Learning from Generalization Patterns: An Evaluation-Driven Approach to Enhanced Data Augmentation for Fine-Tuning Small Language Models

Anonymous Author(s)

Affiliation Address email

Abstract

Small Language Models (SLMs) offer compelling advantages in deployment cost and latency, but their accuracy often lags behind larger models, particularly for 2 complex domain-specific tasks. While supervised fine-tuning can help bridge this 3 performance gap, it requires substantial manual effort in data preparation and iterative optimization. We present PaDA-Agent (Pattern-guided Data Augmentation 5 Agent), an evaluation-driven approach that streamlines the data augmentation pro-6 cess for SLMs through coordinated operations. Unlike state-of-the-art approaches that focus on model training errors only and generating error-correcting samples, 8 PaDA-Agent discovers failure patterns from the validation data via evaluations 9 and drafts targeted data augmentation strategies aiming to directly reduce the gen-10 eralization gap. Our experimental results demonstrate significant improvements 11 over state-of-the-art LLM-based data augmentation approaches for Llama 3.2 1B 12 Instruct model fine-tuning. 13

4 1 Introduction

- Small Language Models (SLMs) [10, 13]¹ are increasingly attractive for deployment due to their lower cost and latency, but their limited capacity often results in poor generalization on domain-specific tasks. This gap highlights a core evaluation challenge: how do we measure and systematically improve generalization for models that appear well-trained yet fail to transfer beyond the training distribution?
- Supervised fine-tuning (SFT) and recent LLM-driven data augmentation methods [4, 6, 11] attempt to address this by expanding training sets with generated examples. However, most approaches emphasize training error correction and overlook the more informative validation failures, where generalization gaps are revealed. Evaluating and exploiting these validation errors is thus critical for understanding how SLMs fall short and for building augmentation strategies that directly target their weaknesses.
- In this work, we propose PaDA-Agent (<u>Pa</u>ttern-guided <u>Data Augmentation Agent</u>), a multi-agent framework that connects evaluation with augmentation for fine-tuning based SLM improvements. PaDA-Agent systematically analyzes validation failures to discover error patterns, drafts augmentation strategies, and generates targeted synthetic data with automated quality control. By integrating evaluation into the augmentation loop, our method directly addresses generalization errors rather than treating them as incidental.

¹typically with fewer than 7B parameters

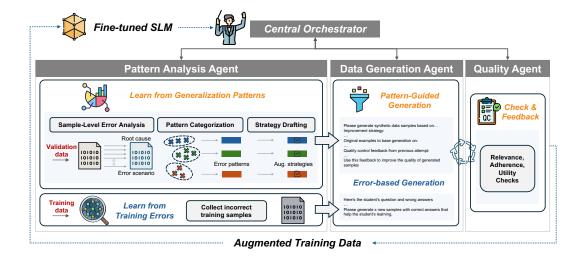


Figure 1: The architecture of PaDA-Agent: The Central Orchestrator coordinates three specialized agents: the Pattern Analysis Agent (for error analysis, pattern categorization, and augmentation drafting), the Data Generation Agent (for pattern-guided and diverse synthetic data creation), and the Quality Control Agent (for adherence, utility, and relevancy checks). This coordinated process enables improved fine-tuning of SLMs with high-quality, targeted data augmentation.

- Our experiments show that PaDA-Agent significantly outperforms state-of-the-art augmentation baselines when fine-tuning the Llama 3.2 1B Instruct model, yielding consistent gains across reasoning, knowledge, and coding benchmarks. Beyond accuracy improvements, the framework produces interpretable augmentation strategies that reveal why models fail – offering a bridge between evaluation and actionable model improvement.
- 37 The primary contributions of this work include:
 - A novel evaluation-guided approach to data augmentation that directly targets generalization
 gaps by learning from validation errors, and a coordinated multi-agent framework for
 systematic error analysis and data generation with automated quality control.
 - Extensive experiments demonstrating consistent generalization improvements across tasks, with an average 6.6-9.2% performance gain for Llama-3.2-1B-Instruct compared to state-of-the-art data augmentation approaches.

