FillerSpeech: Towards Human-Like Text-to-Speech Synthesis with Filler Injection and Filler Style Control

Anonymous ACL submission

Abstract

Recent advancements in speech synthesis have significantly improved the audio quality and pronunciation of synthesized speech. To further advance toward human-like conversational speech synthesis, this paper presents Filler-Speech, a novel speech synthesis framework that enables natural filler insertion and control over filler style. To address this, we construct a filler-inclusive speech data, derived from the open-source large-scale speech corpus. This data includes fillers with pitch and duration information. For the generation and style control 012 of natural fillers, we propose a method that tokenizes filler style and utilizes cross-attention 015 with the input text. Furthermore, we introduce a large language model-based filler prediction 017 method that enables natural insertion of fillers even when only text input is provided. The experimental results demonstrate that the con-019 structed dataset is valid and that our proposed methods for filler style control and filler prediction are effective. Our code and demo are available at https://fillerspeech.github. io/main.

Introduction 1

011

037

041

Text-to-Speech (TTS) synthesis systems (Le et al., 2023; Li et al., 2024; Peng et al., 2024; Wang et al., 2025) have undergone remarkable advancements in recent years, particularly in achieving high-quality audio generation (Lee et al., 2025) and natural pronunciation (Ju et al., 2024). These improvements have paved the way for applications in various domains, such as virtual assistants, audiobooks, and human-computer interaction. Despite these advancements, achieving human-like conversational speech remains a challenging frontier.

Fillers, such as 'um', 'uh', or 'well', are an integral part of the natural human conversation (Zhu et al., 2022; Dinkar et al., 2022). They serve various functions, including signaling hesitation, buying time for thought formulation, or maintaining

the flow of dialogue. When these elements are missing in synthesized speech, it can sound unnatural, making it less effective in applications that require natural human interaction.

042

043

044

047

048

053

054

056

060

061

062

063

064

065

066

067

068

069

070

071

072

073

074

076

078

079

081

In previous research, there have been attempts to address filler speech synthesis. (Éva Székely et al., 2019a) focused on training fillers as separate acoustic models to generate natural speech, while (Éva Székely et al., 2019b) learned fillers as tokens from a spontaneous conversational speech dataset. However, these models were limited to a narrow range of filler types such as 'uh' and 'um', which constrained their ability to handle diverse styles. (Yan et al., 2021) introduced an adaptive text-to-speech model to capture spontaneous speaking styles but did not explicitly focus on modeling fillers as nonverbal components of speech. (Fernandez et al., 2022) proposed a method to incorporate conversational style, including interjections, but struggled to naturally generate and control fillers seamlessly. (Wang et al., 2022) adopted a sampling-based approach for filler insertion but relied heavily on statistical methods, which often lacked coherence with the given textual context. These studies, while pioneering, revealed challenges in learning diverse filler styles and enabling precise text-based control for natural synthesis.

To tackle this challenge, we propose Filler-Speech, a novel framework for text-to-speech synthesis with filler injection and filler style control. We first construct a filler-inclusive speech dataset derived from the large-scale Libriheavy corpus (Kang et al., 2024) using our proposed method to label fillers with pitch and duration information, thereby eliminating the need for manual annotation. To achieve speech synthesis with controllable filler style, we employ tokenization of filler style and utilize cross-attention to effectively leverage wordlevel filler style tokens. Additionally, a pitch predictor is integrated into the text encoder to enhance the overall quality of the synthesized speech and

083the control over filler styles. While filler selection084can be performed manually, we additionally intro-085duce a large language model (LLM)-based filler086prediction method, allowing fillers to be naturally087inserted based solely on input text. Experimental088results validate the effectiveness of our method,089demonstrating that FillerSpeech synthesizes natu-090ral and controllable speech, enhancing the realism091of conversational speech applications.

2 Related Work

097

100

101

102

103

104

105

107

108

110

111

112

113

114

115

116

117

118

119

120

121

122

123

124

125

126

127

129

2.1 Flow Matching in Speech Synthesis

Flow matching has emerged as a powerful technique for speech synthesis, offering advantages in both quality and efficiency compared to traditional diffusion-based approaches (Popov et al., 2021; Kim et al., 2022).

Several recent works have explored the application of flow matching to various aspects of speech synthesis. (Velugoti et al., 2023) builds upon the flow-matching framework by introducing a rectified flow approach that improves synthesis efficiency while maintaining high-quality audio generation. (Le et al., 2023) further advances the field by adopting a versatile, non-autoregressive approach. It not only generates Mel-spectrograms but also supports speech inpainting and style transfer, showcasing robustness in both seen and unseen scenarios. (Kim et al., 2023) proposes a dataefficient zero-shot TTS method that leverages a speech-prompted text encoder combined with flow matching. (Mehta et al., 2024) leverages optimaltransport conditional flow matching to generate high-quality speech with only a few synthesis steps.

More recently, (Wu et al., 2024) takes flowmatching-based synthesis a step further by incorporating dynamic emotional control, enabling the generation of speech with time-varying emotional expressions. Similarly, (Kanda et al., 2024) focuses on fine-grained emotional control, specifically targeting laughter synthesis, offering a highly expressive and adaptable speech synthesis framework.

Flow matching can generate diverse and natural outputs while maintaining computational efficiency. By leveraging flow matching, we aim to address the challenges of generating expressive filler-inclusive speech, ensuring both high quality and controllability in filler generation.

2.2 Large Language Models

Large language models (LLMs) offer transformative advancements in understanding and generating human-like text. GPT-3 (Brown et al., 2020) and PaLM (Chowdhery et al., 2023) have demonstrated remarkable capabilities in zero-shot and few-shot learning, enabling them to excel in tasks ranging from text summarization to complex dialogue generation. 130

131

132

133

134

135

136

137

138

139

140

141

142

143

144

145

146

147

148

149

150

151

152

153

154

155

156

157

158

159

160

161

162

163

164

165

167

168

170

171

172

173

174

175

176

177

178

179

LLaMA (Touvron et al., 2023a) has gained significant attention as an open-source model designed to provide high-quality language understanding while being computationally efficient. Its lightweight architecture and pretraining on diverse datasets have made it a popular choice for researchers and practitioners. The LLaMA family of models balances performance and scalability, making it well-suited for applications in conversational AI, machine translation, and text-based creative generation. Building on the success of LLaMA, LLaMA 2 (Touvron et al., 2023b) introduced several enhancements, including improved training method, expanded datasets, and optimized architectures. These improvements have enabled LLaMA 2 to achieve superior performance across a broader range of tasks while maintaining computational efficiency.

Extending LLaMA's foundation, Vicuna (Chiang et al., 2023) focuses on enhancing conversational capabilities by fine-tuning on high-quality dialogue datasets. Vicuna-7B, in particular, optimizes LLaMA for interactive tasks, delivering context-aware and coherent responses. The recent Vicuna-7B further refines these conversational skills, excelling in dialogue-focused applications such as chatbots, virtual assistants, and customer support systems. We leverage the strengths of Vicuna-7B to enhance filler prediction in speech synthesis.

3 Dataset Construction

3.1 Filler-Inclusive Data Collection

To train FillerSpeech, we construct a dataset comprising speech samples that each contain at least one filler. Fillers can generally be categorized into lexical fillers (e.g., "like," "you know") and nonlexical fillers (e.g., "uh," "um"). In this work, we focus on non-lexical fillers, as they are more universally applicable and less dependent on linguistic context. Based on previous studies (Ward, 2006; Wang et al., 2022), we curate a list of common

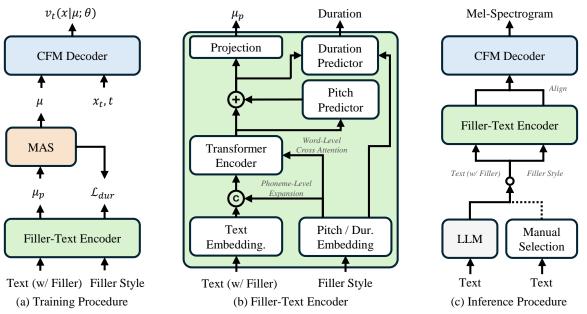


Figure 1: Overview of FillerSpeech. During inference, our approach leverages a fine-tuned LLM to predict filler attributes from the input text, or alternatively, users can manually select the desired filler details.

fillers: "ah", "aha", "eh", "ha", "hm", "huh", "oh", "uh", "um", "well", "yeah", "ya". Using a largescale corpus of high-quality speech, we identify and extract speech samples that contain these fillers. This process enables us to build a comprehensive and diverse dataset tailored to the specific needs of filler-inclusive speech synthesis.

