
TokMan: Tokenize Manhattan Mask Optimization for Inverse Lithography

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Abstract

Manhattan representations, defined by axis-aligned, orthogonal structures, are widely used in vision, robotics, and semiconductor design for their geometric regularity and algorithmic simplicity. In integrated circuit (IC) design, Manhattan geometry is key for routing, design rule checking, and lithographic manufacturability. However, as feature sizes shrink, optical system distortions lead to inconsistency between intended layout and printed wafer. Although Inverse Lithography Technology (ILT) is proposed to compensate these effects, learning-based ILT methods, while achieving high simulation fidelity, often generate curvilinear masks on continuous pixel grids, violating Manhattan constraints. Therefore, we propose TokMan, the first framework to formulate mask optimization as a discrete, structure-aware sequence modeling task. Our method leverages a Diffusion Transformer to tokenize layouts into discrete geometric primitives with polygon-wise dependencies and denoise Manhattan-aligned point sequences corrupted by optical proximity effects, while ensuring binary, manufacturable masks. Trained with self-supervised lithographic feedback through differentiable simulation and refined with ILT post-processing, TokMan achieves state-of-the-art fidelity, runtime efficiency, and strict manufacturing compliance on a large-scale dataset of IC layouts.

1 Introduction

Manhattan representations—characterized by axis-aligned, orthogonal structures—play a foundational role in computer vision and robotics by simplifying the geometric complexity of structured environments. These representations exploit the prevalence of right angles in man-made settings, enabling efficient solutions to fundamental tasks such as vanishing point detection [1], camera localization [2], SLAM (simultaneous localization and mapping) [3], and 3D scene reconstruction [4]. By reducing spatial ambiguity and imposing global regularity, Manhattan models facilitate compact encodings and algorithmic tractability, particularly in indoor and urban domains. Beyond perception, this abstraction is also central to architecture and procedural generation, where structured geometry supports scalable and interpretable design.

This same geometric prior is deeply embedded in the semiconductor industry, where integrated circuit (IC) layouts adhere to Manhattan constraints for both algorithmic and manufacturing efficiency. Modern IC designs consist of features such as wires and vias in layout and mask, that are aligned to orthogonal grids, simplifying placement, routing, design rule checking (DRC) [5], and verification workflows. Critically, Manhattan masks are favored in photolithography due to their compatibility with optical projection systems and EDA toolchains [6].

The axis-aligned structure enhances manufacturability, particularly as process nodes scale into the nanometer regime.

However, as lithography technique nodes shrink, Manhattan layouts become more susceptible to pattern-dependent deviations caused by optical phenomena such as light diffraction and interference [7]. These distortions challenge the fidelity of pattern transfer, motivating the adoption of inverse lithography technology (ILT). ILT formulates the task as an inverse imaging problem: given a desired target layout pattern, the objective is to compute a modified design, named mask that reproduces the intended pattern after optical projection. The whole process is called **mask optimization**. Recent advances in both

classical mask optimization [8] and deep-learning approaches [9, 10, 11, 12] have yielded powerful ILT solvers. These approaches relax the binary mask into a continuous representation, allowing pixel-wise gradient descent optimization. Despite their outstanding performances, reconverting the continuous mask back to a binary representation undo the benefits gained during the pixel-level optimization. As a result, the final binary mask often deviates from the intended objective and remains suboptimal. Moreover, masks reproduced by these methods frequently contain curvilinear or irregular features that violate the Manhattan constraints essential for manufacturability and increase write-time complexity, thereby negatively impacting time-to-market efficiency.

In this paper, we propose **TokMan**, the first framework to apply a sequence modeling technique approach popularized by large language models (LLMs) [13, 14, 15], to the task of lithography mask generation under strict geometry constraints [16]. Rather than treat Manhattan compliance as a post-hoc constraint, TokMan integrates Manhattan representations inherently throughout the optimization process by formulating mask correction as a sequence tokenization problem over a discrete vocabulary of axis-aligned geometric primitives. This approach aligns with the broader "**tokenize everything**" trend in machine learning, where motion [17], geometry [18], and structure [19] are represented as symbolic sequences. Inspired by works such as MeshGPT [20] for triangle meshes and EgoEgo [21] for human motion reconstruction, our method employs a Diffusion Transformer architecture [22] to generate corrected masks in a tokenized Manhattan domain. In this formulation, token-based modeling is not merely a convenient abstraction—it is a fundamentally aligned representation for Manhattan-constrained layout synthesis. By discretizing geometry into axis-aligned tokens, the model operates natively within the design space dictated by manufacturing constraints, enabling not only structurally faithful mask generation but also scalable, context-aware reasoning across complex polygonal configurations. This intrinsic compatibility renders tokenization a conceptually elegant and practically powerful paradigm for Manhattan mask generation.

TokMan employs a conditional diffusion process that reinterprets the forward lithography as a structured noise addition—where diffraction and interference degrade the mask into a distorted aerial image—allowing ILT process to be cast as a denoising problem [23]. The Diffusion Transformer simultaneously learns to model this inverse process while capturing the spatial dependencies between Manhattan primitives. Training is conducted in a self-supervised fashion, using a large-scale dataset derived from open-source IC libraries [24] that span a wide range of real-world routing and standard cell patterns. For each layout, the model learns to predict token-level geometric corrections conditioned on the full context. Predicted token sequences are rendered into continuous mask representations via `nvdiffrastr` [25], and their lithographic printability is evaluated through a differentiable imaging pipeline. The simulated aerial image is compared against the target pattern to compute a reconstruction loss, enabling end-to-end optimization without ground-truth mask annotations. A lightweight ILT refinement is optionally applied after generation to enhance line-edge fidelity while maintaining strict Manhattan compliance. Empirically, our method achieves superior performance over existing baselines in terms of pattern fidelity, runtime efficiency, and manufacturing compliance, offering a scalable path toward practical, learning-based inverse lithography approach under strict manufacturing constraints.

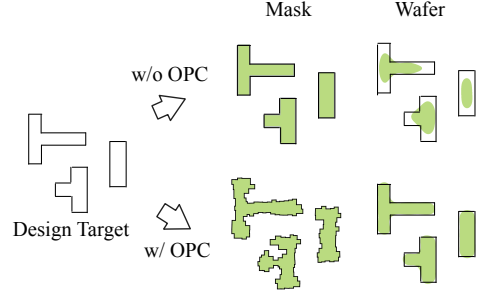


Figure 1: Pattern distortion caused by optical system. It requires mask optimization to be correctly fabricated on the silicon wafer.