44 2 Methodology

38

39

40

41

42

43

45 2.1 PaDA-Agent Architecture

- As shown in Figure 1, PaDA-Agent iteratively augments training data with three agents coordinated by a central orchestrator. The Pattern Analysis Agent extracts generalization failures from validation
- 48 and errors from training, drafting augmentation strategies. The Data Generation Agent produces
- synthetic data accordingly, and the Quality Control Agent filters outputs by adherence, utility, and
- 50 relevancy. Accepted data are added to the training set, the model is re-fine-tuned, and the cycle
- repeats. The orchestrator maintains a shared state over analyses, strategies, batches, and scores.
- Let $\mathcal{D}_{\text{train}}$, \mathcal{D}_{val} , and \mathcal{D}_{syn} denote training, validation, and synthetic sets. For each (x_i, y_i) with
- prediction \hat{y}_i , failures are

$$\mathcal{E} = \{ e_i = (x_i, y_i, \hat{y}_i) \mid (x_i, y_i) \in \mathcal{D}, \, \operatorname{Fail}(\hat{y}_i, y_i, x_i) \}.$$

- We target tasks with verifiable answers (e.g., multiple choice, math, code) and never expose validation
- samples during training.

Method	ARC Challenge	GSM8K	HellaSwag	SQuAD	HumanEval	Averaged		
Standard (1000 train samples)								
Vanilla Fine-Tuning	52.6	28.3	24.2	60.4				
AugGPT	53.8	26.7	45.2	59.4		+20.4		
LLMs-as-Instructors	49.2	27.5	47.4	63.2		+22.8		
Ours	54.6	30.3	51.2	63.6		+32.0		
Reduced (600 train samples)								
Vanilla Fine-Tuning	50.5	26.3	21.6	59.6				
AugGPT	51.2	24.3	32.4	60.8		+11.5		
LLMs-as-Instructors	50.5	28.0	35.2	61.2		+18.0		
Ours	50.5	30.5	40.8	60.4		+26.5		
Limited (300 train samples)								
Vanilla Fine-Tuning	47.3	23.4	24.6	60.6	9.4			
AugGPT	45.7	18.7	27.6	59.6	18.8	-3.1		
LLMs-as-Instructors	50.5	27.8	28.0	60.6	12.5	+9.9		
Ours	50.8	28.4	32.6	63.2	12.5	+16.5		

Table 1: Comparison of Llama 3.2 1B Instruct with vanilla fine-tuning, AugGPT, LLMs-as-Instructors, and PaDA-Agent across datasets and data regimes. Numbers are test-set accuracy/EM (%); best per setting in bold.

56 2.2 Pattern Analysis Agent

Each $e_i \in \mathcal{E}_{\text{val}}$ is analyzed into a_i (root cause, scenario). Analyses are clustered,

$$\{\mathcal{C}_1, \dots, \mathcal{C}_K\} = \text{Cluster}(\{a_i\}),$$
 (1)

with K chosen by the elbow method. Each cluster yields a natural-language pattern $pattern_k$ and strategy $strategy_k$ that guides counterfactual generation.

60 2.3 Data Generation Agent

Pattern-guided samples are generated as

$$\mathcal{D}_{\text{syn}}^{\text{pat}} = \bigcup_{k=1}^{K} \{ \text{Generate}(x_i, \textit{strategy}_k, \textit{feedback}_i) \mid x_i \in \hat{\mathcal{D}}_{\text{train}}^k \},$$

while error-based augmentation corrects training mistakes:

$$\mathcal{D}_{\text{syn}}^{\text{err}} = \{\text{Generate}(e_i, \textit{feedback}_i) \mid e_i \in \hat{\mathcal{E}}_{\text{train}}\}.$$

The final pool is $\mathcal{D}_{syn} = \mathcal{D}_{syn}^{pat} \cup \mathcal{D}_{syn}^{err}$.

64 2.4 Quality Control and Efficiency

- 65 All synthetic batches are evaluated by the Quality Control agent on adherence, utility, and relevance,
- each scored on a 1–10 scale. Batches falling below the threshold are regenerated with explicit feedback
- 67 until quality standards are met. To reduce cost, PaDA-Agent employs batching for generation and
- evaluation, subsamples validation errors before clustering, and performs pattern analysis at the cluster
- $_{69}$ level, requiring only K calls. Further details on prompts and regeneration heuristics are provided in
- 70 Appendix A.

3 Experimental Results

72 3.1 Datasets

- 73 We evaluate across diverse tasks: (1) factual OA with **SOuAD** v1.1 [8], (2) commonsense/scientific
- reasoning with ARC Challenge [2] and HellaSwag [12], (3) math reasoning with GSM8K [3], and
- 75 (4) coding with HumanEval [1]. Metrics are EM for SQuAD, accuracy for ARC/HellaSwag/GSM8K,
- and pass@1 for HumanEval.

