AHA: A Vision-Language-Model for Detecting and Reasoning Over Failures in Robotic Manipulation

Anonymous Author(s) Affiliation Address email

1 **Abstract:** Robotic manipulation in open-world settings requires not only task execution but also the ability to detect and learn from failures. While recent ad-2 vances in vision-language models (VLMs) and large language models (LLMs) 3 have improved robots' spatial reasoning and problem-solving abilities, they still 4 struggle with failure recognition, limiting their real-world applicability. We in-5 troduce AHA, an open-source VLM designed to detect and reason about failures 6 7 in robotic manipulation using natural language. By framing failure detection as a free-form reasoning task, AHA identifies failures and provides detailed, adapt-8 able explanations across different robots, tasks, and environments. We fine-tuned 9 AHA using FailGen, a scalable framework that generates the first large-scale 10 dataset of robotic failure trajectories, the AHA dataset. FailGen achieves this 11 12 by procedurally perturbing successful demonstrations from simulation. Despite being trained solely on the AHA dataset, AHA generalizes effectively to real-world 13 failure datasets, robotic systems, and unseen tasks. It surpasses the second-best 14 model (GPT-40 in-context learning) by 10.3% and exceeds the average perfor-15 mance of six compared models—including five state-of-the-art VLMs—by 35.3% 16 across multiple metrics and datasets. We integrate AHA into three manipulation 17 18 frameworks that utilize LLMs/VLMs for reinforcement learning, task and motion planning, and zero-shot trajectory generation. AHA 's failure feedback enhances 19 these policies' performances by refining dense reward functions, optimizing task 20 planning, and improving sub-task verification, boosting task success rates by an 21 average of 21.4% across all three tasks compared to GPT-4 models. Anonymous 22 page: https://aha-corlw.github.io/. 23

Keywords: Failure detection and reasoning, Foundation models for robotics, Data
 generation, Zero-shot manipulation, robotic manipulation

26 1 Introduction

In recent years, foundation models have made remarkable progress across various domains, demon-27 28 strating their ability to handle open-world tasks [1, 2, 3, 4]. These models, including large language models (LLMs) and vision-language models (VLMs), have shown proficiency in interpreting and 29 executing human language instructions[5], producing accurate predictions and achieving strong 30 31 task performance. However, despite these advancements, key challenges remain-particularly with hallucinations, where models generate responses that deviate from truth. Unlike humans, who can 32 intuitively detect and adjust for such errors, these models often lack the mechanisms for recognizing 33 their own mistakes [6, 7, 8]. Learning from failure is a fundamental aspect of human intelligence. 34 Whether it's a child learning to skate or perfecting a swing, the ability reason over failures is essen-35 tial for improvement[9, 10, 8]. The concept of improvement through failures is widely applied in 36 training foundation models and is exemplified by techniques such as Reinforcement Learning with 37 Human Feedback (RLHF)[5, 11], where human oversight and feedback steers models toward desired 38 39 outcomes. This feedback loop plays a critical role in aligning generative models with real-world objectives. However, a crucial question persists: How can we enable these models to autonomously detect 40

and reason about their own failures, particularly in robotics, where interactions and environments are unpredictable?

The use of foundation models like VLMs and LLMs in robotics is growing, addressing open-world 43 tasks such as spatial reasoning, object recognition, and multimodal problem-solving-crucial for 44 robotic manipulation [12, 13, 14, 15, 16]. These models are now being integrated to automate reward 45 generation [17, 18], develop task plans[19], and generate zero-shot robot trajectories[20, 21, 22, 23]. 46 However, despite their strengths in task execution, they struggle with detecting and reasoning over 47 failures. For instance, if a robot drops an object mid-task, it lacks the human-like ability to recognize 48 and correct the mistake. Enhancing robots with failure detection and learning capabilities is key 49 for operating in dynamic environments. To learn from their mistakes, robots must first detect and 50 understand why they failed. We introduce AHA, an open-source vision-language model (VLM) that 51 uses natural language to detect and reason about failures in robotic manipulation. Unlike prior work 52 that treats failure reasoning as a binary detection problem, we frame it as a free-form reasoning 53 task, offering deeper insights into failure mode reasoning. Our model not only identifies failures 54 but also generates detailed explanations. This approach enables AHA to adapt to various robots, 55 camera viewpoints, tasks, and environments in both simulated and real-world scenarios. It can also be 56 integrated into downstream robotic applications leveraging VLMs and LLMs. We make the following 57 three major contributions: 58

1. We introduce FailGen, a data generation pipeline for the procedural generation of failure 59 demonstration data for robotic manipulation tasks across simulators. To instruction-tune AHA, 60 we developed FailGen, the first automated data generation pipeline that procedurally creates the 61 AHA dataset—a large-scale collection of robotic manipulation failures with over 49K+ image-query 62 pairs across 79 diverse simulated tasks. Despite being fine-tuned only on the AHA dataset, AHA 63 demonstrates strong generalization to real-world failure datasets, different robotic systems, and 64 unseen tasks, as evaluated on three separate datasets not included in the fine-tuning. FailGen is also 65 flexible data generation pipeline integrates seamlessly with various simulators, enabling scalable 66 procedural generation of failure demonstrations. 67

2. We demonstrate that AHA excels in failure reasoning, generalizing across different embodi-68 ments, unseen environments, and novel tasks, outperforming both open-source and proprietary 69 VLMs. Upon fine-tuning AHA, we benchmarked it against six state-of-the-art VLMs, both open-70 source and proprietary, evaluating performance across four metrics on three diverse evaluation 71 datasets, each featuring different embodiments, tasks, and environments out-of-distribution from the 72 training data. AHA outperformed GPT-40 model by more than 20.0% on average across datasets and 73 metrics, and by over 43.0% compared to LLaVA-v1.5-13B [24], the base model from which AHA is 74 75 derived. This demonstrates AHA's exceptional ability to detect and reason about failures in robotic manipulation across embodiment and domains. 76

3. We show that AHA enhances downstream robotic applications by providing failure reasoning
feedback. We demonstrate that AHA can be seamlessly integrated into robotic applications that
utilize VLMs and LLMs. By providing failure feedback, AHA improves reward functions through
Eureka reflection, enhances task and motion planning, and verifies sub-task success in zero-shot
robotic manipulation. Across three downstream tasks, our approach achieved an average success rate
21.4% higher than GPT-4 models, highlighting AHA's effectiveness in delivering accurate natural
language failure feedback to improve task performance through error correction.