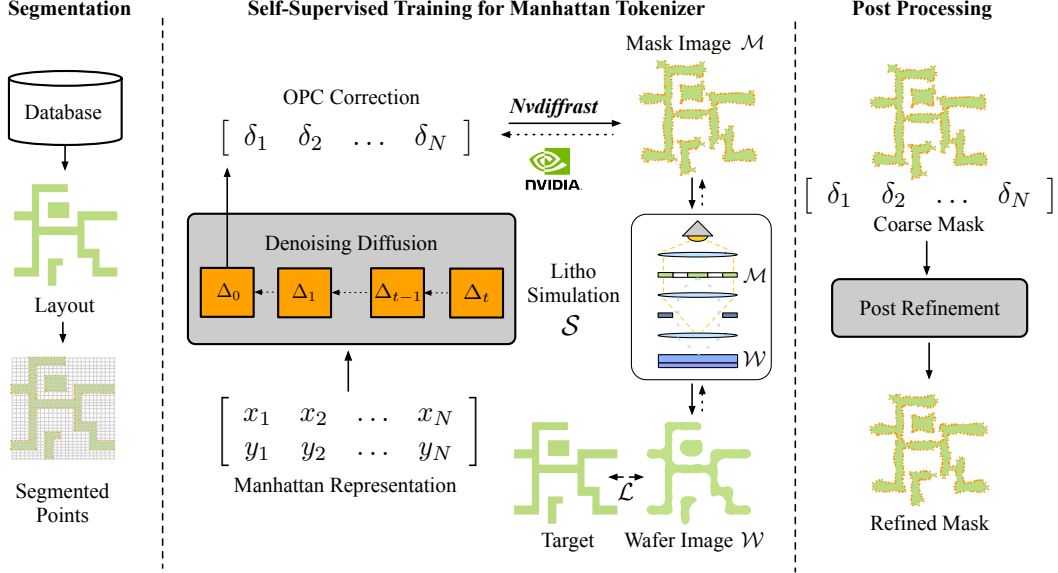


Figure 2: **Overview of TokMan.** The input layout is first segmented into a Manhattan representation via our litho-aware segmentation algorithm. A denoising diffusion model then is trained to tokenize and predict OPC corrections using segmented Manhattan points. These corrected points are rendered to mask image $\mathcal{M}$ by *Nvdiffrast* and passed through a lithography simulator to produce a simulated wafer image $\mathcal{W}$, where loss is used to supervise the generation of OPC correction. Finally, a post process is applied to enhance fidelity of coarse mask after generation.

2 Related Work

Manhattan Representation. The Manhattan representation, or Manhattan world assumption, posits that scenes are predominantly composed of structures aligned along three orthogonal directions. This geometric prior has been extensively utilized in computer vision and machine learning to simplify complex spatial understanding tasks [26]. Introduced by Coughlan and Yuille [27], this assumption enables robust camera calibration and 3D inference using edge orientations and vanishing points. Building upon this, Guo et al. [28] integrated planar constraints derived from the Manhattan assumption into neural implicit representations for 3D scene reconstruction, achieving improved quality in low-texture indoor environments. Additionally, Wakai et al. [29] leveraged the Manhattan world prior for single-image camera calibration, utilizing heatmap regression to estimate vanishing points and camera orientation, demonstrating robustness in challenging scenarios with fisheye distortions. These studies underscore the versatility and effectiveness of the Manhattan world assumption as a structural prior in various computer vision and machine learning applications.

Tokenization with Transformer. Tokenization, originally developed in natural language processing (NLP) to segment text into discrete, meaningful units, has become a new trend in modern machine learning. With the rise of transformer architectures like BERT [30] and GPT [31], its importance has expanded across modalities, enabling unified and scalable representation of diverse data types [32, 33]. In 3D scene understanding, Chen et al. [34] use the Segment Anything Model (SAM) to tokenize 3D point clouds by aligning 2D masks, enhancing semantic segmentation through region-level learning. MeshGPT [20] formulates triangle mesh generation as a sequence modeling task, leveraging geometric tokens for compact and autoregressive 3D synthesis. PointMamba [35] introduces an efficient state space model that imposes token order via space-filling curves, enabling scalable point cloud analysis. In egocentric motion prediction, Chi et al. [21] tokenize full-body trajectories through a conditional transformer-based diffusion framework in the time domain. These developments highlight tokenization’s pivotal role in enabling transformers to process complex, high-dimensional data structures, establishing it as a universal mechanism for unifying representation and computation in contemporary machine learning.

Optical Proximity Correction. Optical Proximity Correction (OPC) plays a central role in lithography, aiming to compensate for systematic pattern distortions caused by light diffraction, optical

proximity effects, and process non-idealities. As feature sizes approach the resolution limits of lithographic systems, the printed patterns often deviate significantly from the intended layout, making OPC essential for ensuring pattern fidelity. Traditional rule-based and model-based OPC rely on calibrated optical models and heuristic correction strategies, where geometric features are modified iteratively to align simulated contours with the target layout. These methods typically require expensive computational simulations and manual tuning. Recent academic work leverages deep neural networks and GPU acceleration to enhance both runtime and correction fidelity. For instance, long-standing level-set algorithms [36] have been migrated to GPUs. Generative models such as GANs [9] and task-specific neural networks [10, 11, 12] are applied for pixel-level mask synthesis and optimization. Nonetheless, many of these learning-based methods lack explicit manufacturability constraints, limiting their applicability in real-world industrial settings.

3 Preliminaries

Forward Simulation. Lithography is a core technology in semiconductor manufacturing, enabling the transfer of circuit patterns from photomasks onto silicon wafers using light exposure [37]. The forward lithography process models how a given mask pattern produces a printed image on the wafer, governed primarily by optical diffraction and resist interactions [38, 39]. Mathematically, the aerial image $I(x, y)$ formed on the wafer plane can be modeled as coherent or partially coherent imaging of the mask $M(x, y)$ through an optical system:

$$I(x, y) = |\mathcal{F}^{-1}\{H(f_x, f_y) \cdot \mathcal{F}[M(x, y)]\}|^2, \quad (1)$$

where $\mathcal{F}$ denotes the Fourier transform, $H(f_x, f_y)$ is the optical transfer function (OTF) of the lithography system, and $M(x, y)$ is the binary mask pattern. Post-processing steps, such as resist development and etching, are often approximated as thresholding or convolutional smoothing operations on $I(x, y)$.

