
Embracing Evolution: A Call for Body-Control Co-Design in Embodied Humanoid Robot

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Abstract

1 Humanoid robots, as general-purpose physical agents, must integrate both intelligent
2 control and adaptive morphology to operate effectively in diverse real-world
3 environments. While recent research has focused primarily on optimizing control
4 policies for fixed robot structures, this position paper argues for “*evolving both*
5 *control strategies and humanoid robots’ physical structure under a co-design mechanism*”.
6 Inspired by biological evolution, this approach enables robots to iteratively
7 adapt both their form and behavior to optimize performance within task-specific and
8 resource-constrained contexts. Despite its promise, co-design in humanoid robotics
9 remains a relatively underexplored domain, raising fundamental questions about its
10 feasibility and necessity in achieving true embodied intelligence. To address these
11 challenges, we propose practical co-design methodologies grounded in strategic
12 exploration, Sim2Real transfer, and meta-policy learning. We further argue for the
13 essential role of co-design by analyzing it from methodological, application-driven,
14 and community-oriented perspectives. Striving for guiding and inspiring future
15 studies, we present open research questions, spanning from short-term innovations
16 to long-term goals. This work positions co-design as a cornerstone for developing
17 the next generation of intelligent and adaptable humanoid agents.

18 1 Introduction

19 As an emerging research area, Embodied AI posits that intelligence stems from an agent’s ability to
20 actively explore, interact with, and learn from its environment in a continuous and dynamic manner.
21 Within this learning paradigm, recent studies have developed various robot control models based on
22 deep neural network backbones, enabling scalability across diverse tasks and environments [1, 2, 3, 4].

23 In studies of embodied robot agents, their skills are closely tied to the physical form. For example,
24 robot arms, grippers, and dexterous hands are commonly employed for manipulation tasks such
25 as grasping, placing, and assembling objects [5, 6]. Similarly, wheeled robots, bipedal robots, and
26 quadrupedal robots are designed for locomotion tasks, including walking, climbing, and navigation [7].
27 To develop general-purpose robots, recent studies have focused on humanoid robots. Equipped with
28 dual arms, legged body, and advanced sensors, humanoid robots are well-suited for a wide range of
29 mobile locomotion tasks, enabling them to seamlessly handle everyday tasks [8, 9, 10, 11].

30 In recent years, the development of humanoid robots has primarily centered on control policy design,
31 typically built upon predefined physical structures. These robotic designs are often the result of
32 manual engineering and domain-specific heuristics, which are rarely subject to optimization within
33 the embodied humanoid system. However, embodied intelligence is not solely determined by control
34 performance, but is also fundamentally grounded in agents’ physical structure [12]. For instance,
35 in natural systems, organisms evolve their body morphology to adapt to changing environmental
36 conditions. Similarly, embodied agents should incorporate evolutionary mechanisms to adapt to task
37 requirements and environmental dynamics.

38 An effective method of realizing such evolutionary mechanisms is the robotic co-design problem,
39 which seeks to jointly optimize both the control policy and the morphological design of robotic

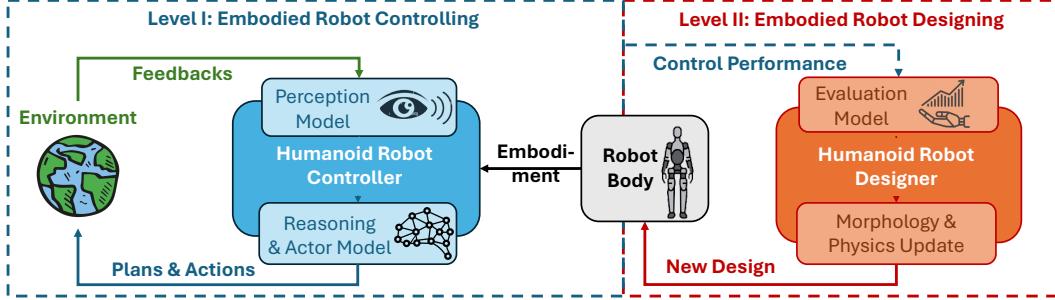


Figure 1: The co-design framework for humanoid robots, which can be formulated as a bi-level optimization problem, consisting of two interconnected phases: 1) learning the control policy for the humanoid robot, and 2) designing the robot’s physical structure (Section 3.1).

systems [13]. While prior studies have explored co-design in quadruped robots [14, 15], soft robots [16], bi-pedal robots [17, 18] and modular robots [19, 20] (see Table 1), its extension to more advanced humanoid robots and connection to embodied intelligence remains largely unexplored. It remains unclear how to efficiently discover the optimal design of a generalist humanoid robot capable of performing a variety of tasks. More importantly, the necessity of addressing such co-design problems in the development of embodied humanoid robots has yet to be fully established.

This article provides a principled formulation of the humanoid co-design problem, emphasizing that **evolving physical structure is both feasible and essential for realizing embodied intelligence in humanoid robots**. Specifically, we formulate the humanoid co-design problem as a bi-level optimization. Such an optimizer can be integrated into the reasoning–acting architecture of an advanced controlling model, enabling an embodied humanoid robot to exhibit dexterity, mobility, perception, and intelligence.