84 2 Related Work

AHA enables language reasoning for failure detection in robotic manipulation, enhancing downstream
 robotics applications. To provide context, we review progress in: 1) failure detection in robotic
 manipulation, 2) data generation in robotics, and 3) foundation models for robotic manipulation.

Failure Detection in Robotic Manipulation. Failure detection and reasoning have long been
 studied in the Human-Robot Interaction (HRI) community [25, 26] and in works leveraging Task
 and Motion Planning (TAMP) [27]. With the recent widespread adoption of LLMs and VLMs in
 robot manipulation systems—either for generating reward functions or synthesizing robot trajectories



Figure 1: AHA is a Vision-Language Model designed to detect and reason about failures in robotic manipulation. As an instruction-tuned VLM, it can enhance task performance in robotic applications that utilize VLMs for reward generation, task planning, or sub-task verification. By incorporating AHA into the reasoning pipeline, these applications can achieve accelerated and improved performance.



Figure 2: **Overview of AHA Pipeline**. (Top) The data generation for AHA is accomplished by taking a normal task trajectory in simulation and procedurally perturbing all keyframes using our taxonomy of failure modes. Through FailGen, we systematically alter keyframes to synthesize failure demonstrations conditioned on the original tasks. Simultaneously, we generate corresponding query and answer prompts for each task and failure mode, which are used for instruction-tuning. (Bottom) The instruction-tuning pipeline follows the same fine-tuning procedure as LLaVA-v1.5 [24], where we fine-tune only the LLM base model—in this case, LLaMA-2-13B and the projection linear layers, while freezing the image encoder and tokenizer.

[17, 18] in a zero-shot manner—the importance of detecting task failures has regained prominence 92 [20, 22, 28, 29]. Most modern approaches focus on using off-the-shelf VLMs or LLMs as success 93 detectors [30, 29, 31, 22], and some employ instruction-tuning of VLMs to detect failures [32]. 94 However, these methods are often limited to binary success detection and does not provide language 95 explanations for why failures occur. Our framework introduces failure reasoning in a new formulation, 96 generating language-based explanations of failures to aid robotics systems that leverage VLMs and 97 LLMs in downstream tasks. 98 Data Generation in Robotics There have been many methods in robotic manipulation that automate 99

data generation of task demonstrations at scale [33, 34], whether for training behavior cloning policies, instruction-tuning VLMs [14], or curating benchmarks for evaluating robotic policies in simulation [35, 36]. A well-known example is MimicGen [33], which automates task demonstration generation via trajectory adaptation by leveraging known object poses. Additionally, works like RoboPoint use simulation to generate general-purpose representations for robotic applications, specifically for fine-tuning VLMs. Similarly, systems like The Colosseum [36] automate data generation for curating ¹⁰⁶ benchmarks in robotic manipulation. Our approach aligns closely with RoboPoint, as we also leverage

¹⁰⁷ simulation to generate data for instruction-tuning VLMs. However, unlike RoboPoint, we focus on

¹⁰⁸ synthesizing robotic actions in simulation rather than generating representations like points.

Foundation Models for Robotic Manipulation. In recent years, leveraging foundation models for 109 robotic manipulation has gained significant attention due to the effectiveness of LLMs/VLMs in 110 interpreting open-world semantics and their ability to generalize across tasks [37, 38, 39, 40]. Two 111 main approaches have emerged: the first uses VLMs and LLMs in a promptable manner, where visual 112 prompts guide low-level action generation based on visual inputs [41, 21, 23]. The second focuses 113 on instruction-tuning VLMs for domain-specific tasks [42]. For example, RoboPoint [14] is tuned 114 for spatial affordance prediction, and Octopi [43] for physical reasoning using tactile images. These 115 models generalize beyond their training data and integrate seamlessly into manipulation pipelines. 116 Our approach follows this second path, developing a scalable method for generating instruction-117 tuning data in simulation and fine-tuning VLMs specialized in detecting and reasoning about robotic 118 manipulation failures, with applications that extend beyond manipulation tasks to other robotic 119 domains. 120

121 **3** The AHA Dataset

We leveraged FailGen to procedurally generate the AHA dataset from RLBench tasks [44] and used it for the instruction-tuning of AHA. In this section, we begin by categorizing common failure modes in robotics manipulation and defining a taxonomy of failures in Section 3. Next, we explain how this taxonomy is used with FailGen to automate the data generation for the AHA dataset in simulation in Section 3.1.

To curate an instruction-tuning dataset of failure trajectories for robotic manipulation tasks, we began 127 by systematically identifying prevalent failure modes. Our approach involved a review of existing 128 datasets, including DROID [45] and Open-X Embodiment [46], as well as an analysis of policy 129 rollouts from behavior cloning models. We examined failures occurring in both teleoperated and 130 autonomous policies. Building upon prior works, such as REFLECT [47], we formalized a taxonomy 131 encompassing seven distinct failure modes commonly observed in robotic manipulation: incomplete 132 grasp, inadequate grip retention, misaligned keyframe, incorrect rotation, missing rotation, wrong 133 action sequence, and wrong target object. 134

135 3.1 Implementation of the AHA dataset

The AHA dataset is generated with RLBench [44], utilizing its keyframe-based formulation to 136 dynamically induce failure modes during task execution. RLBench natively provides keyframes 137 for task demonstrations, which enables flexibility in both object manipulation (handling tasks with 138 varying objects) and the sequence of actions (altering the execution order of keyframes). Building on 139 this foundation, we leverage FailGen, our custom environment wrapper to wrap around RLBench that 140 allows for task-specific trajectory modifications through keyframes perturbations, object substitutions, 141 and reordering of keyframe sequences. FailGen systematically generates failure trajectories aligned 142 with the taxonomy defined in Section 3, yielding a curated dataset of 49k failure-question pairs. 143

To generate the AHA dataset, we systematically sweep through all keyframes in each RLBench task, 144 considering all potential configurations of the seven failure modes that could result in overall task 145 failure. By leveraging the success condition checker in the simulation, we procedurally generate 146 YAML-based configuration files by sweeping through each failure mode across all keyframes. These 147 files provide details on potential failure modes, parameters (such as distance, task sequence, gripper 148 retention strength, etc.), and corresponding keyframes that FailGen should perturb to induce failure. 149 Additionally, we incorporate language templates to describe what the robot is doing between consec-150 utive keyframes. Using these descriptions along with the failure modes, we can systematically curate 151 question-answer pairs for each corresponding failure mode. 152

For specific failure modes, No_Grasp is implemented by omitting gripper open/close commands at the relevant keyframes, effectively disabling gripper control. Slip introduces a timed release of the gripper shortly after activation. Translation and Rotation perturb the position and orientation of a keyframe, respectively, while No_Rotation constrains the keyframe's rotational axis. Wrong_Action reorders keyframe activations to simulate incorrect sequencing, and Wrong_Object reassigns the keyframes intended for one object to another, maintaining the relative pose to mimic
 improper object manipulation. Using this pipeline, we also successfully generated a failure dataset
 from ManiSkill [48] and adapted RoboFail [47] for the evaluation of AHA. This demonstrates the

generalizability of FailGen in generating failure cases across different simulation environments.