3.2 Style Labeling for Fillers

180

181

182

187

188

190

192

194

195

196

198

199

206

210

In addition to collecting filler-inclusive data, we also labeled the fillers with style information to facilitate controllable generation. The style labels focus on two key attributes: pitch (F0) and duration. To accurately identify the location of fillers within the audio samples, we first align the speech with its corresponding text using a external aligner. This alignment step provides precise segmentation of fillers, which is essential for subsequent style labeling.

For pitch labeling, we first extracted F0 values from the audio and then label each filler as high, medium, or low based on average pitch values. We compute these averages in two ways: one method calculates the average pitch for each filler type, and the other computes the average pitch of words within an utterance. Details are provided in Appendix E.1.

Since pitch characteristics differ significantly by gender, we labeled male and female speakers separately. To determine the pitch height, we used semitone differences as a threshold. Specifically, fillers were labeled as high or low if their pitch deviated by more than four semitones from the reference.

211

212

213

214

215

216

217

218

219

220

221

223

225

226

227

229

230

231

233

234

235

236

237

238

239

240

For duration labeling, we calculated the average duration of each filler type and categorized instances as long or short. Fillers in the top 25% of the duration distribution were labeled as long, while those in the bottom 25% were labeled as short. By considering both pitch and duration, the dataset captures the prosodic and temporal characteristics of fillers, offering detailed labels for precise control in filler synthesis.

4 Method

We present a speech synthesis method that inserts fillers and enables control over their style. Our model leverages filler style tokens in conjunction with a pitch predictor and cross-attention to modulate speech style. In addition to directly manipulating filler style, we propose a fine-tuning approach for LLMs to predict styled fillers, thereby enabling the synthesis of filler-inclusive speech from text alone. Detailed descriptions of each component are provided in the following subsections.

4.1 Tokenization of Filler

To effectively incorporate fillers into speech synthesis, we adopt a phoneme-based tokenization approach for fillers rather than tokenizing each filler as a whole. This is because fillers are generally fewer in number compared to phonemes, and they are ultimately composed of phonemes. Consequently, fillers undergo the same phoneme conversion process as other text elements. This tokenization approach ensures that fillers and regular
words blend naturally into synthesized speech.

For filler style, we tokenize pitch and duration using discrete labels. Regular words, which lack pitch and duration labels, are assigned null labels. Since pitch is strongly correlated with speaker gender, we further tokenize pitch labels based on gender.

4.2 Filler Style Control

245

247

248

249

253

261

263

270

276

286

To condition the encoder on pitch of filler at the phoneme level, the pitch tokens are first embedded, then expanded to match the phoneme-level resolution, and finally concatenated with the phoneme embeddings of the text. To further enhance the integration of fillers into synthesized speech, the encoder computes cross-attention between phonemelevel text representations and word-level pitch embeddings.

For duration control, the duration tokens are first embedded and then used together with the text representations as input to the duration predictor.

To control filler styles more precisely, we explicitly include pitch information in training. A pitch predictor estimates appropriate pitch values from the text representation. By explicitly modeling pitch during training, the text encoder learns to better capture the prosodic characteristics necessary for natural filler generation and style control.

4.3 **Prior Loss for Filler Representation**

We compute a prior loss between the encoder outputs and the target Mel-spectrograms. Unlike conventional methods (Popov et al., 2021; Mehta et al., 2024) that compute prior loss on a sampled subset of encoder outputs to improve training efficiency, we compute the loss for all encoder outputs. This is because fillers constitute a small fraction of the text, making it more likely that the sampling process will primarily learn segments without fillers. Since style tokens appear only in segments containing fillers, the controllability of filler style is consequently diminished. After computing the prior loss, we follow standard practices by sampling a subset of encoder outputs for the decoder input to improve training efficiency.

4.4 Flow Matching Decoder

Our decoder is built on the flow matching framework, a generative diffusion model that employs optimal transport conditional flow matching (OT-CFM) for efficient and probabilistic data transfor-

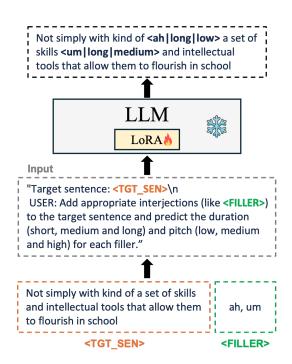


Figure 2: Overview of the fine-tuning LoRA for the filler prediction.

mation. The flow matching process models a probability path that connects a simple prior distribution p_0 (e.g., Gaussian noise) to a complex data distribution q(x), (e.g., Mel-spectrogram). This is achieved by defining a vector field $v_t(x)$ that governs the transformation of samples over time t through an ODE as follows:

$$\frac{d}{dt}\phi_t(x) = \boldsymbol{v}_t(\phi_t(\boldsymbol{x})); \qquad \phi_0(\boldsymbol{x}) = \boldsymbol{x}. \quad (1)$$

290

291

293

294

295

296

297

298

299

300

301

302

303

304

305

306

307

308

309

310

311

Here, $\phi_t(x)$ represents the trajectory of a sample from the prior distribution to the target distribution. In OT-CFM, the training objective minimizes the difference between the predicted vector field $v_t(x)$ and the ideal vector field $u_t(x)$ as follows:

$$\mathcal{L}(\theta) = \mathbb{E}_{t,x_0,x_1} \| \boldsymbol{u}_t^{\text{OT}}(\phi_t^{\text{OT}}(\boldsymbol{x}) | \boldsymbol{x}_1) - \boldsymbol{v}_t(\phi_t^{\text{OT}}(\boldsymbol{x}) | \boldsymbol{\mu}; \theta) \|^2.$$
(2)

This formulation ensures that the decoder learns an efficient and smooth transformation from latent noise to Mel-spectrograms. The simplicity of the vector field $u_t(x)$, which changes linearly along the trajectory, reduces the number of required synthesis steps compared to traditional diffusion models, significantly improving speed and accuracy.

4.5 LLM-based Filler Prediction

To insert fillers naturally based on the input text,312we propose an LLM-based filler prediction method.313To leverage the reasoning capabilities of LLMs314

315(Wei et al., 2022) while mitigating catastrophic for-
getting, we fine-tune the LLM using a Low-Rank316getting, we fine-tune the LLM using a Low-Rank317Adaptation (LoRA) adapter (Hu et al., 2022). Our
method involves predicting both the position and
type of fillers in the input text. Simultaneously, we
predict the appropriate duration and pitch for each
filler, considering the surrounding context within
the input text.

To enable the model to perform a variety of filler prediction tasks with a single model, we created instruction prompts that allow for different levels of specification. These prompts include scenarios where the filler type is specified, the filler type and position are given, a set of potential fillers is provided, or only the filler position is specified, allowing the model to predict the remaining characteristics such as duration, pitch, and type.

The LLM is trained separately from the TTS model, and during the speech synthesis inference process, LLM filler prediction can be utilized as needed. Detailed information on the prompt is provided in Appendix C.

5 Experiments

5.1 Dataset

324

328

333

334

336

337

338

341

342

344

345

347

351

Using the method described in Section 3, we constructed a filler-inclusive speech dataset based on the large-scale Libriheavy corpus, which comprises 50,000 hours of speech data. The resulting dataset comprises 4,460 speakers and a total of 2,116 hours of speech data. Each sentence contains at least one filler, with each filler containing pitch and duration information. For the validation and test sets, we selected 50 speakers and obtained 2,707 and 2,966 sentences, respectively.

5.2 Implementation Details

5.2.1 Data Construction

For constructing the filler-inclusive dataset, we employed the Montreal Forced Aligner (MFA) (McAuliffe et al., 2017) as the external aligner and Parselmouth (Jadoul et al., 2018) as the pitch extractor.