Beyond the proposed formulation, we investigate an alternative perspective for realizing embodied humanoid robots based on predefined and manually specified designs. We analyze why such paradigms prevail in recent humanoid robotics research and examine the potential challenges of adopting co-design, particularly regarding algorithmic complexity, physical evaluation, and design scalability. To address these challenges, we introduce advancements in learning-based solvers, such as strategic robot structure exploration, the Sim2Real learning paradigm, and meta control policy, highlighting the feasibility of evolving humanoid robot architectures.

To understand the necessity of humanoid robot co-design, we investigate its unique advantages in facilitating robot morphology optimization, real-world task adaptation, and cross-disciplinary collaboration, examined from the perspectives of methodology, application, and community. To realize these key advantages, we identify open questions within the humanoid robot co-design problem, highlighting those that may be tractable with current methodologies in the short term, as well as those that may depend on long-term advances in emerging research domains.

2 Embodied Humanoid Robots

2.1 Architecture of Humanoid Robot

Humanoid robots are a specialized type of physical robot designed to replicate human-like functionality [21]. An ideal humanoid robot often has leggy designs in its *lower body*, featuring a *bi-pedal structure* that enables finishing locomotion tasks like walking, running, and maintaining balance. The *upper body* includes *dual arms* equipped with dexterous hands as end-effectors, allowing the robot to perform complex tasks that require precise manipulation and human-like hand movements. Their *sensor systems* commonly provide both *proprioception* and *exteroception*. Proprioception ensures internal body

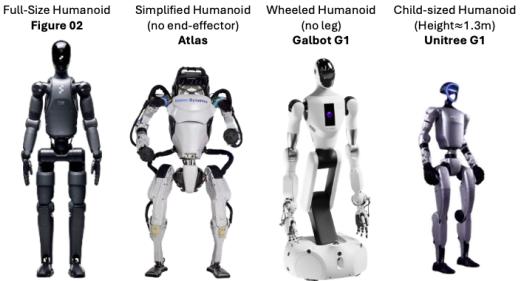


Figure 2: Examples of humanoid robots with varying physical structures are shown from left to right: full-sized, simplified, wheeled, and child-sized humanoid robots.

80 awareness by monitoring joint positions, angular velocity, and pose estimation, while exteroception
81 enables perception of external states, such as LiDAR sweeps and RGB-D data.

82 While such designs are ideal, building and fine-tuning a humanoid robot’s architecture typically
83 demands substantial effort and resources. This often necessitates certain simplifications, such as
84 1) omitting end effectors in the dual arms, 2) constructing child-sized robots instead of full-sized
85 ones, 3) utilizing a wheeled base for the lower body, and 4) downplaying the amounts and quality of
86 sensors. Figure 2 provides illustrative examples of humanoid models.

87 **Desideratas for Humanoid Robot.** Given their human-like body structure, a fundamental require-
88 ment for humanoid robots is the ability to operate seamlessly within human environments. This
89 enables them to collaborate closely with humans or take on dangerous or physically demanding
90 tasks. During operation, the robot should exhibit natural behavior, adhering closely to human behav-
91 ior norms, even when performing long-term tasks across varying environments. These desiderata
92 demand a control model with strong generalizability and adaptability, which traditional optimiza-
93 tion-based control methods often struggle to achieve. Essentially, fulfilling this requirement calls for the
94 development of embodied intelligence in humanoid robots.

95 **2.2 Embodied Intelligence in Humanoid Robot**

96 Unlike traditional approaches that rely on passively learning from fixed datasets, Embodied Artificial
97 Intelligence (E-AI) requires agents to actively explore, interact with, and learn from their environment
98 in a continuous and dynamic manner. Specifically, to enable the learning of an embodied humanoid
99 robot, it often requires the robot to have four key abilities, including: 1) **Dexterity**: the ability to
100 manipulate various objects with precision, delicacy, and intricacy. 2) **Mobility**: the capability to
101 move and navigate through environments with different terrains and conditions. 3) **Perception**: the
102 skill to gather, interpret, and understand environmental information from sensors. 4) **Intelligence**: the
103 ability to process information, reason about sub-goals related to a given task, and adapt effectively to
104 diverse tasks and environments.

105 These capabilities reflect not just the functionality of a humanoid robot in specific tasks like loco-
106 motion or manipulation but also emphasize generalization to a wide range of real-world scenarios,
107 thereby advancing toward zero-shot deployment of humanoid robots for realistic applications.

108 **2.3 Implementation for Embodied Humanoid Robot.**

109 To achieve the above abilities, recent studies have implemented embodied humanoid robots using a
110 two-layer architecture consisting of a high-level reasoning model and a low-level action model [22,
111 23, 24]. This hierarchical design is inspired by the functional organization of the human brain, where
112 the cerebrum is responsible for logical reasoning and decision-making, while the cerebellum governs
113 fine-grained motor control and coordination. These models are introduced as follows:

114 **Humanoid Robot Reasoning Model.** The reasoning model is typically implemented as a large-scale
115 robotics foundation model designed to perform logical reasoning over the necessary steps for a robot
116 to complete given tasks. The model takes as input natural language instructions describing the task,
117 along with perceptual data, primarily visual signals collected from the environment. Its outputs
118 consist of high-level plans to guide robotic execution. These may include sub-task descriptions and
119 intermediate goals, as well as more detailed robotic outputs such as motion trajectories, grasp poses,
120 and contact points (e.g., affordances). To learn this reasoning model, The training of the robotic
121 reasoning model is typically achieved by fine-tuning a pre-existing Vision-Language Model (VLM)
122 using refined robotic operation data, which is either collected through teleoperation or generated
123 using synthetic data engines.