162 4 Method

This section outlines the failure reasoning problem formulation (Sec.4.1) used to fine-tune and evaluate AHA. Next, we discuss the curated data mix used for co-finetuning AHA (Sec.4.2). Finally, we detail the instruction fine-tuning pipeline and the model architecture selection for AHA (Sec.4.3).

166 4.1 Failure Reasoning Formulation

Unlike previous works [47, 28, 22] that primarily focus on detecting task success as binary classifica-167 tion problem, we approach failure reasoning by first predicting a binary success condition ("Yes" 168 or "No") of the given sub-task based on a language specification and an input image prompt. If the 169 answer is "No", the VLM is expected to generate a concise, free-form natural language explanation 170 detailing why the task is perceived as a failure. To formulate failure reasoning, we prompt the VLMs 171 to analyze the trajectory failures at the current sub-task and provide reasoning for why or what led 172 to the failure. We define manipulation task trajectories as a series of sub-tasks $\{S_0, S_1, S_2, \ldots, S_t\}$, 173 where each sub-task is represented by two consecutive keyframes. For example, in a task like 174 "stacking cubes", a sub-task could represent a primitive action, such as 'picking up the cube'. For the 175 input formulation in VLMs for instruction fine-tuning and evaluation, we required a query prompt 176 with an input image for prompting the VLMs. The query prompt was generated using a template 177 corresponding to the current sub-task the robot is performing. To capture the temporal relationships 178 within the action sequence, the input image was constructed by selecting a single frame that repre-179 sents the robot's trajectory up to the current sub-task and concatenating it with frames from other 180 viewpoints in the rollout sequence, as shown in Table 3. 181

This input frame is built by concatenating all keyframes up to the current sub-task in temporal order, 182 from left to right, with any remaining keyframes replaced by white image patches. To mitigate 183 occlusions, we also included all the available camera viewpoints, concatenating them alongside 184 the temporal sequence, and provide a detailed task description in the prompt, as illustrated in 185 Table 3 (left image). The image data is structured as a matrix \mathbf{I} , where each row corresponds to a 186 different camera viewpoint $\{V_0, V_1, \ldots, V_n\}$ and each column captures the temporal sequence of 187 keyframes $\{S_0, S_1, S_2, \ldots, S_t\}$. This formulation for curating images serves as a general approach 188 for formatting all datasets used for fine-tuning and evaluation. This structured input enables consistent 189 handling of data across different tasks and viewpoints. Overall, our failure reasoning problem is to 190 prompt VLM with sub-task discription and keyframe trajectory image to predict the success condition 191 and language description of failure reason for each sub-task, as shown in Table 3. 192

193 4.2 Synthetic Data for Instruction-tuning

To facilitate the instruction-tuning of AHA, we needed to systematically generate failure demonstration 194 data. To achieve this, we developed FailGen, an environment wrapper that can be easily applied 195 to any robot manipulation simulator. FailGen systematically perturbs successful robot trajectories 196 for manipulation tasks, transforming them into failure trajectories with various modes of failure as 197 depicted in Figure 2 (Top image). Using FailGen, we curated the AHA dataset (Train) dataset by 198 alternating across 79 different tasks in the RLBench simulator, resulting in 49k failure image-text 199 pairs. Furthermore, following proper instruction-tuning protocols for VLMs [24] and building on prior 200 works [49, 14], co-finetuning is crucial to the success of instruction fine-tuning of VLMs. Therefore, 201 in addition to the AHA dataset, we co-finetuned AHA with general visual question-answering (VQA) 202 datasets sourced from internet data, which helps models retain pre-trained knowledge. Specifically, 203 we included the VQA dataset [24], containing 665k conversation pairs, and the LVIS dataset [50], 204 which comprises 100k instances with predicted bounding box centers and dimensions, as summarized 205 in Table 3. 206

207 4.3 Instruction Fine-tuning

We followed the instruction-tuning pipeline outlined by [51]. As depicted in Fig. 2, our model architecture includes an image encoder, a linear projector, a language tokenizer, and a transformer-

		AHA dat	aset (Test set	.)		Man	iSkill-Fail			Rob	oFail [47]	
Models	$ROUGE_L \uparrow$	Cos Sim ↑	BinSucc(%) ↑	Fuzzy Match↑	$ROUGE_L \uparrow$	Cos Sim ↑	BinSucc(%) ↑	Fuzzy Match↑	$ROUGE_L \uparrow$	Cos Sim ↑	BinSucc(%) ↑	Fuzzy Match ↑
LLaVA-v1.5-13B [24]	0.061	0.208	0.080	0.648	0.000	0.208	0.022	0.270	0.000	0.203	0.000	0.404
LLaVA-NeXT-34B [52]	0.013	0.231	0.017	0.626	0.001	0.195	0.007	0.277	0.018	0.188	0.017	0.351
Qwen-VL [53]	0.000	0.161	0.000	0.426	0.037	0.301	0.116	0.034	0.000	0.159	0.000	0.050
Gemini-1.5 Flash [12]	0.120	0.231	0.371	0.566	0.003	0.121	0.014	0.032	0.000	0.042	0.000	0.393
GPT-40	0.251	0.308	0.500	0.784	0.142	0.335	0.688	0.453	0.114	0.318	0.554	0.438
GPT-4o-ICL (5-shot)	0.226	0.380	0.611	0.776	0.341	0.429	0.971	0.630	0.236	0.429	0.571	0.418
AHA-7B	0.434	0.574	0.691	0.695	0.609	0.680	1.000	0.532	0.204	0.394	0.625	0.439
AHA-13B (Ours)	0.446	0.583	0.702	0.768	0.600	0.681	1.000	0.633	0.280	0.471	0.643	0.465

Table 1: Results for AHA-13b evaluation with additional metrics.

based language model. The image encoder processes images into tokens, projected by a 2-layer linear
projector into the same space as the language tokens. These multimodal tokens are then concatenated
and passed through the language transformer. All components are initialized with pre-trained weights.
During fine-tuning, only the projector and transformer weights are updated, while the vision encoder
and tokenizer remain frozen. The model operates autoregressively, predicting response tokens and a
special token marking the boundary between instruction and response.

