

# FastDP: Deployable Diffusion Policy with Fast Inference Speed

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## Abstract

Diffusion Policies have become a popular framework for robot visuomotor learning due to their superiority in capturing multi-modal distributions. However, the typical UNet and Transformer backbones for the policy network are computationally expensive, making them prohibitive for deployment on real robot systems that require real-time decision-making. In this paper, we address the challenge of efficient policy generation through a new architecture design. We explore the usage of structured state space models (SSMs), specifically the Mamba architecture, in helping diffusion policy inference speed. We further accelerate the diffusion process by starting the sampling from a Gaussian distribution around the previous action chunk. We validate our model on Adroit, MetaWorld, and Dexart environments, and show that it has 95% fewer parameters than the diffusion model with Unet backbone and consumes 75% less computation, yet achieves similar performance on long-horizon tasks.

## 1 Introduction

Given large amounts of teleoperated data and human demonstration data, learning from demonstration is a very common method for robot visuomotor learning to avoid learning from scratch. The execution plan of a robotics task can often have more than one solution, making the demonstration dataset inherently multimodal. Diffusion models are renowned for capturing multimodal distributions underlying image data and generating diverse images sampled from this distribution. (Chi et al., 2023) used diffusion models for implicit behavior cloning and achieved impressive performance on visuomotor control both in simulation and real-world robot manipulation tasks. However, diffusion policies have high computation cost due to the iterative sampling mechanism in diffusion models, making them suffer from inference latency. Since inference speed is critical for robotic tasks in order to make real-time control decisions, (Chi et al., 2023) remedied this latency through receding horizon control to keep the decision-making module on par with the robot execution frequency. A more efficient model with low policy generation latency is an urgent necessity.

There have been various efforts to make diffusion models more efficient and scalable. (Peebles & Xie, 2023) explore a new class of diffusion models using transformer architecture to replace the commonly used U-Net backbone. (Dasari et al., 2024) further validated that without sufficient hyperparameter tuning, diffusion transformer usually suffers from unstable training. Recently, structured state space sequence models (SSMs) have been proposed for modeling long-range dependencies (Gu et al., 2021; Fu et al., 2022). These models can be interpreted as a combination of RNNs and CNNs. They keep a latent state representation as a memory bank and recurrently update it according to a state equation while using a kernel to convolve over input sequence. (Gu & Dao, 2023) then designed an end-to-end neural network architecture Mamba, which was further modified for discrete modalities, allowing the model to selectively propagate or forget information depending on the current input token. SSMs have linear time complexity compared to the quadratic attention mechanism in transformer models, leading to faster inference. Further, the authors designed a hardware-aware

parallelized algorithm, making it suitable for time-sensitive tasks like rapidly adaptive robot control, which has stringent requirements for real-time long-horizon control and planning.

Thus, we propose FastDP, a diffusion policy model that adapts the end-to-end SSM architecture with efficient attention modules for robotic behavior cloning, aiming at better performance and faster inference speed. We also introduce historical actions as the sampling prior for the diffusion process, further boosting the sampling speed. To summarize, our main contributions are:

- We proposed FastDP, a diffusion policy model with state space backbones, and successfully decreased the computational complexity by 75%.
- We further accelerate the inference speed by starting the diffusion sampling from a Gaussian distribution around the last chunk of actions instead of pure noise.
- We proved that the architecture has robust performance on complex robot manipulation tasks.

## 2 Preliminaries

**State Space Models.** State space models (SSMs) are classic in the control theory field for modeling dynamic systems via state variables. Modern advances in deep learning have rejuvenated them for sequence modeling, beginning with the Structured State Space Sequence (S4) model introduced by (Gu et al., 2021), which leverages a diagonal plus low-rank parametrization to achieve efficient convolutional representations of long sequences. SSMs model continuous sequence as follows:

$$h'(t) = \mathbf{A}h(t) + \mathbf{B}x(t), \quad y(t) = \mathbf{C}h(t).$$

By applying zero-order hold method for  $h$  discretization with a step size  $\Delta$ , the state matrix  $\mathbf{A}$  and  $\mathbf{B}$  are converted into an approximation matrix  $\bar{\mathbf{A}} = \exp(\Delta\mathbf{A})$  and  $\bar{\mathbf{B}} = (\Delta\mathbf{A})^{-1}(\exp(\Delta\mathbf{A}) - \mathbf{I}) \cdot \Delta\mathbf{B}$ , therefore the discrete sequences can be modeled as

$$h(t) = \bar{\mathbf{A}}h(t-1) + \bar{\mathbf{B}}x(t), \quad y(t) = \mathbf{C}h(t).$$