Method	HellaSwag	ARC Challenge
Full Model (Ours)	39.0	52.6
Ablation Studies: w/o Generalization Patterns w/o Train Errors w/o Quality Control Agent	35.2 (-3.8) 36.3 (-2.7) 37.5 (-1.5)	52.3 (-0.3) 50.8 (-1.8) 52.3 (-0.3)

Table 2: Ablation studies showing the impact of removing different components from our full model. Numbers in parentheses indicate performance drop from the full model.

- To study low-resource settings, we subsample training data into 1000 (standard), 600 (reduced), and
- 78 300 (limited) samples. Each smaller split nests within the larger, ensuring consistency. Validation
- 79 and test sets (500 samples each, or task-specific) remain fixed across regimes. For HumanEval, we
- 80 report only the limited setting due to dataset size.

81 3.2 Experiment Setup

- For pattern analysis, we subsample 50 validation errors, cluster them (2-10 clusters via elbow
- 83 method), and draft one strategy per cluster. Data generation produces synthetic samples equal to 50%
- of training data, evenly distributed across clusters. Quality control uses a 7/10 threshold with up to
- three regeneration attempts. All baselines are matched for synthetic data size and iterations.
- We fine-tune Llama 3.2 1B Instruct [5] with LoRA ($r = \alpha = 32$, dropout=0.05) for 5 epochs at
- 87 lr = 2e 4 using Adam. Llama 3.3 70B Instruct powers pattern analysis and generation, while
- 88 Claude 3.5 Haiku v2 performs quality control to avoid self-enhancement bias. Temperature is 0 for
- all but data generation (0.7). Training runs on a single NVIDIA A10G.

90 3.3 Results

- 91 Table 1 shows that PaDA-Agent consistently outperforms vanilla fine-tuning and SOTA baselines. In
- 92 the 1000-sample setting, it achieves the best results across all tasks, e.g., 51.2% on HellaSwag vs.
- 93 24.2% baseline, averaging +32.0%. With 600 samples, gains remain strong (+26.5%), particularly on
- 94 GSM8K (30.5%) and HellaSwag (40.8%). In the 300-sample regime, PaDA-Agent leads on four of
- 95 five tasks, with notable improvements on ARC (+3.5%) and GSM8K (+5.0%). Only HumanEval
- 96 favors AugGPT.
- 97 These results confirm the robustness of our multi-agent approach, especially in low-data regimes,
- 98 where validation-driven augmentation provides the largest benefit.

99 3.4 Ablation Studies

- Table 2 shows that removing generalization pattern analysis causes the largest drop on HellaSwag
- (-3.8%), confirming its importance for commonsense reasoning. Eliminating training error analysis
- also degrades performance (-2.7% HellaSwag, -1.8% ARC), while removing quality control yields
- a smaller decline (-1.5% HellaSwag) with minimal effect on ARC. These results highlight that both
- error analysis and quality control contribute meaningfully, with pattern analysis being most critical
- 105 for generalization.

106

4 Conclusion and Future Work

- 107 We presented a novel multi-agent framework for efficient fine-tuning of SLMs, integrating specialized
- agents for error pattern analysis, targeted data generation, and quality control. Our experiments
- demonstrate consistent performance improvements across various tasks, with particularly strong
- gains in low-data regimes. Our approach underscores the importance of targeted data augmentation
- and the value of integrating error analysis, generation, and quality control in a cohesive system.
- Future work should explore the scalability of this approach to larger datasets and models, and
- investigate pattern transferability across tasks and domains.

