Training and Inference Efficiency of Encoder-Decoder Speech Models

Anonymous ACL submission

Abstract

Attention encoder-decoder model architecture is the backbone of several recent top performing foundation speech models: Whisper, Seamless, OWSM, and Canary-1B. However, the reported data and compute requirements for their training are prohibitive for many in the research community. In this work, we focus on the efficiency angle and ask the questions of whether we are training these speech models efficiently, and what can we do to improve?

002

033

034

012 We argue that a major, if not the most severe, detrimental factor for training efficiency is re-013 lated to the sampling strategy of sequential data. We show that negligence in mini-batch sampling leads to more than 50% computation being spent on padding. To that end, we study, 017 profile, and optimize Canary-1B training to show gradual improvement in GPU utilization leading up to 5x increase in average batch sizes versus its original training settings. This in turn allows us to train an equivalent model using 4x less GPUs in the same wall time, or leverage 023 the original resources and train it in 2x shorter 024 wall time.

> Finally, we observe that the major inference bottleneck lies in the autoregressive decoder steps. We find that adjusting the model architecture to transfer model parameters from the decoder to the encoder results in a 3x inference speedup as measured by inverse real-time factor (RTFx) while preserving the accuracy and compute requirements for convergence. The training code and models will be available as open-source.

1 Introduction

The attention encoder-decoder (AED) architecture (Chan et al., 2016) is a core component of many recent foundation speech models (Radford et al., 2022; Barrault et al., 2023; Peng et al., 2023, 2024; Puvvada et al., 2024). In this work, we scrutinize the training and inference efficiency aspect

of AED models. For the scope of this study, we set two aims for the training of a model to be considered efficient: A) it leverages the available hardware to the full extent possible; B) it minimizes the amount of unnecessary computation. The first aim can be monitored with hardware utilization diagnostics, such as the percentage of GPU compute and memory utilization. However, aim B is defined broadly and must be further specified to be measurable. 043

045

047

049

051

053

054

058

059

060

061

062

063

064

065

066

067

068

069

070

071

072

074

075

078

079

Speech modeling is inherently a sequence processing problem, where training examples are sequences of variable length. Due to the design of modern deep learning frameworks such as PyTorch, individual examples must be brought to the same shape before they can form a mini-batch tensor¹. The simplest way of accommodating this constraint is to pad the examples and use appropriate padding masks in model computation to ignore padding data contribution. However, padding still contributes to computation which is wasteful. Therefore, the amount of padding may be used as a proxy measure for one aspect of training efficiency.

Bucketing (Khomenko et al., 2016; Doetsch et al., 2017) is a stratified sampling technique that populates mini-batches with examples of similar length to minimize the padding. However, as observed by Żelasko et al. (2025), bucketing only stratifies on a single sequence length dimension, e.g., utterance duration. This is not sufficient for some speech modeling tasks, such as speech recognition and translation, which have two distinct sequence dimensions: the input sequence (i.e., utterance duration) and the output sequence (i.e., the transcription). We illustrate this in Figure 1, where there are two separate axes of padding that affect different operations in a neural network model. Że-

¹It is possible to write specialized GPU kernels for processing variable-shaped batches, e.g. in k2 or flash-attention. Such implementations are specialized for specific operations only, and as such are beyond the scope of this work.



Figure 1: Visualization of a randomly sampled minibatch representing variable length input speech and output transcription data as 3D activation tensors with shape (batch, length, hidden_dim). The sequence lengths were sampled from our training data distribution and the hidden dimension was set to 8 for readability. Grey elements indicate padding elements. There are two axes of padding, one in each tensor, limiting the efficiency of both encoder and decoder modules.

lasko et al. (2025) proposes a 2D bucketing scheme to minimize the padding in both dimensions. We study these enhancements in the context of training a state-of-the-art speech recognition and translation model, Canary-1B (Puvvada et al., 2024), and further refine them.

Our contributions are as follows:

1. We use Canary-1B as a baseline training experiment, and apply 2D bucketing and batch size optimizer originally proposed by Żelasko et al. (2025) in the context of machine translation.

090

091

092

093

095

097

099

100

101

102

103

105

107

108

109

110

111

112

113

114

115

116

117

118

119

120

121

122

123

124

125

126

127

128

129

130

131

132

133

134

135

136

- 2. We identify three issues with bucketing: tailworker effect in distributed training, tokenper-second outliers, and training start overhead from dynamic bucketing buffering, and propose adequate solutions.
- 3. We profile the inference of Canary-1B and tune its architecture to achieve 3x faster inference without loss of accuracy.
- 4. We show that as a result of all applied optimizations, Canary-1B trains using 4x less GPUs in the same wall time.
- 5. Compared to fixed batch size training, our fully optimized setup converges 2x faster.
- 6. The training code will be released as opensource software.

