## Learning pronunciation from a foreign language in speech synthesis networks

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#### Abstract

Although there are more than 65,000 languages in the world, the pronunciations of 1 many phonemes sound similar across the languages. When people learn a foreign 2 language, their pronunciation often reflect their native language's characteristics. 3 That motivates us to investigate how the speech synthesis network learns the 4 pronunciation when multi-lingual dataset is given. In this study, we train the 5 speech synthesis network bilingually in English and Korean, and analyze how the 6 network learns the relations of phoneme pronunciation between the languages. 7 Our experimental result shows that the learned phoneme embedding vectors are 8 located closer if their pronunciations are similar across the languages. Based 9 on the result, we also show that it is possible to train networks that synthesize 10 English speaker's Korean speech and vice versa. In another experiment, we train 11 the network with limited amount of English dataset and large Korean dataset, and 12 analyze the required amount of dataset to train a resource-poor language with the 13 help of resource-rich languages. 14

#### 15 **1 Introduction**

Among many languages in the world, some of the languages have phonemes with the same pronunciation. Conceptually, if the intersection of the pronunciations of two languages is large enough, the burden of learning the pronunciation of the one language after acquiring the other language will be lowered. We can also see people tends to show accent of their first language when speaking in their second language. This may tell us that people learn new pronunciation based on their first language. Motivated by this, we decided to investigate how the multilingual dataset can help training and generalizing of neural speech synthesis network.

Recent advances in Text-To-Speech (TTS) using deep neural network allow us to build end-to-end
TTS models that can generate natural-sounding speech [12]. The end-to-end approach requires us
only a little amount of prior knowledge about language, and TTS models can be built easily if we
have enough text-speech pair data. Some researchers were interested in transferring voice across
languages [6], yet they only focused on transferring voice color, not pronunciations of languages.

In this study, we are interested in analyzing end-to-end TTS models in cross-lingual setting. We 28 train bilingual-TTS model using monolingual speakers' speech database. We use both English and 29 Korean speakers' speeches to synthesize Korean speaker's English speech and visa versa. According 30 to [3], Tacotron requires a large amount of speech data (>10 hours) from one speaker to obtain good 31 generation quality. However, it is not easy to record hours of speech as well as to find a person who 32 can speak multiple languages. Fortunately, given enough amount of multiple speakers' speech data, 33 we can build a TTS system despite the amount of each speaker is relatively small [4]. Inspired by this 34 result, we trained a multi-speaker cross-lingual TTS model using text-speech pairs of English and 35 Korean. Interestingly, although we did not have any speaker who speaks both English and Korean, 36

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- <sup>37</sup> every speaker in the trained model could speak both English and Korean fluently. We investigated
- <sup>38</sup> whether the phoneme embeddings from different languages are learned meaningful representations.
- <sup>39</sup> We found phonemes with similar pronunciation tend to stay closer than the others even across the
- different languages. From these results, we thought that the cross-lingual model would be possible to generalize for a language with scarce amount of data when there is another language with abundant
- data. We trained cross-lingual TTS models while differing the amount of data for a resource-scarce
- language. Then we computed and compared character error rate (CER) of generated speeches from
- 44 each model by crowd-sourced human dictation.
- <sup>45</sup> To summarize, the contributions of this study are as follows:
- We successfully trained a cross-lingual multi-speaker TTS model using English and Korean data in which no bilingual speaker is included.
- 48
   2. We found two learned phoneme embeddings from different languages are to located close if
   49 pronunciation of the two phonemes are similar.
- 3. We showed how much data of a language is required to train a TTS model when we have a
   large amount of data from another language.

#### 52 2 Model

We use simplified version [11] of Tacotron [12] for the TTS model, but we use the original Tacotron 53 style of Post-processing net and Griffin-Lim algorithm [5] for conversion of linear-scale spectrogram 54 to waveform. A sequence of phonemes are converted to phoneme embeddings, then fed to the encoder 55 as input. Note that, the phoneme embeddings are normalized to have same norm. Since we need 56 multi-speaker TTS model, we adopt Deep Voice 2 [4] style speaker embedding network. One-hot 57 speaker identity vector is converted to a 32-dimensional speaker embedding vector by the speaker 58 embedding network. Unlike Deep Voice 2, we did not used speaker embedding vector in the encoder 59 module. In Deep Voice 2, the speaker embedding vector is worked as a bias in the every layer of 60 the encoder module, this makes phonemes to be represented differently for each speaker. Since we 61 want TTS model to utilize common information of pronunciation between speakers and language, we 62 63 choose to avoid the bias introduced by the speaker embedding vector in the encoder module. Unless stated otherwise, we used same hyperparameter settings with [11]. 64