216 **5 Experimental Results**

In this section, we evaluate AHA's detection and reasoning performance against six state-of-the-art VLMs, including both open-source and proprietary models, some utilizing in-context learning. The evaluation spans three diverse datasets, covering out-of-domain tasks, various simulation environments, and cross-embodiment scenarios. We then assess AHA's ability to retain general world knowledge after fine-tuning on domain-specific data. Finally, we explore its potential to improve downstream robotic manipulation tasks.

Table 2: Quantitative Evaluation on Standard VQA Benchmarks. AHA-13B performs on par with LLaVA-13B [24], the VLM from which AHA adapts its fine-tuning strategy.

	MMBench [54]	ScienceQA [55]	TextVQA [56]	POPE [57]	VizWiz[58]
LLaVA-13B (LLama-2) [24]	67.70	73.21	67.40	88.00	53.01
AHA-13B (LLama-2)	65.20	71.94	65.20	85.74	53.45

223 5.1 Experimental Setup

To quantitatively evaluate AHA's detection and reasoning capabilities for failures in robotic manipulation, we curated two datasets and adapted an existing failure dataset for benchmarking. To ensure a fair comparison of free-form language reasoning, we also employed four different evaluation metrics to measure semantic similarity between sentences.

Benchmarks. We curated three datasets to evaluate AHA's reasoning and failure detection capabilities, 228 benchmarking against other state-of-the-art VLMs. The first dataset, AHA dataset (Test), includes 229 11k image-question pairs from 10 RLBench tasks, generated similarly to the fine-tuning data via 230 FailGen (Section 3.1) but without overlapping with the tasks from the finetuning dataset. It evaluates 231 AHA's ability to generalize to novel, out-of-domain tasks. The second dataset, ManiSkill-Fail, 232 comprises 130 image-question pairs across four tasks in ManiSkill [48], generated using Failgen 233 wrapper on Maniskill simulator. This dataset assesses AHA's performance in a different simulator 234 and under changing viewpoints. Lastly, we adapted a failure benchmark from the RoboFail dataset 235 [47], which features real-world robot failures in seven UR5 robot tasks. This allows for evaluation 236 across simulation and real-world trajectories and across different embodiments. 237

Evaluation Metrics. To fairly evaluate success detection and free language reasoning across 238 all datasets and baselines, we employ four metrics. First, the ROUGE-L score measures the 239 quality of generated text by focusing on the longest common subsequence between candidate and 240 reference texts. Second, we use Cosine Similarity to assess similarity between texts or embeddings, 241 avoiding the "curse of dimensionality". Third, LLM Fuzzy Matching utilizes an external language 242 model—specifically, Anthropic's unseen model, claude-3-sonnet—to evaluate semantic similarity 243 in a teacher-student prompting format. Lastly, we calculate a **Binary success rate** by comparing the 244 model's predictions directly against the ground truth for success detection. 245



Figure 3: (Left) **Scaling law with the AHA dataset**. Scaling of effect of model performance with varying domain specific fine-tuning data. (Right) **Downstream Robotic Application Performance.** AHA-13B outperforms GPT-40 in reasoning about failures within these robotic applications, leading to improved performance of the downstream tasks.

246 5.2 Quantitative Experimental Results

We contextualize the performance of AHA by conducting a systematic evaluation of failure reasoning
and detection across these three datasets, general VQA datasets, and performed ablation studies.

AHA generalizes across embodiments, unseen environments, and novel tasks. To ensure fairness 249 250 and eliminate bias in the detection and reasoning capabilities of AHA, we evaluated it on three different datasets that were never seen during fine-tuning, each designed to test a specific form of 251 generalization. First, on the AHA dataset (test) dataset, AHA demonstrated its ability to generalize 252 reasoning across tasks and new behaviors within the same domain, outperforming the second-253 best performing VLM, GPT-40 ICL, by an average margin of 12.6% difference across all evaluation 254 metrics. Second, we assessed AHA-13B on a dataset generated by the Failgen wrapper in a 255 different simulation domain, ManiSkill, showing that our model outperforms GPT-4o-ICL by 256 an average of 13.4% difference across all metrics as depicted in Table 1. Lastly, to demonstrate 257 generalization to real-world robots and different embodiments, we evaluated AHA-13B on 258 RoboFail [47], where it outperforms GPT-40-ICL by 4.9% difference. 259

AHA retains common sense knowledge. We evaluated AHA-13B's performance on various VQA
benchmarks and present the results in Table 2 . AHA-13B performs comparably to LLaVAv1.5-13B (LLama-2) [24], with only a 1.5% margin difference as depicted in Table 2. Notably,
LLaVA-v1.5-13B is a VLM trained on the same pre-trained weights as AHA-13B but fine-tuned on
VQA data. This indicates that AHA-13B is capable of functioning as a general purpose VLM, in
addition to excelling at failure reasoning.

AHA's performance scales with data size. We evaluated Aha's performance using a range of AHA data for instruction fine-tuning, spanning [3k, 6k, 12k, 34k, 48k, 60k], and co-trained individual checkpoints corresponding to these data sizes as shown in Figure 3 (Left). The model was then assessed on the ManiSkill-Fail dataset across four evaluation metrics. An average quadratic fit gradient of 0.0022 across all four metrics demonstrates a scaling effect with fine-tuning on our procedurally generated data pipeline. This suggests that further scaling of the generated data may lead to improved model performance.