124 **Humanoid Robot Action Model.** The action model takes the outputs from the reasoning model
125 (either as explicit data or implicit latent variables) as goals $g \in \mathcal{G}$ and predicts the corresponding
126 control signals, such as joint angles or torques for the robot’s joints at each time step. To learn action
127 policies, previous methods commonly formulate the learning environment as a (partially observable)
128 Markov Decision Process (MDP). $\mathcal{M} = (\mathcal{S}, \mathcal{A}, \mathcal{O}, P_T, r, \mu_0, \gamma)$, where: 1) Within the state space \mathcal{S} ,
129 a state $s \in \mathcal{S}$ records the complete environmental information and the robot’s internal states. 2) \mathcal{A}
130 denotes the action space, and action $a \in \mathcal{A}$ denotes the angles or torques at joints of the humanoid
131 robot. 3) $o \in \mathcal{O}$ denotes the observations obtained from the robot’s sensors, encompassing both
132 proprioceptive inputs that reflect the humanoid’s internal state and exteroceptive inputs that capture
133 information about the external environment. 4) r denotes the reward functions, which typically
134 consist of penalty, regularization, and task rewards. In particular, the magnitude of the task reward

135 should closely reflect how well the robot accomplishes the given goal g . 5) $P_{\mathcal{T}} \in \Delta_{\mathcal{S} \times \mathcal{A}}^{\mathcal{S}}$ denotes the
 136 transition function as a mapping from state-action pairs to a distribution of future states. 6) $\mu_0 \in \Delta^{\mathcal{S}}$
 137 denotes the initial state distribution. 7) $\gamma \in (0, 1]$ denotes the discounting factor.

138 Under this MDP, the humanoid action model can be represented as a meta policy $\pi \in \Delta_{\mathcal{S} \times \mathcal{G}}^{\mathcal{A}}$ that can
 139 scale to diverse goals $g \mathcal{G}$ under different environmental states $s \in \mathcal{S}$. During training, the goal is to
 140 maximize the expected cumulative discounted rewards:

$$\max_{\pi \in \Pi} \mathcal{J}(\pi, \mathcal{M}) = \max_{\pi \in \Pi} \mathbb{E}_{\mu_0, P_{\mathcal{T}}, \pi} \left[\sum_{t=0}^{\infty} \gamma^t r(s_t, a_t, g) \right] \quad (1)$$

141 3 Position Proposal and Alternative Views

142 In the following sections, we introduce a co-design framework that jointly considers control policies
 143 and the evolution of humanoid morphology. Additionally, we present an alternative perspective:
 144 embodied intelligence should be grounded in predefined humanoid structures without evolution.

145 3.1 A New Perspective: Co-Designing Control and Evolution Policies

146 In natural environments, animals exhibit remarkable embodied intelligence, leveraging their evolved
 147 morphologies to learn and perform complex tasks [12]. Inspired by this, we argue that evolutionary
 148 principles should play an essential role in the development of embodied humanoid robots. While
 149 prior research commonly focused on perception, reasoning, and control within fixed robot structures,
 150 our position is that the robot's physical form itself should also be subject to optimization as a core
 151 component of its design. The simultaneous optimization of a humanoid robot's action model ¹⁾
 152 and physical components can be formulated as a co-design problem, integrating both control and
 153 morphology in the design process.

154 As illustrated in Figure 2, the robot co-design problem requires the joint optimization of both control
 155 policies and physical robot modules to maximize overall performance, while adhering to resource
 156 constraints such as cost [13]. When extending this framework to a learning-based setting, the co-
 157 design task typically involves a forward pass for training the control policy and a backward pass for
 158 updating the robot's physical parameters.

159 Specifically, during the forward process, we use the RL algorithm to optimize the goal-aware policy
 160 function by maximizing $\mathcal{J}(\pi, \mathcal{M}_{\psi})$ in the objective (1), where the configuration of this learning
 161 environment (i.e., MDP) depends on a specific physical robot structure, denoted by $\psi \in \Psi$.
 162 Based on the policy performance, we conduct an inverse update on the robot's structure, which
 163 necessitates formulating humanoid robot co-design as a bi-level optimization problem. Moreover, the
 164 design often incorporates system-level constraints, which define strict requirements for the desired
 165 system behavior (e.g., resembling human behavior) or impose limitations on the resources (e.g., costs
 166 of robot modules) [13]. The optimization problem can be described as:

$$\max_{\psi \in \Psi} \max_{\pi \in \Pi} \mathcal{J}(\pi, \mathcal{M}_{\psi}) \text{ s.t. } f_c(\psi) \leq \epsilon \quad (2)$$

167 3.2 Alternative Views: Intelligence Arises from Fixed Humanoid Robots Structure

168 While the co-design approach provides a significantly broader design space for enhancing the
 169 performance of humanoid robots, most recent studies, spanning manipulation [25, 26, 27], locomotion
 170 [28, 29, 30, 31], and human motion imitation (i.e., teleoperation) [32, 8, 10, 11, 9, 33], continue
 171 to focus on controlling fixed, pre-defined humanoid platforms, without considering structural modifi-
 172 cations to the robot itself. Even with the recent surge in exploring embodied intelligence in humanoid
 173 robots across a wide range of everyday tasks [34], *robotic co-design, as an effective technique in*
 174 *robotics research, remains largely underexplored* in this context [35]. This trend reflects a prevailing
 175 assumption that "*The predefined and fixed physical structures are sufficient for supporting the*
 176 *development embodied humanoid robots*".