#### 65 **3** Experiments and results

#### 66 **3.1 Dataset**

In the subsection 3.2, we used two public datasets of English and Korean. For English dataset, we used the entire VCTK dataset, which included 109 speakers. The amount of VCTK dataset was 28.3 hours after removing silence. For Korean dataset, we used randomly selected subset of Zeroth-Korean dataset [7], which includes 50 speakers. The amount of selected Zeroth-Korean dataset was 18.2 hours after removing silence. In the subsection 3.3, we used 2013 Blizzard Challenge dataset which amounts 10 hours after removing silence. For Korean dataset, we used the entire Zeroth-Korean dataset, which includes 115 speakers and contains 46.2 hours after removing silence.

We used grapheme-to-phoneme (G2P) libraries to convert text to the corresponding phoneme sequence.
For English text, we used a G2P library [8] which extends CMUdict[10] phoneme dictionary by
predicting phonemes of out-of-vocabulary words with neural network. For Korean text, we used
KoG2P [2] which is commonly used for Korean text preprocessing.

#### 78 **3.2 Training a multi-speaker bilingual TTS**

79 We investigated how the phoneme representation is learned when the network is trained with the

80 dataset containing both English and Korean. The model was trained to minimize L1 losses between

- 81 ground-truth spectrogram and predicted spectrogram for both linear-scale spectrogram and mel-scale
- 82 spectrogram.

It is known that the pronunciation of different languages can be described by one unified alphabetic
system, International Phonetic Alphabet (IPA) [1]<sup>1</sup>. The conversion tables of IPA-CMUdict and
IPA-KoG2P can be found in [9] and Appendix A respectively. Although one-to-one correspondence
does not hold between English phoneme set and Korean phoneme set in terms of IPA, we could
carefully choose subset of each set to include only the phonemes that have the common pronunciation
with the opposite language. The chosen subsets can be found in Appendix B.
For each phoneme in the chosen subsets, say anchor phoneme, we computed cosine distance between

each of the other phonemes. Then, we listed the 5-nearest phoneme embedding of the opposite 90 language to analyze the learned phoneme representation. The results are shown in Table 1 and 91 Appendix C. The numbers 0, 1, and 2 after the English phonemes denote "No stress", "Primary 92 stress", and "Secondary stress" respectively. While CMUdict distinguished stressed pronunciation, we 93 could not find corresponding IPA representation, so we reported all stress types. The results show that 94 most of the anchor phonemes' corresponding phonemes in the opposite language were found in the 95 5-nearest phoneme embeddings. As shown in Table 2, the 5-nearest phonemes among 70 phonemes 96 (57 phonemes in Korean) include the corresponding phonemes and similar pronunciations, which 97 implies that the phoneme embeddings learned the relation of pronunciations across the languages. 98

Table 1: The 5-nearest English phonemes of each Korean phoneme whose pronunciation exists in English, IPA symbols are written in the parentheses

Korean phoneme	1st	2nd	3rd	4th	5th
ii (i)	IY2 (i)	Y (j)	IY1 (i)	IY0 (i)	EY0 (eı)
k0 (g)	G (g)	B (b)	DH (ð)	W (w)	UH2 (ʊ)
kf (k)	NG (ŋ)	K (k)	UH2 (ʊ)	T (t)	P (p)
ll (l)	ER2 (3 <sup>•</sup> )	ER0 (3 <sup>•</sup> )	R (1)	UH0 (v)	ОҮ0 (эі)
p0 (b)	<b>B</b> (b)	P (p)	M (m)	DH (ð)	AA0 (a)
pf (p)	W (w)	T (t)	B (b)	M (m)	G (g)
qq (ɛ)	EY0 (eı)	EY1 (eı)	EY2 (eı)	EH1 (ε)	AY0 (aı)
rr (r)	D (d)	UH2 (ʊ)	ER0 (3 <sup>•</sup> )	AH0 $(\Lambda)$	ER2 (3 <sup>-</sup> )
t0 (d)	D (d)	ΤΗ (θ)	EH2 (ε)	V (v)	G (g)
tf (t)	T (t)	HH (h)	AO0 (ɔ)	N (n)	SH (∫)
uu (u)	OY2 (эі)	UW2 (u)	OY1 ())	UH2 (ʊ)	AO0 (ɔ)
VV (A)	AO0 (ɔ)	AA1 (a)	AA2 (a)	AO1 (ɔ)	AAO (a)