Inverse Lithography Technology (ILT). The inverse lithography process [40] aims to determine an optimal mask pattern $M(x, y)$ that produces a target pattern $T(x, y)$ on the wafer, effectively solving an inverse problem [41, 42]. This can be formulated as minimizing the discrepancy between the simulated wafer image and the desired layout:

$$\min_{M(x, y)} \mathcal{L}(I(M), T) + \lambda \cdot \mathcal{R}(M), \quad (2)$$

where $\mathcal{L}$ is a loss function measuring pattern fidelity (e.g., L_2 loss, edge mismatch, or critical dimension error), and $\mathcal{R}$ is a regularization term that encourages mask manufacturability and sparsity (e.g., enforcing Manhattan geometry or minimizing sub-resolution features). λ balances fidelity and regularity.

Recent ILT frameworks utilize differentiable lithography simulators to enable gradient-based optimization [43, 44]. Notably, self-supervised learning approaches avoid requiring explicit ground-truth masks by computing the loss between simulated images and target layouts directly, allowing end-to-end optimization:

$$\mathcal{L}_{self} = \|\mathcal{S}(M) - T\|^2, \quad (3)$$

where $\mathcal{S}(M)$ denotes the simulated print image from mask M via forward lithography. Such frameworks facilitate mask learning driven by lithographic feedback, enhancing printability and robustness under process variations.

4 Methods

This section presents our proposed TokMan framework. We begin by describing the layout segmentation strategy, which converts Manhattan circuit geometries into structured representations suitable for learning. We then detail the use of a Diffusion Transformer for generating OPC corrections in token space, followed by the self-supervised training procedure enabled by a differentiable Manhattan renderer and lithography forward simulation. Finally, we introduce a lightweight ILT-based post-processing step to ensure high-fidelity manufacturability at deployment.

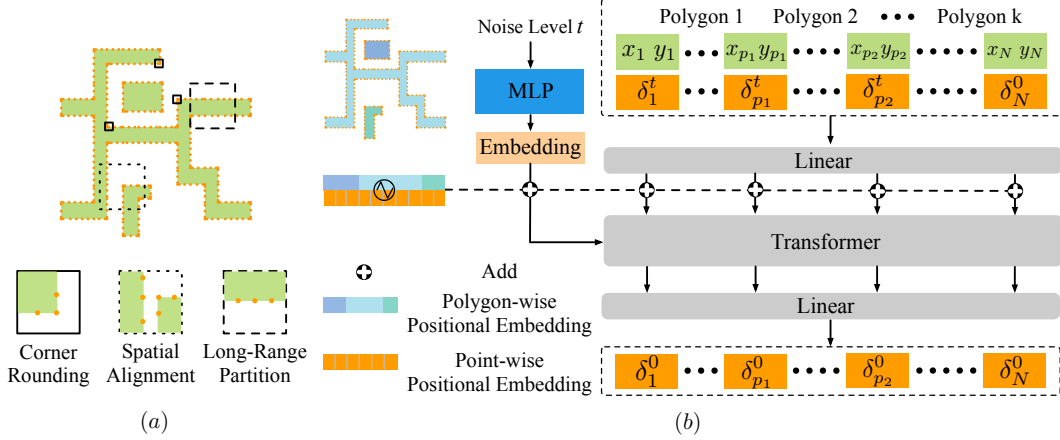


Figure 3: (a) Segmentation Algorithm Visualization. (b) Model Architecture of denoising network in a single step of the reverse diffusion process.

4.1 Segmentation Algorithm

Augmentation for Spatial Perception. Segmentation serves as the foundational step in our method, transforming raw geometric input into a structured form amenable to learning. Starting from sparse polygonal contours in the Manhattan layout, we subdivide each polygon edge into densely sampled, axis-aligned line segments. This densification is essential not only for capturing the full resolution of layout boundaries but also for constructing a high-resolution optimization space tailored for Manhattan representation. These segments produce a sequence of discrete points $\{(x_i, y_i)\}_{i=1}^N$, precisely aligned to horizontal or vertical directions, which serve as the input to our model. By converting sparse geometric data into a dense and grid-aligned format, we impose geometric regularity and uniform sampling across the layout. This regularized structure allows the Diffusion Transformer to operate over a consistent and interpretable representation, enabling it to model correction patterns with both local precision and global coherence. By ensuring consistency and interpretability in the input representation, this step enables the network to reason over fine-grained layout details while maintaining strict alignment with Manhattan geometry.

Lithography-aware Points Segmentation. Beyond structural regularization, our segmentation algorithm is designed to capture key lithographic phenomena and integrate manufacturability constraints, particularly corner rounding and feature coherence under optical proximity effects. First, to mitigate **corner rounding**, we enforce high-resolution segment splits at all detected corners, ensuring that the discretization granularity at curvature-critical regions is maximized. This uniform corner-based refinement enables accurate modeling of sharp edges where lithographic deformation is most pronounced. Second, to enhance connectivity and contextual consistency among **parallel edges**, we implement spatial alignment casting: for any given edge, we detect all parallel edges within a configurable lithography-influence zone and identify their nearby corner vertices. These corner positions are then transposed across space and aligned onto the current edge as candidate segmentation anchors. This facilitates implicit edge-to-edge communication, reinforcing Manhattan structure consistency through spatial correlation. Finally, to maintain manufacturability, the remaining longer segments are adaptively partitioned using evenly distributed anchor points that satisfy minimum printable feature length requirements. Each resulting sub-segment conforms to design-for-manufacturability (DFM) rules, ensuring that the final augmented representation remains both accurate and fabrication-friendly.

4.2 Manhattan Layout Tokenization

Diffusion Transformer for Manhattan Representation. Given a decomposed layout consisting of Manhattan-aligned polygons, we first extract a set of uniformly sampled edge points $\{(x_i, y_i)\}_{i=1}^N$, where each point lies on either a horizontal or vertical polygon edge. These coordinates form a fixed, structured matrix $\mathbf{X} \in \mathbb{R}^{N \times 2}$, which serves as the conditioning input for the model.

