

# Let’s Fuse Step by Step: A Generative Fusion Decoding Algorithm with LLMs for Robust and Instruction-Aware ASR and OCR

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## Abstract

We introduce “Generative Fusion Decoding” (GFD), a novel shallow fusion framework, utilized to integrate large language models (LLMs) into cross-modal text recognition systems including automatic speech recognition (ASR) and optical character recognition (OCR). We derive the formulas necessary to enable GFD to operate across mismatched token spaces of different models by calculating likelihood at the byte level, thereby enabling seamless fusion and synchronous progression during the decoding process. GFD is plug-and-play by design, making it readily compatible with various auto-regressive models without the need for any re-training. GFD proves effective for general ASR and OCR tasks through intermediate and frequent interactions with LLMs, surpassing cascaded methods in English and Mandarin benchmarks. In addition, GFD transfers in-context learning abilities of LLMs and allows for adaptive ASR in instruction-aware and long-context settings, yielding significant WER reductions of up to 17.7%.<sup>1</sup>

## 1 Introduction

Integrating large language models (LLMs) into multi-modal systems has recently emerged as a frontier, significantly advancing applications such as automatic speech recognition (ASR) (Radford et al., 2023), visual question answering (VQA) (Liu et al., 2023), and reinforcement learning (Yang et al., 2023d). Despite their robust capabilities, integrating LLMs with text recognition systems like ASR and OCR poses challenges due to the need for high-quality paired data and extensive training resources. Modern LLMs are trained on trillions of text tokens (Hsu et al., 2024; Jiang et al., 2023), far exceeding the data used for end-to-end ASR or OCR models (Radford et al., 2023).

Various fusion strategies have been explored in ASR literature, including shallow fusion (Chen et al., 2023b; Kannan et al., 2018; Choudhury et al., 2022), late fusion (Chen et al., 2024b,a; Xu et al., 2022), mid fusion (Radhakrishnan et al., 2023; Liu et al., 2024), and early fusion (Fathullah et al., 2024; Chen et al., 2023a). However, these methods face challenges such as discarding the ASR decoder’s denoising abilities (Gong et al., 2023) and requiring aligned token spaces. Volatility of model from further training is also a concern when dealing with extensively trained models.

To address these challenges, we introduce a novel shallow fusion framework called “Generative Fusion Decoding” (GFD). GFD operates across mismatched token spaces by calculating likelihood at the byte level, enabling seamless integration of LLMs with text recognition models during the synchronous decoding process (Section 3.1). This plug-and-play framework allows LLMs to correct text recognition errors in real-time, broadening the exploration space and improving recognition accuracy, especially in challenging scenarios like homophones in Mandarin and code-switching (Yang et al., 2023c).

In addition, GFD transfers long-context awareness and in-context learning (Brown et al., 2020b) of LLMs and allows for adaptive ASR. GFD maintains semantic consistency in long-form audio by leveraging transcription history for contextual biasing (Section 4.3). By using controlling prompts such as domain tags, rare words, and explicit instructions, domain sensitivity and instruction awareness is exhibited across various benchmarks (Section 4.4). To the best of our knowledge, this unique aspect of LLM integration has not been reported in prior work (Chen et al., 2024b; Hu et al., 2024; Mittal et al., 2024; Hori et al., 2025).

The contributions of this work are summarized as follows:

<sup>1</sup>Code is available at <https://github.com/mtkresearch/generative-fusion-decoding>

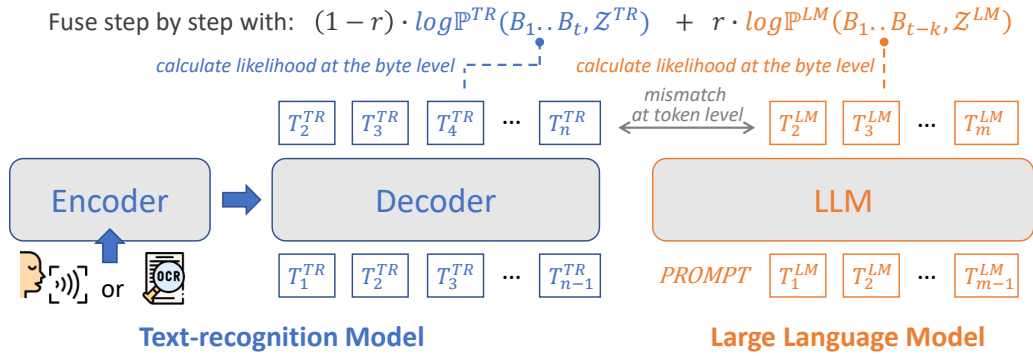


Figure 1: **The GFD integrated framework.** The framework aims to integrate pre-trained text-recognition models with LLMs to augment the recognition capabilities. Direct fusion is impeded by the discrepancy in token spaces between the two model types. We derive the formulas (Section 3.1, Equation 7, Equation 8) to enable GFD to operate across mismatched token spaces of different models by calculating likelihood at the byte level, thereby enabling fusion during the decoding process.  $Z^{TR}$  and  $Z^{LM}$  represent contextual information for text-recognition model and LLMs, respectively.

- We derive a novel algorithm – GFD, which enables intermediate LLM interaction during the decoding process in text recognition.
- GFD improves performance on various ASR scenarios and OCR, which is orthogonal to improvements from previous approaches.
- Robustness of GFD is exhibited in long-context and instructed ASR, which fully utilizes long-range semantic awareness of LLMs. To the best of our knowledge, this has not been reported in prior work with LLM integration.
- We provide a time complexity analysis demonstrating superior efficiency of GFD.