2 Methods

Distributed training and synchronized bucketing. In a distributed data parallel (DDP) training setup, each rank (typically corresponding to a single GPU) is expected to sample a different mini-batch for a given training step. This is easily achieved by seeding the RNG differently in each rank's training process. However, when combined with dynamic bucketing, this leads to bucket selection being unsynchronized between ranks. This means that one rank may draw a large batch size of short utterances, while another draws a small batch size of long utterances. Due to the model's super-linear time and/or memory complexity in the training step w.r.t. sequence lengths, this causes a tail-worker effect to appear, i.e. all (but one) ranks in DDP training have to wait for the slowest rank to finish its training step in order to globally reduce the gradients.

We amend this issue by maintaining a separate RNG for bucket selection with a shared seed across all ranks, with one caveat. Dynamic bucketing is not guaranteed to have a mini-batch available in every bucket at any given training step due to limited buffer size. When a rank cannot sample mini-batch from a globally selected bucket, we instead select the closest bucket that has at least one mini-batch available. Note that this synchronized bucketing implementation is very efficient as it does not introduce any inter-process synchronization.



Figure 2: Memory usage profile of Canary-1B training on RTX 6000 Ada 48GB GPU using 1D dynamic bucketing with equal batch duration heuristic. Each peak denotes the point right after training loss computation for a single training step. The memory usage for majority of training steps is well below the maximum, showing room for efficiency improvement.

138

139

140

141

142

143

144

145

146

147

148

149

150

151

152

153

154

155

157

158

159

160

161

162

164

165

167

171

172

173

174

175

Output token rate distribution and token-persecond (TPS) filtering. Originally, Lhotse (Żelasko et al., 2021) dynamic bucketing used a cumulative batch duration heuristic to determine the batch size for each bucket dynamically. The sampler would keep drawing examples until the cumulative speech duration in a batch exceeds a set threshold, naturally leading to smaller batch sizes for longer utterances. On the surface, this approach appears efficient, often indicating that the allocated GPU memory is close to the maximum for the entire training. However, through a closer inspection with PyTorch memory profiler in Figure 2, we observed that this heuristic leads to an unpredictable GPU memory usage pattern, making it difficult to tune the threshold well and to ensure full GPU utilization. Upon closer study, we discovered that the training sometimes runs into out-of-memory issues on mini-batches with output sequence length outliers-i.e., examples with unusually long transcripts. Such high variance of GPU memory usage for mini-batches drawn from the same bucket highlights the importance of additional stratification on output sequence length in 2D bucketing. We show an example TPS distribution in Figure 3.

The right solution to this issue requires a closer look at the training data. In some cases, high TPS outliers correspond to low-quality data, such as hallucinations from synthetic data generation stage. In such event, it is appropriate to incorporate a TPS filter before bucketing sampler. However, in other scenarios high TPS data may be very well expected. Examples include augmenting transcripts with word-level timestamps or multilingual training with languages with vastly different token count distributions.

To this end, we augment the 2D bucketing method proposed by Żelasko et al. (2025) with a modified sample-to-bucket allocation algorithm.



Figure 3: Output token rate distribution on a 100k sample of Canary-1B-Ti training data. Utterances are grouped into duration bins with 2s increment. Short utterances have significantly more transcript tokens per second, partially due to a fixed-length prompt fed to the decoder. This highlights the need for careful data filtering and tuning of 2D bucketing settings.

We consider the baseline 2D bucketing algorithm as *strict*: to match a sample to a bucket, it first determines a 1D bucket based on the sample's input sequence length, and then chooses one of its sub-buckets based on the sample's output sequence length. If the sample has longer transcript than what was found as the upper bound during bucket bin estimation, it would be discarded. In our modified *flexible* approach, we instead search for the smallest bucket that can fit a given sample. That means we may allocate that sample to a bucket corresponding to longer utterances with longer transcipts, sacrificing some input padding for the ability to keep the outlier sample.

176

177

178

179

180

181

182

183

184

185

186

187

188

189

190

191

192

193

194

195

196

197

198

199

200

201

202

203

204

205

206

207

209

210

Concurrent bucketing. Dynamic bucketing, as implemented in Lhotse, maintains a fixed size in-memory buffer for training examples to partition them into buckets. With sequential IO formats such as webdataset (webdataset) or Lhotse Shar (Żelasko et al., 2021) this means reading a number of audio recordings into memory, which in our setup resulted in a 5-10 minute overhead at the start of training. Since in practice a single training run is composed of many time-limited scheduler jobs, this overhead becomes significant at scale. We extended the dynamic bucketing sampler with a producer thread that reads examples and populates a thread-safe queue. We adjust the existing consumer thread to wait until the queue is 10% populated and then start sampling mini-batches, reducing the overhead to below one minute. We find that in practice, data reading is much faster than the training step, which lets the producer fill the queue entirely after several more minutes while the training is already ongoing. Note that simply

Table 1: Training efficiency gains from synchronized bucketing implementation. The gain grows with distributed training's size due to increased severity of the tail-worker effect when bucketing is not synchronized.

| GPUs | Training step speedup [%] |
|------|---------------------------|
| 2 | 7 |
| 16 | 13 |
| 128 | 20 |

decreasing the buffer size impacts the randomness of sampling.