The objective of OPC in Manhattan representation is to predict a set of per-point corrections $\Delta = \{\delta_i\}_{i=1}^N$, where each $\delta_i \in \mathbb{R}$ denotes the scalar offset applied along a single axis (horizontal correction

for vertical edges and vice versa). These corrections are learned via a conditional diffusion framework, where the correction field Δ is the target variable being progressively noised and denoised.

To simulate the correction refinement process, we apply a forward diffusion process over the correction vector Δ , generating a noisy version Δ_t at timestep t :

$$q(\Delta_t | \Delta_0) = \mathcal{N}(\Delta_t; \sqrt{\bar{\alpha}_t}\Delta_0, (1 - \bar{\alpha}_t)\mathbf{I}), \quad (4)$$

where Δ_0 is the clean ground-truth correction from self-supervised learning, $\{\beta_t\}_{t=1}^T$ is a fixed noise schedule, and $\bar{\alpha}_t = \prod_{s=1}^t (1 - \beta_s)$. This process introduces Gaussian noise to simulate uncertainty and process-induced variation in mask design.

The Diffusion Transformer (DiT) is trained to reverse this process by predicting the added noise ϵ from the noisy correction Δ_t , conditioned on the fixed layout geometry $\mathbf{X}$ and the timestep t :

$$\mathcal{L}_{\text{denoise}} = \mathbb{E}_{\Delta_0, \epsilon, t} \left[\|\epsilon - \epsilon_\theta(\Delta_t, t, \mathbf{X})\|^2 \right], \quad (5)$$

where $\epsilon \sim \mathcal{N}(0, \mathbf{I})$, and $\Delta_t = \sqrt{\bar{\alpha}_t}\Delta_0 + \sqrt{1 - \bar{\alpha}_t}\epsilon$.

To enhance the model’s spatial understanding, we incorporate two forms of positional encoding alongside $\mathbf{X}$: (1) *Point-level encoding*, using sinusoidal embeddings of (x_i, y_i) ; and (2) *Polygon-level encoding*, assigning a shared embedding to all points belonging to the same polygon, promoting shape-level consistency.

By constraining each Δ_i to a single axis (depending on the orientation of its associated edge), the model learns to predict minimal, axis-aligned displacements that are compatible with standard manufacturing rules. The final output has shape $(N, 1)$, with each scalar correction applied to the corresponding layout point.

Through this formulation, our method integrates two complementary modeling paradigms. The diffusion component explicitly simulates the inverse lithography process, treating optical proximity effects as a structured forward diffusion that corrupts an ideal mask, and framing mask generation as a reverse denoising process that refines corrections to recover the intended pattern. In parallel, the Transformer serves as a powerful sequence model that captures lithography-aware correction patterns by attending to both local geometry and global layout context. By tokenizing the Manhattan layout into a discrete sequence of axis-aligned primitives, it operates directly within the geometric and manufacturing constraints of the design space, enabling it to reason over structural regularities and long-range interactions in compact token domain. Together, the diffusion mechanism ensures a physically grounded formulation of OPC, while the Transformer enables the learning of complex, context-dependent correction behaviors. The architecture captures both local geometry and long-range context, and the reverse diffusion process refines corrections in a geometry-consistent and manufacturable way.

Self-supervised Learning by nvdiffrast Renderer. In alignment with the OPC objective—where the corrected mask should produce a wafer image that closely matches the target layout—we supervise the DiT using a differentiable lithographic simulation pipeline.

After the DiT predicts scalar offsets for the input point set, the adjusted points define new Manhattan-aligned segments, which are rasterized into a binary mask image $M \in \{0, 1\}^{H \times W}$ using nvdiffrast [25], a GPU-accelerated differentiable renderer. This mask is then passed through a differentiable lithography simulator, which models projection optics and resist behavior to generate an aerial image $A \in \mathbb{R}^{H \times W}$.

The reference layout is similarly rasterized into a binary target image $T \in \{0, 1\}^{H \times W}$. The aerial image is compared against the target layout using a pixel-wise Mean Squared Error (MSE) loss:

$$\mathcal{L}_{\text{MSE}} = \frac{1}{HW} \sum_{i=1}^H \sum_{j=1}^W (A_{ij} - T_{ij})^2. \quad (6)$$

This loss signal is backpropagated through both the lithography simulation and the mask rasterization steps, enabling end-to-end training. The model thus learns to adjust the layout geometry not by direct supervision from ground truth OPC masks, but by minimizing the deviation between simulated and desired lithographic outcomes. The entire pipeline—geometry encoding, mask generation, rendering, and aerial image prediction—is differentiable, supporting fully self-supervised learning.

Bench	Metrics	GAN-OPC [9]	Neural-ILT [10]	DevelSet [8]	Multi-ILT [11]	IL-ILT [12]	Ours
ICCAD13-S	EPE	8.86	6.51	5.20	3.18	2.70	2.16
	<i>#shots</i>	861.5	1463.1	955.4	6734.8	4948.4	287.6
	TAT	15.69	14.37	1.53	1.23	2.87	0.89
ICCAD13-L	EPE	4.73	4.29	3.64	2.22	1.80	1.38
	<i>#shots</i>	1823.3	2616.4	2195.8	6786.9	7916.4	642.3
	TAT	16.89	11.20	1.54	1.33	2.92	1.57

Table 1: Comparison of SOTA methods on ICCAD13 benchmarks

4.3 Post-Processing for Manufacturability

Although TokMan produces geometrically valid and lithographically informed mask predictions, model training is statistical in nature and optimized across large-scale datasets. In practice, layout-specific variations may require additional fine-tuning to ensure manufacturability under strict process windows.

To address this, we apply a lightweight ILT refinement step after inference. This post-processing module performs localized corrections to the DiT output, further minimizing aerial image error while preserving Manhattan structure. Since the model’s prediction already adheres closely to the correct pattern, ILT operates in a narrow solution space, improving convergence speed and eliminating the risk of generating non-Manhattan features. This hybrid approach—combining learning-based generalization with deterministic refinement—ensures that each generated mask meets industrial-grade requirements for fidelity, printability, and integration into EDA workflows.