References

- 115 [1] Mark Chen, Jerry Tworek, Heewoo Jun, Qiming Yuan, Henrique Ponde De Oliveira Pinto, Jared Kaplan, Harri Edwards, Yuri Burda, Nicholas Joseph, Greg Brockman, et al. Evaluating large language models trained on code. *arXiv preprint arXiv:2107.03374*, 2021.
- 118 [2] Peter Clark, Isaac Cowhey, Oren Etzioni, Tushar Khot, Ashish Sabharwal, Carissa Schoenick, and Oyvind Tafjord. Think you have solved question answering? try arc, the ai2 reasoning challenge. *arXiv preprint arXiv:1803.05457*, 2018.
- [3] Karl Cobbe, Vineet Kosaraju, Mohammad Bavarian, Mark Chen, Heewoo Jun, Lukasz Kaiser, Matthias Plappert, Jerry Tworek, Jacob Hilton, Reiichiro Nakano, et al. Training verifiers to solve math word problems. *arXiv preprint arXiv:2110.14168*, 2021.
- [4] Haixing Dai, Zhengliang Liu, Wenxiong Liao, Xiaoke Huang, Yihan Cao, Zihao Wu, Lin Zhao,
 Shaochen Xu, Fang Zeng, Wei Liu, et al. Auggpt: Leveraging chatgpt for text data augmentation.
 IEEE Transactions on Big Data, 2025.
- [5] Aaron Grattafiori, Abhimanyu Dubey, Abhinav Jauhri, Abhinav Pandey, Abhishek Kadian, Ahmad Al-Dahle, Aiesha Letman, Akhil Mathur, Alan Schelten, Alex Vaughan, et al. The llama 3 herd of models. *arXiv preprint arXiv:2407.21783*, 2024.
- [6] Nicholas Lee, Thanakul Wattanawong, Sehoon Kim, Karttikeya Mangalam, Sheng Shen, Gopala
 Anumanchipalli, Michael W. Mahoney, Kurt Keutzer, and Amir Gholami. Llm2llm: Boosting
 llms with novel iterative data enhancement, 2024.
- 133 [7] Dhendra Marutho, Sunarna Hendra Handaka, Ekaprana Wijaya, et al. The determination of cluster number at k-mean using elbow method and purity evaluation on headline news. In 2018 international seminar on application for technology of information and communication, pages 533–538. IEEE, 2018.
- [8] Pranav Rajpurkar, Jian Zhang, Konstantin Lopyrev, and Percy Liang. Squad: 100,000+ questions for machine comprehension of text. *arXiv preprint arXiv:1606.05250*, 2016.
- [9] Nils Reimers and Iryna Gurevych. Sentence-bert: Sentence embeddings using siamese bertnetworks. *arXiv preprint arXiv:1908.10084*, 2019.
- 141 [10] Timo Schick and Hinrich Schütze. It's not just size that matters: Small language models are also few-shot learners. *arXiv preprint arXiv:2009.07118*, 2020.
- [11] Jiahao Ying, Mingbao Lin, Yixin Cao, Wei Tang, Bo Wang, Qianru Sun, Xuan-Jing Huang,
 and Shuicheng Yan. Llms-as-instructors: Learning from errors toward automating model
 improvement. In *Findings of the Association for Computational Linguistics: EMNLP 2024*,
 pages 11185–11208, 2024.
- [12] Rowan Zellers, Ari Holtzman, Yonatan Bisk, Ali Farhadi, and Yejin Choi. Hellaswag: Can a machine really finish your sentence? *arXiv preprint arXiv:1905.07830*, 2019.
- 149 [13] Peiyuan Zhang, Guangtao Zeng, Tianduo Wang, and Wei Lu. Tinyllama: An open-source small language model. *arXiv preprint arXiv:2401.02385*, 2024.

A Detailed metholodgy

151

152

195

196

A.1 PaDA-Agent Architecture

As illustrated in Figure 1, PaDA-Agent comprise multiple components: pattern analysis, data 153 generation, quality control, all of which coordinated by a central orchestrator. With an initially 154 fine-tuned SLM, pattern analysis agent discovers systematic generalization failures from validation set 155 (learn from generalization patterns), and sample-level mistakes from training set (learn from training 156 errors). It also produces targeted data generation strategies that are passed to the data generation 157 agent. Finally, the quality control Agent rigorously evaluates the generated synthetic data using 158 relevance, adherence, and utility checks, and incorporates data passing the checks into the augmented 159 training dataset. This process operates in an iterative cycle: in the new iteration, the augmented data 160 is used to fine-tune a new version of the SLM, and PaDA-Agent continues to augment data for the 161 new model. The detailed algorithm for implementing the architecture is shown in Appendix B. 162

Central Orchestrator. It manages the overall workflow and state transitions. It first initializes the shared state object and then tracks critical information in the state throughout the workflow, including error analysis results, synthetic data, quality assessments, and configuration parameters etc.

Next, we provide formal description of each component's implementations in details. We denote the original training set for fine-tuning the SLM $\mathcal{D}_{\text{train}}$, the validation set \mathcal{D}_{val} , and the generated synthetic data \mathcal{D}_{syn} . PaDA-Agent requires sample-level evaluation results of these data. While the evaluations can be conducted with LLM-as-a-judge for open-ended tasks, we focus on tasks with verifiable answers such as math reasoning and multi-choice question-answering. For each example (x_i, y_i) , the model produces a prediction \hat{y}_i . We collect all instances where the model fails on that input as compared to the ground truth:

$$\mathcal{E} = \{ e_i = (x_i, y_i, \hat{y}_i) \, | \, (x_i, y_i) \in \mathcal{D},$$

$$Fail(\hat{y}_i, y_i, x_i) \}$$

where Fail denotes task-specific failure criterion (e.g. mismatch to ground-truth answer, generated code failing to pass test cases).