211

212

213

215

216

217

218

219

227

228

231

234

240

241

242

243

245

246

Transferring model capacity from decoder to encoder. Upon model's inference profiling, we noticed that the majority of the computation time is taken by the autoregressive cross-attention decoder. Its impact can be easily visualized by an order-ofmagnitude gap between real-time factors (RTFx) of attention-encoder-decoder models (RTFx=235), and an otherwise similar 1B CTC (Graves et al., 2006) encoder-only model (RTFx=2728) available in HuggingFace Open ASR Leaderboard². Similarly as Whisper-v3-turbo (Radford et al., 2022), we decrease the number of Canary-1B's decoder layers from 24 to 4. However, this change reduces the model's parameter count from 1016M to 680M, making it almost twice smaller. As a result we observed degraded prediction accuracy, especially for translation. This is consistent with Whisper-v3turbo findings. Further, we find that this degradation can be completely compensated by increasing the encoder's capacity with minimal impact on inference speed, which we demonstrate in Section 4. Our final configuration increases the number of encoder layers from 24 to 32 with a total of 882M parameters and is further referred to as Canary-1B-236 Ti.

Experimental setup 3

Unless otherwise stated, we adopt the same data, training, and evaluation setup as in Puvvada et al. (2024), resulting in a training set of 85k hours of speech recognition data in English, French, German, and Spanish, complemented by synthetically generated translations for the speech translation task³. For our baseline we also adopt the model architecture and training hyperparameters

Table 2: Canary-1B and Canary-1B-Ti final evaluation WER on HuggingFace Open ASR Leaderboard as a function of number of GPUs and wall time spent on training. Optimizations include TPS filtering, 2D bucketing, synchronized bucketing, and OOMptimizer. Canary-1B-Ti is trained only with efficiency optimizations.

| Experiment | GPUs | Runtime | WER [%] | | |
|--------------|------|---------|---------|--|--|
| Canary-1B | 128 | 36h | 6.54 | | |
| +optimized | 32 | 36h | 6.51 | | |
| | 128 | 19h | 6.47 | | |
| Canary-1B-Ti | 32 | 38h | 6.5 | | |
| | 128 | 46h | 6.35 | | |

Table 3: RTFx comparison between baseline Canary-1B and the modified architectures explored in this work. This number is interpreted as how many seconds of recorded speech can be transcribed in one second of wall time. These values were measured on a single RTX 6000 Ada 48GB GPU.

| Model | Parameter count | RTFx |
|------------------|-----------------|------|
| Canary-1B | 1018M | 345 |
| + small decoder | 680M | 1097 |
| + larger encoder | 882M | 992 |

from Puvvada et al. (2024), meaning every model in this work has its encoder initialized from a pretrained ASR checkpoint⁴. When we increase the number of encoder layers, the additional top layers are initialized randomly, and the decoder is always initialized randomly. The models are trained on NVIDIA A100 80GB GPUs.

247

249

250

252

253

254

256

257

258

259

260

261

262

263

265

268

269

We evaluate speech recognition with word error rate (WER) on Open ASR Leaderboard and speech translation with COMET (Rei et al., 2020) scores on FLEURS (Conneau et al., 2022) and CoV-OST v2 (Wang et al., 2021) datasets. For COMET metric we used Unbabel/wmt22-comet-da model with 'unbabel-comet' version 2.2.2. For tracking validation metrics, we use BLEU scores computed using SacreBLEU library (Post, 2018). The validation sets for each language are taken from Mozilla CommonVoice 12 (Ardila et al., 2020) for speech recognition and from FLEURS and CoVOST v2 for speech translation.

Training data sampling. For baseline Canary-1B, we use 30 buckets ranging from 0.5s to 40s with bins estimated for equal occupancy w.r.t. cu-

²https://huggingface.co/spaces/hf-audio/open_ asr_leaderboard

³Megatron NMT model used: https://catalog. ngc.nvidia.com/orgs/nvidia/teams/nemo/models/ megatronnmt_any_en_500m

⁴https://catalog.ngc.nvidia.com/orgs/ nvidia/teams/nemo/models/stt_multilingual_ fastconformer_hybrid_large_pc_blend_eu



Figure 4: Canary-1B training efficiency comparison across four training schemes. Scheme A is Canary-1B baseline. Scheme B adds TPS filtering, freeing up GPU memory. Scheme C replaces batch duration heuristic with OOMptimizer for batch size estimation. Scheme D adds 2D bucketing to further reduce the number of padding tokens. The efficiency gains directly translate to quicker validation WER convergence. The horizontal axes for all metrics except for WER demonstrate the first 100k training steps.