5 Experiments

5.1 Experimental Settings

Training Settings. TokMan model uses 6 Transformer blocks with embedding dimension 512 and 16 heads of self-attention, followed by a linear projection layer for opc correction output. We implement our work with PyTorch-Geometric toolkit and train our model on the platform that possesses 32x NVIDIA H20 Graphics Cards, requiring approximately 80 GB of memory for batch size of 40 and test on 1x A100 Graphics Card. For lithography simulator settings, the photoresist intensity threshold for lithography settings is set at 0.225, and sigmoid steepness is 50. The lithography wavelength is 193 nm with a defocus range of ± 30 nm and a dose range of $\pm 3\%$. The resolution of the mask and corresponding wafer image are all 1nm/pixel.

Dataset. To train our model effectively on Manhattan-aligned layout patterns, we construct a large-scale dataset derived from the publicly available benchmark [24]. Specifically, we extract polygonal shapes from the original layouts and systematically regenerate new samples by rearranging these polygons based on realistic placement characteristics observed in actual design environments. This data generation strategy ensures that the resulting samples remain consistent with typical layout design constraints while significantly enriching the diversity of polygon combinations. In total, we generate 89,697 layout samples as our training data. We evaluate our method on the ICCAD2013 benchmark [45], which includes simple and complex cases: ICCAD13-S and ICCAD13-L.

Evaluation Metrics. To comprehensively assess the performance of our OPC approach, we adopt three key metrics: **Edge Placement Error (EPE)**, **mask shots**, and **Turn-Around Time (TAT)**.

Edge Placement Error (EPE) [46] is used to evaluate the lithographic fidelity of the optimized mask. It measures the difference between the wafer image simulated from the corrected mask and the intended target layout. While prior works typically use an ℓ_2 distance metric that compares the wafer and target images pixel-wise, this approach is overly influenced by background regions and fails to emphasize pattern fidelity around critical edges. In contrast, we adopt the industry-standard EPE metric, as shown in Figure 5, where merit points are placed along the edges of the target layout to measure their distance to the corresponding contour in the wafer image. Both inner errors and outer errors are taken into consideration.

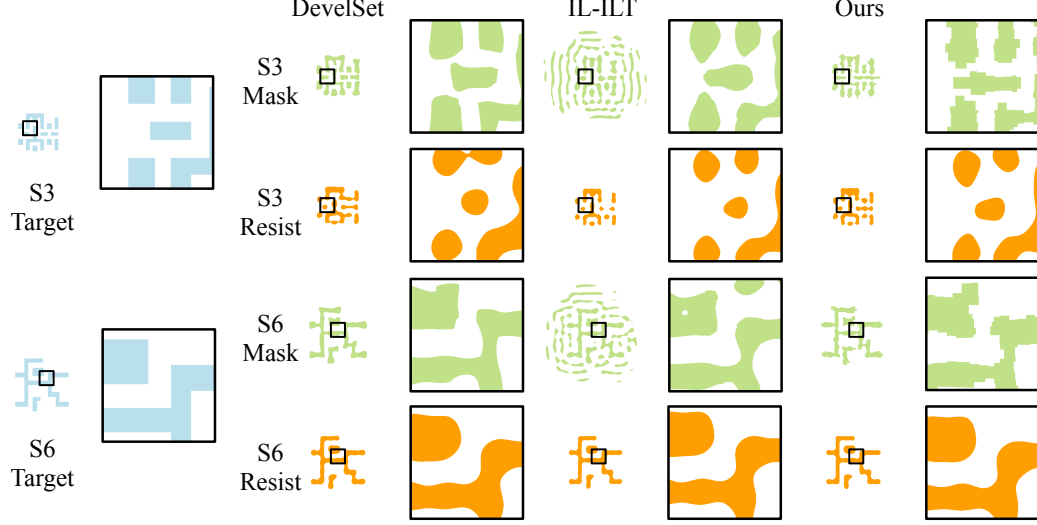


Figure 4: Results Visualization.

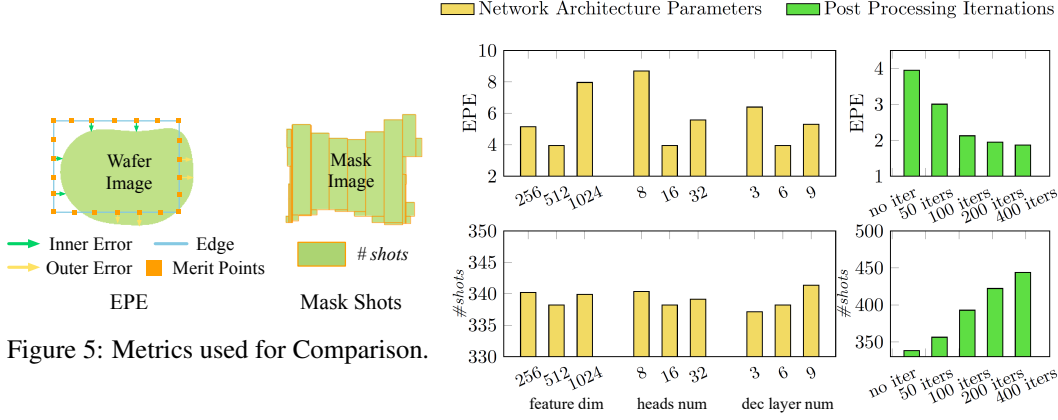


Figure 5: Metrics used for Comparison.

Figure 6: Ablation Study.

Formally, given N sampled points $\{p_i\}_{i=1}^N$ on the target layout boundary, and their respective distances d_i to the wafer image contour, we define the mean EPE as:

$$\text{EPE} = \frac{1}{N} \sum_{i=1}^N d_i \quad (7)$$

Unlike Zheng et al. [24], who report only the number of violations exceeding a given threshold, our mean-based formulation provides a continuous and more sensitive indicator that better reflects lithographic performance improvements.

Mask shots [47] measure the manufacturability of the generated mask. In practice, the mask layout is decomposed into a series of rectangular fragments, or “shots”, which are individually written by an Electron Beam Lithography (EBL) system, as shown in Figure 5. Fewer mask shots imply a shorter writing time and higher production efficiency. Therefore, we count the number of shots required to fabricate each layout and use this value to evaluate the mask efficiency of both our method and competing baselines.

Turn-Around Time (TAT) quantifies the computational efficiency of each method. For optimization-based approaches, we record the total runtime under a fixed number of iterations. For model-based baselines, we measure the forward inference time. For our method, we report the sum of inference time and post-processing duration (e.g., ILT refinement). All TAT measurements exclude file I/O, such as reading input or saving results, to ensure fair benchmarking.