177 This perspective essentially treats the robot's structure as a fixed component of the environment's
 178 dynamics, which can be estimated and adapted to, but not actively optimized. Conceptually, this
 179 assumption is prevalent in the RL literature [36], which serves as a foundational algorithm for

¹Since compare to robot acting, task reasoning is typically less dependent on the robot's detailed physical structure and updating a VLM is often costly, the reasoning model is generally not updated alongside changes to the robot's morphology.

180 learning-based control in humanoid robots and inherently shapes subsequent research directions.
181 More importantly, in practice, there are significant challenges associated with co-designing humanoid
182 robots, further reinforcing the reliance on manually designed, fixed-structure humanoid platforms.

183 **1) Complexity of the Co-design Problem.** In addition to learning control policy, the co-design
184 problem incorporates an second-level optimization loop for refining the robot’s physical design [13,
185 12, 37, 15, 17, 38]. For humanoid robots, this process becomes especially challenging due to their
186 complex upper and lower body structures, which often involve varying configurations of motors,
187 joints, sensors, and body components. Consequently, exploring the high-dimensional design space and
188 identifying optimal configurations demands substantial computational resources. In many cases, due
189 to the intricate interdependencies between the design and control parameters, the bi-level optimization
190 in the co-design problem may struggle to converge. Without additional restrictions, the optimal
191 solution may not be uniquely identifiable or even computationally tractable.

192 **2) Difficulties in Physical Evaluation.** To evaluate the optimality of a humanoid robot structure, it is
193 crucial to deploy the robot in task-specific scenarios and assess how effectively it can adapt its control
194 model to complete those tasks. This process often requires modifying certain components of the
195 robot based on the proposed design. However, unlike simpler robotic systems, humanoid robots have
196 highly complex and interdependent structures [39, 21, 40]. Modifying one part frequently leads to
197 changes in the robot’s overall physical configuration. For instance, adjusting the length of the thighs
198 affects the robot’s weight distribution and center of mass. These changes, in turn, influence both
199 kinematic properties (e.g., motions and velocities) and dynamic characteristics (such as inertia and
200 gravity models). The technical challenges in physical reconfiguration limit the feasibility of iterative
201 structural design and evaluation in real-world applications.

202 **3) Limited Scalability Across Tasks.** Robotic co-design typically aims to enhance performance
203 for specific tasks [13]. For instance, [17] optimized the leg length of a bipedal robot to achieve
204 maximum walking velocity. Similarly, [15, 41] explored the joint optimization of mechanical
205 structures and control policies to improve the locomotion capabilities of quadruped robots. However,
206 embodied humanoid robots, with physical structures resembling those of humans, are designed
207 to generalize across a wide range of tasks and environments within human workspaces. This
208 requires multi-dimensional capabilities, including dexterity, mobility, perception, and intelligence
209 (Section 2.2). The task-specific optimization frameworks commonly used in traditional robotic
210 co-design cannot be directly applied to the inherently cross-task nature of humanoid robots. This
211 lack of task scalability limits the overall utility of co-designed systems, particularly when targeting
212 general-purpose humanoid platforms intended for reuse across diverse applications.

213 **4 Feasibility of Co-Designing Humanoid Robot**

214 To address the inherent challenges of humanoid robot co-design, this section investigates its feasibility
215 by proposing a set of potential solutions. In particular, we introduce three key strategies: strategic
216 exploration, the Sim2Real paradigm, and meta-policy learning. These approaches are aimed at
217 tackling critical issues in co-design, including the complexity of joint design and control, the
218 challenges of physical evaluation, and the limited scalability across diverse tasks. Moreover, by
219 leveraging recent advances in control algorithms, simulated environments, foundation models, and
220 decision-making policies, these strategies establish a robust foundation for the development of
221 next-generation co-design algorithms for embodied humanoid systems.

222 **4.1 Strategic Exploration under Constrained Design Space**

223 In the co-design literature, genetic algorithms take a critical role in modifying robot structures via
224 crossover, mutation, and replacement operations [12, 14, 15, 17, 38]. During this process, their
225 underlying exploration mechanisms are inherently random. This randomness results in unstructured
226 exploration, lacking informative priors or guidance toward designs that are more likely to yield
227 higher-performing robots. This challenge becomes especially pronounced in unstructured and high-
228 dimensional design spaces, such as those encountered in the development of humanoid robots, which
229 induces computational burden (see alternative views in Section 3.2).