The 4-nearest phonemes of the whole phonemes, see Appendix E and Appendix D. Although not all of them have the corresponding pronunciation in the other language, pronunciation of the nearest phonemes sounded similar pronunciation. To describe their similarity, we first generated speech of a sentence "He has many good friends." in English phoneme sequence<sup>2</sup> (Figure 1-(a)). Then, we substituted each phoneme with the nearest phoneme in Korean<sup>3</sup> (Figure 1-(b)). When we compared the two speeches, they were sounded similarly. Figure 1 shows an example spectrogram pair of the generated speeches. More examples are posted in our demo page.<sup>4</sup>

#### **106 3.3 Data requirements for foreign language**

We observed that the learned phoneme embedding space can represent the relation between pronunciations. With this learning behavior, we wanted to check how much data is required to train one language when we have an abundant amount of data for another language. In this experiment, we fixed amount of a large Korean dataset while varying amount of English data. We could compare the relationship between the amount of resource-poor data and generation quality. To quantify the generation quality, we obtained transcribed sentences of generated speeches in a held-out test set

<sup>&</sup>lt;sup>1</sup>The pronunciation of each symbol can be heard from: https://en.wikipedia.org/wiki/Help:IPA

<sup>&</sup>lt;sup>2</sup>HH, IY1, , HH, AE1, Z, , M, EH1, N, IY0, , G, UH1, D, , F, R, EH1, N, D, Z

<sup>&</sup>lt;sup>3</sup>h0, wi, , h0, ya, s0, , mf, ye, nf, ii, , kk, yo, tt, , ph, ks, ye, nf, tt, s0

<sup>&</sup>lt;sup>4</sup>https://x02kdkhjs8.github.io/index.html



(a) Speech of the original English phonemes



(b) Speech of the nearest Korean phonemes

Figure 1: Spectrogram of generated speech using English phonemes and the nearest Korean phonemes

using crowd-sourcing platform, and the average CER of the transcriptions is reported in Table 2.Also, the generated samples from each model are posted in the demo page.

	Hours of English data used			
CER	10	5	3	1
English test set read by Korean speaker	22.5%	26.9%	35.6%	39.9%
Korean test set read by English speaker	12.5%	12.9%	7.9%	11.1%

Table 2: Change of character error rate by amount of English dataset

Since we are interested only in the generalization capability of the cross-lingual TTS model, we reported only the CER of each test set read by the opposite language speakers. As the amount of the English data increases, the CER of the English test set decreased, but the CER of Korean test set did not change much with at the low level. We think it is because the amount of Korean data was large enough so that the quality for Korean was good even though there was only a small amount of English data. From this result, we concluded that the absolute amount of data for each language is the key factor of the generation quality.

It is worth noting that the same TTS model could not be trained at all (cannot learn attention 122 123 alignment) if we used only 1 hour of the Blizzard dataset. Though the reported CER in Table 2 is not much appealing, the cross-lingual model could utilize information in Korean language for 124 learning English, and the model showed better generation quality. From this fact, we could see 125 that the model could generalize the pronunciation of Korean to English. If we can obtain similar 126 results for other language pairs, we may train a TTS model of a resource-poor language with the 127 help of a resource-rich language, such as English. Given that TTS models require a large amount 128 of data and that acquiring annotated speech data is expensive, it was difficult to train a TTS model 129 for resource-poor languages. We believe our finding can help to produce TTS models in various 130 languages. 131

#### 132 4 Conclusion

In this work, we have trained a cross-lingual TTS model using two monolingual datasets. By investigating the distance between learned phoneme embeddings, we have experimentally shown that the embeddings represent the relation of pronunciations across the different languages. We also checked the quality of the cross-lingual TTS model that is trained with a resource-poor language and a resource-rich language.