In this recurrent representation, the state matrix  $\bar{\mathbf{A}}$  and  $\bar{\mathbf{B}}$  are dynamic. A convolution kernel  $\bar{\mathbf{K}}$  is used to convert it into convolutional representation, which can be computed very efficiently. Following work Mamba (Gu & Dao, 2023) further improve S4 with selective scan algorithm parallelizable on hardware.

Comparing to the  $\mathcal{O}(N^2d)$  complexity of transformer models, SSMs is able to reduce the complexity to  $\mathcal{O}(1)$  at inference time, thus have gain popularity in fields that inference speed is significant. But even though researchers often compare the SSMs with transformers, SSMs have been somewhat disjoint from attention mechanisms until (Dao & Gu, 2024) showed the connection between the two that, for the SSM  $y = Mx$ , there is a lower-triangular mask  $L$  such that  $M = L \circ (\mathbf{C}\mathbf{B}^\top)$ , which, if you rename  $(\mathbf{C}, \mathbf{B}, x) \rightarrow (Q, K, V)$ , is exactly causal linear attention:

$$Y = (L \circ QK^\top) V$$

So essentially, state space models like mamba and other variants can be treated as a kind of linear attention-based method, and are naturally faster than softmax attention-based models like transformer.

**Diffusion Models** Diffusion models (Sohl-Dickstein et al., 2015; Ho et al., 2020) are a type of generative model that can capture the data distribution  $q(\mathbf{x}_0)$  from a dataset through learning inverse process of data gradually corrupted to pure noise. Diffusion models define (1) a forward noising process that gradually injecting Gaussian noise over  $T$  discrete steps:

$$q(\mathbf{x}_t | \mathbf{x}_{t-1}) = \mathcal{N}(\mathbf{x}_t; \sqrt{1 - \beta_t} \mathbf{x}_{t-1}, \beta_t \mathbf{I}),$$

where  $\{\beta_t\}_{t=1}^T \in (0, 1)$  is a noise schedule. The forward process is a fixed Markov chain, by multiplying along the chain, the marginal over  $\mathbf{x}_t$  admits a closed-form:

$$q(\mathbf{x}_t | \mathbf{x}_0) = \mathcal{N}(\mathbf{x}_t; \sqrt{\bar{\alpha}_t} \mathbf{x}_0, (1 - \bar{\alpha}_t) \mathbf{I}),$$

where  $\alpha_t = 1 - \beta_t$  and  $\bar{\alpha}_t = \prod_{s=1}^t \alpha_s$ . (2) a reverse process learnt to denoise  $\mathbf{x}_t$  and recover the original data  $\mathbf{x}_0$ :

$$p_\theta(\mathbf{x}_{t-1} | \mathbf{x}_t) = \mathcal{N}(\mathbf{x}_{t-1}; \mu_\theta(\mathbf{x}_t, t), \Sigma_\theta(\mathbf{x}_t, t)).$$

where  $\mu_\theta(\mathbf{x}_t, t)$  and  $\Sigma_\theta(\mathbf{x}_t, t)$  are the mean and covariance matrix at each step  $t$ . The model training is cast as minimizing a variational bound which, through careful choice of parameterization, reduces to a simple regression objective against known noise terms  $\epsilon$ :

$$\mathcal{L} = \mathbb{E}_{t, \mathbf{x}_0, \epsilon} [\|\epsilon - \epsilon_\theta(\mathbf{x}_t, t)\|^2].$$

where  $\epsilon_\theta$  is the noise prediction network. In the conditional case, an extra conditioning variable  $\mathbf{c}$  can be added. Then the reverse process and the noise prediction network would be  $p_\theta(\mathbf{x}_{t-1} | \mathbf{x}_t, \mathbf{c})$  and  $\epsilon_\theta(\mathbf{x}_t, t, \mathbf{c})$ .