5.2.2 Speech Synthesis

The flow matching decoder in our model was implemented using a Transformer-based U-Net architecture, ensuring efficient and high-quality Melspectrogram generation. For speaker information extraction, we employed the style encoder from Meta-StyleSpeech model (Min et al., 2021). We integrated the pitch predictor into our framework to achieve accurate and controllable style generation, adopting the structure proposed in (Ren et al., 2021). To compute the alignment between the encoder output and Mel-spectrogram, we employed super monotonic alignment search (Lee and Kim, 2024). For training, we used two NVIDIA RTX A6000 GPUs, with a batch size of 32 per GPU. The model was trained for one million steps, which took 83 hours. The overall parameter count of our model is 60.11M, and additional details regarding the hyperparameters are provided in Table 6. As the vocoder, we used BigVGAN (gil Lee et al., 2023) for waveform generation. 363

364

365

366

367

368

369

370

371

372

373

374

375

376

377

378

379

381

382

383

384

387

388

389

390

391

392

393

394

395

396

397

398

399

400

401

402

403

404

405

406

407

408

409

410

411

412

5.3 LLM-based Filler Prediction

We employed Vicuna-7B (Chiang et al., 2023) as our LLM model for fine-tuning on the filler prediction task using a LoRA adapter. Additionally, to validate the performance of the baseline LLM used for the prompt-based filler prediction task, we froze various instruction-tuned LLMs from the LLaMA (Touvron et al., 2023a) and Qwen (Yang et al., 2024) families and fine-tuned them on the filler prediction task using a LoRA adapter. Their performance is compared in Table 3. In particular, Vicuna w/ sampling-based filler insertion (SFI) (Wang et al., 2022) was fine-tuned by adding an additional output branch to Vicuna-7B, following the approach of SFI, with the LoRA adapter integrated during fine-tuning. This branch consists of a single 13-way softmax prediction layer that estimates the probability of 13 filler words, as well as the probability of no filler insertion.

5.4 Evaluation Metrics

5.4.1 Speech Synthesis

We evaluated the performance of the synthesized speech using both subjective and objective metrics. To evaluate the naturalness of the synthesized speech and the similarity to the target speaker, we conducted a mean opinion score (MOS) test and a similarity mean opinion score (sMOS) test. In the MOS test, evaluators rated the naturalness of the speech on a 5-point scale (1 to 5), while in the sMOS test, they assessed how similar the synthesized speech was to the target speech on the same scale. We employed the UTMOS (Saeki et al., 2022) model to automatically predict MOS scores, providing an objective measure of speech quality. To evaluate the pronunciation accuracy of synthesized speech, we used automatic speech

Table 1: Experimental results of the proposed method. Con, PP, and CA indicate style controllability, pitch predictor, and cross attention, respectively. The results for both MOS and sMOS are reported with a 95% confidence interval.

Method	Con	Token	PP	CA	MOS (\uparrow)	sMOS (\uparrow)	UTMOS (\uparrow)	WER (\downarrow)	$\text{PER}\;(\downarrow)$	SECS (\uparrow)
GT	-	-	-	-	4.02 ± 0.05	4.22 ± 0.05	3.6038	5.64	14.27	0.8809
Vocoded	-	-	-	-	3.99 ± 0.05	4.16 ± 0.05	3.4116	5.64	14.48	0.8814
Matcha-TTS	X	×	X	X	3.62 ± 0.07	3.47 ± 0.07	3.3536	4.56	11.11	0.7723
	1	1	X	X	3.21 ± 0.07	3.39 ± 0.07	3.2020	4.60	11.05	0.7698
FillerSpeech	1	1	1	X	3.80 ± 0.06	$\textbf{3.53} \pm 0.07$	3.8307	9.36	14.28	0.7693
	1	1	1	1	$\textbf{3.84} \pm 0.06$	3.50 ± 0.07	3.8780	6.33	12.10	0.7736

recognition (ASR) models, specifically Whisper (Radford et al., 2023) and Wav2Vec 2.0 (Baevski et al., 2020), to calculate word error rate (WER), and phoneme error rate (PER). To verify how well the synthesized speech matched the target speaker's voice, we extracted speaker embeddings using Resemblyzer¹ and computed speaker embedding cosine similarity (SECS).

5.4.2 Filler Prediction

To evaluate the performance of the language model's filler prediction, we calculate the accuracy of filler position, type, duration, and pitch by comparing the model's outputs to the ground truth, with results reported as percentages. This evaluation measures the degree of agreement between the predicted and ground truth labels for each aspect. Note that the accuracy for filler type, duration, and pitch is computed only for those instances where the predicted filler is inserted at the correct position as specified in the ground truth.

In addition to quantitative accuracy, qualitative evaluation is conducted using GPT-40 (OpenAI, 2024), which assigns scores to the model's performance in two filler prediction tasks: position (Score-P) and type (Score-T). Scores range from one to five, where a score of one indicates poor performance and a score of five indicates excellent performance. Given the inherent variability of natural speech, multiple filler placements may appear natural within a sentence. Therefore, qualitative evaluation is crucial to capture these nuances, which is why we leverage GPT-40 for this assessment.

Filler position evaluation assesses how appropriately the model places fillers within sentences, focusing on the naturalness and suitability of their placement. Filler type evaluation measures the appropriateness of the specific filler words predicted by the model, ensuring that they align with the context of the sentence.

The scoring process for all tasks takes into account factors such as naturalness, contextual relevance, fluency, and overall suitability for speech interaction, providing a comprehensive assessment of the model's performance. For more details on the evaluation process, please refer to Appendix D.3.

6 Results

6.1 Speech Synthesis with Filler Injection

Table 1 shows the results of subjective and objective evaluations. The proposed method successfully synthesizes speech with natural and contextually appropriate filler injection. Through both subjective MOS test and objective metrics such as UTMOS and SECS, the synthesized speech demonstrated high naturalness, even with fillers inserted into various positions in the text.

Notably, the inclusion of pitch information led to significant improvement in UTMOS, indicating enhanced speech naturalness. However, a decline in pronunciation accuracy was observed, as reflected in increased WER and PER values. This suggests that incorporating pitch information into the prior loss computation may cause the text encoder to focus more on acoustic features rather than text-based representations. Consequently, this shift could negatively impact the encoder's ability to accurately represent phonetic information, leading to reduced pronunciation accuracy. Nevertheless, by incorporating cross-attention, we were able to improve both pronunciation accuracy and speaker similarity.

6.2 Filler Style Control

Our method provides precise control over filler styles, allowing the pitch and duration of fillers to be modulated as desired. To validate this capability, we conducted experiments using the same text,

488

420 421

413

414 415

416

417

418

419

422

423

424

425

426

427

428

429

430

431

432

433

434

435

436

437

438

439

440

441

442

443

444

445

446

447

448

449

450

¹https://github.com/resemble-ai/Resemblyzer

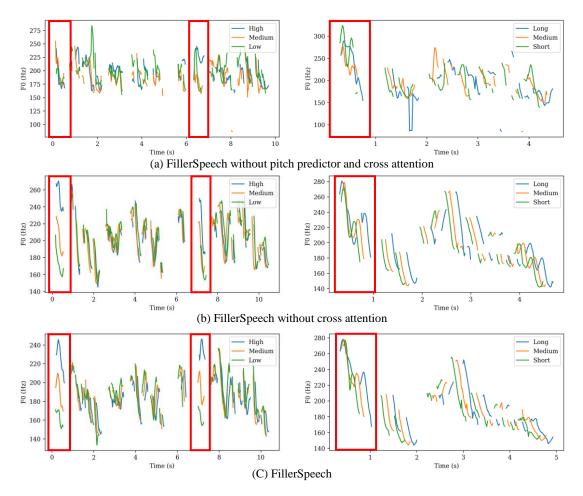


Figure 3: Pitch track visualization of synthesized speech with different filler styles. The red boxes highlight regions where filler words occur. The left column shows pitch control, while the right column shows duration control.

where the same filler was synthesized under different style conditions. Figure 3 presents pitch track plots, showing that the generated pitch contours change according to the specified style tokens. For example, when a higher pitch style was applied, the filler's pitch consistently increased compared to other conditions, demonstrating the method's robustness in controlling prosodic attributes. This highlights the model's ability to adapt fillers dynamically based on stylistic requirements, a critical feature for expressive and context-aware speech synthesis.