273 5.3 Downstream Robotics Tasks

We demonstrate that AHA's failure detection and reasoning capabilities are useful across a wide
spectrum of downstream robotics applications. This includes automatic reward generation for
reinforcement learning applications [17], automatic task plan generation for task and motion planning
applications [19], and as an improved verification step for automatic data generation systems [22].
Videos and detailed improved reward function, task plan, example videos from each applications and
etc can be found on the project page: https://aha-corlw.github.io/.
AHA enables efficient reward synthesis for reinforcement learning. To evaluate this downstream

task, we adapted Eureka's [17] implementation to the ManiSkill simulator, which offers more statebased manipulation tasks. We strictly followed the Eureka reward function generation and reflection

pipeline, modifying it by incorporating perception failure feedback via either AHA-13B or GPT-40 283 (acting as a baseline) to enhance the original LLM reflection mechanism. Instead of only including a 284 textual summary of reward quality based on policy training statistics for automated reward editing, 285 we further incorporated explanations of policy failures based on evaluation rollouts. We evaluated 286 our approach on five reinforcement learning tasks from ManiSkill, ranging from tabletop to mobile 287 manipulation. To systematically assess the reasoning capabilities of different VLMs under budget 288 constraints, we sampled one reward function initially and allowed for iterations over two sessions of 289 GPT API calls. Each policy was trained using PPO over task-specific training steps and evaluated 290 across 1,000 test steps. During policy rollouts, we employed either AHA-13B or GPT-40 for reward 291 reflection to improve the reward function. Comparing the evaluated policy success rates using 292 different failure feedback VLMs, we observed that AHA-13B provided intuitive, human-level failure 293 reasoning that aided in modifying and improving generated dense reward functions. This resulted in 294 success across all five tasks within the budget constraints, and our approach outperformed GPT40 295 by a significant margin of 22.34% in task success rate shown in Figure 3 (Right). 296

AHA refines task-plan generation for TAMP. To demonstrate AHA's utility within a planning 297 system, we incorporated our approach into PRoC3S [19]. The PRoC3S system solves tasks specified 298 in natural language by prompting an LLM for a Language-Model Program (LMP) that generates 299 plans, and then testing a large number of these plans within a simulator before executing valid plans 300 on a robot. If no valid plan can be found within a certain number of samples (100 in our experiments), 301 the LLM is re-prompted for a new LMP given failure information provided by the environment. 302 Importantly, as is typical of TAMP methods, the original approach checks for a finite set of failures 303 (inverse kinematics, collisions, etc.) from the environment, and returns any sampled plan that does not 304 fail in any of these ways. We incorporated a VLM into this pipeline in two ways: (1) we prompt the 305 VLM with visualizations of failed plan executions within the simulator, ask it to return an explanation 306 for the failure, and feed this back to PRoC3S' LLM during the LMP feedback stage, (2) after PRoC3S 307 returns a valid plan, we provide a visualization of this to the VLM and ask it to return whether 308 this plan truly achieves the natural language goal, with replanning triggered if not. We compared 309 GPT-40 and AHA-13B as the VLM-based failure reasoning modules within this implementation 310 of PRoC3S across three tasks (shown in Figure 4). Each task was evaluated over 10 trials, with a 311 maximum of 100 sampling steps and three feedback cycles provided by either GPT-40 or AHA-13B. 312 The success rate for each task was recorded. As shown in Figure Figure 3 (Right), utilizing AHA-13B 313 for failure reasoning significantly improved the task success rate and outperforming GPT-40 by 314 a substantial margin of 36.7%. 315

AHA improves task verification for zero-shot robot data generation. To demonstrate 316 AHA's utility in zero-shot robot demonstration generation, we integrated our approach into the 317 Manipulate-Anything framework. This open-ended system employs various Vision-Language 318 Models (VLMs) to generate diverse robot trajectories and perform a wide range of manipula-319 tion tasks without being constrained by predefined actions or scenarios. A critical component 320 of Manipulate-Anything is its sub-task verification module, which analyzes past and current 321 frames to decide whether a sub-task has been achieved before proceeding or re-iterating over the 322 previous sub-task. We replaced the original VLM (GPT-4V) in the sub-task verification module with 323 AHA-13B and evaluated performance across four RLBench tasks (Figure 4), conducting 25 episodes 324 for each task. Our results show that substituting the sub-task verification module's VLM with 325 AHA improved reasoning accuracy and overall task success by an average of 5%. 326

327 6 Conclusion

Limitations. AHA excels at reasoning within the fine-tuning data's failure scenarios but has room to generate more open-ended failures beyond the defined taxonomy. Expanding FailGen to sample diverse failure modes from large pretrained policies could improve AHA's flexibility. **Conclusion**. We present AHA, an open-source VLM that enhances failure detection and reasoning in robot manipulation. Trained on diverse failure trajectories with FailGen, AHA outperforms existing models and improves task success rates by providing detailed, natural language feedback, surpassing GPT-4 in error recovery and policy performance.

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491 7 Appendix

492 7.1 Overview

- ⁴⁹³ The Appendix contains the following content.
- Failure Taxonomy (Appendix 7.2): more thorough definition and figure to discussions about the different failure modes.
- FailGen Data Generation Pipeline (Appendix 7.3): more discussion of FailGen imple mentation with example configurations files.
- AHA Datasets (Appendix 7.4): more details on the instruction-tuning dataset and evaluation datasets.
- Additional Experimental Results (Appendix 7.5): more details and experiments with instruction finetuning.
- **Downstream Robotic Application: VLM Reward Generation** (Appendix 7.6): more policy rollouts, generated reward function examples, and prompts.
- **Downstream Robotic Application: VLM Task-plan Generation**(Appendix 7.7): more policy rollouts, generated task-plan examples, and prompts.
- Downstream Robotic Application: VLM Sub-task Verification(Appendix 7.8): more policy rollouts.

508 7.2 Failure Taxonomy

We conducted an in-depth study of recent real-world, diverse robot datasets (such as Open-X [46], DROID [45], and EGO4D [59]) and the policies trained using these datasets. Through this analysis, we identified several common modes of failure, which can be categorized into seven types: incomplete grasp, inadequate grip retention, misaligned keyframe, incorrect rotation, missing rotation, wrong action sequence, and wrong target object.

Incomplete Grasp (No_Grasp) **Failure:** No_Grasp is an object-centric failure that occurs when the gripper reaches the desired grasp pose but fails to close before proceeding to the next keyframe.

Inadequate Grip Retention (Slip) Failure: Slip is an object-centric failure that occurs after the object has been successfully grasped. As the gripper moves the object toward the next task-specific keyframe, the grip weakens, causing the object to slip from the gripper. For generating the AHA dataset for training and evaluation, we configured a 5-timestep activation for the Slip failure mode, triggering the object to drop from the gripper.

Misaligned keyframe (Translation) **Failure:** This action-centric failure occurs when the gripper moves toward a task keyframe, but a translation offset along the X, Y, or Z axis causes the task to fail. For the AHA training and evaluation dataset, we introduced a translation offset of [-0.5, 0.5] meters. In the ManiSkill-Fail dataset, we applied a translation noise of [0, 0.1] meters along either the X, Y, or Z axis from the original waypoint. The translation coordinate system is depicted in Figure 7 (Left).