230 To address this limitation, *strategic exploration* has emerged as a promising approach for accelerating
231 the search process. In the RL literature, a variety of algorithms have been developed to promote
232 more efficient exploration [42]. For instance, recent work has proposed provably efficient strategies
233 based on Bayesian updates [43, 44], the Upper Confidence Bound (UCB) [45], and uncertainty-

234 driven heuristics [46, 47], achieving significantly lower regret bounds compared to purely random
235 exploration. Motivated by these advances, we propose formulating the physical physical robot
236 structure process as an MDP, which enables the application of strategic exploration techniques to
237 more effectively explore the design space of humanoid robots.

238 In addition to accelerating exploration, another important strategy for ensuring computational tractabil-
239 ity and design identifiability is to *constrain the design space* with the following methods: 1) Rather
240 than modifying the entire robot structure, *the exploration can be limited to a few key modules or*
241 *components*. For instance, [18, 41] focused on optimizing the thigh and shank lengths of humanoid
242 robots. Similarly, [37] investigated the configuration of various motors and the inertial parameters of
243 robot links. Other studies, such as [48, 15], examined the parameters of parallel elastic knee joints. 2)
244 From a theoretical perspective, a key approach to ensuring the convergence of bi-level optimization is
245 to *bound the range of the design parameters*. By utilizing a compact design space and bounding the
246 objective function in Equation 2, the Extreme Value Theorem (EVT) [49] guarantees the existence
247 of a maximum. In this context, given a continuous objective function, the bi-level optimization can
248 converge to an optimal (but not necessarily unique) solution (π^*, ψ^*) .

249 By strategically exploring a compact and bounded design space focused on key modules of the
250 humanoid robot, the computational burden of humanoid robot co-design can be significantly reduced.
251 This approach substantially alleviates the complexity of the bi-level optimization process (Section 3.2).

252 **4.2 A Sim2Real Paradigm for Evaluation and Deployment**

253 Guiding structural updates of humanoid robots typically requires evaluation signals from the current
254 design. Traditional robot co-design studies often involve building physical hardware and assessing its
255 performance in real-world tasks [20, 18, 15, 48]. However, as discussed in alternative perspectives
256 (Section 3.2), this real-world design and evaluation approach is not directly applicable to humanoid
257 robots due to the complexity of their physical structures.

258 Instead of relying on real-world evaluations, an alternative and effective approach is to conduct
259 both the design and evaluation of robots within simulated environments. For example, studies such
260 as [50, 51] and [15, 41, 17] utilize simulators like MuJoCo and Isaac Gym to learn control policies
261 and evaluate the task performance of various physical robot structures. While simulation reduces
262 the cost and complexity of building physical hardware, the Simulation-to-Reality (Sim2Real) gap
263 remains a major challenge: a robot that performs well in simulation may not exhibit the same level of
264 performance in the real world. Additionally, for humanoid robots with soft components, accurately
265 simulating their morphology, especially for contact-rich interactions, remains difficult [52].

266 As a result, developing a feasible Sim2Real paradigm for humanoid co-design requires effective
267 strategies to bridge the gap between simulation and reality. Key approaches include: 1) Extending
268 *domain randomization and domain adaptation* techniques to humanoid control environments, which
269 remains a critical direction for future research [53]. 2) *Developing simulation platforms with high*
270 *photorealism and physical fidelity* to minimize the impact of the Sim2Real gap. For instance, recently
271 developed simulation environments and engines such as RoboCasa [34], Isaac Lab [54], MuJoCo-
272 Playground [55], Genesis [56], and ManiSkill [57] have demonstrated promising capabilities in
273 accurately modeling real-world scenes and physical interactions. 3) Beyond explicitly modeling
274 objects, scenarios, and physical laws, recent work has introduced the concept of the *World Function*
275 *Model* [58, 59]. This paradigm treats simulation as a regression task, where the model predicts future
276 states of the environment in response to perturbations (i.e., actions). This offers a more flexible and
277 data-driven alternative to traditional simulators.

278 **4.3 Controlling Humanoid Robot via Meta Policy**

279 As discussed in Section 3.2, traditional approaches to robotic design and control have primarily
280 focused on optimizing simple robots to complete specific tasks [13]. In contrast, embodied humanoid
281 robots, as complex, legged, dual-arm systems equipped with numerous sensors, are designed to
282 learn generalizable policies that can be applied across a wide range of tasks and environments. This
283 fundamental difference renders previously proposed robot co-design methods not directly transferable
284 to the problem of controlling embodied humanoid robots.

285 To enable the designed robot to perform effectively across multiple tasks, a critical approach is to
286 learn a meta-policy π that allows the humanoid robot to solve a wide range of everyday human
287 tasks involving both manipulation and locomotion [34]. In the context of humanoid control, the
288 meta-policy can be modeled as a goal-conditioned policy $\pi : \mathcal{S} \times \mathcal{G} \rightarrow \mathcal{A}$, where a goal $g \in \mathcal{G}$

289 may represent various forms of task specification, such as commands [31, 11, 29], target poses [32, 290 8], affordances [60, 61], or more generally, natural language descriptions of tasks [22, 24, 23]. 291 Recent advances in generalizable decision models, such as decision transformers [62] and diffusion 292 policies [1], provide effective backbone architectures for implementing such meta-policies, enabling 293 flexible and scalable control across a wide range of goal specifications.