## 2 Related work

### 2.1 Model fusion

Training a multi-objective model from scratch is often costly (Bapna et al., 2021, 2022; Alayrac et al., 2022; Driess et al., 2023). Consequently, researchers have pivoted towards combining existing models with different modalities to improve accuracy without the prohibitive costs of building new systems from the ground up. Model fusion developed in the field of ASR provides a plausible path for combining existing trained models. The techniques have evolved significantly in recent years, encompassing a variety of approaches designed to integrate different models to enhance performance.

Deep fusion integrates models at the level of hidden features, requiring fine-tuning models to fuse deep features (Gulcehre et al., 2015). Cross-modal fusion, similar to deep fusion, integrates pre-trained

end-to-end ASR model with LLM (Radhakrishnan et al., 2023; Yu et al., 2023; Li et al., 2023b) or vision model with LLM (Chen et al., 2023a; Liu et al., 2023) via learning a joint representation with large amount of extra paired audio-text or image-text data.

In contrast, shallow fusion or late fusion, often employed in ASR, combines end-to-end ASR models with external language models at the decoding level, improving recognition accuracy without altering the underlying ASR architecture (Kannan et al., 2018; Huang et al., 2024; Chen et al., 2024b; Zhang et al., 2023). However, due to the heterogeneous sample spaces of models, the prerequisite of shallow and late fusion requires aligning sample spaces of model distributions, enabled through fine-tuning a projection module (Chen et al., 2024b). Late fusion training methods may suffer from modality laziness problem in tasks where uni-modal priors are meaningful (Du et al., 2023). Concurrently with our work, step-by-step synchronous late fusion methods are explored (Mittal et al., 2024; Hori et al., 2025). In contrast to these efforts, which constrain scoring to specific decoding configurations, our approach addresses the problem from the byte sequence perspective, generalizing the rescoring process to support arbitrary input sequences.

Another line of research integrates LLMs in a cascaded fashion, where the LLM rescors or rewrites based on the N-best hypotheses generated by the first-pass ASR model. While this approach has proven effective in reducing recognition errors (Sainath et al., 2019; Hu et al., 2020; Xu et al., 2022), it suffers from information loss due to the

inherently constrained expressiveness of the N-best list and introduces additional computational latency from the second-pass decoding.

Our newly proposed approach, GFD, decodes in the space of homogeneous sequence elements, and therefore relaxes the constraint of token alignment. By keeping the model architecture intact, including tokenizers and embedding, we ensure that the individual pre-trained model performance is guaranteed on their respective task, and is not influenced by the volatility of further training. This characteristic is increasingly important for integrations with LLM, as LLMs are often trained on trillions of tokens with a refined data curriculum and annealed learning rate (Dubey et al., 2024).

## 2.2 Contextual conditioning

Auto-regressive LLMs have exhibited capabilities in in-context learning (Radford et al.), instruction following (Ouyang et al., 2022), and knowledge synthesis (Liu et al., 2020). Such capabilities have been applied to solving domain adaptation in speech recognition for rare words or out-of-domain context through contextual biasing (Choudhury et al., 2022) and prompting fine-tuned models (Liao et al., 2023; Yang et al., 2023a; Li et al., 2023b; Yang et al., 2023a). With GFD, such problem setting can be tackled by leveraging a performant LLM as is through prompting without further fine-tuning.

## 2.3 Mandarin ASR

One of the most significant challenges in developing ASR systems for Mandarin stems from its highly homophonous nature (Lee and Chen, 1997; Lee, 2003; Chen et al., 2022). Unlike English, where there is a larger variety of phonemes and a relatively consistent correspondence between spelling and sound, Mandarin relies on a limited set of tones and syllables to represent thousands of characters. Consequently, Mandarin ASR systems must not only accurately capture the tonal nuances but also analyze the linguistic context to disambiguate these homophones. This requires sophisticated LMs that can effectively leverage contextual clues to predict the intended characters. The integration of LLMs has shown promise in addressing these challenges (Chung et al., 2023; Leng et al., 2023; Li et al., 2024). GFD is also expected to enhance the performance of Chinese ASR by utilizing the contextual conditioning capabilities of LLMs.

## 3 Method

### 3.1 Generative fusion decoding

For conditional text generation models, the sequence with the highest probability during inference is found using the following formula:

$$\{T_s\}^* = \arg \max_{\{T_s\}} \log \mathbb{P}(\{T_s\}, \mathcal{Z}), \quad (1)$$

where  $\{T_s\}$  represents the sequence of tokens generated by the model, and  $\mathcal{Z}$  represents the given context or conditioning information, such as audio for speech recognition models (Radford et al., 2023), images for vision-language-models (Alayrac et al., 2022), and prompts for typical language models (Brown et al., 2020a).

Auto-regressive generation is one approach to realize conditional text generation. In this approach, the auto-regressive model is conditioned on the previously generated tokens to generate the next token sequentially. Therefore, the probability  $\log \mathbb{P}(\{T_s\} | \mathcal{Z})$  is typically decomposed using the chain rule of probability, as follows:

$$\log \mathbb{P}(\{T_s\}, \mathcal{Z}) = \sum_{s=1}^S \log \mathbb{P}(T_s | T_{<s}, \mathcal{Z}), \quad (2)$$

where  $T_s$  is the token at position  $s$  in the sequence, and  $T_{<s}$  represents all the tokens preceding position  $s$ . In real-world applications, it is impracticable to enumerate all possible token sequences, so beam search is typically used as an approximation method.