75 A.2 Pattern Analysis Agent

The pattern analysis agent serves as the analytical foundation of PaDA-Agent by extracting actionable insights that drive targeted data augmentation.

178 A.2.1 Learn from Generalization Patterns

We propose this pattern-guided augmentation approach based on failure modes made by the model on the validation data. Here, *generalization patterns* refer to systematic error categories that emerge when the model fails on validation data - for example, consistently mishandling multi-step mathematical reasoning, or struggling with specific types of scientific concepts. These patterns, derived by clustering similar validation errors, represent broader model weaknesses rather than isolated mistakes. Note that we derive augmentation strategies from validation error patterns while *never exposing the validation samples themselves to the fine-tuning process*. This design maintains strict separation between training and validation while leveraging validation insights to guide data generation.

Uncovering the failure modes and design the corresponding augmentation approach is a non-trivial task. We design a sequence of subagents including sample-level error analysis, pattern categorization, and augmentation strategy drafting.

Sample-Level Error Analysis Subagent. For each error $e_j \in \mathcal{E}_{val}$, the subagent LLM inspects key features including the user query, model response, ground-truth response, and the evaluation result. It is tasked to determine the potential root cause and the type of scenario where the error occurs (e.g., complex math calculation for math reasoning, historical event recall for knowledge-based question-answering), denoted as $a_j \in \mathcal{A}_{val}$. The prompt template is shown in Appendix 2.

Pattern Categorization Subagent. The pattern categorization subagent synthesizes the sample-level analysis into coherent error patterns in the form of natural language descriptions representing systematic model weaknesses. Considering that the error causes could be heterogeneous, we utilize a clustering-based approach to first group the errors. Each error analysis a_j is embedded into a feature

vector containing the semantic information. We then apply a clustering algorithm of the features to obtain a grouping of the error analysis into K clusters: 200

$$\{\mathcal{C}_1, \dots, \mathcal{C}_K\} = \text{Cluster}(\{a_j \mid a_j \in \mathcal{A}_{\text{val}}\}).$$
 (2)

We use sentence transformer with all-mpnet-base-v2 embeddings [9] for the errors, and k-means clustering with elbow method [7] that dynamically determines the optimal number of clusters K. 202 Pattern categorization subagent LLM is then applied to each cluster and generate a natural language 203 description pattern, that succinctly summarizes the common characteristics of the errors in that 204 cluster. The prompt template is shown in Appendix 3. 205 Strategy Drafting Subagent. Even with the identified error patterns, it could still remain unclear

206 how to address them with data augmentation. This subagent targets this gap by translating identified 207 error patterns into specific strategies for synthetic data generation. For each identified pattern 208 $pattern_k$, it develops a corresponding generation strategy $strategy_k$ designed to address the weakness. 209 We provide this agent's prompt instruction in Appendix 4. A strategy serves as guidance for creating 210 211 counterfactual examples that demonstrate correct model behavior in similar contexts, thus helping the model learn appropriate responses. Note that each strategy targets a dataset-level error pattern, 212 and is thus readily applicable for data augmentation based on the training set. 213

A.2.2 Learn from Training Errors

201

219

231

234

235

236

237

Motivated by existing work that focuses on targeted augmentation of model errors [11], we integrate this branch designed to collect incorrect responses of the SLM on the training set $\mathcal{E}_{\text{train}}$, and feed them 216 into the subsequent augmentation agent. The errors made by the model provide valuable learning 217 opportunities for the model to correct itself during the next round of fine-tuning process. 218

A.3 Data Generation Agent

This agent receives signals from pattern analysis agent for data generation. To enable learn from 220 generalization patterns, the LLM is tasked to generate samples based on the previously drafted 221 augmentation strategy. Specifically, we randomly sample a training example $x_i \in \mathcal{D}_{\text{train}}$ and generate 222 variants with each augmentation strategy strategy_k: 223

$$\mathcal{D}_{ ext{syn}}^{ ext{pat}} = igcup_{k=1}^{K} \left\{ ext{Generate}(x_i, strategy_k, feedback_i) \mid x_i \in \hat{\mathcal{D}}^k . \right\}$$

where Generate() denotes the LLM generation, $feedback_i$ denotes the quality improvement feedback 224 provided by the quality control agent (details defined in next section), \hat{D}_{train}^{k} denotes the subsampled 225 training set for strategy k. The specific prompt instruction is shown in Appendix 5. 226