### 3 Related Work

**Diffusion Based Policy Learning.** Given the advanced capability of capturing multi-modality, diffusion-based methods have been popular in decision making field. Decision Diffuser [Ajay et al. \(2022\)](#) diffuse over the states and train an inverse dynamics model for action extraction, while Diffuser ([Janner et al., 2022](#)) diffuse over both the states and actions. Diffusion Policy (DP) ([Chi et al., 2023](#)) instead diffuses on actions conditioned on states and focus on robot deployment details. Building on top of these, Diff-Control ([Liu et al., 2024](#)) demonstrates that diffusion-based policies can acquire statefulness through a Bayesian formulation facilitated by ControlNet. More recently, to enhance visual generalization, the 3D Diffusion Policy (DP3) ([Ze et al., 2024](#)) incorporate 3D point-cloud representations, further improves performance.

A brief comparison of diffusion-based policy learning frameworks is listed in Table 1.

Table 1: A comparison of diffusion-based policy learning frameworks

Method	Diffusion Model	Characteristics
Diffuser ( <a href="#">Janner et al., 2022</a> )	$p(a_t, \dots, s_{t+T-1}, a_{t+T-1}   s_t)$	receptive field applied to ensure local consistency
Decision diffuser ( <a href="#">Ajay et al., 2022</a> )	$p(s_{t+1}, \dots, s_{t+T-1}   s_t, g_t)$	inverse dynamics for future action selection
Diffusion policy ( <a href="#">Chi et al., 2023</a> )	$p(a_t, \dots, a_{t+T-1}   s_t, \dots, s_{t-T+1})$	deployed on real robots
3D diffusion policy ( <a href="#">Ze et al., 2024</a> )	$p(a_t, \dots, a_{t+T-1}   s_t, \dots, s_{t-T+1})$	introduce point cloud modality
Diff-Control ( <a href="#">Liu et al., 2024</a> )	$p(a_t, \dots, s_t)$	use ControlNet( <a href="#">Zhang et al.</a> ) as policy diffusion backbone

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**Decision Making using State Space Models.** Diffusion-based methods often suffer from low inference speed. In order to keep the model update speed up with the robot execution speed, diffusion policy works like ([Chi et al., 2023](#)) tend to exclude observation features from the denoising process and use extra tricks like receding horizon control etc. Since iterative sampling steps has the most impact on the inference speed, more computationally efficient network architecture become a hot research topic.

Recently, there are emerging number of works that start to use state space models for decision making, either through imitation learning or reinforcement learning. ([Jia et al., 2024](#)) presented Mamba Imitation Learning (MAIL), using Mamba to mitigate the representation overfitting problem Transformer often suffers from. The authors explored encoder-only and encoder-decoder architecture and

further verified the capability of MAIL in leveraging multi-modal inputs. Mamba Policy(Cao et al., 2024a) also replace the convolution block in Unet with Mamba in the imitation learning framework and showed inference speed improvement. In the offline RL setting, Mamba decision maker(Cao et al., 2024b), Decision Mamba(Lv et al., 2024) and ecision mamba (DM-H)(Huang et al., 2024) use mamba to gather features at different granularity or hierarchically generate subgoals. A brief comparison of policy learning frameworks that uses state space models is listed in Table 2.

Table 2: A comparison of state space model accelerated policy learning frameworks

Method	Setting	SSM input	Characteristics
MAIL (Jia et al., 2024)	IL	s and a	compare between encoder-only and encoder-decoder structures
Mamba policy (Cao et al., 2024a)	IL	a	retain Unet structure, replace the convolution blocks with Mamba
Mamba decision maker (Cao et al., 2024b)	Offline R	s, a and r	Similar structure as decision transformer, but replace transformer with local and global ssm branches to extract multi-scale features
Decision mamba (Lv et al., 2024)	Offline RL	s,a and r	concurrent work as Mamba decision maker
Decision mamba (DM-H) (Huang et al., 2024)	Offline RL	s,a and terminal d	hybrid model where Mamba is used to generate subgoals, transformer is used to generate actions

## 4 Methods

### 4.1 Action Sequence Prediction

Considering the common misalignment problem of model update frequency and robot execution frequency, we implemented action sequence prediction with a horizon instead of single next time step prediction. This could improve the robot policy execution smoothness and would especially benefit tasks that require long-horizon planning. We use three horizon parameters,  $T_o$  as the observation horizon,  $T_p$  as the prediction horizon, and  $T_a$  as the action horizon. At time step  $t$ , the policy takes as input  $T_o$  historical observations, that is, time step  $t - T_o + 1$  to  $t$ . The policy predicts an action sequence of length  $T_p$ , that is, step  $t$  to  $t + T_p - 1$ , among which the first  $T_a$  actions are executed before the next replanning.