In the setting of shallow fusion, we attempt to let multiple models jointly determine the sequence, as shown in the following formula rewrote from Equation (1):

$$\begin{aligned} & \{T_s^{\text{fuse}}\}^* \\ &= \arg \max_{\{T_s^{\text{fuse}}\}} \sum_m \lambda_m \log \mathbb{P}_m(\{T_s^{(m)}\} = \{T_s^{\text{fuse}}\}, \mathcal{Z}^{(m)}) \end{aligned} \quad (3)$$

where  $\{T_s^{\text{fuse}}\}$  represents the fused sequence of tokens generated by combining the outputs of multiple models,  $\lambda_m$  is a weighting factor for the  $m$ -th model,  $\mathbb{P}_m$  denotes the probability distribution of the  $m$ -th model and  $\mathcal{Z}^{(m)}$  represents the context or conditioning information specific to the  $m$ -th model.

When the sample spaces of models are the same, Equations (3) and (2) can be combined to realize incremental fusion. If the models have different sample spaces due to a mismatch in token spaces,

there is no simple way to achieve incremental fusion. One alternative method to approximate Equation (3) is to fuse at the level of the fully generated results from each model. Nevertheless, in practice, fusion at the level of fully generated results poses the problem of an enormous search space because different conditioning variables  $\mathcal{Z}^{(m)}$  may produce vastly different results.

To address these challenges, we have introduced a probability transformation, denoted as  $\mathcal{M}^{(m)}$ , that converts token-level representations into byte-level representations:

$$\mathcal{M}^{(m)} : \mathbb{P}_m(\{\hat{T}_s^{(m)}\}, \mathcal{Z}^{(m)}) \longrightarrow \mathbb{P}_m(\{B_l\}, \mathcal{Z}^{(m)}), \quad (4)$$

where  $\{B_l\}$  represents the sequence of bytes after the transformation, and  $l$  denotes the position in the byte sequence. This transformation allows for a unified representation across different models, facilitating the fusion process even when the original token spaces differ. The byte-level fusion can then be performed using a similar approach to Equation (3), but with the byte-level probabilities:

$$\begin{aligned} & \{B_l^{\text{fuse}}\}^* \\ &= \arg \max_{\{B_l^{\text{fuse}}\}} \sum_m \lambda_m \log \mathbb{P}_m(\{B_l\} = \{B_l^{\text{fuse}}\}, \mathcal{Z}^{(m)}). \end{aligned} \quad (5)$$

To realize the probability transformation  $\mathcal{M}^{(m)}$ , we define a mapping from the token-level probabilities to the byte-level probabilities. This mapping takes into account the prefix relationship between the token sequence and the byte sequence. Specifically, we express the byte-level probability  $\mathbb{P}_m(\{B_l\}, \mathcal{Z}^{(m)})$  as a sum over all possible token sequences that share a common prefix with the byte sequence  $\{B_l\}$ . The probability of each token sequence is computed as the product of the conditional probabilities of each token given the preceding tokens and the context  $\mathcal{Z}^{(m)}$ . This relationship is formalized in the following equation:

$$\begin{aligned} & \mathbb{P}_m(\{B_l\}, \mathcal{Z}^{(m)}) \\ &= \sum_{\{T_s^{(m)}\}} \left[ \prod_s \mathbb{P}_m(T_s^{(m)} | T_{<s}^{(m)}, \mathcal{Z}^{(m)}) \right]_{\{T_s^{(m)}\}} \\ & \times \mathbb{1}(\{T_s^{(m)}\}.\text{pref} = \{B_l\} \text{ AND } T_{<s}^{(m)}.\text{pref} \neq \{B_l\}), \end{aligned} \quad (6)$$

where  $\text{.pref}$  is a function that checks whether a sequence  $A$  has sequence  $B$  as its prefix, and  $\mathbb{1}$  is the indicator function that converts the boolean value of the inner loop to integers ( $true \rightarrow 1$ ,  $false \rightarrow 0$ ). The entire indicator function with two conditions ensures that only the minimal token

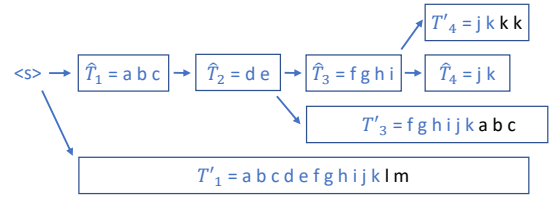


Figure 2: **Example of the main sequence and alternative tokens.** Assume that the byte sequence is "abcdefghijk". The main token sequence is the tokenization result of the byte sequence and is denoted as  $\{\hat{T}_s\}$ . The alternative tokens are denoted as  $T'_i$ .

sequences covering the target byte sequence  $\{B_l\}$  contribute to the byte-level probability. In Equation (6), the complexity remains high at  $\mathcal{O}(V^S)$ , where  $V$  represents the vocabulary size of tokens and  $S$  is the sequence length, for identifying token sequences that match the specified criteria of the indicator.