To enable *learn from training errors*, the LLM is tasked to generate samples to reinforce the correct 227 learning: 228

$$\mathcal{D}_{\text{syn}}^{\text{err}} = \{ \text{Generate}(e_i, \textit{feedback}_i) \mid e_i \in \hat{\mathcal{E}}_{\text{train}} \},$$

where $\hat{\mathcal{E}}_{train}$ denotes subsampled training set for synthetic data generation. The final synthetic dataset 229 230

$$\mathcal{D}_{\text{syn}} = \mathcal{D}_{\text{syn}}^{\text{err}} \cup \mathcal{D}_{\text{syn}}^{\text{pat}}.$$
 (3)

Quality Control Agent

This agent assesses the generated synthetic data \mathcal{D}_{syn} in batches and provides a quality score with improvement feedback. It assesses the following quality dimensions: 233

- Adherence to augmentation strategy: How well the example follows the specific data augmentation strategy provided. This only applies to the learn from generalization patterns branch.
- Training utility: The potential utility of each example for model training.

• Relevance to original training sample: Verify whether the synthetic data adheres to the format and style of original training sample. This dimension aims to avoid potential hallucinations.

Each dimension is rated on a 1-10 scale, with specific criteria defining each rating level (detailed instructions given in Appendix 7). Per-dimensional scores are averaged into an overall quality score, and compared against a pre-defined threshold. Batches with low scores are returned to the data generation agent for rework (up to a max number of regenerations), together with explicit feedback to guide improvements.

245 A.5 Operational Efficiency

To improve operation efficiency, we utilize the following approaches: First, we conduct inferenceheavy steps in batches. For example, in data generation and quality control agents, the LLM is tasked to generate or evaluate B samples in a single invocation, where B is the batch size. Second, to reduce the inferences required for *learn from generalization patterns* branch, we subsample the validation errors before conducting error analysis and pattern categorization. Note that both pattern categorization subagent and strategy drafting subagent operate on the cluster level and each requires only K LLM invocations.

253 B Algorithm

This section shows the algorithm of PaDA-Agent.

Algorithm 1 PaDA-Agent

```
Input Training set \mathcal{D}_{\text{train}}, Validation set \mathcal{D}_{\text{val}}, Initial SLM \mathcal{M}
Output Fine-tuned SLM with improved generalization
 1: Initial Fine-Tuning:
 2: Fine-tune SLM on \mathcal{D}_{train}
 3: Iterative Improvement:
     while not reached max iterations do
 5:
         // Evaluations
          \mathcal{E}_{train} \leftarrow Evaluate \ SLM \ on \ \mathcal{D}_{train}
 6:
 7:
          \mathcal{E}_{val} \leftarrow Evaluate SLM on \mathcal{D}_{val}
 8:
         // Pattern Analysis Agent
 9:
          a_i \leftarrow \text{ErrorAnalysis}(e_i)
10:
          \{\mathcal{C}_1,\ldots,\mathcal{C}_K\} = \text{Cluster}(\{a_j\})
         pattern_k \leftarrow PatternCategorization(C_k)
11:
          strategy_k \leftarrow StrategyDrafting(pattern_k)
12:
         // Data Generation Agent
13:
         \mathcal{D}_{\text{syn}}^{\text{pat}} \leftarrow \text{Generate}(\mathcal{D}_{\text{train}}, \{strategy_k\})
14:
          \mathcal{D}_{\text{syn}}^{\text{err}} \leftarrow \text{Generate}(\mathcal{E}_{\text{train}})
15:
           \mathcal{D}_{syn} \leftarrow \mathcal{D}_{syn}^{err} \cup \mathcal{D}_{syn}^{pat}  while batch in \mathcal{D}_{syn} do
16:
17:
18:
             // Quality Control Agent
             if QualityScore(batch) < threshold then
19:
20:
                 Regenerate batch with feedback
             end if
21:
22:
          end while
23:
          // Model Update Phase
          Fine-tune SLM on \mathcal{D}_{train} \cup \mathcal{D}_{syn}
25: end while
26: return Final fine-tuned SLM
```