### 4.2 Architecture Design

We use PointNet to process the point cloud input. Then the concatenation of the robot state and point cloud representation forms the state feature used for the diffusion policy conditioning. Actions are first passed through an encoder, then Feature-wise Linear Modulation (FiLM)(Perez et al., 2018) is used to pass-in the conditioning input, the fused action features are passed into the Mamba state space model and 1D convolutional layer to predict action sequence  $T_p$  steps ahead. The entire network architecture is illustrated in Fig. 1.



### 4.3 Historical Action Warm Up

Given that robot actions are usually continuous, the current action would usually be not too far from the historical actions not long time ago. Therefore, it is not efficient to keep the robot execution timestep and diffusion timestep orthogonal, and start the sampling from pure noise to generate the next action sequence. We introduce a historical action chunk as the diffusion process prior, and start the the reverse process by sampling from a narrow Gaussian distribution around the action chunk. Since the distribution distance between neighboring action sequence is likely smaller than the distance between action sequence and pure Gaussian noise, the diffusion model can maintain high task performance while using fewer diffusion step.

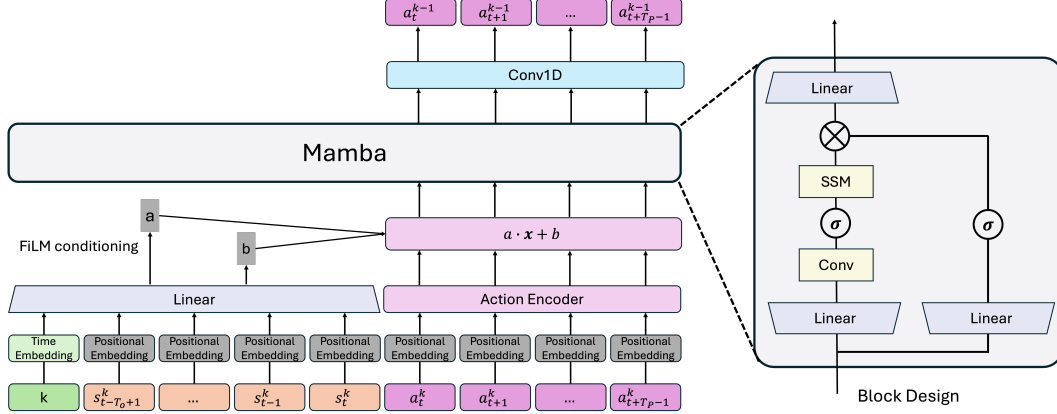


Figure 1: FastDP Network Architecture Overview

## 5 Experiments

We conduct experiments on multiple datasets, including Adroit(Rajeswaran et al., 2017), MetaWorld(Yu et al., 2020), and DexArt(Bao et al., 2023), some example tasks are illustrated in Fig. 2. We use the expert policy provided by (Ze et al., 2024) to generate 10 episodes for each of the tasks and environments, which serves as the ground truth for imitation learning.

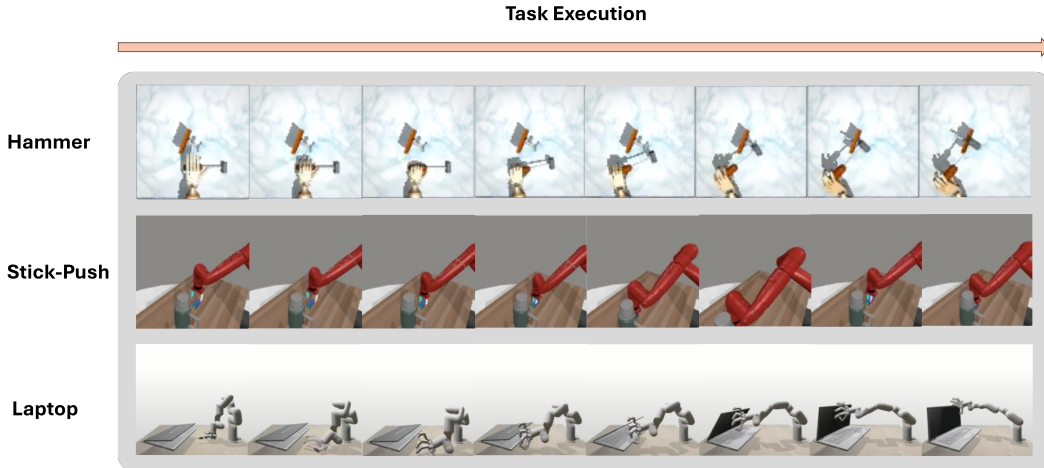


Figure 2: Visualization examples of manipulation Tasks, including Adorit Hammer, MetaWorld Stick-Push, and DexArt Laptop and many more.