This complexity can still be greatly reduced, by eliminating terms with near 0 probability. We posit that the main token sequence and its branching alternatives, as shown in Figure 2, dominate the probability contribution. The main token sequence is produced by applying model tokenization on the byte string and the alternative tokens are essentially look-aheads for potential main tokens that may emerge as the decoding progresses. The significance of the main token sequence is justified by its alignment with the model's inputs during the original pretraining phase; any other slicing method is penalized in terms of probability due to its lack of representation in the training data. Based on this assumption, we can narrow down the search for token sequences that meet the criteria of  $(\{T_s^{(m)}\}.\text{pref} = \{B_l\} \text{ AND } T_{<s}^{(m)}.\text{pref} \neq \{B_l\})$  to only the main token sequence and its branching alternative tokens. We define the main token sequence as  $\{\hat{T}_s^{(m)}\}$ . Given this simplification, we can approximate the byte-level probability  $\mathbb{P}_m(\{B_l\}, \mathcal{Z}^{(m)})$  by considering only the main token sequence and its immediate alternatives that share the same prefix with the byte sequence  $\{B_l\}$ . This approximation significantly reduces the computational complexity to  $\mathcal{O}(V \times S)$  and is expressed

in the following equation:

$$\begin{aligned}
\mathbb{P}_{m,approx}(\{B_l\}, \mathcal{Z}^{(m)}) &\approx \\
&\mathbb{P}_m(\hat{T}_1^{(m)} | \hat{T}_{<1}^{(m)}, \mathcal{Z}^{(m)}) \times [ \\
&\mathbb{P}_m(\hat{T}_2^{(m)} | \hat{T}_{<2}^{(m)}, \mathcal{Z}^{(m)}) \times [ \\
&\dots \\
&\mathbb{P}_m(\hat{T}_S^{(m)} | \hat{T}_{<S}^{(m)}, \mathcal{Z}^{(m)}) \\
&+ \sum_t \mathbb{P}_m(t | \hat{T}_{<S}^{(m)}, \mathcal{Z}^{(m)}) \cdot \mathbb{1}(\{\hat{T}_{<S}^{(m)}, t\}.pref = \{B_l\}) \\
&\dots \\
&] + \sum_t \mathbb{P}_m(t | \hat{T}_{<2}^{(m)}, \mathcal{Z}^{(m)}) \cdot \mathbb{1}(\{\hat{T}_{<2}^{(m)}, t\}.pref = \{B_l\}) \\
&] + \sum_t \mathbb{P}_m(t | \hat{T}_{<1}^{(m)}, \mathcal{Z}^{(m)}) \cdot \mathbb{1}(\{\hat{T}_{<1}^{(m)}, t\}.pref = \{B_l\}),
\end{aligned} \tag{7}$$

where  $t$  represents an alternative token from the token set of the modality  $m$ . We use  $\{\hat{T}_{<s}^{(m)}, t\}$  to denote the concatenated sequence of  $\hat{T}_{<s}^{(m)}$  and  $t$ , and this sequence must meet the criteria of leading with  $\{B_l\}$  to be considered. Eventually, by substituting Equation (7) into  $\mathbb{P}_m(\{B_l\}, \mathcal{Z}^{(m)})$  of (5), we have successfully realized generative fusion decoding (GFD). We show that this function is incrementally calculable in the Appendix A.2, and thus yields the same time complexity as standard LLM rescoring without branching.

In summary, our proposed method for conditional text generation, GFD, through late fusion and byte-level probability transformation offers a novel way to integrate the outputs of multiple models with different token spaces. By transforming token-level probabilities to byte-level probabilities and focusing on the most probable token sequences, we can efficiently fuse model outputs.

### 3.2 Fusing text-recognition models with LLM

To evaluate the efficacy of our algorithm, we implemented GFD for ASR and OCR tasks. This is achieved by fusing pre-trained text-recognition models with LLMs to enhance recognition capability. Essentially, the text recognition models (ASR and OCR) propose sequences for the LLMs to provide scoring feedback. To limit the number of proposals scored by the LLM for reasonable time complexity, we introduce a delayed corrective feedback loop to coordinate the two models, characterized by a dynamic shifting value  $k$ . Based on Equation (5), the fusion decoding methodology used in our experiments is given by the following formula:

$$\begin{aligned}
&\{B_1, \dots, B_t\}^* \\
&= \arg \max_{\{B_1, \dots, B_t\}} [(1-r) \cdot \log \mathbb{P}^{\text{TR}}(\{B_1, \dots, B_t\}, \mathcal{Z}^{\text{TR}}) \\
&\quad + r \cdot \log \mathbb{P}^{\text{LM}}(\{B_1, \dots, B_{t-k}\}, \mathcal{Z}^{\text{LM}})],
\end{aligned} \tag{8}$$

where  $\{B_1, \dots, B_t\}^*$  represents the optimal sequence of bytes up to and including position  $t$ ,  $p^{\text{TR}}$  and  $p^{\text{LM}}$  are the probability distributions of the text-recognition models and the language models, respectively,  $\mathcal{Z}^{\text{TR}}$  and  $\mathcal{Z}^{\text{LM}}$  are the contextual information for the text-recognition and language models, respectively,  $r$  is a weighting factor that balances the influence of the text-recognition models and the language models, which is determined via grid search on a small scale experiment (Appendix A.1.1).  $k$  is optimally selected to be equal to the length of the last token of the proposal from  $\mathcal{M}^{\text{TR}}$  (Appendix A.3). We note that even with a shifting value  $k$ , the necessity of equation 7 still holds.

## 4 Experiments

### 4.1 Experimental setup

We evaluate the application of GFD to ASR and OCR tasks. For ASR task, we benchmark datasets in English, Taiwanese Mandarin, and Cantonese. The deliberate selection of Taiwanese Mandarin and Cantonese is due to their homophonic and tonal characteristics, which reveal robustness shortcomings of ASR systems. This complexity is corroborated by the Fleurs experiment in Whisper (Radford et al., 2023), where the Chinese word error rate is well above the regressed word error rate in comparison to evaluations in other language at the same amount of pre-training data. Of all tested languages in Whisper, it is the only large-scale language (more than 10k hours audio) with such a phenomenon. For OCR, we benchmark image dataset containing long sequence of text as we hypothesize that LLM provide semantic information to an OCR model of recognizing long text sequences.