We are interested in using cross-lingual TTS model for data augmentation of automatic speech recognition (ASR) model. Like TTS, ASR also requires large amount of training data. For resourcepoor languages, we may train a TTS model as proposed in this work. Since TTS model can generate speech of arbitrary sentence in various speakers' voice, it will improve robustness of the ASR model. We hope to investigate how the cross-lingual TTS can help training of the ASR model in the future.

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# **Appendices**

IPA	KoG2P phoneme	IPA	KoG2P phoneme
b	p0	ts	сс
d	t0	ts <sup>h</sup>	ch
dz	<b>c</b> 0	tç	c0
dz	cO	tç	сс
g	k0	i, t¢ <sup>h</sup>	ch
h	h0	W	wa, wq, wv, we, wi
ĥ	h0	Z	sO
j	ya, yq, yv, ye, yo, yu	Z	sO
k	kf	a	aa
ķ	kk	a:	aa
$\mathbf{k}^{\mathbf{h}}$	kh	e	ee
1	11	e:	ee
m	mf, mm	3	qq
n	nn, nf	13	qq
ŋ	ng	i	ii
р	pf	ix	ii
р	pp	0	00
$\mathbf{p}^{\mathrm{h}}$	ph	oľ	00
ſ	rr	ø	WO
S	s0	ø:	WO
s	SS	u	uu
ç	sO	ur	uu
ç	SS	Λ	VV
ť	tf	e	VV
ţ	tt	ш	XX
t <sup>h</sup>	th	ur	XX
ts	c0	wi	xi

### 174 A Conversion table of IPA and KoG2P phoneme set

175 We made this table by referring [1] and [2]. Note that, some of the KoG2P phonemes (ks, nc, nh, lk,

lm, lb, ls, lt, lp, lh, ps) are not included in the table, because we could not find exact match for thosephonemes.

## **B** Common phonemes between English and Korean by IPA

IPA	ENG	KOR
b	В	p0
d	D	t0
3	EH	qq
g	G	kŌ
h	HH, H	hO
i	IY	ii
j	Y	ya, yq, yv, ye, yo, yu
k	K	kf
1	L	11
m	Μ	mf, mm
n	Ν	nn, nf
ŋ	NX, NG	ng
р	Р	pf
1	DX	rr
S	S	sO
t	Т	tf
u	UW	uu
Λ	AH	VV
W	W	wa, wq, wv, we, wi
Ζ	Z	sO

The IPA symbols in this table appear in both English and Korean. The phoneme symbols in the second and third columns are corresponding phonemes in English and Korean.

English phoneme	1st	2nd	3rd	4th	5th
AH0 (A)	lh (-)	rr (r)	xx (ɯ)	h0 (h)	11 (1)
AH1 (л)	ya (j)	<b>vv</b> (Λ)	oo (o)	yv (j)	lm (-)
AH2 (Λ)	wv (w)	wa (w)	yv (j)	ya (j)	VV (A)
B (b)	pp (p)	mm (m)	tt (ţ)	$ph\left(p^{h}\right)$	p0 (b)
D (d)	tt (ţ)	t0 (d)	c0 (dz)	nc (-)	lh (-)
EH0 (ε)	ya (j)	ye (j)	(a) pp	wo (ø)	lm (-)
EH1 (ε)	ye (j)	lh (-)	yq (j)	nc (-)	ya (j)
EH2 (ε)	h0 (h)	t0 (d)	ya (j)	wo (ø)	lk (-)
$G\left(g ight)$	kk (ķ)	k0 (g)	ks (-)	tt ( <u>t</u> )	t0 (d)
IY0 (i)	ii (i)	wi (w)	lt (-)	xi (uui)	yu (-)
IY1 (i)	wi (w)	ls (-)	yq (j)	ii (i)	xi (uii)
IY2 (i)	ii (i)	wi (w)	lt (-)	yq (j)	xi (uii)
K (k)	kh (k <sup>h</sup> )	kk (k)	th (t <sup>h</sup> )	kf (k)	ps (-)
L (1)	oo (o)	nn (n)	nh (-)	nf (n)	h0 (h)
P (p)	pp (p)	ph (p <sup>h</sup> )	kk (k)	th (t <sup>h</sup> )	kh (k <sup>h</sup> )
T (t)	$ch$ ( $ts^{\dot{h}}$ )	c0 (dz)	th (t <sup>h</sup> )	lp (-)	cc (ts)
UW (u)	aa (a)	xx (m)	lb (-)	xi (uui)	yo (-)
UW0 (u)	yu (-)	yo (-)	uu (u)	wq (w)	mm (m)
UW1 (u)	yq (j)	yu (-)	yo (-)	ye (j)	lk (-)
UW2 (u)	uu (u)	wi (w)	ps (-)	yu (-)	yo (-)

# <sup>181</sup> C The 5-nearest Korean phonemes of each English phoneme whose <sup>182</sup> pronunciation exists in Korean

The symbols in the parentheses are IPA symbols. The symbol '-' in the parentheses denotes that there was no IPA symbol for that phoneme.