294 To integrate robotic co-design into policy learning, goals can be randomly sampled from a predefined 295 goal pool during training. The robot’s policy is then conditioned on each goal and adapted according 296 to a proposed design configuration ψ . Similarly, during evaluation, the effectiveness of a given 297 physical robot structure can be assessed by measuring how well it facilitates the learning of a policy 298 that successfully achieves a diverse set of goals across varying environments.

299 5 Necessity of Co-Designing Humanoid Robot

300 In the previous section, we explored the feasibility of jointly modeling the robot’s physical structure 301 and its control policy, outlining key strategies that make such co-design tractable. In this section, we 302 go a step further and argue for the necessity of co-design in the development of embodied humanoid 303 robots from the perspective of metrology, application, and community.

304 5.1 Methodology: Principled Optimization of Robot Morphology

305 While significant progress has been achieved using pre-designed humanoid robots in both locomotion 306 and manipulation tasks, there remains a lack of principled methods for evaluating the optimality 307 of these designs. In practice, to determine robot morphology in Figure 2, *it commonly relies on* 308 *engineers’ intuition and experience, rather than through systematic optimization*. Such practice 309 is often inefficient, since the robot’s physical design is independent of the training of its planning 310 models and control policies. The full capabilities and limitations of a given design often only become 311 apparent when other research groups attempt to tackle more complex locomotion or manipulation 312 tasks, revealing shortcomings that were not initially evident. These insights are used retrospectively 313 to inform the development of robots, which typically progresses slowly due to the lack of systematic 314 design methodologies. For example, in the initial design of the Unitree H1 robot, the limited degrees 315 of freedom (DoFs) in its arms significantly constrained its ability to perform manipulation tasks that 316 require rich interactions with objects. Recognizing this limitation, the developers addressed it in the 317 subsequent version, Unitree H1-2 [63], by increasing the number of DoFs in each arm from 4 to 7. 318 However, this design revision took over a year to implement.

319 In addition to improving the efficiency of robot development, co-design can significantly enhance its 320 *efficacy*. From an algorithmic standpoint, allowing the robot’s design ψ to vary enables the learning 321 algorithm to explore a larger joint search space over both morphology and control. This expanded 322 space allows for the discovery of design-policy pairs that maximize overall performance:

$$\max_{\psi \in \Psi} \max_{\pi \in \Pi} \mathcal{J}(\pi, \mathcal{M}_\psi) \geq \max_{\pi \in \Pi} \mathcal{J}(\pi, \mathcal{M}_{\psi'}), \quad \forall \psi' \in \Psi \quad (3)$$

323 Here, \mathcal{J} denotes the expected return of policy π in the environment defined by the morphology 324 \mathcal{M}_ψ . This inequality highlights the potential performance gains from jointly optimizing both the 325 robot’s design and its control policy. Without principled optimization, manually identifying the 326 optimal design $\psi^* \in \Psi$ is highly challenging, particularly for humanoid robots expected to perform 327 diverse tasks and adapt to complex, real-world environments encountered in everyday scenarios. *To* 328 *optimize both the efficacy and efficiency of discovering effective humanoid body designs, we argue* 329 *that humanoid robot co-design is essential.*

330 5.2 Application: Adaptive Body Shaping for Real-World Tasks

331 In practice, the specific requirements for a humanoid robot’s capabilities vary depending on the 332 deployment environment of each real-world application. For example, in industrial settings, humanoid 333 robots are often tasked with manipulating a variety of objects for relocation, rearrangement, or 334 assembly. In such scenarios, dexterity becomes a critical factor, as robots must precisely and 335 efficiently handle components of different shapes, sizes, and material properties [64, 30, 31, 65, 28]. 336 In contrast, when deployed as patrol robots in environments such as university campuses or public 337 facilities, humanoid robots must robustly navigate to different locations under diverse terrains (e.g., 338 slopes, stairs) and environmental disturbances (e.g., dynamic obstacles or weather conditions). In 339 these applications, robustness and mobility become the key performance criteria [66, 67, 26, 25]. 340 Most importantly, *there exists a fundamental trade-off between dexterity and mobility* in the design 341 of a humanoid robot’s body structure. Achieving dexterous manipulation typically requires highly

342 flexible arms (with many DoFs) and delicate actuators. However, these design choices often result in
343 increased weight and a higher center of mass, which can influence the robot's balance and reduce the
344 efficacy of locomotion tasks.

345 A similar trade-off observed in humanoid robots can also be found in human physiology. For example,
346 the body composition of boxers and runners differs significantly in terms of muscle distribution and
347 weight allocation. These athletes often dedicate substantial time to optimizing their bodies to enhance
348 the specific skills required in their respective sports. Just as athletes undergo intensive training camps
349 to simultaneously develop both their physical form and technical skills, the co-design process of a
350 humanoid robot's body and control policy can be viewed as a training camp for humanoid robots. By
351 continuously adapting both morphology and behavior across diverse applications, we can dynamically
352 tailor robot structures that are best suited for the target tasks and desired applications. *We argue that*
353 *the co-design is essential for the humanoid robot to adapt specifically to its target applications.*

354 **5.3 Community: Fostering Cross-Disciplinary Collaboration**

355 Co-designing the control model and body structure of an embodied humanoid robot is fundamentally
356 a multidisciplinary research topic. It encompasses: 1) *Machine learning expertise* for processing
357 multi-modal sensory inputs, learning control policies, and performing high-level planning; 2) *Robotics*
358 *design principles* for modeling and optimizing the robot's dynamics and kinematics; and 3) *Mechani-*
359 *cal engineering knowledge* for the manufacturing of structural components and the integration of
360 hardware systems. Each of these topics represents a significant research field with its own dedicated
361 communities and research groups.