5.2 Comparison with SOTA Methods

We compare our method against several recent state-of-the-art approaches, including GAN-OPC, Neural-ILT, Devel-Set, Multi-ILT, and IL-ILT. All methods are evaluated using the same metrics introduced earlier.

In terms of EPE, as shown in Table 1, which directly reflects the accuracy of the resist pattern after photolithographic simulation, our method achieves over 20% improvement over the SOTA, IL-ILT. This improvement is not only numerical but also visually significant. As shown in our visualization Figure 4, our method yields printed wires with fine alignment and topological consistency to the intended circuit, especially in fine and densely packed regions.

We also observe substantial gains in mask shot count, illustrated in Table 1, a key indicator of how easily a mask can be manufactured. Thanks to the Manhattanized mask design produced by our framework, we achieve an approximately 4× reduction in mask shot count compared to other methods, indicating that our approach is far more production-friendly.

In terms of TAT, our method maintains a speed comparable to the fastest existing techniques. Despite introducing ILT refinement, our optimizations ensure the overall pipeline remains efficient and practical for deployment.

5.3 Ablation Study

We conduct ablation experiments on the augmented dataset with 100,000 training iterations. All other configurations follow Section 5. We evaluate both lithographic fidelity (EPE) and manufacturability (#shots), as summarized in Figure 6.

Architecture Parameters. We investigate the effect of key architectural hyperparameters, including feature dimension, number of attention heads, and number of Transformer layers. As shown on the left side of Figure 6, increasing the feature dimension from 256 to 512 yields a clear improvement in EPE, while further enlargement provides diminishing returns. Adjusting the number of heads or layers exhibits no consistent benefit and occasionally degrades performance, likely due to overfitting to local geometric patterns. The #shots metric remains relatively stable across configurations, indicating that network capacity primarily influences lithographic accuracy rather than manufacturability.

ILT Refinement. We further examine the effect of post-processing iterations on mask quality. As shown on the right of Figure 6, additional ILT iterations substantially reduce EPE but lead to a steady increase in #shots and computational cost. Performance gains saturate beyond 100 iterations, where further refinement slightly improves fidelity but at the expense of higher mask complexity. This suggests that moderate ILT refinement (around 100 iterations) offers the best trade-off between accuracy and efficiency.

6 Discussion

Limitations. While our approach offers notable improvements in lithographic fidelity and mask manufacturability, several limitations remain. First, although operating in the Manhattan space significantly reduces optimization redundancy and simplifies pattern representation, it currently lacks scalability in certain aspects—most notably, the inability to freely incorporate Manhattan sub-resolution assist features (SRAFs) within the framework. Second, all evaluations in this work are conducted on sliced layout datasets, which isolate regions for targeted optimization. As a result, the method has not yet been tested on full-chip, unsliced layouts, where scalability and context-aware performance are critical. Finally, while our results show strong promise on synthetic and research-oriented data, further validation on real industrial production datasets is essential to assess generalizability and practical deployment viability.

Conclusions. This paper presents TokMan, a tokenized Manhattan representation framework for optical proximity correction under strict geometric constraints. By aligning the OPC task with a sequence modeling paradigm, TokMan leverages a conditional Diffusion Transformer to operate directly on axis-aligned layout tokens, capturing both local and global spatial dependencies while inherently respecting Manhattan compliance. The model interprets lithographic distortion as a

structured noise process and learns to reverse it through self-supervised denoising, eliminating the need for ground-truth masks. Experimental results demonstrate that TokMan not only achieves high pattern fidelity and manufacturability but also offers improved runtime efficiency compared to traditional and learning-based ILT methods. This work highlights the effectiveness of combining discrete geometric priors with modern generative modeling, advancing scalable and production-ready solutions for layout correction in semiconductor manufacturing.

Future Work. While TokMan is designed for Manhattan-constrained mask correction, the broader idea of tokenizing structured geometry may inspire a new paradigm for inverse problems across computational imaging. In many domains—ranging from remote sensing and medical imaging to crystallography and 3D reconstruction—observed signals are projections or distortions of latent, structure-regular domains. By introducing a discrete, symbolic representation aligned with domain-specific priors, token-based modeling can disentangle complex imaging processes and enable robust, interpretable, and scalable reconstruction pipelines. This perspective opens up promising directions for structured inverse rendering, symbolic image reconstruction, and hybrid physical-learning systems.

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A Additional Results of TokMan

To further demonstrate the robustness and generalizability of our TokMan framework, we provide detailed comparisons across 20 benchmark layouts from the ICCAD2013-S/L datasets. As shown in Table 2, our method consistently outperforms previous state-of-the-art OPC approaches—including GAN-OPC[9], Neural-ILT[10], Devel-Set[8], Multi-ILT[11], and IL-ILT[12]—across all three key evaluation metrics: Edge Placement Error (EPE), mask shot count, and Turn-Around Time (TAT).

Compared to the SOTA, IL-ILT, our method achieves an average of over 20% improvement in EPE, and a 4-7 $\times$ reduction in mask shots, underscoring its manufacturability advantage. Importantly, this performance is achieved with minimal runtime overhead, and even with ILT refinement included, our TAT remains competitive with the fastest baselines.

In addition to numerical metrics, Figure 8 and 9 presents qualitative comparisons on several representative layouts, which is more critical than others. The masks generated by TokMan are not only visually cleaner and Manhattan-aligned, but also produce resist patterns that closely match the desired targets, validating the effectiveness of our discrete token correction process. Notably, TokMan avoids the wavy, curvilinear artifacts observed in other methods, preserving edge integrity and topological consistency, while effectively preventing feature bridging and line-end breakage, which helps ensure the functional reliability of the underlying circuit.

These comprehensive results reinforce TokMan’s strength in balancing fidelity, manufacturability, and efficiency, offering a production-ready solution for OPC under strict design rules.