C Prompts

```
user_prompt = f"""
Analyze these incorrect responses and identify the root cause and
error scenario for each:
SAMPLE 1:
USER QUERY: ...
MODEL RESPONSE: ...
GROUND TRUTH: ...
SAMPLE 2:
Format your response as a JSON array of analysis results. For each
 analysis, include:
- "sample_idx": <index of sample in batch>,
- "error_cause": "Analysis of what's causing the mistake",
- "scenario_category": "The type of scenario where this error
occurs (e.g., 'Complex Math Calculation', 'Historical Event Recall
', etc.)"
             Figure 2: Prompt for Sample-Level Error Analysis Subagent.
user_prompt = f"""
Please analyze these samples that have been grouped together based
 on their similarity.
Identify the core error pattern that defines this group of samples
Focus on the common characteristics and challenges shared by these
 samples.
ANALYZED SAMPLES IN THIS GROUP:
Create a concise categorization that:
1. Identifies the core pattern shared by these samples
2. Describes the specific challenges in this group
Format your response as a JSON object with:
- "category_name": "Descriptive name for this error category",
- "error_pattern": "Core pattern that defines this category of
errors",
- "representative_samples": ["1-2 most illustrative samples with
```

Figure 3: Prompt for Pattern Categorization Subagent.

D Qualitative Analysis of Generated Patterns: Case Study on ARC-Challenge 256

Our qualitative analysis of the ARC-Challenge dataset reveals systematic patterns in model errors and their evolution through iterative fine-tuning. Figure 8 illustrates the progression of error categories across iterations, demonstrating both the effectiveness of our approach and persistent challenges in specific areas.

their full content"]

```
user_prompt = f"""
Based on these error pattern categories, generate specific
strategies for synthetic data generation.
The objective is to create data generation strategies that will
benefit model fine-tuning.
NOTE the strategies and suggestions must be actionable for another
 large language model for synthetic data generation.
Create one focused strategy per error category that will help the
model improve on similar cases. Make sure the strategies are
diverse and significantly different.
ERROR CATEGORIES:
. . .
For each category, create a data augmentation/synthesis strategy
that:
1. Directly addresses the identified challenges
2. Provides specific guidance for data generation
Format your response as a JSON array of suggested strategies. For
each strategy, include:
- "category_name": "Name of the error category this strategy
addresses",
- "strategy_name": "Descriptive name for this strategy",
```

Figure 4: Prompt for Strategy Drafting Subagent.

- "key_elements": ["Specific elements to include in generated data

Table 3 provides representative examples of how error patterns evolved from initial to final iterations.

- "generation_approach": "Detailed approach for generating

Our analysis of all error patterns reveals several insights:

synthetic data".

"]. """

```
Please generate synthetic data samples based on the following
improvement strategy and examples.
IMPROVEMENT STRATEGY:
ORIGINAL EXAMPLES TO BASE GENERATION ON:
OUALITY CONTROL FEEDBACK FROM PREVIOUS ATTEMPT:
Use this feedback to improve the quality of generated samples by
addressing:
1. Areas where previous samples fell short
2. Specific improvements suggested in the feedback
3. Quality aspects that need enhancement
For each original example, generate {num_samples_per_example}
synthetic samples that:
1. IMPORTANT: the synthetic sample will improve fine-tuning of a
downstream large language model
2. Follow the strategy's generation approach
3. Include all key_elements from the strategy
4. Use the example's structure but vary the content such that it
differs significantly to ensure diversity
5. Maintain consistency with the strategy's goals
6. Address any quality control feedback if provided
Each synthetic sample should follow the exact same format as the
example data.
Format your response as a JSON array of synthetic samples. For
each synthetic sample, include:
- "sample_id": A unique identifier (e.g., "synthetic_[
random_number]")
- "is_synthetic": true
- "based_on_strategy": "{strategy.get('strategy_name', 'unknown')
- "based_on_example": The sample_id of the original example
- "messages": Array with user and assistant messages
```

user_prompt = f"""