362 Traditionally, these research communities have evolved and been explored independently. For
363 instance, machine learning is closely aligned with data-driven AI approaches, often emphasizing
364 theoretical and methodological advancements in software systems. In contrast, robotics design and
365 mechanical engineering emphasize the physical realization of hardware systems. However, when
366 it comes to humanoid robot co-design, it fundamentally relies on the joint optimization of these
367 domains, due to their deep and intricate interdependencies. Its advancement demands interdisciplinary
368 collaboration, and the development of unified frameworks capable of optimizing control algorithms,
369 morphological design, and hardware implementation in a coherent and efficient manner.

370 In recent years, cross-disciplinary collaboration, particularly under the AI+“X” paradigm, has played
371 a vital role in advancing scientific and technological breakthroughs. For example, AlphaFold [68]
372 exemplifies the synergy between deep neural networks and structural biology, revolutionizing protein
373 structure prediction. OpenAI Five [69] and AlphaStar [70] integrate deep RL with the gaming
374 and entertainment industry, pushing the boundaries of AI in complex, multi-agent environments.
375 Similarly, Med-PaLM [71] bridges LLMs with medical knowledge, enabling AI-assisted healthcare
376 solutions. These successes highlight the transformative potential of combining AI with domain-
377 specific expertise. In this context, we argue that *humanoid robot co-design is essential for its unique*
378 *capacity to foster cross-disciplinary collaboration across AI, robotics, and engineering.*

379 **6 Open Questions in Humanoid Robot Co-Design**

380 To encourage further exploration of humanoid robot co-design, we propose a set of open questions
381 that may be addressed in both the short and long term.

382 **Open Questions in Short-Term.** We present open research questions that could be effectively
383 tackled by leveraging emerging techniques and models.

384 1) *Efficient Representation for Robot Design.* Deriving concise and informative representations of
385 data has been a key factor in the success of modern machine learning. In robotic learning tasks,
386 recent studies have explored efficient representations for various types of multi-modal data, including
387 language [72], 2D images [73], 3D shapes such as point clouds [74] and scenes [75, 76], and tactile
388 information [77]. However, in most of these studies, the robot structure is fixed, and there has been
389 limited exploration of efficient representations for robot morphology. This lack of focus significantly
390 limits the efficiency of learning and adaptation in tasks involving adaptive robot design, particularly
391 those that rely on updating deep neural networks.

392 2) *Benchmarking Robot Co-Design.* In robot co-design, Sim2Real training plays a crucial role by
393 allowing the performance of co-design algorithms to be evaluated in simulated environments before
394 deployment on physical hardware (Section 4.2). However, unlike other robotic manipulations and

395 location tasks with rich benchmarks [78, 79, 5, 80, 7], humanoid robot co-design, as a relatively
396 new research area, lacks commonly applied benchmarks. Instead, prior studies often customize
397 their tasks and environments according to specific goals, making it difficult to assess how well these
398 algorithms generalize to other settings. While these case-specific studies provide valuable insights for
399 physical robot structure, their applicability to other embodied humanoid robots, especially in diverse
400 tasks and environments, remains uncertain. As a result, establishing a standardized benchmark for
401 humanoid robot co-design emerges as an important and timely objective for the field, especially with
402 the availability of simulation platforms such as Isaac Gym [81], MuJoCo [82], and Genesis [56].

403 3) *Design-Aware Policy Optimization*. In addition to learning meta-policies that can adapt to different
404 tasks and environments, an important open question is how to develop design-aware policies $\pi_\psi : S \times \mathcal{G} \times \Psi \rightarrow \mathcal{A}$ [38]. Such policies are designed to generalize effectively across a range of different
405 robot morphologies, enabling adaptive action control even when the physical structure ψ changes.
406 When a modification in the robot’s body occurs, the policy can still perform reasonably well and,
407 with minimal fine-tuning, adapt to the new structure. In this way, the policy can effectively serve as
408 a morphology-aware controller, reducing the need for retraining from scratch whenever structural
409 changes are introduced. This capability is crucial for co-design frameworks, where iterative updates
410 to both control and morphology are expected. Ultimately, robust generalization across morphologies
411 not only accelerates the Sim2Real transfer process but also enhances the practicality and scalability
412 of humanoid robot deployment in dynamic, real-world environments.

414 **Open Questions in Long-Run.** We introduce promising robotic co-design research topics that
415 depend on the advancement of other emerging areas, which are actively being studied but have yet to
416 yield effective solutions.