Incorrect Rotation (Rotation) **Failure:** Rotation is an action-centric failure that occurs when the gripper reaches the desired translation pose for the sub-task keyframe, but there is an offset in roll, yaw, or pitch, leading to task failure. For the AHA dataset, we set a rotation offset of [-3.14, 3.14] in radians along roll, yaw, or pitch. The rotation coordinate system is depicted in Figure 7 (Right).

Missing Rotation (No_Rotation) Failure: No_Rotation is an action-centric failure that happens
 when the gripper reaches the desired translation pose but fails to achieve the necessary rotation (roll,
 yaw, or pitch) for the sub-task, resulting in task failure.

Wrong Action Sequence (Wrong_action) Failure: Wrong_action is an action-centric failure that occurs when the robot executes actions out of order, performing an action keyframe before the correct Table 3: AHA datasets for instruction-tuning. We combined RoboFail, our large-scale robotic manipulation failure dataset, with VQA and object detection data. By incorporating this diverse data mix into the fine-tuning process, AHA is able to reason about failures in robotic manipulation across different domains, embodiments, and tasks.

Source	AHA (Train)	VQA [24]	LVIS [50]	
	75 87 105 213 0 76 87 105 213 0 76 87 105 213 0 76 87 105 213 0			
Quantity	49K	665K	100K	
Query	For the given sub-tasks, first determine it has succeed by choosing from ["yes", "no"] and then explain the reason why the current sub-tasks has failed.	What is the cat doing in the image?	Find all instances of drawer.	
Answer	No, The robot gripper rotated with an incorrect roll angle	The cat is sticking its head into a vase or container, possibly drinking water or investigating the interior of the item.	[(0.41, 0.68, 0.03, 0.05), (0.42, 0.73, 0.04, 0.08),]	

VLM Reward Generation



Figure 4: Downstream Robotic Application. We demonstrated that AHA can be integrated into existing LLM/VLM-assisted robotic applications to provide failure reasoning and feedback, helping to accelerate and improve task success rates in these systems.

"Pick up the red cup"

"Pick up the red cube"

one. For example, in the task put_cube_in_drawer, the robot moves the cube toward the drawer 535 before opening it, leading to task failure. 536

Wrong Target Object (Wrong_object) Failure: Wrong_object is an object-centric failure that 537 occurs when the robot acts on the wrong target object, not matching the language instruction. For 538 example, in the task pick_the_red_cup, the gripper picks up the green cup, causing failure. We 539 perform a sweep through all manipulable objects, swapping them with the target object in the scene. 540

7.3 FailGen Data Generation Pipeline 541

onto the spam"

We developed FailGen, an environment wrapper that can be easily integrated into any simulator. 542 It leverages pre-defined or hand-crafted robot demonstrations for imitation learning, where each 543 trajectory is represented as a waypoint-based system. Two consecutive waypoints form a sub-544 task, with each sub-task linked to a predefined set of language descriptions. FailGen allows for 545 modifications to environment parameters, such as gripper end-effector translation, rotation, and 546 open/close state. By altering these parameters, we systematically generate failures at every waypoint. 547 However, for the 79 tasks collected from RLBench, we do not initially know which sub-task will fail 548



Figure 5: **Failure mode reference coordinate systems.** (Left) Translation coordinate system, and (Right) rotation coordinate system.

Table 4: Ablation on Different Base LLMs for Fine-Tuning. We fine-tuned AHA-13B using both LLaMA-2-13B and Vicuna-1.5-13B as base LLM models. The quantitative results show that the average performance difference between the two models is less than 2.5%, indicating that our failure formulation and the AHA dataset are effective regardless of the base model selection.

		AHA	dataset (Test)			Ma	niSkill-Fail			F	loboFail	
Models	$ROUGE_L \uparrow$	Cos Sim ↑	BinSucc(%) ↑	Fuzzy Match↑	$ROUGE_L \uparrow$	Cos Sim ↑	BinSucc(%) ↑	Fuzzy Match ↑	$ROUGE_L \uparrow$	Cos Sim †	BinSucc(%) ↑	Fuzzy Match ↑
AHA-13B (Llama-2)	0.446	0.583	0.702	0.768	0.600	0.681	1.000	0.633	0.280	0.471	0.643	0.465
AHA-13B (Vicuna-1.5)	0.458	0.591	0.709	0.695	0.574	0.657	1.000	0.851	0.290	0.468	0.661	0.605

due to specific failure modes. To address this, we perform a systematic sweep, using RLBench's builtin success conditions to explore all possible combinations. This generates a configuration of failures for each task, which we then use to procedurally generate all failure training data. Additionally, we manually annotate each sub-task with natural language instructions describing the task, and pair this with failure mode explanations to serve as language input for instruction-tuning. Example of the configuration files are depicted at Figure 9.

555 7.4 AHA Dataset

Using FailGen, we curated two datasets from RLBench [44]. The first is the training dataset, AHA dataset (train), which is used for instruction-tuning AHA alongside the co-train dataset. The second is the testing dataset, AHA dataset (test), used for evaluation. AHA dataset (train) contains approximately 49k image-query pairs of failures derived from 79 tasks, while AHA dataset (test) consists of around 11k image-query pairs from 10 hold-out tasks.

561 7.5 Additional Experimental Results

We conducted additional experiments to better understand and visualize AHA's predictions. We trained two versions of the AHA model with 13B parameters, using different language models for fine-tuning: Llama-2-13B and Vicuna-1.5-13B. The results showed less than a 2.5% performance difference between the two models, indicating that our fine-tuning data is effective regardless of the base language model. These results are presented in Table 4. Additionally, we visualized the output predictions from various baselines compared to our model and evaluated performance across all three datasets, with the results shown in Figure 5.

		data:
		# Where to save the demos save_path: /home/data
		# The size of the images to save
1	<pre>save_path: /home/\${oc.env:USER}/data/failgen_data</pre>	waypoints: [0, 1, 2, 3] failures:
2	obs mode: rgb	- type: grasp
		name: failure_grasp_pose enabled: False
	render_mode: sensors	waypoints: [1]
4	shader: default	- type: translation_y
5	sim backend: auto	name: trans_y enabled: False
		waypoints: [1,2,3]
	image_size: [256, 256]	range: [-0.5, 0.5]
7	stages: [0, 1, 2, 3]	<pre>- type: rotation_x name: rot_x</pre>
8	failures:	enabled: False
		waypoints: [0] range: [-1.57, 1.57]
	– type: grasp	
10	enabled: false	- type: wrong_sequence name: bad_seq
11	stasse [2]	enabled: False
	stages: [2]	waypoints: [2,3]
12	<pre>- type: trans_x</pre>	sub-tasks: - task no: 0
13	enabled: false	enabled: False
14	stages: [0, 1, 3]	type: dunny targets: [ball]
		processes: [waypoint0, waypoint1]
15	noise: 0.1	task_description: ["grasp onto the clock knob",
16	- type: trans_y	"pick on the clock knob"
17	enabled: false	- task_no: 1
		enabled: False type: dumny
18	stages: [0, 1, 3]	<pre>targets: [ball] processes: [waypoint1, waypoint2]</pre>
19	noise: 0.1	task_description: [
20	- type: trans_z	"rotate the knob", "turn the knob"
		1
21	enabled: false	- task_no: 2 enabled: False
22	stages: [0, 1, 3]	type: dunny targets: [ball]
23	noise: 0.1	processes: [waypoint2, waypoint3]
	10130. 0.1	task_description: ["let go",
24		"release the gripper"