KOR-phoneme	1st	2nd	3rd	4th	KOR-phoneme	1st	2nd	3rd	4th
aa (a)	AE2 (æ)	AY0 (aı)	AW0 (av)	AW1 (av)	pf (p)	W (w)	T (t)	B (b)	M (m)
c0 (dz)	T (t)	D (d)	SH (ʃ)	ZH (3)	$ph(p^h)$	P (p)	F (f)	TH (θ)	B (b)
cc (ts)	JH (ʤ)	CH (tf)	T (t)	Z(z)	pp (p)	P (p)	B (b)	M (m)	D (d)
ch (ts <sup>h</sup> )	CH (tf)	T (t)	<b>S</b> (s)	JH (ʤ)	 ps (-)	UW2 (u)	ER2 (3 <sup>•</sup> )	OY2 ()I)	AW1 (aυ)
ee (e)	EY0 (ei)	UH0 (ʊ)	AW2 (aυ)	EH1 (ε)	(a) pp	EY0 (ei)	EY1 (ei)	EY2 (ei)	EH1 (ε)
h0 (h)	HH (h)	EH2 (ε)	AE0 $(a)$	AA2 (a)	rr (r)	D (d)	UH2 (ʊ)	ER0 (3 <sup>•</sup> )	AH0 (A)
ii (i)	IY2 (i)	Y (j)	IY1 (i)	IY0 (i)	s0 (s)	Z (z)	<b>S</b> (s)	SH (ʃ)	TH (θ)
k0 (g)	G (g)	B (b)	DH (ð)	W (w)	ss (s)	SH (ʃ)	<b>S</b> (s)	TH (θ)	F (f)
kf (k)	NG (ŋ)	K (k)	UH2 (ʊ)	T (t)	t0 (d)	D (d)	TH (θ)	EH2 (ε)	V (v)
kh (k <sup>h</sup> )	K (k)	CH (tf)	P (p)	HH (h)	tf (t)	T (t)	HH (h)	AO0 (ɔ)	N (n)
kk (k)	K (k)	G (g)	P (p)	AO0 (ɔ)	th (t <sup>h</sup> )	TH (θ)	T (t)	K (k)	P (p)
ks (-)	AO0 (3)	NG (ŋ)	R (1)	G (g)	tt (t)	TH (θ)	D (d)	P (p)	B (b)
lb (-)	V (v)	UW (u)	Y (j)	UW2 (u)	uu (ü)	ОҮ2 (эі)	UW2 (u)	OY1 (DI)	UH2 (v)
lh (-)	EH1 (ε)	AA1 (a)	$AHO(\Lambda)$	D (d)	<b>VV</b> (Λ)	AO0 (ɔ)	AA1 (a)	AA2 (a)	AO1 (ɔ)
lk (-)	SH (f)	HH (h)	OW2 (ov)	CH (t∫)	wa (w)	OY1 ())	AO0 (ɔ)	OY2 ()I	AH2 (A)
11 (1)	ER2 (3)	ER0 (3 <sup>•</sup> )	R (1)	UH0 (ʊ)	we (w)	EY1 (ei)	OY1 ())	EY2 (ei)	IH1 (I)
lm (-)	EY1 (ei)	AA0 (a)	AA2 (a)	EH0 (ε)	wi (w)	IY1 (i)	UW2 (u)	IY2 (i)	UH2 (ʊ)
lp (-)	T (t)	UH2 (ʊ)	AO0 (ɔ)	K (k)	wo (ø)	EY1 (ei)	ER1 (3 <sup>•</sup> )	ER2 (3 <sup>•</sup> )	OY2 ())
ls (-)	IY1 (i)	EY1 (eı)	ER2 (3 <sup>•</sup> )	IY2 (i)	wq (w)	EY1 (eı)	IH1 (I)	EY0 (eı)	OY1 ())
lt (-)	EY0 (ei)	IY2 (i)	AY2 (aı)	IY0 (i)	wv (w)	OY1 ())	AA1 (a)	AH2 (Λ)	OY2 ())
mf (m)	M (m)	N (n)	NG (ŋ)	P (p)	xi (uui)	EY0 (ei)	EY2 (ei)	IY1 (i)	IY2 (i)
mm (m)	M (m)	B (b)	AO0 (ɔ)	ER0 (3 <sup>4</sup> )	xx (m)	UW (u)	AY2 (aı)	UH2 (ʊ)	OY2 ())
nc (-)	EH1 (ε)	AA2 (a)	D (d)	DH (ð)	ya (j)	AE2 (æ)	AE0 $(a)$	AW1 (aυ)	AW0 (aυ)
nf (n)	N (n)	NG (ŋ)	ER2 (3 <sup>•</sup> )	M (m)	ye (j)	EY1 (ei)	EY0 (ei)	EH1 (ε)	ER1 (3°)
ng (ŋ)	NG (ŋ)	M (m)	AAO (a)	N (n)	yo (-)	OW1 (ov)	OW0 (ov)	UW2 (u)	OW2 (ov)
nh (-)	T (t)	AO2 (ɔ)	L (1)	B (b)	yq (j)	EY1 (ei)	IY1 (i)	EH1 (ε)	IH1 (I)
nn (n)	N (n)	AO0 (ɔ)	L (1)	DH (ð)	yu (-)	UW0 (u)	ER2 (3)	UW2 (u)	UW1 (u)
00 (0)	OY1 ())	OY2 ()I	AO1 (ɔ)	UH2 (ʊ)	yv (j)	AW2 (aυ)	OW2 (ov)	AH2 (A)	AA1 (a)
p0 (b)	B (b)	P (p)	M (m)	DH (ð)					