489

490

491

492

493

494

495

496

497

498

499

506

510

Comparisons between FillerSpeech and models with removed modules reveal that both the pitch predictor and cross-attention significantly affect the filler's pitch control capabilities. Notably, while the pitch predictor slightly degrades pronunciation accuracy, it markedly improves control over the filler's pitch. Similarly, cross-attention, by incorporating word-level pitch conditions, adds stability to the control. In contrast, duration control remains largely unchanged, indicating that pitch information does not substantially contribute to predicting duration.

511

512

513

514

515

516

517

518

519

520

521

522

523

524

525

526

527

528

529

530

531

6.3 LLM-based Filler Prediction

Table 2 shows that our proposed method outperforms the baseline models in filler prediction. Specifically, the Vicuna w/o FT model fails to predict fillers accurately. Although the Vicuna w/ SFI model predicts only position and type, its performance is significantly inferior to that of our model.

To verify that the Vicuna-7B model was the optimal choice for the LLM component, we compared its performance with that of other instruction-tuned LLMs. All models were trained under identical conditions, with only the LLM component varied. The results are presented in Table 2. Vicuna-7B, fine-tuned on dialogues between GPT and humans, outperforms other models.

6.3.1 Accuracy Evaluation

For filler position accuracy, the model achieved a high score of 82.56, indicating strong precision in placing fillers correctly within sentences. This

532

- 545
- 546 547
- 548
- 550 551
- 552
- 554
- 555
- 557
- 561 562

563

565

568

569

580

suggests that the model is effective at maintaining the natural flow of the sentence, which is crucial for realistic filler insertion in spontaneous speech.

In terms of filler duration, the accuracy was 52.46. This reflects the difficulty of predicting the appropriate duration for filler pauses, as their natural length can vary significantly depending on the context. Filler durations in spontaneous speech are flexible, influenced by factors such as hesitation, emphasis, and speaker intent. This variability points to the need for further refinement of the model to better capture these nuances, which are vital for replicating natural speech patterns.

For filler pitch accuracy, the model scored 63.27, indicating moderate performance. While this score is reasonable, it reveals that predicting pitch for fillers is still a challenging task. The gap between the model's performance on pitch and position accuracy suggests that there is room for improvement, particularly in understanding and predicting prosody, which is an essential component for natural-sounding filler usage.

6.3.2 LLM-based Evaluation

For filler position, the model achieved a score of 3.31, very close to the ground truth (GT) score of 3.25. This minor discrepancy suggests that the model is almost as accurate as the ground truth when it comes to determining the appropriate position of fillers, with only a slight difference in the evaluation.

In terms of filler type, the model scored 3.27, slightly lower than the GT score of 3.30. This result indicates that the model generally predicts appropriate and natural filler types for the given context, with only a small deviation from the expected outcome.

Overall, the model demonstrated strong performance across all tasks, particularly excelling in predicting filler positions. Although its accuracy for filler duration was slightly lower and there is still room for improvement in pitch prediction, the qualitative evaluation through GPT scores showed that the model predictions were very close to the ground truth. In fact, for filler duration and pitch, the model even outperformed the ground truth. These results highlight the effectiveness of the model in predicting filler characteristics while also identifying areas for further refinement, especially in filler timing and pitch.

Table 2: Comparison of filler prediction performance. Vicuna w/ SFI model only supports position and type prediction.

		Acc	uracy		GPT Sc	cores
Method	Position	Туре	Duration	Pitch	Position	Туре
GT	-	-	-	-	3.25	3.30
Vicuna w/o FT	1.35	13.33	46.67	24.44	2.44	2.47
Vicuna w/ SFI Vicuna w/ LoRA	59.67 82.56	38.14 78.44	52.46	63.27	2.41 3.31	2.81 3.27

Table 3: Comparison of LoRA-based fine-tuning results for filler prediction across instruction-tuned LLMs.

		Acc	GPT Scores			
Method	Position	Type	Duration	Pitch	Position	Туре
GT	-	-	-	-	3.25	3.30
Qwen-1.5B	69.65	60.15	49.87	61.95	3.10	3.13
Qwen-3B	73.59	57.66	49.03	61.19	3.23	3.14
Qwen-7B	75.20	59.76	51.43	62.02	3.23	3.19
LLaMA-1B	81.11	72.85	52.54	62.36	3.25	3.22
LLaMA-3B	80.13	73.78	50.28	62.68	3.27	3.20
LLaMA-8B	81.65	76.43	50.55	63.71	3.29	3.22
Vicuna-7B	82.56	78.44	52.46	63.27	3.31	3.27

7 Conclusion

In this paper, we introduced FillerSpeech, a novel speech synthesis framework that integrates filler insertion with style control. We constructed a filler-inclusive speech dataset from the large-scale speech corpus, leveraging an automated method to label fillers with pitch and duration information, thereby eliminating the need for manual annotation. Our approach employs cross-attention mechanisms and a pitch predictor to condition the model on filler style, which enhances the control over pitch. While fillers can be manually adjusted to achieve a desired style, we further propose an LLM-based filler prediction method that enables natural filler insertion based solely on text input. Experimental results demonstrate that cross-attention mechanisms and pitch predictor substantially improve both speech quality and style control, and the LLMbased filler prediction method effectively predicts filler attributes from text.

582

583

584

585

586

587

589

590

591

592

593

594

595

597

598

599

601

602

603

604

605

606

607

608

609

Limitations 8

Our model is trained using three discrete labels for both pitch and duration. While this approach allows for effective control within the predefined label space, it limits the model's capability to achieve extreme or fine-grained control. In future work, we aim to explore more expressive speech synthesis and investigate control methods based on continuous values rather than categorical labels.

References

610

611

612

613

614

615

616

618

619 620

621

625

628

629

630

635

641

644

646

647

651

653

654

664

665

- Alexei Baevski, Yuhao Zhou, Abdelrahman Mohamed, and Michael Auli. 2020. wav2vec 2.0: A framework for self-supervised learning of speech representations. *Advances in neural information processing systems*, 33:12449–12460.
- Tom Brown, Benjamin Mann, Nick Ryder, Melanie Subbiah, Jared D Kaplan, Prafulla Dhariwal, Arvind Neelakantan, Pranav Shyam, Girish Sastry, Amanda Askell, Sandhini Agarwal, Ariel Herbert-Voss, Gretchen Krueger, Tom Henighan, Rewon Child, Aditya Ramesh, Daniel Ziegler, Jeffrey Wu, Clemens Winter, Chris Hesse, Mark Chen, Eric Sigler, Mateusz Litwin, Scott Gray, Benjamin Chess, Jack Clark, Christopher Berner, Sam McCandlish, Alec Radford, Ilya Sutskever, and Dario Amodei. 2020. Language models are few-shot learners. In Advances in Neural Information Processing Systems, volume 33, pages 1877–1901. Curran Associates, Inc.
 - Cheng-Han Chiang and Hung-yi Lee. 2023. Can large language models be an alternative to human evaluations? In Proceedings of the 61st Annual Meeting of the Association for Computational Linguistics (Volume 1: Long Papers), pages 15607–15631. Association for Computational Linguistics.
 - Wei-Lin Chiang et al. 2023. Vicuna: An Open-Source Chatbot Impressing GPT-4 with 90%* ChatGPT Quality.
- Aakanksha Chowdhery, Sharan Narang, Jacob Devlin, Maarten Bosma, Gaurav Mishra, Adam Roberts, Paul Barham, Hyung Won Chung, Charles Sutton, Sebastian Gehrmann, Parker Schuh, Kensen Shi, Sasha Tsvyashchenko, Joshua Maynez, Abhishek Rao, Parker Barnes, Yi Tay, Noam Shazeer, Vinodkumar Prabhakaran, Emily Reif, Nan Du, Ben Hutchinson, Reiner Pope, James Bradbury, Jacob Austin, Michael Isard, Guy Gur-Ari, Pengcheng Yin, Toju Duke, Anselm Levskaya, Sanjay Ghemawat, Sunipa Dev, Henryk Michalewski, Xavier Garcia, Vedant Misra, Kevin Robinson, Liam Fedus, Denny Zhou, Daphne Ippolito, David Luan, Hyeontaek Lim, Barret Zoph, Alexander Spiridonov, Ryan Sepassi, David Dohan, Shivani Agrawal, Mark Omernick, Andrew M. Dai, Thanumalayan Sankaranarayana Pillai, Marie Pellat, Aitor Lewkowycz, Erica Moreira, Rewon Child, Oleksandr Polozov, Katherine Lee, Zongwei Zhou, Xuezhi Wang, Brennan Saeta, Mark Diaz, Orhan Firat, Michele Catasta, Jason Wei, Kathy Meier-Hellstern, Douglas Eck, Jeff Dean, Slav Petrov, and Noah Fiedel. 2023. Palm: Scaling language modeling with pathways. Journal of Machine Learning Research, 24(240):1-113.
 - Tanvi Dinkar, Chloé Clavel, and Ioana Vasilescu. 2022.
 Fillers in spoken language understanding: Computational and psycholinguistic perspectives. In *Traitement Automatique des Langues, Volume 63, Numéro 3 : Etats de l'art en TAL [Review articles in NLP]*, pages 37–62, France. ATALA (Association pour le Traitement Automatique des Langues).