417 1) *Co-Designs with World Models*. While learning-based co-design heavily relies on simulated
418 environments, the simulators typically use manually specified semantics, rules, and physical laws,
419 resulting in a non-negligible gap between simulation and the real world. To address this issue, recent
420 studies [59, 58] have proposed building World Function Models (WFM) that learn dynamics directly
421 from real-world data. Inspired by the success of foundation models, WFM are data-driven systems
422 that automatically learn real-world physics and dynamics based on actions, without relying on human-
423 designed assumptions. By jointly optimizing both the control policy and the robot morphology
424 structure using WFM, the gap between simulation and real-world application can be significantly
425 reduced. However, developing reliable WFM remains a challenging and long-term objective. As
426 such, co-design based on WFM is expected to be a major goal for future research.

427 2) *Co-Design Planning and Reasoning*. Current co-design studies primarily focus on the joint
428 optimization of the action model and the robot structure. Although planning and reasoning models
429 are integral components of embodied humanoid control systems, they are typically not subject to
430 optimization during co-design and are instead used as pre-trained models. A major reason for this
431 is the heavy computational burden associated with inferring and updating these large-scale Vision-
432 Language Models (VLMs). In contrast, action models (i.e., policies) are relatively smaller, making
433 their optimization more computationally manageable. As a result, a promising future direction is
434 exploring the joint optimization of both reasoning and action models, so as to cover the entire
435 process of. Achieving this will require the development of highly efficient inference and learning
436 techniques (e.g., the use of Mixture-of-Experts (MoE) architectures), which remains an important
437 and active area of ongoing research.

438 7 Conclusion

439 This paper advocates for a body-control co-design paradigm in humanoid robotics, emphasizing
440 the joint optimization of both control strategies and physical morphology. Inspired by principles of
441 biological evolution, we argue that co-design is essential for achieving embodied intelligence, enabling
442 humanoid robots to adapt more effectively to diverse, dynamic real-world tasks. We demonstrate
443 the feasibility of this approach through strategic exploration, Sim2Real transfer, and meta-policy
444 learning, and highlight its necessity across methodological, application-driven, and interdisciplinary
445 perspectives. By integrating co-design into the development pipeline, we can embrace the potential
446 for more robust, generalizable, and intelligent humanoid systems. To guide future research, we
447 outline key open questions, ranging from representation learning, benchmarking, and design-aware
448 controlling to long-term integration with world models and reasoning systems. We position co-design
449 as a foundational approach for developing intelligent, adaptable, and general-purpose humanoid
450 robots capable of thriving in complex real-world environments.

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724 **A A Summary of Recent Studies in Robotic Co-Design**

Table 1: The summary of recent studies and progress in robotic co-design.

Designing Method	Robot Type	Designing Parameters
Meta RL [14]	Quadrupedal Robot	Thigh and shank lengths; gear ratios of the actuators.
Bayesian Optimization [15]	Quadrupedal Robot	Parameters of parallel elastic knee joint.
ADMM [48]	Quadrupedal Robot	Parameters of parallel elastic actuation (PEA).
Bayesian Optimization [41]	Quadrupedal Robot	Thigh and shank lengths.
Implicit Function Theorem [83]	Quadrupedal Robot	Link length; actuator poses.
Adjoint Method [84]	Quadruped and Hexapod Robot	Link lengths; actuator poses; robot's width and length
Evolution RL [17]	Lightweight Bipedal Robot	Thigh and shin lengths.
HZD Optimization [18]	Bipedal Robot	Thigh and shin lengths.
PPO [85]	Modular Soft Robot	3D voxel-wise material assignments and spatial placement.
LLM-aided Evolution Search [86]	Modular Soft Robot	3D voxel-wise material assignments and spatial placement.
Model Order Reduction [52]	Modular Soft Robot	The combination of actuator placement and pressure regulators.
DQN [20]	Modular Manipulating Robot	The combination of different modules.
RoboGAN [87]	Modular Locomoting Robot	Module type assignment on fixed-topology graph.
Graph Neural Network [88]	Modular Locomoting Robot	Size and position of limbs, type and range of joints
Particle Swarm Optimization [51]	Modular Locomoting Robot	Leg segment lengths.
PPO [89]	Modular Locomoting Robot	The combination of limbs.
Neural Graph Evolution [90]	Modular Locomoting Robot	The combination of different modules.
PPO [91]	Modular Locomoting Robot	Limb length and size; joint rotation range and torque limit.
Quadratic Programming [92]	Articulated Robot	Geometry and inertia of links; torque limits of joints.
PPO [50]	Legged Locomoting Robot	Link length and mass.
Genetic Algorithm [37]	ErgoCub2 Humanoid Robot	Motor types and link inertial parameters.
CMA-ES [93]	Freedom Endoskeletal Robot	Limb length; soft and rigid radii.
DGDM [94]	Sensor-less Jaw Manipulator	Manipulator finger geometry (represented as Bézier curves).
Binary Programming [13]	Autonomous Racing Drone	The combination of different modules.

725 Table 1 summarizes recent studies in robotic co-design. We observe that most of these works focus
 726 on relatively simple robot types, such as modular and quadrupedal robots, with a limited number of
 727 design parameters considered. More importantly, the majority of these studies are tailored to specific
 728 tasks and environments. Extending these co-design methods to more complex humanoid robots
 729 operating across a diverse range of tasks and settings remains an important but largely unexplored
 730 challenge.

731 **No checklist is needed for position paper track (See Position Paper Track FAQ).**