Bench	GAN-OPC[9]			Neural-ILT[10]			DevelSet[8]			Multi-ILT[11]			IL-ILT[12]			Ours		
	EPE	#shots	TAT	EPE	#shots	TAT	EPE	#shots	TAT	EPE	#shots	TAT	EPE	#shots	TAT	EPE	#shots	TAT
S1	11.56	960	10.54	7.70	1561	10.41	6.09	1159	1.53	4.48	7505	0.84	3.88	5416	2.95	3.67	332	1.16
S2	10.30	754	10.46	5.30	1337	10.34	5.27	767	1.52	4.00	6772	0.84	3.92	5192	2.87	3.03	290	1.27
S3	32.92	1476	10.49	29.56	1964	10.34	15.07	1334	1.55	9.75	6906	1.30	7.97	5446	2.90	7.56	374	1.05
S4	8.22	498	11.08	4.22	904	10.35	5.88	303	1.54	2.55	7076	1.34	2.03	4220	2.83	0.33	132	0.69
S5	4.32	1190	20.22	4.64	1948	16.36	4.09	1187	1.51	2.16	6742	1.31	1.81	5710	2.87	1.40	312	0.75
S6	5.01	1134	15.30	3.24	1786	16.81	3.31	1313	1.52	2.43	7170	1.31	1.96	5687	2.87	1.60	392	0.71
S7	2.99	613	15.09	2.07	1555	14.96	2.75	713	1.54	1.22	5856	1.32	0.84	5145	2.85	0.67	278	0.82
S8	3.59	349	19.46	3.17	1009	14.96	3.41	635	1.55	1.97	6999	1.31	1.64	3970	2.86	1.30	169	0.69
S9	7.00	1229	22.24	3.90	1813	26.13	4.19	1565	1.52	2.54	6485	1.38	2.12	5618	2.87	1.53	454	0.97
S10	2.68	412	21.98	1.25	754	13.01	1.90	578	1.53	0.65	5837	1.38	0.81	3080	2.83	0.51	143	0.75
L1	5.03	1971	22.09	4.04	2755	10.35	3.88	2404	1.52	2.40	6999	1.35	2.21	8061	2.93	1.99	725	1.85
L2	5.31	1679	22.98	5.02	2498	10.35	3.54	2025	1.51	2.52	6774	1.30	2.02	8252	2.93	1.62	620	1.96
L3	10.59	2115	22.51	13.35	3342	10.36	7.59	2606	1.52	5.16	7394	1.33	3.86	8655	2.96	3.08	750	1.69
L4	4.17	1216	19.80	3.55	2245	10.36	3.46	1570	1.54	1.54	6851	1.32	1.40	7740	2.90	0.76	514	1.56
L5	4.05	2401	22.13	3.56	2752	10.36	3.45	2503	1.53	1.85	6503	1.30	1.63	7992	2.93	1.14	724	1.22
L6	3.58	2197	17.40	2.76	2690	10.38	3.27	2519	1.67	2.59	7047	1.41	1.86	8257	2.93	1.33	732	1.69
L7	3.27	1557	10.50	2.35	2319	10.37	2.68	1769	1.51	1.46	6387	1.35	1.00	7310	2.89	0.90	515	1.25
L8	3.20	1335	10.49	2.53	2575	10.40	2.76	1913	1.54	1.42	6536	1.32	1.22	7939	2.91	0.97	541	1.09
L9	5.30	2616	10.48	3.44	2845	10.42	3.45	2739	1.52	2.27	6636	1.33	1.87	7433	2.94	1.23	778	1.39
L10	2.77	1146	10.48	2.30	2143	18.61	2.32	1910	1.53	1.00	6742	1.28	0.98	7525	2.90	0.82	524	2.00

Table 2: Comparison of six OPC methods across 20 benchmark layouts with evaluation metrics: EPE, mask shots, and TAT.

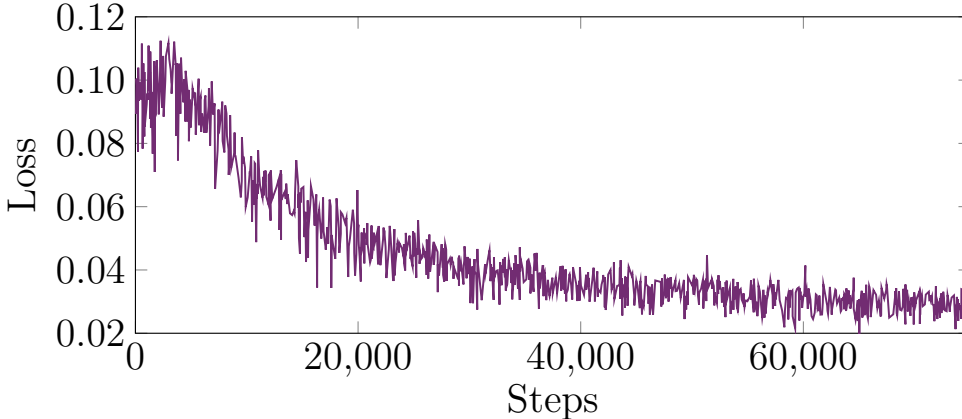


Figure 7: Training loss.