Qingkai Fang, Shoutao Guo, Yan Zhou, Zhengrui Ma, Shaolei Zhang, and Yang Feng. 2025. LLaMA-omni: Seamless speech interaction with large language models. In *The Thirteenth International Conference on Learning Representations*. 670

671

672

673

674

675

676

677

678

679

681

683

684

685

686

687

688

690

691

692

693

694

695

696

697

698

699

700

701

702

703

704

705

706

707

708

709

710

711

712

713

714

715

716

717

718

719

720

721

722

723

724

- Raul Fernandez, David Haws, Guy Lorberbom, Slava Shechtman, and Alexander Sorin. 2022. Transplantation of conversational speaking style with interjections in sequence-to-sequence speech synthesis. In *Interspeech 2022*, pages 5488–5492.
- Sang gil Lee, Wei Ping, Boris Ginsburg, Bryan Catanzaro, and Sungroh Yoon. 2023. BigVGAN: A universal neural vocoder with large-scale training. In *The Eleventh International Conference on Learning Representations*.
- Edward J Hu et al. 2022. LoRA: Low-Rank Adaptation of Large Language Models. In *Proc. Int. Conf. Learn. Represent. (ICLR).*
- Yannick Jadoul, Bill Thompson, and Bart de Boer. 2018. Introducing parselmouth: A python interface to praat. *Journal of Phonetics*, 71:1–15.
- Zeqian Ju, Yuancheng Wang, Kai Shen, Xu Tan, Detai Xin, Dongchao Yang, Eric Liu, Yichong Leng, Kaitao Song, Siliang Tang, Zhizheng Wu, Tao Qin, Xiangyang Li, Wei Ye, Shikun Zhang, Jiang Bian, Lei He, Jinyu Li, and sheng zhao. 2024. Naturalspeech 3: Zero-shot speech synthesis with factorized codec and diffusion models. In *Forty-first International Conference on Machine Learning*.
- Naoyuki Kanda, Xiaofei Wang, Sefik Emre Eskimez, Manthan Thakker, Hemin Yang, Zirun Zhu, Min Tang, Canrun Li, Chung-Hsien Tsai, Zhen Xiao, Yufei Xia, Jinzhu Li, Yanqing Liu, Sheng Zhao, and Michael Zeng. 2024. Making flow-matching-based zero-shot text-to-speech laugh as you like. *Preprint*, arXiv:2402.07383.
- Wei Kang, Xiaoyu Yang, Zengwei Yao, Fangjun Kuang, Yifan Yang, Liyong Guo, Long Lin, and Daniel Povey. 2024. Libriheavy: A 50,000 hours asr corpus with punctuation casing and context. In *ICASSP 2024* - 2024 IEEE International Conference on Acoustics, Speech and Signal Processing (ICASSP), pages 10991–10995.
- Heeseung Kim, Sungwon Kim, and Sungroh Yoon. 2022. Guided-TTS: A diffusion model for text-tospeech via classifier guidance. In *Proceedings of the 39th International Conference on Machine Learning*, volume 162 of *Proceedings of Machine Learning Research*, pages 11119–11133. PMLR.
- Sungwon Kim, Kevin J. Shih, Rohan Badlani, Joao Felipe Santos, Evelina Bakhturina, Mikyas T. Desta, Rafael Valle, Sungroh Yoon, and Bryan Catanzaro. 2023. P-flow: A fast and data-efficient zero-shot TTS through speech prompting. In *Thirty-seventh Conference on Neural Information Processing Systems*.

Matthew Le, Apoorv Vyas, Bowen Shi, Brian Karrer,

Leda Sari, Rashel Moritz, Mary Williamson, Vimal

Manohar, Yossi Adi, Jay Mahadeokar, and Wei-Ning

Hsu. 2023. Voicebox: Text-guided multilingual uni-

versal speech generation at scale. In *Thirty-seventh*

Conference on Neural Information Processing Sys-

Sang-Hoon Lee, Ha-Yeong Choi, and Seong-Whan Lee. 2025. Periodwave: Multi-period flow matching for

high-fidelity waveform generation. In The Thirteenth

International Conference on Learning Representa-

Xiang Li, FanBu FanBu, Ambuj Mehrish, Yingting Li, Jiale Han, Bo Cheng, and Soujanya Poria. 2024. CM-

TTS: Enhancing real time text-to-speech synthesis ef-

ficiency through weighted samplers and consistency

models. In Findings of the Association for Computa-

tional Linguistics: NAACL 2024, pages 3777-3794,

Mexico City, Mexico. Association for Computational

Michael McAuliffe, Michaela Socolof, Sarah Mihuc,

Michael Wagner, and Morgan Sonderegger. 2017.

Montreal forced aligner: Trainable text-speech align-

ment using kaldi. In Interspeech 2017, pages 498-

Shivam Mehta, Ruibo Tu, Jonas Beskow, Éva Székely,

and Gustav Eje Henter. 2024. Matcha-tts: A fast

tts architecture with conditional flow matching. In

ICASSP 2024 - 2024 IEEE International Confer-

ence on Acoustics, Speech and Signal Processing

Dongchan Min, Dong Bok Lee, Eunho Yang, and

Sung Ju Hwang. 2021. Meta-stylespeech : Multi-

speaker adaptive text-to-speech generation. In Pro-

ceedings of the 38th International Conference on Ma-

chine Learning, volume 139 of Proceedings of Ma-

chine Learning Research, pages 7748–7759. PMLR.

Puyuan Peng, Po-Yao Huang, Shang-Wen Li, Abdelrah-

man Mohamed, and David Harwath. 2024. Voice-

Craft: Zero-shot speech editing and text-to-speech in

the wild. In Proceedings of the 62nd Annual Meeting

of the Association for Computational Linguistics (Vol-

ume 1: Long Papers), pages 12442-12462, Bangkok,

Thailand. Association for Computational Linguistics.

Vadim Popov, Ivan Vovk, Vladimir Gogoryan, Tasnima

Sadekova, and Mikhail Kudinov. 2021. Grad-tts: A

diffusion probabilistic model for text-to-speech. In

Proceedings of the 38th International Conference

on Machine Learning, volume 139 of Proceedings

of Machine Learning Research, pages 8599-8608.

(*ICASSP*), pages 11341–11345.

OpenAI. 2024. Hello gpt-4o.

PMLR.

Super

arXiv preprint

Junhyeok Lee and Hyeongju Kim. 2024.

Monotonic Alignment Search.

arXiv:2409.07704.

tems.

tions.

Linguistics.

502.

- 733 734
- 738
- 740 741 742
- 743 744
- 745
- 747
- 748 749
- 751

- 753 754
- 755 756
- 758

764

- 767
- 770 771

772 773 774

775 776

- 777
- 778 779

Alec Radford, Jong Wook Kim, Tao Xu, Greg Brockman, Christine Mcleavey, and Ilya Sutskever. 2023. Robust speech recognition via large-scale weak supervision. In Proceedings of the 40th International Conference on Machine Learning, volume 202 of Proceedings of Machine Learning Research, pages 28492-28518. PMLR.