mulative bin duration on a 100k sample of training 270 examples. The batch sizes for each bucket are 271 determined using 360s cumulative batch duration threshold mentioned in Section 2. The 2D bucketing setup leverages a 30x2 bucket configuration 274 following Żelasko et al. (2025), which means that 275 each of 30 duration bins is further sub-divided into 2 token bins. Unless otherwise indicated, we calibrate the batch sizes for each bucket with a batch size optimizer (Żelasko et al., 2025). All experi-279 ments except for the baseline use a TPS filter set at 25. During early experiments, we noticed that 281 Canary-1B-Ti has convergence stability issues due to outliers above that threshold. A closer inspection revealed this is due to low quality synthetic translation examples from Canary-1B training set. This issue was not originally noticed by Puvvada et al. (2024), where the model used 24 decoder layers. It 287

may be indicative that the training of a model with a smaller decoder is less resilient against inaccurate labels.

290

291

292

293

295

298

299

301

302

303

Experiments. We present the following experiments to validate our claims:

- [E1] Canary-1B training with and without synchronized bucketing. The improvement is measured by relative training step time reduction.
- [E2] Canary-1B training with different data sampling schemes. The improvement is illustrated using multiple metrics including GPU compute and memory utilization, amount of padding, and convergence speed:
 - A. Baseline from Puvvada et al. (2024) with batch duration heuristic.

345

347

351

311

312

- B. Same as A, but with TPS filtering set at 25 tokens-per-second.
 - C. Same as B, but with batch size optimizer replacing the heuristic.
 - D. Same as C, but with 2D bucketing (30x2) replacing 1D bucketing (30). Bucket batch sizes are re-estimated.
- [E3] Canary-1B-Ti architectural changes ablations, where Canary-1B serves as the baseline.
 We measure WER, COMET, and inference speed.
- [E4] Canary-1B-Ti convergence speed comparison between the widely adopted fixed batch size strategy and proposed fully optimized setup.

Finally, we report the total training time and resources needed to reach original Canary-1B's performance level for both Canary-1B and Canary-1B-Ti training with the full set of introduced optimizations.

4 Results

Synchronized bucketing [E1]. We measure the mean time needed to execute 1000 training steps for Canary-1B in three distributed settings: with 2, 16, and 128 GPUs. When we turn on synchronized bucketing, we observe a speedup starting from 7% for 2 GPUs and growing to 20% for 128 GPUs in Table 1. The increasing efficiency gain with training size scaling is in line with our expectations outlined in Section 2.

2D bucketing and OOMptimizer [E2]. We show the effect of applying TPS filtering, OOMptimizer, and 2D bucketing one-by-one in Figure 4. With TPS filtering alone, we notice the convergence speed is initially slower, but catches up in later training stage. However, it partially amends the issue seen in 2 through reducing the peak GPU memory allocation by 20%, allowing to increase the batch size further in the next steps. Replacing the equal batch duration heuristic with bucket batch sizes tuned by OOMptimizer increased the mean batch size by 3.4 times and mean GPU utilization by 20%. Further adding 2D bucketing resulted in a total of 5x mean batch size increase compared to the baseline.

While larger batch sizes and GPU utilization are useful, the real value of these contributions is in the reduction of resources and time required to achieve



Figure 5: Comparison of Canary-1B-Ti convergence speed with fully optimized 2D bucketing scheme (orange) vs fixed batch size of 768 (blue), both on 32 GPUs.

an equivalent result in terms of model accuracy. In Table 2 we compare the resources and time required to train original Canary-1B with its fully optimized training scheme. Row 2 demonstrates that the introduced optimizations let us to train the same model in the same amount of time (36 hours) by using 4x less GPUs. Row 3 shows that if we retain the same resources, we may train the model in 2x shorter time.

353

354

355

356

357

358

360

361

362

363

364

366

367

368

369

370

371

372

373

374

375

377

378

379

380

381

382

385

386

387

388

389

Canary-1B-Ti architectural changes [E3]. First, we show the effect of Canary-1B-Ti architecture on inference speed in Table 3. Decreasing the decoder size yields a major 3.2x improvement in RTFx, and the increase in encoder size manages to retain 2.9x improvment in RTFx compared to the baseline. Note that despite inference speedups, the training step speed is roughly the same for all variants, because we leverage the efficiency gains to further increase the batch size (tuned again with OOMptimizer).

Table 4 shows the translation quality results of Canary-1B and Canary-1B-Ti measured by COMET score. As we mentioned in Section 2, decreasing decoder size primarily impacts translation, but these losses fully recovered by transferring the capacity to decoder–in fact, the Canary-1B-Ti model outperforms the baseline in this setting. Our findings are consistent with Kasai et al. (2021).

We present the ASR results for fully trained optimized Canary-1B-Ti in rows 4 and 5 in Table 2. We see that the overall ASR performance is retained with the same amount of compute as used for optimized Canary-1B. When using the original amount of resources and training for 25% longer, we further achieve a state-of-the-art WER of 6.35% on the Open ASR Leaderboard.