For the evaluated models, we selected *Whisper-large-v2* as the ASR model for both greedy and beam search methods. In our proposed GFD approach, we utilized *Mistral* (Jiang et al., 2023) as the language model for English datasets, referring to this configuration as *GFD-ASR-EN*. For Chinese and Cantonese datasets, we integrated *Breeze* (Hsu et al., 2024) and designated this setup as *GFD-ASR-ZH*. In addition, we benchmark GER, based on task-activating prompting method (Chen et al., 2024a; Yang et al., 2023b), with Instruction-tuned models including *Mistral-Instruct*. We include two oracle word error rates following previous work (Hu et al., 2024), where the N-Best Oracle  $o_{nb}$  denotes the error rate calculated with the best can-

EN dataset	Whisper		Re-ranking	GER	GFD-ASR-EN	Oracle	
	Greedy	5-beams				O <sub>nb</sub>	O <sub>cp</sub>
Librispeech-Clean	2.30	2.28	<b>2.20</b>	2.41	2.29	1.91	1.63
Librispeech-Other	5.23	4.97	<b>4.86</b>	5.30	4.99	4.20	3.43
Medical	7.30	7.22	7.22	7.49	<b>6.74</b>	6.17	5.05
Librispeech-Noise ( $S/R = 10$ )	3.50	3.12	3.27	3.14	<b>3.02</b>	2.32	1.94
Librispeech-Noise ( $S/R = 5$ )	5.67	5.25	5.40	5.38	<b>4.96</b>	4.10	3.28
Librispeech-Noise ( $S/R = 0$ )	15.23	13.54	13.69	13.70	<b>13.27</b>	11.66	9.04
Librispeech-Noise ( $S/R = -5$ )	49.09	47.05	47.04	47.35	<b>46.98</b>	43.62	33.19

ZH or HK dataset	Whisper		Re-ranking	GER	GFD-ASR-ZH	Oracle	
	Greedy	5-beams				O <sub>nb</sub>	O <sub>cp</sub>
Fleurs-HK (Cantonese)	7.49	6.88	7.00	7.33	<b>6.23</b>	5.58	4.58
NTUML2021	11.11	9.97	9.68	9.87	<b>8.83</b>	8.88	4.54

Table 1: **Performance for short-form speech recognition.** The table presents Word Error Rate (WER) for EN and Mixed Error Rate (MER) for ZH/HK. Bold values indicate the best performance excluding the Oracle column. Re-ranking and GER utilize LLMs with 5-beam outputs from Whisper, whereas GFD integrates LLMs during the decoding process.

Librispeech-Noise (S/R=0)	
Whisper-5beams	13.54
RobustGER (Hu et al., 2024)	13.20
GFD	13.27
RobustGER+GFD	<b>13.03</b>

Table 2: **Comparisons on GER and GFD.** GFD and GER improvements similarly on Whisper, where ensembling of both approaches performs best.

didate in the N-Best list, and the Compositional Oracle  $o_{cp}$  is the best achievable word error rate using all tokens N-Best the list. As to OCR tasks, we utilize *TrOCR* (Li et al., 2023a) with *Mistral* and denote the fused model *GFD-OCR-EN*.

We benchmark models on a wide variety of datasets, including Librispeech (Han et al., 2019), Medical (Figure Eight Inc., 2019), ATCO2 (Szöke et al., 2021), Fleurs (Conneau et al., 2023), NTUML2021 (Yang et al., 2023c), and FormosaSpeech for ASR; NAF (Davis et al., 2019) for OCR. **Librispeech** is a collection of corpus from audiobooks with subsets Clean and Other. The Librispeech-Noise is its noised variant, featuring various signal-to-noise ratios, ideally for testing ASR system’s robustness to noise. **Medical** dataset contains 8.5 hours of medical conversations with associated symptom tags to each audio-text pairs. **ATCO2** contains audios of air traffic control communication and accompanied meta-information of airports. **Fleurs** is a multilingual speech corpus. We deliberately choose Cantonese subset for evaluation as the language is homophonous and tonal. **NTUML2021** corpus consists of lecture record-

	Whisper (5-beams)	GFD-ASR-ZH
NTUML2021 (long-form)	8.40	<b>8.18</b>
FormosaSpeech	22.33	<b>20.59</b>

Table 3: **Performance for long-form speech recognition.** For NTUML2021, we concatenate all contiguous clips to reconstruct the original lecture for long-form evaluation.

ings from the “Machine Learning” course at National Taiwan University in 2021, with corresponding transcriptions and English translations labeled by over 20 bilingual native Chinese speakers. **FormosaSpeech** corpus includes Chinese recordings of Taiwanese accents amassing up to 6.4 hours of audio-text pairs. **NAF** consists of images from U.S national archives with labelled bounding boxes and annotations, ideal for evaluating OCR performance. For all ASR experiments, we report word error rates (WER) for evaluations on English datasets, and mix error rates (MER) for that on Chinese datasets. For OCR experiments, we report character error rate (CER) and exact match (EM).