780

781

782

783

784

788

789

790

791

792

793

794

795

796

797

798

799

800

801

802

803

804

805

806

807

808

809

810

811

812

813

814

815

816

817

818

819

820

821

822

823

824

825

826

827

828

829

830

831

832

833

834

835

836

- Yi Ren, Chenxu Hu, Xu Tan, Tao Qin, Sheng Zhao, Zhou Zhao, and Tie-Yan Liu. 2021. Fastspeech 2: Fast and high-quality end-to-end text to speech. In International Conference on Learning Representations.
- Takaaki Saeki, Detai Xin, Wataru Nakata, Tomoki Koriyama, Shinnosuke Takamichi, and Hiroshi Saruwatari. 2022. UTMOS: UTokyo-SaruLab System for VoiceMOS Challenge 2022. In Proceedings of the Interspeech.
- Hugo Touvron, Thibaut Lavril, Gautier Izacard, Xavier Martinet, Marie-Anne Lachaux, Timothée Lacroix, Baptiste Rozière, Naman Goyal, Eric Hambro, Faisal Azhar, Aurelien Rodriguez, Armand Joulin, Edouard Grave, and Guillaume Lample. 2023a. Llama: Open and efficient foundation language models. Preprint, arXiv:2302.13971.
- Hugo Touvron, Louis Martin, Kevin Stone, Peter Albert, Amjad Almahairi, Yasmine Babaei, Nikolay Bashlykov, Soumya Batra, Prajjwal Bhargava, Shruti Bhosale, et al. 2023b. Llama 2: Open foundation and fine-tuned chat models. arXiv preprint arXiv:2307.09288.
- Tejasri Velugoti, L. Hemanth Kumar, Koneru Vinay, and M. Vanitha. 2023. Voice flow control using artificial intelligence. In 2023 3rd International Conference on Smart Data Intelligence (ICSMDI), pages 493-496.
- Siyang Wang, Joakim Gustafson, and Éva Székely. 2022. Evaluating sampling-based filler insertion with spontaneous TTS. In Proceedings of the Thirteenth Language Resources and Evaluation Conference, pages 1960–1969, Marseille, France. European Language Resources Association.
- Yuancheng Wang, Haoyue Zhan, Liwei Liu, Ruihong Zeng, Haotian Guo, Jiachen Zheng, Qiang Zhang, Xueyao Zhang, Shunsi Zhang, and Zhizheng Wu. 2025. MaskGCT: Zero-shot text-to-speech with masked generative codec transformer. In The Thirteenth International Conference on Learning Representations.
- Nigel Ward. 2006. Non-lexical conversational sounds in american english. Pragmatics & Cognition, 14(1):129-182.
- Jason Wei, Yi Tay, Rishi Bommasani, Colin Raffel, Barret Zoph, Sebastian Borgeaud, Dani Yogatama, Maarten Bosma, Denny Zhou, Donald Metzler, Ed H. Chi, Tatsunori Hashimoto, Oriol Vinyals, Percy Liang, Jeff Dean, and William Fedus. 2022. Emergent abilities of large language models. Transactions
- 10

838

839

- 854

- 866
- 867
- 870
- 871 872

882

on Machine Learning Research. Survey Certification.

- Haibin Wu, Xiaofei Wang, Sefik Emre Eskimez, Manthan Thakker, Daniel Tompkins, Chung-Hsien Tsai, Canrun Li, Zhen Xiao, Sheng Zhao, Jinyu Li, and Naoyuki Kanda. 2024. Laugh now cry later: Controlling time-varying emotional states of flowmatching-based zero-shot text-to-speech. Preprint, arXiv:2407.12229.
- Yuzi Yan, Xu Tan, Bohan Li, Guangyan Zhang, Tao Qin, Sheng Zhao, Yuan Shen, Wei-Qiang Zhang, and Tie-Yan Liu. 2021. Adaptive text to speech for spontaneous style. In Interspeech 2021, pages 4668-4672.
- An Yang, Baosong Yang, Beichen Zhang, Binyuan Hui, Bo Zheng, Bowen Yu, Chengyuan Li, Dayiheng Liu, Fei Huang, Haoran Wei, Huan Lin, Jian Yang, Jianhong Tu, Jianwei Zhang, Jianxin Yang, Jiaxi Yang, Jingren Zhou, Junyang Lin, Kai Dang, Keming Lu, Keqin Bao, Kexin Yang, Le Yu, Mei Li, Mingfeng Xue, Pei Zhang, Qin Zhu, Rui Men, Runji Lin, Tianhao Li, Tingyu Xia, Xingzhang Ren, Xuancheng Ren, Yang Fan, Yang Su, Yichang Zhang, Yu Wan, Yuqiong Liu, Zeyu Cui, Zhenru Zhang, and Zihan Qiu. 2024. Qwen2.5 technical report. arXiv preprint arXiv:2412.15115.
- Lianmin Zheng, Wei-Lin Chiang, Ying Sheng, Siyuan Zhuang, Zhanghao Wu, Yonghao Zhuang, Zi Lin, Zhuohan Li, Dacheng Li, Eric Xing, Hao Zhang, Joseph E Gonzalez, and Ion Stoica. 2023. Judging llm-as-a-judge with mt-bench and chatbot arena. In Advances in Neural Information Processing Systems, volume 36, pages 46595-46623. Curran Associates, Inc.
- Ge Zhu, Juan-Pablo Caceres, and Justin Salamon. 2022. Filler word detection and classification: A dataset and benchmark. In Interspeech 2022, pages 3769-3773.
- Eva Székely, Gustav Eje Henter, Jonas Beskow, and Joakim Gustafson. 2019a. How to train your fillers: uh and um in spontaneous speech synthesis. In 10th ISCA Workshop on Speech Synthesis (SSW 10), pages 245-250.
- Éva Székely, Gustav Eje Henter, Jonas Beskow, and Joakim Gustafson. 2019b. Spontaneous conversational speech synthesis from found data. In Interspeech 2019, pages 4435-4439.

Table 4: Inference performance of the CFM decoder with pitch predictor.

# Steps	RTF (\downarrow)	UTMOS (\uparrow)	WER (\downarrow)	SECS (\uparrow)
1	0.0206	3.7519	6.41	0.7507
2	0.0213	3.8945	5.59	0.7600
4	0.0227	3.8780	6.33	0.7736
8	0.0259	3.8260	7.03	0.7779

Table 5: Inference performance of the CFM decoder without pitch predictor.

# Steps	RTF (\downarrow)	UTMOS (\uparrow)	WER (\downarrow)	SECS (\uparrow)
1	0.0201	2.0691	0.0356	0.6925
2	0.0210	2.6805	0.0366	0.7323
4	0.0224	3.0658	0.0418	0.7578
8	0.0255	3.2020	0.0460	0.7698

883

884

885

886

887

888

889

890

891

892

893

894

895

896

897

898

899

900

901

902

903

904

905

906

907

908

909

910

911

912

913

914

915

916

Analysis on Sampling Steps Α

In our analysis of the CFM decoder during inference, we evaluated the effect of varying the number of sampling steps by measuring the real time factor (RTF), UTMOS, WER, and SECS. As shown in Tables 4 and 5, our model achieves rapid performance improvements even with fewer sampling steps. This improvement is attributed to the use of a pitch predictor, which enables the decoder to condition on encoder outputs that include pitch information. Conversely, as the number of sampling steps increases, we observed a decline in UTMOS and WER, indicating that the pitch information employed for enhanced pitch style control does not necessarily improve pronunciation accuracy. Moreover, with additional sampling steps, SECS increases. This can be explained by the fact that our model's encoder outputs combine text, filler pitch style, and speaker representations, thereby reducing the relative influence of speaker information. Since the sampling process further conditions on the speaker information with encoder outputs, speaker similarity improves with more sampling iterations.

Discussion B

General Word Style Control B.1

Due to our model's design which applies style conditioning at the positions of designated tokens, it is capable of modulating the style not only of these tokens but also of general words. Consequently, we demonstrate that even when only a subset of words in the speech data contains pitch or duration information, our approach enables fine-grained control over the overall speech style.