B Results Visualization

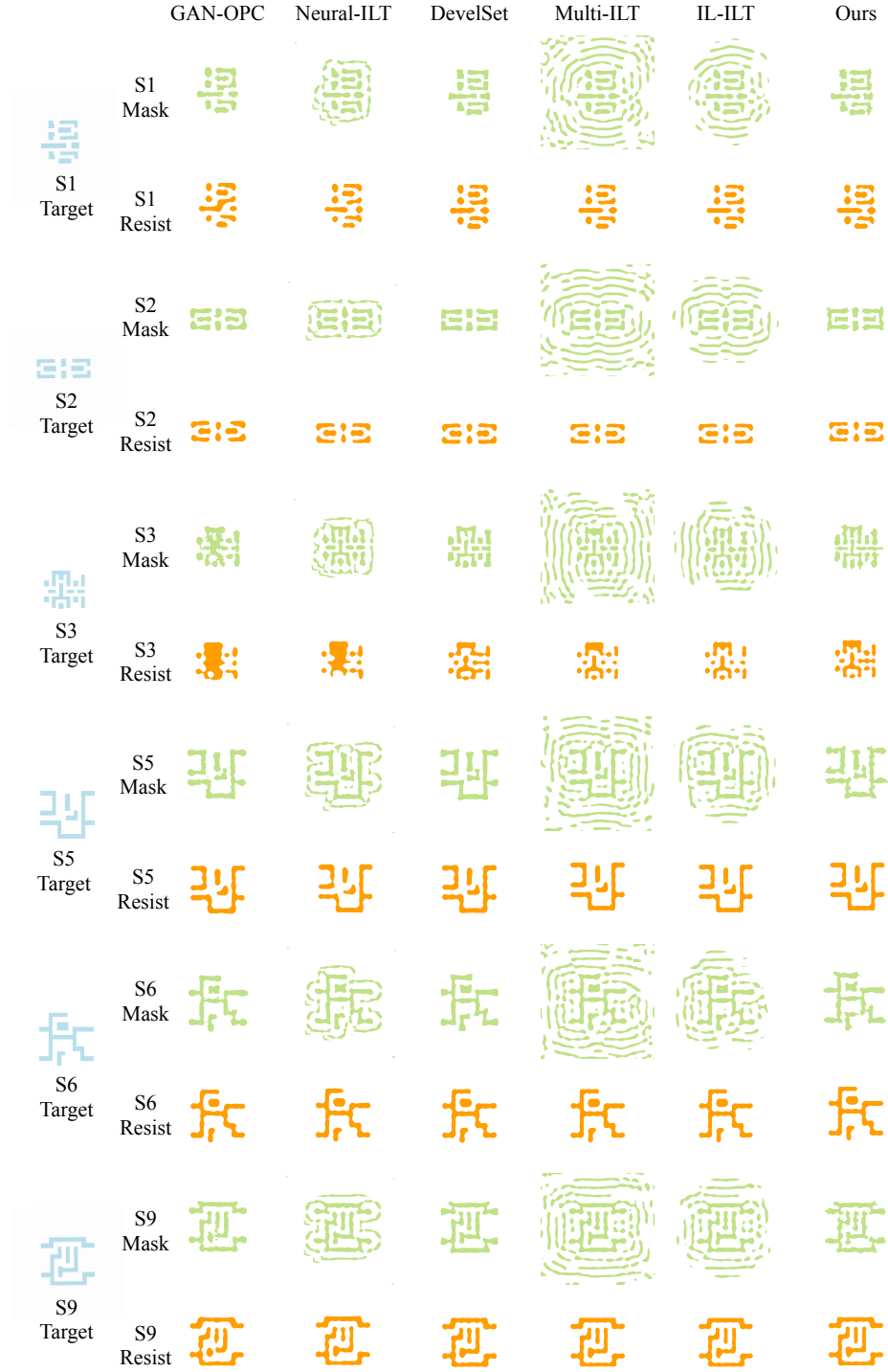


Figure 8: Visualization Comparison with SOTA on selected critical layouts of ICCAD13-S.

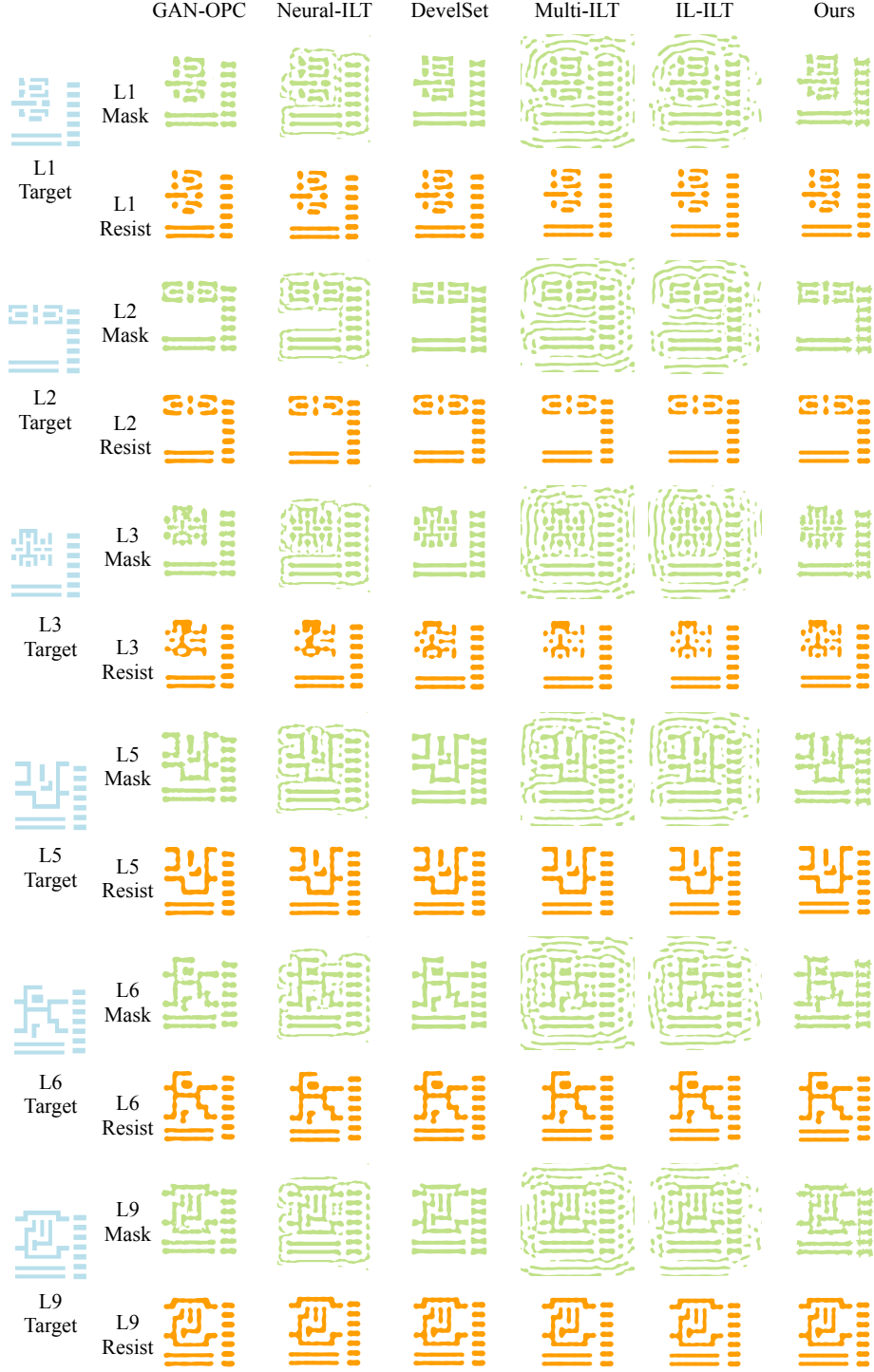


Figure 9: Visualization Comparison with SOTA on selected critical layouts of ICCAD13-L.

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