## 4.2 Short-form speech recognition

We first verify the efficacy of GFD in speech recognition setting and report results in Table 1. We notice that beam search improves consistently upon greedy search, and use beam search as the baseline. We found that GFD moderately improves on the Medical and Fleurs-HK dataset. In the more challenging NTUML2021, we obtained a 8.83 mixed error rate, surpassing even the oracle N-Best score. Upon inspecting benchmarked samples, we

Method	Prompt		ATCO2		Librispeech		FormosaSpeech	Medical
	ASR	LLM	Norm	Raw	Clean	Other		
Whisper	No	-	47.70	66.44	2.28	4.97	22.33	7.22
Whisper	Yes	-	31.34	42.37	-	-	-	<b>6.24</b>
Clairaudience (Liao et al., 2023)	Yes	-	28.77	-	-	-	-	6.54
RobustGER(Hu et al., 2024)	Yes	No	34.77	50.58	-	-	-	-
RobustGER, UADF (Chen et al., 2024b)	Yes	Yes	>100	>100	-	-	-	-
GFD-ASR-EN	No	Yes	38.75	52.24	<b>2.20</b>	<b>4.61</b>	<b>20.59</b>	6.62
GFD-ASR-EN	Yes	Yes	<b>25.79</b>	<b>32.46</b>	-	-	-	6.26

Table 4: **Results on instruction-aware ASR task.** We chose a beam size of 5 for all experiments. These experiments can be conditioned on a given prompt containing domain tags (on Medical), rare words (on Librispeech and FormosaSpeech), and complex transcription guidelines (on ATCO2).

attribute the observed improvements to the LLM’s ability to correct English grammatical mistakes and domain-specific terminology. This makes GFD-ASR an elegant solution for code-switched ASR. Performance across Librispeech demonstrates that GFD offers the most significant enhancement under moderate noise conditions but diminishes when the noise level is too high ( $S/R = -5$ ).

In contrast, we do not find improvements in the GER setting using general instruct models, consistent with previous work (Chen et al., 2024a). The increased error rate is primarily attributed to LLM hallucinations, including incorrect deletions. Therefore, we posit that GFD is more robust than GER for incorporating off-the-shelf LLMs in the ASR task. As demonstrated in Table 2, GFD achieves similar improvements when compared to a specialized GER model, RobustGER (Hu et al., 2024). Analyzing the outputs reveals that the corrected errors are orthogonal: while GER is specifically instructed to adhere to the words in the N-best list, GFD can select words from an exponential search space with intermediate interrogation. The combination of RobustGER and GFD yields the best results.

### 4.3 Long-form speech recognition

LLM’s capability to attend to long sequences, makes it an appealing candidate on long-form audio speech recognition. Therefore, we evaluate long-form transcription performance on NTUML2021 and FormosaSpeech, concatenating all contiguous clips to reconstruct the original lecture for long-form evaluation. In contrast to the short-form evaluations in Table 1, we prepend all historical transcriptions as prompts for ASR and LLM to realize long-form transcriptions, truncating them when necessary for Whisper due to context length limitations. In this setting, GFD-ASR-ZH consis-

tently outperforms Whisper in both NTUML2021 and FormosaSpeech, demonstrating that the long-context capability of LLM can be effectively utilized through GFD (Table 3).

### 4.4 Instruction-aware speech recognition

In instruction-aware speech recognition, we explore GFD’s ability to use contextual information, crucial in real-life scenarios where speech is domain-specific, includes certain words/rare words, or follows a complex transcription guidelines. We employ prompting with ASR and LLM models (in the GFD setting) to leverage these external cues in three settings: domain tags, rare words, and complex transcription guidelines.

**Domain tag and rare word prompting.** We tested domain-conditioned ASR on the Medical dataset, where the symptom tags are provided along with the speech content. Results show that our GFD method with LLM prompting improves on GFD without prompting, showing prompt sensitiveness of the LLM in the GFD system. However, we did not find further improvement upon whisper prompting, compared to double-prompted GFD. For verifying rare word prompting capabilities, we used the augmented Librispeech and FormosaSpeech dataset, where a target rare word is mixed with 100 other distractors for each data point (Le et al., 2021). For the FormosaSpeech Dataset, we created the rare words with ChatGPT, and generate distractors with a similar approach using the training set. At this scale of distractors, it is unrealistic to prompt on Whisper, as the remaining context length is often insufficient for ASR decoding. By prompting on the LLM using GFD, we demonstrated up to 7% WERR over non-prompting methods on the Librispeech dataset, and 1.6% WERR on the FormosaSpeech Dataset (Table 4).

**Prompting with Instructions.** We evaluated for-

matted speech recognition on the ATCO2 dataset, a dataset on air traffic control communications, which has strict regulations on call signs and transcribe formats. By incorporating an LLM, we are able to prompt it with over 4000 words of guidelines from an entire instruction manual<sup>2</sup>, a possibility not present with Whisper. For Whisper prompting, we include all special call signs and three example sentences extracted from the manual (Appendix A.2). Results in Table 4 show that GFD with ASR and LLM prompting obtains best results with a WERR of 17.7% compared with Whisper in the normalized (ATCO2-Norm) setting, even outperforming Clairaudience (Liao et al., 2023), a fine-tuned prompt conditioning model. GER-based methods (Hu et al., 2024; Chen et al., 2024b) also fall short in this category, due to their inability to process instruction prompts beyond the GER prompt. Transcription results completely diverge from the spoken content, causing meaningless error rates exceeding 100%. We also reported scores without word conversion normalization (ATCO2-Raw), as ambiguities—such as the use of Arabic versus written numerals—are explicitly specified through transcription guidelines. In this setting, our improvements are even more pronounced, further demonstrating the instruction-following capabilities of the GFD system.

#### 4.5 Optical Character Recognition

We use the OCR task as an example to demonstrate that GFD is applicable to auto-regressive scenarios beyond ASR. In Table 5, we show that fusing the *Mistral* LLM to the *TrOCR* model significantly improves the OCR results on the National Archive Forms dataset by 16.7 % in character error rate reduction and 38.07 % in exact match improvement.

	CER ↓	Exact Match ↑
TrOCR	12.02	24.14
GFD-OCR	<b>10.55</b>	<b>33.33</b>

Table 5: Evaluation on NAF-Long (an OCR task).