Figure 6: (Left) Example of config file of one task for Maniskill-Fal. (Right) Example of config file for AHA task



Figure 7: Data distribution of AHA dataset for both train and test.

569 7.6 VLM Reward Generation

In this section, we present reward functions generated by GPT-40 and AHA for comparison, as shown in Figure 9. Additionally, we demonstrate RL policy rollouts improved through AHA 's failure feedback across all five tasks along with all the final dense reward function modified by AHA shown in Figure 10 and 11. For all tasks, except **put_sphere_on_holder** (trained with PPO for 10M steps), PPO was trained for 25M steps prior to reflection and evaluation.



Figure 8: Examples of different failure modes. Row 1: No_grasp and Rotation_x. Row 2: Rotation_y and Rotation_z. Row 3: Slip and Wrong_sequence. Row 4: Translation_x and Translation_y. Row 5: Translation_z and Wrong_object.

Simulation task Details We describe each of the 4 tasks in detail, along with their Maniskill variations
 and success condition.

- 577 **7.6.1** pickup YCB
- 578 Filename: pick_single_ycb.py
- 579 Task: Pick up the single YCB object and lift it up to target height.
- Success Metric: The object position is within goal_thresh (default 0.025) euclidean distance of the
 goal position.
- 582 7.6.2 push T
- 583 Filename: push_T.py
- **Task:** Push the T into the T shaped area.
- 585 Success Metric: The 3D T block covers at least 90

Table 5: **Examples of detection and reasoning over failures by various VLMs.** We sampled one evaluation data point from each of the three evaluation datasets and compared the reasoning predictions generated by different state-of-the-art VLMs alongside our AHA-13B. Our model consistently provides the most semantically similar reasoning to the ground-truth answers for the given queries.

	-		
Evaluation Datasets	AHA dataset (Test)	Maniskill-Fail	RoboFail [47]
	10 10 11 0 0 10 1 0 0 0 10 1 0 0 0 10 1 0 0 0 10 1 0 0 0		
Question	At the current sub-task, the robot is picking up the hockey stick. First, determine whether it has succeeded by choosing from ["yes", "no"]. If not, explain why it failed?	At the current sub-task, the robot is picking up the red cube. First, determine whether it has suc- ceeded by choosing from ["yes", "no"]. If not, explain why it failed?	At the current sub-task, the robot is placing the apple into the bowl. First, determine whether it has succeeded by choosing from ["yes", "no"]. If not, explain why it failed?
LLaVA 1.5-13B	The image displays a time-lapse sequence of a robotic arm grab- bing a hockey stick.	Based on the image, it depicts a different sub-task of a robot grasp-ing a red block.	For the pick-up task, i would say the robot arm has succeeded in picking.
GPT4o	No, the robot arm fails to hold the hockey stick securely.	Yes, the robot arm has success- fully picked up the red block.	No, the robot gripper failed to pick up the bowl in the second frame.
Gemini 1.5 Flash	Yes.	Yes, Yes, Yes.	Frame 1, no the gripper is not grasping the bowl and move it.
AHA-13B (Ours)	No, the robot slip the object out of its gripper.	No, the robot gripper fails to close the gripper.	No, this is not the right action se- quence for the task.
Ground-truth Answer	No, the robot slip the object out of its gripper.	No, the robot gripper fails to close.	No, this is not the right action se- quence for the task.

586 7.6.3 place sphere

- 587 Filename: place_sphere_v1.py
- **Task:** Pick up the sphere and place it into the bin.

Success Metric: the sphere is on top of the bin. That is, the sphere's xy-distance to the bin goes near 0, and its z-distance to the bin goes near the sphere radius + the bottom bin block's side length the object is static. That is, its linear and angular velocities are bounded with a small value the gripper is not grasping the object.

- 593 **7.6.4** stack cube
- 594 Filename: stack_cube_v1.py
- **Task:** Pick up the red cube and stack it onto the green cube.

Success Metric: the red cube is on top of the green cube (to within half of the cube size), the red cube is static, the red cube is not being grasped by the robot (robot must let go of the cube).

- 598 7.6.5 open drawer
- 599 Filename: open_cabinet_drawer_v1.py
- 600 **Task:** Pull open the drawer.
- **Success Metric**: The drawer is open at least 90% of the way, and the angular/linear velocities of the drawer link are small.



Figure 9: (Left) Example of improved dense reward function using GPT-40 for reflection. (Right) Example of improved dense reward function using AHA for reflection

603 7.7 VLM Task-plan Generation

- In this section, we present the policy rollouts improved by AHA in Figure 12, along with the modified task plans in Figure 13.
- Simulation task Details We describe each of the 3 tasks in detail, along with their PyBullet variations
 and success condition.
- 608 7.7.1 put banana centre
- 609 Filename: ours_raven_ycb_pick.py
- **Task:** Pick up the banana and place it onto the centre of the table.
- **Success Metric**: The success condition on the final location of the banana with respect to the table area.
- 613 7.7.2 stack banana
- 614 Filename: ours_ycb_banana_spam_stack.py
- 615 **Task:** Pick up the banana and place it onto the spam can.
- 616 **Success Metric**: The position of the banana should be on the spam can, and rest stably.
- 617 7.7.3 stacks cubes
- 618 Filename: ours_raven_bowl_stack.py
- Task: Pick up the green cube and place into the green bowl, and then take the yellow cube and stack it on top of the green.
- 621 **Success Metric**: When the yellow cube is stably stack on top of the green in the green bowl.

622 7.8 VLM Sub-task Verification

In this section, we leverage Manipulate-Anything [22] as the main policy framework, integrating it with AHA. AHA functions as a sub-task verifier VLM, playing a crucial role in ensuring task success when using Manipulate-Anything. Examples of the roll-outs are shown in Figure 14.