9	3	7	
9	3	8	
9	3	9	
9	4	0	
9	4	1	
9	4	2	
9	4	3	
9	4	4	
9	4	5	
	4		
9			
9	4	8	
9	4	9	
9			
9			
9	5	2	
9	5	3	
9	5	4	
9			
	5		
9	5	7	
9	5	8	
9	5	9	
9	6	0	
9	6	1	
9	6	2	
9	6	3	
0	~	Л	
9	ю 6		
_	ю 6		
9 9			
	6		
	6		
9			
	7		
9	7	2	
	7		
3	ſ	5	
9	7	4	

976

977

978

979

980

981

982

Module	Hyperparameter	FillerSpeech
	Text	192
East adding	Speaker	64
Embedding	Pitch	64
	Duration	64
	Prenet Conv. Hidden Dim.	192
	Prenet Conv. Layers	3
	Prenet Conv. Kernel Size	5
	Prenet Dropout	0.5
	Transformer Hidden Dim.	320
	Transformer FFN Filter Channels	768
Encoder	Transformer Layers	6
Elicoder	Transformer Kernel Size	3
	Transformer Attention Heads	2
	Transformer Dropout	0.1
	Projection Hidden Dim.	320
	Projection Layers	2
	Projection Kernel Size	3
	Projection Dropout	0.5
	Conv. Hidden Dim.	192
Dital and Later	Conv. Layers	5
Pitch predictor	Conv. Kernel Size	5
	Conv. Dropout	0.5
	Conv. Hidden Dim.	384
Dynation mediator	Conv. Layers	2
Duration predictor	Conv. Kernel Size	3
	Conv. Dropout	0.1
	Channels	[512, 512]
	Dropout	0.05
	Blocks	1
	Mid Blocks	2
CFM decoder	Attention Heads	2
	Activation	snakebeta
	Solver	euler
	Sigma min	1e-4
	Optimizer	Adam
Optimizer	Learning Rate	0.0001
-	Beta	[0.9, 0.98]

Table 6: Hyperparameters of FillerSpeech.

B.2 Potential Risks

917

918

919

920

921

922

925

926

929

930

931

932

While the advancements in speech synthesis technology offer significant benefits, they also raise concerns about potential malicious uses. The ability to generate highly realistic synthesized speech can be exploited to produce deceptive content, such as deepfakes or misleading information, which may have harmful societal implications. To address these risks, a discussion on synthesized speech detection and watermarking techniques during synthesis is necessary to authenticate and trace speech outputs.

B.3 AI asist

We used GPT-40 for proofreading, including typo and sentence correction.

C Prompt for Filler Prediction

933To train our LLM to predict the appropriate posi-934tion, type, duration, and pitch of fillers, as shown935in Figure 4, we employed four different types of936prompts.

In the first prompt type, the desired filler type is explicitly specified for prediction. In this case, **<TGT_SEN>** denotes the sentence into which the filler will be inserted, and **<FILLER>** indicates the desired filler type.

The second prompt type involves specifying both the desired filler type and the insertion position within the sentence. Here, **<TGT_SEN>** represents the sentence for filler insertion, **<FILLER>** stands for the desired filler type, and **<TGT_POS>** indicates the token position within **<TGT_SEN>** where the filler should be inserted.

For the third prompt type, a set of filler type options is provided, and the LLM selects the most appropriate filler from these options to insert into **<TGT_SEN>**.

In the fourth prompt type, similar to the third, a set of filler type options is given. However, in this case, the LLM not only selects the appropriate filler but also inserts it at the specified token position **<TGT_POS>** within **<TGT_SEN>**.

Across all prompt types, the predicted duration for each filler is classified as either short, medium, or long, while the predicted pitch is categorized as low, medium, or high.

D Details of Evaluation Metrics

D.1 Mean Opinion Score Test

For the subjective evaluation, we conducted both MOS and sMOS tests using Amazon Mechanical Turk, recruiting 20 evaluators for each test. For the evaluations, 50 utterances were randomly sampled from the test set. Additionally, we interspersed fake samples among the test utterances. We filtered out ratings from workers who gave scores to fake samples to exclude unreliable participants.

D.2 Automatic Speech Recognition for Filler-inclusive Speech

In typical TTS tasks, ASR used for pronunciation evaluation employs a text normalization process that includes the removal of filler words from the ASR output. However, because our approach intentionally synthesizes speech with fillers, we deliberately bypass the removal of filler words during text normalization. This allows us to directly assess the performance of our system in generating filler-inclusive speech.

D.3 GPT Score

983

985

987

991

992

993

995

997

999

1000

1001

1002

1003

1004

1005

1006

1007

1008

1011

1012

1013

1014

1015

1016

1017

1018

1019

1020

1022

1023

1024

1025

1026

1027

1028

Building on the studies (Chiang and Lee, 2023; Chiang et al., 2023; Zheng et al., 2023; Fang et al., 2025) that use LLM models to evaluate model outputs, we employ GPT-40 (OpenAI, 2024) to assess the filler prediction ability of our fine-tuned LLM. In this evaluation, GPT-40 examines two key aspects: the prediction of filler positions and the prediction of filler types.

For the filler position, GPT-40 assigns a score ranging from 1 to 5, where a higher score indicates better performance (1: Poor, 2: Below Average, 3: Neutral, 4: Good, 5: Excellent). The evaluation of filler types is carried out in the same manner, with GPT-40 using the identical 1 to 5 scoring scale. Detailed information on the evaluation prompt can be found in Figure 5. Here, the term {sentence} refers to the sentence into which the predicted filler is inserted.

E Analysis on Constructed Data

E.1 Comparison between Pitch labeling Method

We employ two complementary strategies for annotating filler pitch, each designed to capture different aspects of prosodic variation. First, we extract F0 values using Parselmouth and identify filler regions with the MFA. Based on these boundaries, we compute two sets of average F0 values: one for the filler segments and one for the entire utterance.

Our first labeling strategy focuses on comparing F0 values across fillers, independent of their utterance context. For each filler type, we calculate the median F0 separately for male and female speakers to reduce the impact of outliers and account for gender-specific pitch differences. We use XLSR-52-based gender recognition model². Each filler instance is then labeled as low, medium, or high based on whether its F0 is at least four semitones below or above the gender-specific median. The threshold is defined as:

threshold_± = median
$$\times 2^{\pm \frac{4}{12}}$$
. (3)

The second strategy normalizes filler pitch relative to the overall utterance. Here, we compare the F0 of filler regions to the average F0 of the entire sentence. Fillers whose F0 deviates by at least four semitones from the utterance average are labeled

Table 7: Performance comparison of pitch labeling strategies.

Method	UTMOS (\uparrow)	WER (\downarrow)	SECS (\uparrow)
First Strategy	3.8780	6.33	0.7736
Second Strategy	3.8240	7.55	0.7631

as low or high. If the proportion of fillers labeled1029as low or high is below 15% when using a four-
semitone threshold, a three-semitone threshold is1030applied instead. As with the first method, these1032calculations are performed separately for male and
female speakers to accommodate gender-specific1034pitch characteristics. The F0 ratio is computed as:1035

$$F0 ratio = \frac{F0_mean}{sentence F0 mean}, \qquad (4)$$

with the threshold given by:

1037

1038

1039

1040

1041

1042

1043

1044

1046

1047

1048

1049

1050

1051

1052

$$\text{threshold}_{\pm} = 2^{\pm \frac{4}{12}}.$$
 (5)

These two methods provide complementary perspectives on pitch variation: one capturing fillerspecific deviations across speakers and the other contextualizing filler pitch within each utterance. We evaluated both labeling strategies in our experiments and, as shown in Table 7, found that the first method yields superior performance in speech synthesis.

Figure 6 shows the F0 distributions for fillers computed using the first strategy. For most filler types, the distribution near the median is skewed toward values below the median. However, in general, the proportion of fillers labeled as high tends to be higher than those labeled as low.

²https://huggingface.co/alefiury/

wav2vec2-large-xlsr-53-gender-recognition-librispeech

Type 1: Prompt template for filler prediction

Target sentence: <TGT_SEN>

USER: Add the specified fillers (like **<FILLER>**) to the target sentence to make it sound more natural. For each filler, also specify its duration (short, medium, long) and pitch (low, medium, high) that sound contextually appropriate and natural. ASSISTANT:

Type 2: Prompt template for filler prediction

Target sentence: <TGT_SEN>

USER: Add the specified fillers (like **<FILLER>**) at target positions **<TGT_POS>** in the target sentence. For each filler, also specify its duration (short, medium, long) and pitch (low, medium, high) that sound contextually appropriate and natural.