Convergence speed advantages versus fixed batch size training [E4]. Finally, the reader might

Table 4: Ablation study for Canary-1B-Ti architecture design based on speech translation performance. We report COMET scores on FLEURS and COVOST, translating from English to German, Spanish, and French, and in the opposite direction. For readability, the COMET scores are multiplied by 100.

| Madal | $COVOST (\rightarrow EN)$ | | FLEURS $(\rightarrow EN)$ | | $X \rightarrow EN$ | FLEURS (EN \rightarrow) | | | $EN \rightarrow X$ | AVC | | |
|-------------------|---------------------------|------|---------------------------|------|--------------------|----------------------------|------|------|--------------------|------|------|------|
| Model | DE ES FR DE ES | | ES | FR | AVG | DE | ES | FR | AVG | AVG | | |
| Canary-1B | 82.4 | 85.4 | 83.4 | 84.2 | 81.5 | 83.2 | 83.3 | 81.4 | 81.1 | 81.6 | 81.4 | 82.7 |
| + <i>sm. dec.</i> | 81.2 | 85.0 | 83.3 | 83.0 | 81.4 | 83.0 | 82.8 | 80.1 | 80.8 | 80.9 | 80.6 | 82.1 |
| + <i>lg. enc.</i> | 83.6 | 86.0 | 84.2 | 85.3 | 82.4 | 84.5 | 84.3 | 81.3 | 81.7 | 82.6 | 81.9 | 83.5 |

be tempted to ask: does the proposed method indeed improve compared to simply training with a fixed batch size, similarly to Whisper (Radford et al., 2022) or OWSM (Peng et al., 2024)? We answer this question by presenting validation WER and BLEU plots for both training schemes in Figure 5. The same WER or BLEU values are achieved with roughly 2x more training steps by the fixed batch size scheme, with training step time being approximately the same. In our setup the fixed batch size scheme requires padding every mini-batch to 400 40 seconds duration, resulting in 57% padding of audio and 59% padding of transcripts on average. 402 Notably it maintains high GPU compute and mem-403 ory utilization, but they are mostly spent on computing padding. For comparison, with 2D bucket-405 ing in a 30x2 configuration we achieved as little 406 as 4.5% padding of audio and 19% padding of the transcripts. We noticed that driving the tran-408 script padding ratio lower is difficult due to the 409 fact that longer recordings may contain little or 410 no speech, resulting in a wider spread of output sequence lengths. Increasing the number of 2D 412 buckets further did not yield meaningful improve-413 ment in this setup. 414

Related work 5

394

401

404

407

411

415

Whisper (Radford et al., 2022) is a trans-416 former (Vaswani et al., 2017) attention encoder-417 decoder (AED) model (Bahdanau et al., 2015) that 418 has demonstrated impressive ASR and AST capa-419 bilities in 96 languages. It was initially trained 420 with 680K hours of data (v1 and v2) and later ex-421 tended to 5M hours (v3), out of which 4M were 422 transcribed by an earlier model version. In Distil-423 Whisper, Gandhi et al. (2023) optimized Whisper's 424 425 architecture for inference, noticing that distilled model still works well when only as little as two 426 decoder layers are retained. As a result, Whisper 427 was also released in a turbo variant that decreased 428 the number of decoder layers to 4 and was fine-429

tuned from a larger initial model. Notably, Whisper turbo was fine-tuned exclusively on speech recognition data, as the authors claimed they did not expect the model to perform well on translation⁵.

430

431

432

433

434

435

436

437

438

439

440

441

442

443

444

445

446

447

448

449

450

451

452

453

454

455

456

457

458

459

460

461

462

463

464

465

466

Seamless (Barrault et al., 2023) is a multimodal streaming translation model supporting around 100 languages. It uses several components pretrained on over 4M unlabeled hours of speech, which are later fine-tuned jointly on 125k hours.

OWSM (Peng et al., 2023) is the first fully opensource attempt at reproducing Whisper model. It was trained on 180k hours of publicly available data and supports 151 languages. OWSM v3.1 adopted E-Branchformer architecture, achieving superior accuracy and speed (Peng et al., 2024).

Canary-1B (Puvvada et al., 2024) is an attention encoder-decoder model trained for speech recognition and translation with punctuation and capitalization recovery. It uses a FastConformer (Rekesh et al., 2023) encoder architecture that is initialized from a pretrained RNN-T (Graves, 2012) ASR model for quicker convergence. Canary-1B achieved similar level of translation performance to Whisper and Seamless despite being trained on less data, and using exclusively synthetic translation data.

EMMeTT (Żelasko et al., 2025) introduced the concepts of 2D bucketing and batch size optimizer-OOMptimizer-to accelerate the training of large language models (LLM) extended with a speech encoder for multimodal machine translation capability. OOMptimizer algorithm is a variant of bisection that simulates model training steps on artificial data of various shapes to determine the maximal batch size for each of sequence length buckets. This extra tuning step is performed before model training.