Figure 10: **RL policy roll-outs via improved with AHA.** Row 1: pickup_YCB. Row 2: push_T. Row 3: Place_sphere. Row 4: stack_cube. Row 5: open_drawer

- Simulation task Details We describe each of the 4 tasks in detail, along with their RLBench variations
 and success condition.
- 628 7.8.1 put block
- 629 Filename: put_block.py
- **Task:** Pick up the green block and place it on the red mat.
- 631 Success Metric: The success condition on the red mat detects the target green block.
- 632 7.8.2 pickup cup
- 633 Filename: pickup_cup.py
- 634 **Task:** Pick up the red cup.
- 635 **Success Metric**: Lift up the red cup above the pre-defined location.
- 636 **7.8.3** sort mustard
- 637 Filename: sort_mustard.py
- **Task:** Pick up the yellow mustard bottle, and place it into the red container.



Figure 11: Examples of modified reward function via AHA

- 639 Success Metric: The yellow mustard bottle inside red container.
- 640 7.8.4 pick & lift
- 641 Filename: pick_and_lift.py
- 642 **Task:** Pick up the red cube.
- 643 Success Metric: The red cube is lifted up.



Figure 12: **TAMP policy roll-outs via improved with AHA.** Row 1: put_banana_centre. Row 2: stack_banana. Row 3: stack_cubes

"Stack banana onto spam can"

"Stack two cubes into a bowl"

Them you for the clarification. Given that the root grupper moves to the desired pointion with an offset along the z direction, we need to account for this offset when placing the based on a top of the point sets and a clarification. Let's assume the effect is a known constain, $dUPPE_{\rm L}GFSE_{\rm L}^{-2}$, will use this offset to adjust the placement posses accordingly. Mer's the ophicing lengths and graphical for graduation that the set of the	Thank you for pointing that out. Let's correct the plan to account for the z-effect when placing the second cube.
``ipython SRIPFER_OFFSET_Z = 0.02 # Example offset value, adjust as necessary	<pre># Pick up the green block green_block = initial.objects["Object_6"] plum.append(Action("pick", green_block.point))</pre>
ser gen_laminitii:Bevendelisr, grasp:Bevendrasp): plan = [] # Pick.up the Baanaa plan.appendeckinofpickr. [*d0ject_1*, grasp]))	s lake the price lists lists the green bool start of the start of th
a fact the pose of the potted west can span, power = initial object("splits)" = 0;-pose # Galculat the placement pose for the Beaman on top of the potted meat can Beaman glatery power = Reverbed; Beaman glatery = Reverbed;	# sizi og tie yellen blost processi van sizisi sisisi sisisi ("blost" plan append/action("pix", yellow_block_pose.point))
yr-sam post, z-sam post, i BLOCK_SIZE + GRIDPER_GETSET_Z, # Adjust for the gripper offset rollspan post roll. rymersam post yaw	# Stark the yellow block ents the green block green_block_megous= {z + z_starks, y +z_starks, z + z_strist + BLOCK_SIZE] plm_append(Action(*place*, [green_block_mes_pose[5], green_block_mes_pose[1], green_block_mes_pose[2] + BLOCK_SIZE]))
) # Place the bases on top of the potted must can plan.ppsdb(tcton("place", ["shjec[1", grasp, basess_place_pose])) return plan	return plan freque, duski (soltal.BavenBellef):
onf gen_mess(c)tital:Revealed(); return () #4 Explanation 1. "Files the green block into the plan starts by picking up the green block (bjpet_6) 2. "Files the green block into the press back". The green block is then placed into the green book ('objet_5'). The offsets 3. "Files the green block into the press back". The green block is block placed into the green block ('objet_5'). 3. "Files the green block into the press block is block placed into the green block is block of the green block (block of the green block, which is not block of the green block, which is not block of the green block The block block of the green block is block of the green block Block of the green block, which is not block of the green block Block of the green block, which is not block of the green block Block of the green block is block of the green block Block of the green block is block of the green block Block of the green block is block of the green block Block of the green block is block of the green block Block of the green block is block of the green block Block of the green block is block of the green block Block of the green block is block of the green block Block of the green block is block of the green block Block of the green block is block of the green block Block of the green block is block of the green block Block of the green block is block of the green block Block of the green block is block of the green block is block of the green block is block of the green block Block of the green block is block of t
***Control to banack**. To plus cares by descript on the means "object") using a gran wanded from the "proceedings". ***Control to the proceeding to the "the profit descript descript" of the profit descript" of the profit descript. The banack size of the profit descript of the banack size car ("object 3") sectional from the two banacks in the placement poor for the banack is colorized by adding the longet of the banack size car ("object 3") sectional from the two profits of the (HEMPR GRESTLE) to the -iccontinue of the posted seas car of post. The size the same the same proper alignment. . **Placing the Banack**: The plan then places the banack at the calculated pose on top of the potted seat can. 	<pre>willow hisk is stacked correctly. ### by the function will Always Satisfy the Goal To 'suffret', 'goaffet', 'goaffet', 'goaffet' parameters allow for slight variations in the placement of the green block within the how', wearing it fits regardless of slows posticuoal inferences. The yellow block is always placed function of the green block, examing a stack is formed. The domain for the offsets is chosen to be small enough to ensure the blocks are placed correctly but large enough to allow for meed wariability.</pre>
. "Grap Sampling": The grap is sampled from a 'GrapSampler', ensuring that a valid grap is used for picking up the basens. ""Viscent Calculation": The placement poet is calculated based on the correct post of the potted must can and adjusted for the ""description". The plan is general enough to have degrarent builts postifies and rientations of the objects, as it generalization." The plane series in enough to have degrarent builts postifies and rientations of the objects, as it generalization."	### Constraints and Potential Failures - If the affasts are too large, the green block might not be placed correctly within the boat, or the yallow block might not stack properly on the green block. - The domain for the offsets is chosen to minimize these risks, but if a failure occurs, the offsets can be adjusted to smaller ranges.
This approach ensures that the banana will always be stacked on top of the potted meat can, accounting for the gripper offset along the z direction.	This plan should achieve the goal of placing the green block into the bowl and then stacking the yellow block onto the green block, given the initial state and the defined domain.

"Move banana to centre"



Figure 13: Examples of modified task-plan via AHA



Figure 14: Examples of zero-shot data generator trajectories with AHA as sub-tasks verifier. Row 1: pickup_cube, pickup_cup. Row 2: put_block, sort_mustard