**185 D** The 4-nearest English phonemes for each Korean phoneme

The symbols in the parentheses are IPA symbols. The symbol '-' in the parentheses denotes that there was no IPA symbol for that phoneme.

ENG-phoneme	1st	2nd	3rd	4th	ENG-phoneme	1st	2nd	3rd	4th
AA0 (a)	<b>VV</b> (Λ)	wv (w)	aa (a)	ya (j)	IH1 (I)	wq (w)	yq (j)	we (w)	ye (j)
AA1 (a)	aa (a)	VV (A)	wv (w)	wa (w)	IH2 (I)	ee (e)	cc (ts)	yq (j)	c0 (dz)
AA2 (a)	VV (A)	aa (a)	nc (-)	yv (j)	IY0 (i)	ii (i)	wi (w)	lt (-)	xi (uui)
AE0 (æ)	ya (j)	ee (e)	h0 (h)	yq (j)	IY1 (i)	wi (w)	ls (-)	yq (j)	ii (i)
AE1 (æ)	ya (j)	aa (a)	ye (j)	lm (-)	IY2 (i)	ii (i)	wi (w)	lt (-)	yq (j)
AE2 (æ)	ya (j)	aa (a)	wa (w)	(a) pp	JH (ʤ)	cc (ts)	ch (ts <sup>h</sup> )	c0 (dz)	lm (-)
AH0 (A)	lh (-)	rr (r)	xx (ш)	h0 (h)	K (k)	kh (k <sup>h</sup> )	kk (k)	th $(t^h)$	kf (k)
AH1 (A)	ya (j)	VV (A)	00 (0)	yv (j)	L (l)	00 (0)	nn (n)	nh (-)	nf (n)
AH2 (A)	wv (w)	wa (w)	yv (j)	ya (j)	M (m)	mf (m)	mm (m)	ng (ŋ)	pp (p)
AO0 (ɔ)	VV (A)	ks (-)	wa (w)	00 (0)	N (n)	nf (n)	nn (n)	mf (m)	tt (ť)
AO1 (o)	00 (0)	VV (A)	wv (w)	yv (j)	NG (ŋ)	ng (ŋ)	kf (k)	ks (-)	nf (n)
AO2 (ɔ)	00 (0)	VV (A)	wv (w)	yo (-)	OW0 (ου)	yo (-)	00 (0)	(3) pp	wv (w)
AW0 (aυ)	aa (a)	ya (j)	VV (A)	wa (w)	OW1 (ov)	yo (-)	we (w)	wo (ø)	wv (w)
AW1 (av)	aa (a)	ya (j)	wa (w)	yq (j)	OW2 (ov)	yv (j)	yo (-)	wq (w)	lk (-)
AW2 (av)	aa (a)	yv (j)	ee (e)	VV (A)	OY0 ())	$VV(\Lambda)$	wv (w)	wa (w)	lh (-)
AY0 (aı)	aa (a)	qq (ɛ)	lt (-)	wa (w)	OY1 ())	00 (0)	we (w)	wv (w)	uu (u)
AY1 (aı)	aa (a)	wa (w)	we (w)	$VV(\Lambda)$	OY2 ())	00 (0)	uu (u)	wv (w)	wa (w)
AY2 (aı)	aa (a)	lt (-)	xx (ɯ)	wa (w)	P (p)	pp (p)	ph (p <sup>h</sup> )	kk (k)	th $(t^h)$
B (b)	pp (p)	mm (m)	tt ( <u>t</u> )	$ph(p^h)$	R (1)	 ks (-)	11 (1)	we (w)	rr (r)