⁵https://github.com/openai/whisper/ discussions/2363

Conclusion 6

467

468

469

470

471

472 473

474

475

476

477

478

479

480

481

482

483

484

485

486

487

488

489

490

491

492

493

494

495

496

497

498

499

500

504

505

506

510

511

512

513

514

515

516

We demonstrated that stratified sampling is critical to achieve efficient training of attention-encoderdecoder speech models on the example of Canary-1B. We refined the methods proposed by Żelasko et al. (2021); Puvvada et al. (2024); Želasko et al. (2025) to achieve a 4x reduction in GPU resources to train an equivalent model, without writing specialized kernels for any of the operations. We also showed that equivalently, the same amount of compute may be used to train the model in 2x less time. Further, we optimized the model for 3x faster inference without loss of accuracy through shifting the parameters from the decoder to the encoder. Perhaps somewhat surprisingly, Canary-1B-Ti is able to effectively learn speech translation despite having a smaller decoder, as we found that transferring the parameter budget to the encoder both prevents accuracy loss and has a marginal impact on the speed of inference. We emphasize that our proposed training optimization method did not require changing of a single line of code of the training script or the model's logic-it is sufficient to adapt the data sampling module.

> Although this work focuses on AED models of speech, a similar analysis of the sequence length and output token rate distributions may be leveraged for sampling stratification and increased training efficiency in other sequence-to-sequence modeling problems. The training code, together with Canary-1B-Ti model will be available as opensource.

Limitations

This work studies the training and inference efficiency of models sized at between 600M and 1B parameters with a relatively large training dataset of 85k hours of speech. The main efficiency gains stem from the ability to increase the average batch size in training, which may or may not be applicable to smaller dataset and/or model setups characterized by a lower critical batch size (McCandlish et al., 2018; Shallue et al., 2019; Zhang et al., 2024). Conversely, models of larger size typically require some form of model parallelism for their training, which may require significant adjustments in the training setup to accommodate dynamically shaped batches, or to estimate the bucket batch sizes with OOMptimizer algorithm.

> The models studied in this work are trained on four languages (English, French, Spanish, and Ger-

| Gender | Male | Female | N/A | Other |
|---------|-------|--------|-------|-------|
| Count | 19325 | 24532 | 926 | 33 |
| WER [%] | 14.66 | 12.44 | 17.17 | 27.56 |

Table 5: The results of Canary-1B-Ti's evaluation for gender bias in English speech recognition.

| Age | 18-30 | 31-45 | 46-85 | 1-100 |
|---------|-------|-------|-------|-------|
| Count | 15956 | 14585 | 13349 | 43890 |
| WER [%] | 13.18 | 13.45 | 13.64 | 13.41 |

Table 6: The results of Canary-1B-Ti's evaluation for age bias in English speech recognition.

517

518

519

520

521

522

523

524

525

526

527

528

529

531

532

533

534

535

536

537

538

539

540

541

542

543

544

545

546

547

548

549

550

man) which may be considered as high-resource. The considered baseline models are of similar size and architecture, but extend their support to about 100 languages. Parts of the data used to train our models are not publicly available. We used training data with no personally identifiable information or offensive content. The model is trained to translate from English to any of the other languages and vice versa, but not between a pair of non-English languages. For speech translation task, the model is trained entirely on synthetic data, and is likely to carry over the biases and errors present in the machine translation model used for generation. The synthetic data was only lightly filtered to discard severe hallucinations according to output token rate thresholds, as explained in Section 3.

While this work is focused primarily on training efficiency methods, we release one of the trained models, Canary-1B-Ti, that is intended for speech recognition and translation in English, German, French, and Spanish. Given the ubiquity of ASR and translation technology in these languages, we don't believe the model introduces any novel risks. We will indicate the specific license for the release at the time the paper is camera-ready.

Ethical considerations

As outlined in Hazirbas et al. (2021), we assessed the Canary-1B-Ti model from row 5 of Table 2 for age and gender bias using the Casual Conversations v1 dataset. The results are presented in Table 5 and Table 6. This evaluation is limited to English speech recognition.

References

R. Ardila, M. Branson, K. Davis, M. Henretty, M. Kohler, J. Meyer, R. Morais, L. Saunders, F. M. 551

- 600 601 603

Tyers, and G. Weber. 2020. Common voice: A massively-multilingual speech corpus. In Conference on Language Resources and Evaluation (LREC).