## 5 Analysis

### 5.1 Further comparisons with GER

The GFD algorithm relates to GER in that both algorithms perform the selection of output se-

<sup>2</sup>[https://www.faa.gov/air\\_traffic/publications/atpubs/aim\\_html/chap4\\_section\\_2.html](https://www.faa.gov/air_traffic/publications/atpubs/aim_html/chap4_section_2.html)

quences with beam decoding. However, they differ in compute execution and the diversity of sample sequences. First, in GFD, the LLM works in parallel with the ASR decoder, and thus the computation of per step inference can be executed asynchronously with a load bounded by  $\mathcal{O}(Z) + \mathcal{O}(k \cdot \max(S_{ASR}, S_{LLM}))$ , where  $Z$  denotes the size of speech encoding,  $k$  is the beam size, and  $S_{ASR}$  and  $S_{LLM}$  are ASR and LLM decoding costs of a single token, respectively. The LLM decoding complexity expression matches that of Section 3.2, treating the vocabulary size as a constant in this discussion. In contrast, GER operates sequentially, requiring the completion of beam decoding with ASR prior to a correction with LLM. This means the execution time of GER is bounded by  $\mathcal{O}(Z) + \mathcal{O}((k + 1) \cdot S_{LLM}) + \mathcal{O}(k \cdot S_{ASR})$ , where the additional  $\mathcal{O}(S_{LLM})$  comes from LLM decoding. Secondly, in GFD, the searched token space attended by the LLM is at least  $n\_beams$  times sequence length, whereas in GER, the top-k cutoff of the ASR step does not promote diversity between the candidates, which limits the LLM search space. Aside from these differences, GFD and GER are methodologically orthogonal, allowing for their combination in the pursuit of further improvement.

### 5.2 Further comparisons with other late fusion approaches

Concurrently with our work, step-by-step synchronous late fusion methods that focus on resolving tokenization mismatch have been explored (Mittal et al., 2024; Hori et al., 2025). However, these approaches impose constraints on the scoring process, limiting it to specific decoding configurations. For example, SALSA (Mittal et al., 2024), the LLM sequence is only rescored if it is ending in a 'utf-8' character, a criterion designed for non-ascii languages such as Mandarin and Hindi. Similarly, Delayed Fusion (Hori et al., 2025) discards trailing partial tokens from the ASR that do not form complete words during LLM rescoring, which is not easily extensible to languages without explicit word boundaries, such as Mandarin. In contrast, our method approaches the problem from the byte sequence level, enabling a more general and flexible rescoring process that supports arbitrary input sequences. From an information-theoretic perspective, our approach preserves the maximum available information at each decoding step, avoiding sequence cutoffs or step skipping.

Empirical results in Table 6 support our hypothesis, with GFD outperforming other settings across English and Mandarin.

Method	Libri.-Noisy-5 (en)	Formosa-Sp. (zh)
GFD (Ours)	4.96	20.59
No Branching	4.98	21.29
+ Word Cutoff	5.18	22.33 <sup>x</sup>
+ Char. Cutoff	4.98 <sup>y</sup>	21.50

Table 6: Word error rates of GFD compared with alternative rescoring methods across English and Mandarin. After removing branching, additional constraints can be applied—such as discarding trailing partial tokens, similar to (Hori et al., 2025), or removing trailing bytes that do not form complete UTF-8 characters, similar to (Mittal et al., 2024).<sup>x</sup>This setting reduces to no rescoring due to the absence of explicit word boundaries. <sup>y</sup>This setting is identical to no branching in ASCII languages.

### 5.3 Error Analysis

Despite promising results, we identified three cases where GFD is most susceptible to failure, which is an exciting future direction. We categorize them into ASR errors and LLM errors.

**ASR proposed errors:** When ASR proposes a candidate with high probability that deviates from the phonetic constraint, the LLM may falsely pickup the sequence, inducing an error. There are two main types - semantically activated tokens and time delayed activated tokens. Semantically activated tokens are tokens that are encoded in similar output embedding space due to semantic similarity. We found that these errors are much more common in Chinese. Time delay activated tokens are proposed tokens that are targets at a later step, where selecting them effectively skips some intermediate tokens. We observe that these tokens are much more likely to be present at the start of the sequence.

**LLM probability estimation errors:** LLM probability estimates are generally aligned with the logical coherence of a sequence. However, a major discrepancy arises with repeating sequences. Due to the in-context learning abilities of LLMs, they tend to significantly overestimate the likelihood of ever-repeating sequences. This could lead to mode collapse during the entire decoding process.

## 6 Conclusion

The Generative Fusion Decoding (GFD) algorithm represents a leap forward in fusing auto-regressive

text models from heterogeneous token spaces. Our experiments confirm GFD’s effectiveness, particularly in ASR tasks. For tonal languages like Chinese, it achieves a mixed error rate of 8.83% on the NTUML2021 dataset, surpassing previous benchmarks. In instruction-aware recognition, GFD demonstrated its prowess by a 17.7% Word Error Rate Reduction (WERR) on the ATCO2 dataset when utilizing prompts to both ASR and LLM. For OCR tasks, GFD’s fusion with LLMs resulted in a notable 38.06% improvement in exact matches on the NAF-Long dataset, underscoring the framework’s ability to enhance recognition of long text sequences. These experimental outcomes highlight GFD’s robustness and adaptability, showcasing its generality to leverage the extensive training and contextual understanding of LLMs to improve text recognition across various domains and challenges. We hope that our framework will motivate further research into more fusion techniques that better leverage the existing capabilities of pre-trained models.