CH (tf)	ch (ts <sup>h</sup> )	cc (ts)	kh (k <sup>h</sup> )	ks (-)	<b>S</b> (s)	ss (s)	ch (ts <sup>h</sup> )	s0 (s)	lp (-)
D (d)	tt ( <u>t</u> )	t0 (d)	c0 (dz)	nc (-)	SH (ʃ)	ss (s)	c0 (dz)	s0 (s)	lk (-)
DH (ð)	th (t <sup>h</sup> )	t0 (d)	nc (-)	lm (-)	T (t)	ch (ts <sup>h</sup> )	c0 (dz)	th (t <sup>h</sup> )	lp (-)
$EH0(\epsilon)$	ya (j)	ye (j)	(a) pp	wo (ø)	TH $(\theta)$	th (t <sup>h</sup> )	tt ( <u>t</u> )	ss (s)	ph (p <sup>h</sup> )
EH1 (ε)	ye (j)	lh (-)	yq (j)	nc (-)	UH0 (σ)	ee (e)	wi (w)	11 (1)	nn (n)
EH2 (ε)	h0 (h)	t0 (d)	ya (j)	wo (ø)	UH1 (σ)	yo (-)	(a) pp	00 (0)	lm (-)
ER0 (3 <sup>•</sup> )	11 (1)	rr (r)	yv (j)	mm (m)	UH2 (ʊ)	00 (0)	wi (w)	uu (u)	yo (-)
ER1 (3 <sup>•</sup> )	wo (ø)	wq (w)	ye (j)	aa (a)	UW (u)	aa (a)	xx (ɯ)	lb (-)	xi (uui)
ER2 (3 <sup>•</sup> )	ll (l)	yu (-)	wo (ø)	ls (-)	UW0 (u)	yu (-)	yo (-)	uu (u)	wq (w)
EY0 (eı)	ye (j)	qq (E)	xi (uui)	ee (e)	UW1 (u)	yq (j)	yu (-)	yo (-)	ye (j)
EY1 (ei)	we (w)	ye (j)	wq (w)	yq (j)	UW2 (u)	uu (u)	wi (w)	ps (-)	yu (-)
EY2 (ei)	we (w)	xi (uui)	wq (w)	qq (E)	V (v)	lb (-)	t0 (d)	s0 (s)	mm (m)
F (f)	ph (p <sup>h</sup> )	ss (s)	kh (k <sup>h</sup> )	lk (-)	W (w)	00 (0)	pf (p)	wv (w)	lm (-)
G (g)	kk ( <u>k</u> )	k0 (g)	ks (-)	tt (ţ)	Y (j)	ii (i)	yq (j)	lb (-)	wi (w)
HH (h)	h0 (h)	kh (k <sup>h</sup> )	lk (-)	ks (-)	Z (z)	s0 (s)	cc (ts)	ss (s)	t0 (d)
IH0 (I)	ee (e)	h0 (h)	nf (n)	ii (i)	ZH (3)	c0 (dz)	we (w)	s0 (s)	lt (-)

#### Е The 4-nearest Korean phonemes for each English phoneme 188

The symbols in the parentheses are IPA symbols. The symbol '-' in the parentheses denotes that there was no IPA symbol for that phoneme. 189

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