- Dzmitry Bahdanau, Kyung Hyun Cho, and Yoshua Bengio. 2015. Neural machine translation by jointly learning to align and translate. In ICLR.
- Loïc Barrault, Yu-An Chung, Mariano Coria Meglioli, David Dale, Ning Dong, Mark Duppenthaler, Paul-Ambroise Duquenne, Brian Ellis, Hady Elsahar, Justin Haaheim, and 1 others. 2023. Seamless: Multilingual expressive and streaming speech translation. arXiv preprint arXiv:2312.05187.
- William Chan, Navdeep Jaitly, Quoc Le, and Oriol Vinyals. 2016. Listen, attend and spell: A neural network for large vocabulary conversational speech recognition. In 2016 IEEE international conference on acoustics, speech and signal processing (ICASSP), pages 4960-4964. IEEE.
- Alexis Conneau, Min Ma, Simran Khanuja, Yu Zhang, Vera Axelrod, Siddharth Dalmia, Jason Riesa, Clara Rivera, and Ankur Bapna. 2022. Fleurs: Few-shot learning evaluation of universal representations of speech. arXiv preprint arXiv:2205.12446.
- Patrick Doetsch, Pavel Golik, and Hermann Ney. 2017. A comprehensive study of batch construction strategies for recurrent neural networks in mxnet. Preprint, arXiv:1705.02414.
- flash-attention. https://github.com/dao-ailab/flashattention.
 - Sanchit Gandhi, Patrick von Platen, and Alexander M. Rush. 2023. Distil-whisper: Robust knowledge distillation via large-scale pseudo labelling. Preprint, arXiv:2311.00430.
 - Alex Graves. 2012. Sequence transduction with recurrent neural networks. In Internation Conference on Machine Learning (ICML) Workshop on Representation Learning.
 - Alex Graves, Santiago Fernández, Faustino Gomez, and Jürgen Schmidhuber. 2006. Connectionist temporal classification: labelling unsegmented sequence data with recurrent neural networks. In Proceedings of the 23rd international conference on Machine learning, pages 369-376.
 - Caner Hazirbas, Joanna Bitton, Brian Dolhansky, Jacqueline Pan, Albert Gordo, and Cristian Canton Ferrer. 2021. Towards measuring fairness in ai: the casual conversations dataset. IEEE Transactions on Biometrics, Behavior, and Identity Science, 4(3):324– 332.
- k2. https://github.com/k2-fsa/k2.
- Jungo Kasai, Nikolaos Pappas, Hao Peng, James Cross, and Noah A Smith. 2021. Deep encoder, shallow decoder: Reevaluating non-autoregressive machine translation. In 9th International Conference on Learning Representations, ICLR 2021.

Viacheslav Khomenko, Oleg Shyshkov, Olga Radyvonenko, and Kostiantyn Bokhan. 2016. Accelerating recurrent neural network training using sequence bucketing and multi-gpu data parallelization. In 2016 IEEE First International Conference on Data Stream Mining Processing (DSMP), pages 100–103.

608

609

610

611

612

613

614

615

616

617

618

619

620

621

622

623

624

625

626

627

628

629

630

631

632

633

634

635

636

637

638

639

640

641

642

643

644

645

646

647

648

649

650

651

652

653

654

655

656

657

658

659

660

661

- Nitika Mathur, Timothy Baldwin, and Trevor Cohn. 2020. Tangled up in BLEU: Reevaluating the evaluation of automatic machine translation evaluation metrics. In Proceedings of the 58th Annual Meeting of the Association for Computational Linguistics, pages 4984-4997, Online. Association for Computational Linguistics.
- Sam McCandlish, Jared Kaplan, Dario Amodei, and OpenAI Dota Team. 2018. An empirical model of large-batch training. Preprint, arXiv:1812.06162.
- Yifan Peng, Jinchuan Tian, William Chen, Siddhant Arora, Brian Yan, Yui Sudo, Muhammad Shakeel, Kwanghee Choi, Jiatong Shi, Xuankai Chang, and 1 others. 2024. Owsm v3. 1: Better and faster open whisper-style speech models based on e-branchformer. In Interspeech 2024.
- Yifan Peng, Jinchuan Tian, Brian Yan, Dan Berrebbi, Xuankai Chang, Xinjian Li, Jiatong Shi, Siddhant Arora, William Chen, Roshan Sharma, and 1 others. 2023. Reproducing whisper-style training using an open-source toolkit and publicly available data. In 2023 IEEE Automatic Speech Recognition and Understanding Workshop (ASRU), pages 1–8. IEEE.
- Matt Post. 2018. A call for clarity in reporting bleu scores. arXiv preprint arXiv:1804.08771.
- Krishna C. Puvvada, Piotr Żelasko, He Huang, Oleksii Hrinchuk, Nithin Rao Koluguri, Kunal Dhawan, Somshubra Majumdar, Elena Rastorgueva, Zhehuai Chen, Vitaly Lavrukhin, Jagadeesh Balam, and Boris Ginsburg. 2024. Less is more: Accurate speech recognition translation without web-scale data. In Interspeech 2024, pages 3964–3968.
- Alec Radford, Jong Wook Kim, Tao Xu, Greg Brockman, Christine McLeavey, and Ilya Sutskever. 2022. Robust speech recognition via large-scale weak supervision. Preprint, arXiv:2212.04356.
- Ricardo Rei, Craig Stewart, Ana C Farinha, and Alon Lavie. 2020. COMET: A neural framework for MT evaluation. In Proceedings of the 2020 Conference on Empirical Methods in Natural Language Processing (EMNLP), pages 2685–2702, Online. Association for Computational Linguistics.
- Dima Rekesh, Nithin Rao Koluguri, Samuel Kriman, Somshubra Majumdar, Vahid Noroozi, He Huang, Oleksii Hrinchuk, Krishna Puvvada, Ankur Kumar, Jagadeesh Balam, and 1 others. 2023. Fast conformer with linearly scalable attention for efficient speech recognition. In Automatic Speech Recognition and Understanding Workshop (ASRU), pages 1-8. IEEE.