### Limitations

The effectiveness of GFD is hindered when LLM selects an ASR token candidate that deviate from the correct phonetic content, leading to hallucinations. We provide in our analysis general categories of these errors, for practitioners to be aware of such a risk. We also advise users to carefully select the LLM, as the LLM itself may have limitations in its understanding or biases present in its training data. If the LLM misinterprets context or generates incorrect predictions, these errors can propagate through the GFD framework, affecting the overall performance.

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## A Appendix

### A.1 Experimental Details

#### A.1.1 Inference Details

All GFD fused models are run on a single A6000 GPU. For the parameter of  $r$  in Equation 8, we conduct grid search of among  $[0.1, 0.2, 0.3, 0.4]$  on noisy-librispeech, and selected  $r = 0.2$ . We keep  $r = 0.2$  across all our experiments; while setting the number of beams equal to 5 or 10 for ASR and OCR experiments, respectively.

#### A.2 Recursive Calculation of the GFD formula

We have shown the efficient calculation of  $\mathbb{P}_{m,approx}(\{B_l\}, \mathcal{Z}^{(m)})$  with equation (7). We now show that the incremental calculation of  $\mathbb{P}_{m,approx}(\{B_l\}, \mathcal{Z}^{(m)})$  from  $\mathbb{P}_{m,approx}(\{B_{l-1}\}, \mathcal{Z}^{(m)})$  is  $O(1)$  in terms of the costly decoder forward.

Since the model forwarding is only dependent on  $\hat{T}_s$ , and not on alternative tokens, we first derive how the main sequence differs between  $B_l$  and  $B_{l-1}$ . We denote the main sequence of  $B_l$  as  $\hat{T}_s$ , and let the main sequence of  $B_{l-1}$  as  $\hat{T}'_s$ . In most scenarios,  $\hat{T}_s$  is one of the two:

- $\hat{T}'_s$  plus one additional byte token.
- The additional byte token merges with previous tokens in  $\hat{T}'_s$ , a new token appends a truncated  $\hat{T}'_s$ .

In either of the cases, there will only be one additional token on the main path. Calculating alternative tokens only requires the "mask-select" operation, which is inexpensive compared to the model forward operation. Therefore, with proper kv-caching on results of  $B_{l-1}$ , we can efficiently calculate  $B_l$  to realize GFD.

The theoretical issues mentioned in section 3.2 have led us to embrace equation (8) where the Text Recognition model proposes the next token and the LLM provides delayed corrective feedback. While equation (8) uses the byte sequence notation to show a more generic formula, in practice we always set  $\{B_t\}$  of  $\mathbb{P}^{\text{TR}}(\{B_1, \dots, B_t\})$  to be equal to the main beams of the text-recognition models. This reduction eliminates the need for alternative tokens for text recognition decoding and also improves the complexity of LLM scoring from  $O(\text{length}(\{B_l\}))$  to  $O(\text{length}(\{T_s\}))$ , for a typical tokenizer, this has a reduction factor of around 3.

### A.3 Optimal $k$ selection in Equation 8

To maintain reasonable time complexity, we aim to limit the number of rescoring samples to match the number of beams, i.e., num\_beams. Assume num\_beams=5. During the expansion phase of beam search, when  $k = 0$ , the text recognition modality generates up to  $5 \times 5 = 25$  candidates, which is excessive. By strategically selecting  $k$  such that the resulting sequence consists only of tokens from sequences prior to the expansion phase, the number of candidates will naturally be capped at the beam size. Thus, the optimal value of  $k$  corresponds to the length of the last token proposed by the text recognition modality, varying across different beam hypotheses. Choosing a larger  $k$  results in a loss of information, which is suboptimal.

### A.4 Prompting Details

Here we list the prompting details of benchmarking.

#### Librispeech and noisy-librispeech

ASR Prompt: (None)

LLM Prompt:

The following is a transcription of a spoken sentence:

#### Medical

ASR Prompt: (None)

LLM Prompt:

The following is a transcription of a spoken sentence:

#### Fleurs-HK

ASR Prompt:

(In Chinese) The following is a Traditional Chinese Transcription:

LLM Prompt:

(In Chinese) The following is a Traditional Chinese Transcription:

#### ML Lecture

ASR Prompt:

(In Chinese) Traditional Chinese

LLM Prompt:

(In Chinese) The following is a Traditional Chinese Transcription, there exists code-

switching, and some of the vocabulary is in English.

#### Formosa

ASR Prompt:

(In Chinese) The following is a Traditional Chinese Transcription

LLM Prompt:

(In Chinese) The following is a Traditional Chinese Transcription:

#### ATCO2

ASR Prompt:

Alfa Bravo Charlie Delta Echo Foxtrot Golf Hotel India Juliett Kilo Lima Mike November Oscar Papa Quebec Romeo Sierra Tango Uniform Victor Whiskey Xray Yankee Zulu One Two Three Four Five Six Seven Eight Nine Zero

Dayton radio, November One Two Three Four Five on one two two point two, over Springfield V-O-R, over.

New York Radio, Mooney Three One One Echo. Columbia Ground, Cessna Three One Six Zero Foxtrot, south ramp, I-F-R Memphis.

LLM Prompt:

Section 2. Radio Communications Phraseology and Techniques

1. General

...(4000 words on call signs and regulations)...

""

#### Generative Error Correction

We follow Task-Activating Prompting method in (Chen et al., 2024a) to create the prompt for Generative Error Correction.

User: Do you know Automatic Speech Recognition?

Assistant: Yes, I do! ...

User: Do you know language model restoring...

Assistant: Language model restoring is ...

User: Can you generate an example with 5-best list?

Assistant: Sure! ...

User: Please do the same thing on the following n-best list...