Figure 5: Prompt for Data Generation Agent - Learn from Generalization Patterns.

```
Please generate synthetic data samples based on these training
error examples.
EXAMPLE 1:
QUESTION/TASK:
STUDENT'S WRONG ANSWER:
EXAMPLE 2:
. . .
OUALITY CONTROL FEEDBACK FROM PREVIOUS ATTEMPT:
Use this feedback to improve the quality of generated samples by
addressing:
1. Areas where previous samples fell short
2. Specific improvements suggested in the feedback
3. Quality aspects that need enhancement
Please generate {total_samples} new samples with correct answers
that help the student's learning.
Each synthetic sample should follow the exact same format as the
original examples but come with the correct response.
Format your response as a JSON array of synthetic samples. For
each synthetic sample, include:
- "sample_id": A unique identifier
- "is_synthetic": true
- "messages": Array with user and assistant messages with exactly
one-turn of conversation, i.e.
{{"messages":[{{"role":"user", "content": < new question >}},{{"role
":" assistant", "content": < correct response > } } ] } }, where < new
question > and <correct response > are plain strings without any
other structure.
```

user_prompt = f"""

Figure 6: Prompt for Data Generation Agent - Learn from Training Errors.

```
user_prompt = f"""
Please evaluate the quality of synthetic data samples by comparing
 them with their original counterparts.
IMPROVEMENT STRATEGIES:
ORIGINAL-SYNTHETIC PAIRS:
For each original-synthetic pair, evaluate and provide specific
feedback on:
1. How well the synthetic sample maintains the essential
characteristics of the original
2. How effectively it implements the improvement strategies
3. Quality and usefulness for training
4. Specific areas that need improvement
5. What aspects are working well and should be maintained
Rate each synthetic sample on a scale of 1-10, where:
- 1-3: Poor quality, needs major improvements
- 4-6: Moderate quality, needs specific enhancements
- 7-10: High quality, minor or no improvements needed
Format your response as a JSON array of evaluations. Each
```

Format your response as a JSON array of evaluations. Each evaluation object should have:

- sample_id: the ID of the sample
- type: "original" or "synthetic"
- quality_rating: numeric rating from 1-10 (for synthetic samples only)
- feedback: concise feedback on the sample

Figure 7: Prompt for Quality Control Agent.

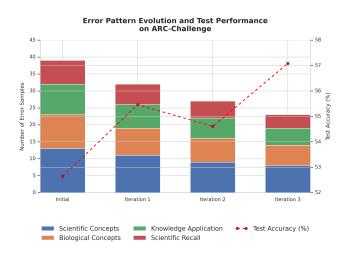


Figure 8: Evolution of error patterns across iterations. The decreasing height of stacked bars indicates overall error reduction followed by increase in test accuracy.

gray!10 Category Name	Error Patterns at Iteration 1	Generation Strategy	Error Patterns at Iteration 3
Science Knowledge Recall Errors	Lack of understanding or inaccurate recall of scientific concepts and princi- ples across various domains, including biology, chemistry, physics, and envi- ronmental science	Generate multiple-choice questions that target specific scientific concepts and principles, with a focus on biology, chemistry, physics, and environmental science. Use a mix of easy, medium, and hard questions to challenge the model's recall abilities.	
Biological and Ecological Misconceptions	Inadequate understanding of biologi- cal and ecological concepts, including evolutionary factors, species relation- ships, and environmental interactions, leading to incorrect conclusions and answers	Create scenarios that test the model's under- standing of evolutionary factors, species rela- tionships, and environmental interactions. Use a combination of descriptive text, multiple- choice questions, and case studies to evaluate the model's ability to apply biological and eco- logical concepts correctly.	Insufficient or inaccurate knowledge of scientific concepts, principles, and processes, particularly in the domains of environmental science, biology, ecology, and conservation, leading to incorrect answers in multiple-choice questions
Scientific Concept Misapplication	Misunderstanding or misapplication of scientific concepts, principles, or processes, leading to incorrect conclusions or answers	Create scenarios that require the application of scientific concepts and principles to real-world situations. Use a combination of descriptive text and multiple-choice questions to test the model's ability to apply scientific knowledge correctly.	The core pattern shared by these samples is the misapplication or misunderstanding of fundamental scientific concepts, including physics, thermodynamics, and scientific methodology, leading to incorrect conclusions or answers.
Science and Physics Concept Misapplica- tion	Failure to apply fundamental princi- ples and concepts in science, physics, and mathematics, resulting in incorrect conclusions and answers	Generate simulated experiments that test the model's understanding of scientific and physics concepts. Use a combination of experimental design, data analysis, and conclusion drawing to evaluate the model's ability to apply scientific principles correctly.	Inability to apply fundamental concepts and principles in various scientific do- mains, including biology, chemistry, en- vironmental science, and astronomy, re- sulting in incorrect answers to multiple- choice questions.

Table 3: Example error patterns and generation strategies generated by pattern analysis agent for ARC Challenge dataset.