ASSISTANT:

Type 3: Prompt template for filler prediction

Target sentence: <TGT_SEN>

Filler word options: oh, ah, ha, eh, aha, huh, hm, uh, yeah, mm, um, ya, well USER: Add contextually appropriate fillers to the target sentence. For each filler, also specify its duration (short, medium, long) and pitch (low, medium, high) that sound contextually appropriate and natural." ASSISTANT:

Type 4: Prompt template for filler prediction

Target sentence: <TGT_SEN>

Filler word options: oh, ah, ha, eh, aha, huh, hm, uh, yeah, mm, um, ya, well USER: Add contextually appropriate fillers at target positions **<TGT_POS>** in the target sentence. For each filler, also specify its duration (short, medium, long) and pitch (low, medium, high) that sound contextually appropriate and natural." ASSISTANT:

Figure 4: Sample templates for filler prediction (Type 1, 2, 3, 4)

Prompt for GPT Scores – Filler Position (Model: GPT-40)

You are an expert evaluator of filler placement.

I need your help to evaluate the performance of a model in a filler prediction scenario.

The model receives a target sentence and generates a response by inserting fillers at specific positions. Your task is to rate the model's response based only on the correctness of filler positions. Ignore the content of the fillers themselves and focus strictly on whether the placement of the fillers

Ignore the content of the fillers themselves and focus strictly on whether **the placement of the** aligns with natural speaking patterns.

Scoring Guidelines (Evaluate only the filler position!) Provide a **single score** on a scale from **1 to 5**, where:

- **1**: Poor

- Fillers are placed incorrectly, disrupting the sentence's natural flow.
- 2: Below Average
- Some fillers are misplaced, causing minor disruptions.
- **3**: Neutral
- Fillers are placed in acceptable locations but do not necessarily enhance the sentence.
- **4**: Good
- Fillers are mostly well-placed, making the sentence sound natural.
- 5: Excellent
- Fillers are placed **perfectly**, improving the conversational tone.

Important: Focus only on filler position for this evaluation.

After evaluating, output the score **only as a number** (e.g., `4`). Evaluate the following sentence:\n'{**sentence**}'

Prompt for GPT Scores – Filler Type (Model: GPT-40)

You are an expert evaluator of filler types in natural speech.

I need your help to evaluate the performance of a model in a filler prediction scenario. The model receives a target sentence and generates a response by inserting fillers of specific types at particular positions.

Your task is to rate the model's response based only on the naturalness and appropriateness of the filler types used in the sentence.

Consider the following aspects:

Contextual Suitability: Assess whether the chosen filler types (e.g., "um," "oh," "yeah") fit naturally within the conversational context of the sentence, enhancing the flow and coherence.
 Human-like Selection: Determine if the filler type corresponds to what a human speaker would likely use in the given situation, considering the tone, intent, and conversational style of the sentence.

Scoring Guidelines

Provide a single score on a scale from 1 to 5, where:

- 1: Poor

- Filler types are unnatural or disrupt the conversational flow.
- 2: Below Average
- Some filler types seem out of place or could be improved.
- 3: Neutral
- Filler types are acceptable but do not necessarily enhance the sentence.
- 4: Good
- Fillers are mostly well-chosen, making the sentence sound natural.
- 5: Excellent
- Filler types are **perfectly suited**, improving the conversational tone.

Important: Focus **only** on the filler type selection, not the placement. Ignore grammar, word choice, and meaning—evaluate only whether the **type of fillers** used is what a human would naturally say. After evaluating, output the score **only as a number** (e.g., `4`). Evaluate the following sentence:\n'{sentence}'

Figure 5: Prompt templates for GPT-based filler evaluation, using a 1–5 scoring scale.

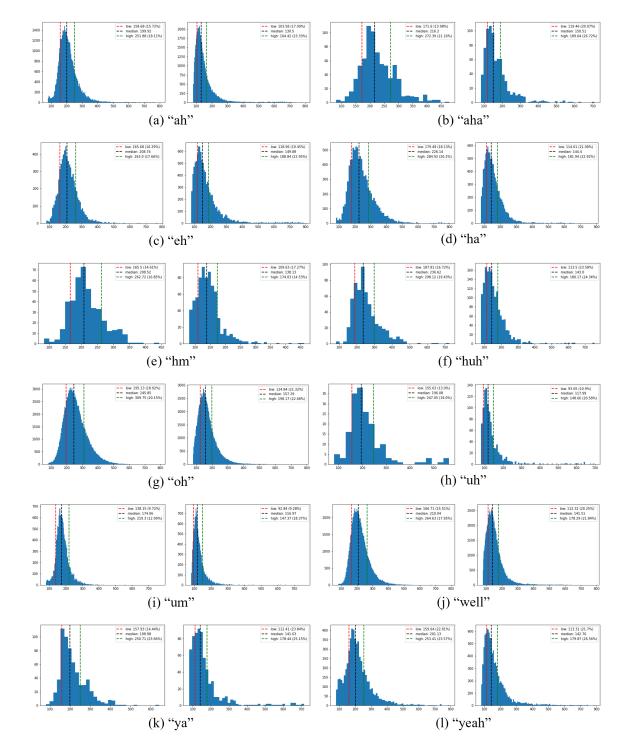


Figure 6: F0 distribution for each filler type. Odd-numbered columns correspond to female speakers, while evennumbered columns correspond to male speakers.

We highly recommend to h	near audios with headphone in th	e environment with no noise i	n background.
	your opinion of how natural the judge the grammar or content of		and <mark>pronounces</mark> .
Warning: Noise samples rejected.	are included. If you rate a nois	e sample with a score other t	than 'X', your evaluation will be
Example of audio 1 (expec	ted "Excellent - 5")		
▶ 0:00 / 0:04		D :	
Example of audio 2 (exped	ted "Good - 4")		
► 0:00 / 0:02	i i i i i i i i i i i i i i i i i i i	D :	
Instructions Shortcuts Evaluation			0
Instructions X			Select an option
0. Please wear earbuds or headphone	▶ 0:02 / 0:14	•) :	Excellent - Completely natural
before you start the task 1. Adjust the volume of your audio device to			speech - 5 Good - Mostly natural speech - 4 ²
a comfortable level. 2. Listen to an audio sample. Please listen			Fair - Equally natural and 3
to the sample at least twice. 3. Rate the naturalness of the audio sample			unnatural speech - 3 Poor - Mostly unnatural speech - 4
that you just heard from "Bad" to "Excellent"			2
 Select "x" if the voice is a fake sample Skip 'Submit" button. Go to the next 			Bad - Completely unnatural 5 speech - 1
question			x - Fake sample 6
More Instructions			
			Submit
	Figure 7: MC	S evaluation interface.	
Please wear earbuds or he	eadphone before you start the tas		
Instructions			
Evaluate speaker similarity	/ of the audio pair.		
Please listen to the two au	dio samples and rate how similar	they are.	
Your rating should reflect a	an evaluation of how close the voi	ces of the two speakers sound	
	e audio quality (how natural it is e similarity (e.g. voice, timbre a		rs to one another.
Please listen to each of the	e audio files carefully during evalu	ation	
			he total length of the audio files, we will
reject your review.	- Oa liftuatur attaltuation on falsa a	energia e la ella eleviettivit vve vvill	
Example of audio pairs 1 (s. So, if your evaluation on fake s expected "Completely similar spe	ech - 5")	reject your review.
▶ 0:00 / 0:04		0 :	
► 0:00 / 0:04		0 :	
Example of audio pairs 4 (expected "Completely unsimilar s	peech - 1")	
► 0:00 / 0:04		0 :	
► 0:00 / 0:05		0 :	

Instructions Shortcuts Q. H	low similar (i.e., voice	e, timbre, intonation) is the secon	d recording compared to the first?				
Instructions	×					Select an option	
0. Please wear earbuds or headphone before you start the task	•	▶ 0:00 / 0:19		•	:	Excellent - Completely similar speech - 5	1
1. Adjust the volume of your audio de a comfortable level	vice to	▶ 0:00 / 0:14		•	:	Good - Mostly similar speech - 4	2
2. Listen to an audio sample. Please I to the sample at least twice.	listen					Fair - Equally similar and unsimilar speech - 3	3
3. Rate the naturalness of the audio s that you just heard from "Bad" to "Exc						Poor - Mostly unsimilar speech - 2	4
 Select "x" if the voice is a fake sam Skip 'Submit" button. Go to the nex 						Bad - Completely unsimilar speech - 1	5
question						x - Fake sample	6
More Instructions							

Figure 8: sMOS evaluation interface.