we will use the method of Lagrange multipliers and the AM-HM inequality. **Part (a):** Minimize  $\frac{1}{a} + \frac{1}{b}$  given a + b = 1

First, we use the method of Lagrange multipliers. Define the function  $f(a, b) = \frac{1}{a} + \frac{1}{b}$  and the constraint g(a,b) = a + b - 1 = 0.The Lagrangian is:

$$\mathcal{C}(a,b,\lambda) = \frac{1}{a} + \frac{1}{b} + \lambda(a+b-1)$$

Taking the partial derivatives and setting them to zero, we get:

L

$$\frac{\partial \mathcal{L}}{\partial a} = -\frac{1}{a^2} + \lambda = 0 \implies \lambda = \frac{1}{a^2}$$
$$\frac{\partial \mathcal{L}}{\partial b} = -\frac{1}{b^2} + \lambda = 0 \implies \lambda = \frac{1}{b^2}$$
$$\frac{\partial \mathcal{L}}{\partial \lambda} = a + b - 1 = 0$$

Since  $\lambda = \frac{1}{a^2}$  and  $\lambda = \frac{1}{b^2}$ , we have:

$$\frac{1}{a^2} = \frac{1}{b^2} \implies a^2 = b^2 \implies a = b \quad (\text{since } a, b > 0)$$

Substituting a = b into the constraint a + b = 1, we get:

$$a + a = 1 \implies 2a = 1 \implies a = \frac{1}{2} \implies b = \frac{1}{2}$$

Now, we calculate  $\frac{1}{a} + \frac{1}{b}$ :

$$\frac{1}{a} + \frac{1}{b} = \frac{1}{\frac{1}{2}} + \frac{1}{\frac{1}{2}} = 2 + 2 = 4$$

Thus, the minimum value of  $\frac{1}{a} + \frac{1}{b}$  is 4. **Part (b):** Minimize  $a^2 + b^2$  given a + b = 1

We use the identity for the square of a sum:

$$(a+b)^2 = a^2 + b^2 + 2ab$$

Given a + b = 1, we have:

$$1^2 = a^2 + b^2 + 2ab \implies 1 = a^2 + b^2 + 2ab \implies a^2 + b^2 = 1 - 2ab$$

To minimize  $a^2 + b^2$ , we need to maximize *ab*. Using the AM-GM inequality:

 $\frac{1}{2}$ 

(

$$\frac{a+b}{2} \ge \sqrt{ab} \implies \frac{1}{2} \ge \sqrt{ab} \implies \left(\frac{1}{2}\right)^2 \ge ab \implies \frac{1}{4} \ge ab$$

The maximum value of ab is  $\frac{1}{4}$ , which occurs when  $a = b = \frac{1}{2}$ . Substituting  $ab = \frac{1}{4}$  into the expression for  $a^2 + b^2$ :

$$a^{2} + b^{2} = 1 - 2ab = 1 - 2\left(\frac{1}{4}\right) = 1 - \frac{1}{2} = \frac{1}{2}$$

Thus, the minimum value of  $a^2 + b^2$  is

Figure 18: An example from our constructed dataset.

ScaleQuest Example 3  
QUESTION:  
Compute  

$$\sum_{n=1}^{\infty} \frac{4^n + 5^n + 6^n}{12^n} .$$
SOLUTION:  
To compute the sum  $\sum_{n=1}^{\infty} \frac{4^n + 5^n + 6^n}{12^n} = \sum_{n=1}^{\infty} \frac{4^n}{12^n} + \sum_{n=1}^{\infty} \frac{5^n}{12^n} + \sum_{n=1}^{\infty} \frac{6^n}{12^n} .$ 
Each of these sums is a geometric series. Let's evaluate each one separately.  
1. For the first sum  $\sum_{n=1}^{\infty} \frac{1^n}{12^n}$ :  
 $\sum_{n=1}^{\infty} \frac{4^n}{12^n} = \sum_{n=1}^{\infty} \left(\frac{4}{12}\right)^n = \sum_{n=1}^{\infty} \left(\frac{1}{3}\right)^n .$   
The sum of an infinite geometric series.  $\sum_{n=1}^{\infty} an^{n-1}$  is given by  $\frac{a}{1-r}$  for  $|r| < 1$ . Here,  $a = \frac{1}{3}$  and  $r = \frac{1}{3}$ , so:  
 $\sum_{n=1}^{\infty} \left(\frac{1}{3}\right)^n = \frac{1}{1-\frac{1}{3}} = \frac{1}{\frac{3}{2}} = \frac{1}{2}$ .  
2. For the second sum  $\sum_{n=1}^{\infty} \frac{5^n}{12^n}$ :  
 $\sum_{n=1}^{\infty} \frac{5^n}{12^n} = \sum_{n=1}^{\infty} \left(\frac{5}{12}\right)^n .$   
Here,  $a = \frac{5}{12}$  and  $r = \frac{5}{12}$ , so:  
 $\sum_{n=1}^{\infty} \left(\frac{5}{12}\right)^n = \frac{5^n}{1-\frac{5^n}{12}} = \frac{5^n}{\frac{5^n}{12}} = \frac{5}{7}$ .  
3. For the third sum  $\sum_{n=1}^{\infty} \frac{6^n}{12^n}$ :  
 $\sum_{n=1}^{\infty} \left(\frac{6}{12}\right)^n = \sum_{n=1}^{\infty} \left(\frac{6}{12}\right)^n .$   
Here,  $a = \frac{1}{2}$  and  $r = \frac{1}{2}$ , so:  
 $\sum_{n=1}^{\infty} \left(\frac{1}{2}\right)^n = \frac{1}{1-\frac{1}{2}} = \frac{1}{\frac{1}{2}} = 1$ .  
Adding these three results together, we get:  
 $\sum_{n=1}^{\infty} \frac{4^n + 5^n + 6^n}{12^n} = \frac{1}{2} + \frac{5}{7} + 1$ .  
To add these fractions, we need a common denominator. The least common multiple of 2, 7, and 1 is 14.  
So we convert each fraction:  
 $\frac{1}{2} = \frac{7}{14}, \quad \frac{7}{7} = 10, \quad 1 = \frac{14}{14}.$   
Adding these fractions together, we get:

Thus, the sum is:

Figure 19: An example from our constructed dataset.

 $\frac{31}{14}$ 

1 is 14.