Christopher J Shallue, Jaehoon Lee, Joseph Antognini, Jascha Sohl-Dickstein, Roy Frostig, and George E Dahl. 2019. Measuring the effects of data parallelism on neural network training. *Journal of Machine Learning Research*, 20(112):1–49.

663

664 665

666

667

668

669

676

679

680

681

683 684

685

686

687

688 689

- Ashish Vaswani, Noam Shazeer, Niki Parmar, Jakob Uszkoreit, Llion Jones, Aidan N Gomez, Łukasz Kaiser, and Illia Polosukhin. 2017. Attention is all you need. *NeurIPS*.
- Changhan Wang, Anne Wu, Jiatao Gu, and Juan Pino. 2021. Covost 2 and massively multilingual speech translation. In *Interspeech* 2021, pages 2247–2251.
- 675 webdataset. https://github.com/webdataset/webdataset.
 - Piotr Żelasko, Zhehuai Chen, Mengru Wang, Daniel Galvez, Oleksii Hrinchuk, Shuoyang Ding, Ke Hu, Jagadeesh Balam, Vitaly Lavrukhin, and Boris Ginsburg. 2025. Emmett: Efficient multimodal machine translation training. *arXiv preprint arXiv:2409.13523, accepted at IEEE ICASSP 2025.*
 - Hanlin Zhang, Depen Morwani, Nikhil Vyas, Jingfeng Wu, Difan Zou, Udaya Ghai, Dean Foster, and Sham Kakade. 2024. How does critical batch size scale in pre-training? *Preprint*, arXiv:2410.21676.
 - Piotr Żelasko, Daniel Povey, Jan Trmal, and Sanjeev Khudanpur. 2021. Lhotse: a speech data representation library for the modern deep learning ecosystem. *Proceedings of NeurIPS Workshop on Data-Centric* AI.

Table 7: Ablation study for Canary-1B-Ti architecture design based on speech translation performance. We report SacreBLEU scores on FLEURS and COVOST, translating from English to German, Spanish, and French, and in the opposite direction. We include comparison with other baseline models that report BLEU scores.

| Madal | COVOST (\rightarrow EN) | | | FLEURS (\rightarrow EN) | | | FLEURS (EN \rightarrow) | | |
|-----------------------------|----------------------------|------|------|----------------------------|------|------|----------------------------|------|------|
| Model | DE | ES | FR | DE | ES | FR | DE | ES | FR |
| OWSM-v3.1 (1B) | 18.1 | 23.9 | 24.5 | 13.2 | 9.4 | 12.4 | 24.4 | 11.4 | 16.4 |
| Whisper-large-v3 (1.5B) | 34.2 | 39.2 | 35.5 | 33.4 | 22.7 | 31.0 | - | - | - |
| SeamlessM4T-medium (1.2B) | 35.6 | 39.2 | 39.3 | 33.4 | 21.7 | 30.9 | 28.3 | 21.1 | 37.4 |
| SeamlessM4T-large-v2 (2.3B) | 40.0 | 42.9 | 42.1 | 37.1 | 25.4 | 33.7 | 33.2 | 23.7 | 43.1 |
| Canary-1B | 37.0 | 40.3 | 40.0 | 32.7 | 22.0 | 31.1 | 31.4 | 22.4 | 40.2 |
| + <i>sm. dec.</i> (680M) | 35.9 | 40.2 | 39.7 | 32.1 | 21.3 | 30.7 | 29.8 | 21.7 | 38.5 |
| +lg. enc. (880M) | 37.9 | 40.7 | 40.4 | 34.5 | 23.0 | 32.1 | 32.5 | 22.4 | 40.0 |

A Appendix A: Speech translation evaluation with BLEU scores

We report the speech translation evaluation results in BLEU scores in Table 7 for an easier comparison with other foundation speech models that did not report COMET scores. The patterns observed we observed with COMET evaluation in Table 4 hold. The optimized Canary-1B-Ti model maintains the advantage over other similarly sized models. Given that the machine translation community has found COMET to be more reliable (Mathur et al., 2020), we encourage the readers to consult Table 4.

692 693