**Baselines** The main focus of this work is to explore techniques that can increase the inference speed of the model and make diffusion-based policies more deployable to real robots. We use the diffusion policy(DP) and the 3D diffusion policy(DP3) as baselines. We aim for fewer model parameters and faster inference, while keeping the task success rates on par with the SOTAs.

**Implementation** In order to make fair comparison, we keep the training parameters consistent with those in DP3. Denoising Diffusion Implicit Models (DDIM) approach (Song et al., 2020) is used, since it introduces a deterministic, non-Markovian process that allows for fewer sampling steps. The number of timestep is set to 100 during training, and 10 during inference for the DDIM noise scheduler. The model is trained for a total of 3000 epochs with batch size of 128, linear layer hidden dimension of 128, and state space model dimension of 128. For historical action warm up, we use the action chunk of time  $t - T_p$  to  $t - 1$ , and a standard deviation of 0.1 for the Gaussian distribution. We take  $T_o = 2$ ,  $T_p = 8$  and  $T_a = 4$ .

**Evaluation metric** We run each experiment with three training seeds. For each seed, we evaluate 20 episodes every 200 training epochs and then compute the average of the highest 5 success rates. The mean and stand deviation of the success rates across 3 seeds are reported.

## 5.1 Results

As illustrated in Table 3, SSMs can greatly reduce computation complexity, given that the computation of the backbone architecture is calculated each time step in the diffusion process, SSMs help reduce computational complexity by around 75%. While our model has significantly fewer parameter, as Table 4 shows, the policy performance does not degrade but on par with other state-of-the-art diffusion models.

Table 3: A comparison of the computational complexity of different backbones

Architecture	Unet	FastDP (ours)
Model param #	35.51M	<b>1.80M</b>
Computation (GMACs)	49.18	<b>12.34</b>

Table 4: Comparison of FastDP with other baselines in simulation.

Env	Task	DP	DP3	FastDP /o warmup	FastDP w/ warmup
Adroit	Hammer	48 ± 17	<b>100 ± 0</b>	85 ± 2	88 ± 2
	Door	50 ± 5	<b>62 ± 4</b>	56 ± 11	57 ± 7
	Pen	24 ± 4	43 ± 6	47 ± 6	<b>51 ± 3</b>
MetaWorld	Assembly	15 ± 1	99 ± 1	79 ± 16	<b>100 ± 0</b>
	Disassemble	43 ± 7	69 ± 4	<b>84 ± 7</b>	77 ± 8
	Stick-Push	63 ± 3	97 ± 4	<b>100 ± 0</b>	99 ± 0
DexArt	Laptop	69 ± 4	83 ± 1	84 ± 4	<b>88 ± 1</b>
	Faucet	23 ± 8	<b>63 ± 2</b>	40 ± 2	43 ± 3

## 6 Limitation and future work

There are various new state space models and linear attention models merging, including butnot limit to the introduction of delta rule, gated mechanism, structured attention matrix designs etc. (Yang et al., 2024b;a; Liu et al.). In the future, we could analyze the benefit of each module and better understand that how these models contribute to balancing between long-horizon memory and forgetting unimportant information, as well as speed up the inference. Meanwhile, state space models

are closely related to classic control theories, naturally leading to a board area where stability and sensitivity of the dynamic can be utilized as model constraints to better adapt the policy to the robot system, like Block et al. (2023). We leave these for future exploration.

## 7 Conclusion

State space models, as the backbone of diffusion policy, can greatly accelerate the inference speed, comparing to Unet and transformer-based policy models. Using historical action chunk as the diffusion sampling prior can further reduce the diffusion steps. FastDP shows that the reduction of model complexity did not leads to significant performance drop, making these new architecture greatly suitable for real robot deployment.

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